

# Servo cable | PUR | chainflex® CF270.UL.D

- 36** 10 million Double strokes guaranteed
- 10 x d** Bend radius, e-chain®
- 10m** Travel distance, e-chain®

- For medium duty applications
- PUR outer jacket
- Shielded
- Oil-resistant and coolant-resistant
- Notch-resistant
- Flame-retardant
- Hydrolysis and microbe-resistant
- PVC and halogen-free

## Dynamic information

<b>Bend radius</b>	<b>e-chain® linear</b>	minimum 10 x d
	<b>flexible</b>	minimum 8 x d
	<b>fixed</b>	minimum 5 x d
<b>Temperature</b>	<b>e-chain® linear</b>	-25°C up to +80°C
	<b>flexible</b>	-40°C up to +80°C (following DIN EN 60811-504)
	<b>fixed</b>	-50°C up to +80°C (following DIN EN 50305)
<b>v max.</b>	<b>unsupported</b>	10m/s
	<b>gliding</b>	2m/s
<b>a max.</b>		50m/s²
<b>Travel distance</b>		Unsupported travels and up to 10m for gliding applications, Class 2

## Cable structure

<b>Conductor</b>	Stranded conductor in bending-resistant version consisting of bare copper wires (following DIN EN 60228).
<b>Core insulation</b>	Mechanically high-quality, especially low-capacitance XLPE mixture.
<b>Core structure</b>	Power cores and control pair elements wound with a short pitch length around a high tensile strength centre element.
<b>Core identification</b>	<b>Power cores:</b> Black cores with white numbers, one green-yellow core. 1. Core: U / L1 / C / L+ 2. Core: V / L2 3. Core: W / L3 / D / L- <b>1 control pair:</b> Black cores with white numbers. 1. Control core: 4 2. Control core: 5 <b>2 control pairs:</b> Black cores with white numbers. 1. Control core: 5 2. Control core: 6 3. Control core: 7 4. Control core: 8
<b>Element shield</b>	Bending-resistant braiding made of tinned copper wires.
<b>Intermediate layer</b>	Foil taping over the outer layer.
<b>Overall shield</b>	Bending-resistant braiding made of tinned copper wires. Coverage linear approx. 55%, optical approx. 80%
<b>Outer jacket</b>	Low-adhesion, halogen-free, highly abrasion resistant PUR mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-10-2) Colour: Pastel orange (similar to RAL 2003)

## Electrical information

<b>Nominal voltage</b>	600/1,000V (following DIN VDE 0298-3) 1,000V (following UL)
<b>Testing voltage</b>	4,000V (following DIN EN 50395)

EPLAN download, configurators ► [www.igus.eu/CF270ULD](http://www.igus.eu/CF270ULD)

Basic requirements  
Travel distance  
Oil resistance  
Torsion

low	1	2	3	4	5	6	7	highest
unsupported	1	2	3	4	5	6	≥ 400m	
none	1	2	3	4	highest			
none	1	2	3	4	±360°			

## Class 4.2.3.1

### Properties and approvals

<b>UV resistance</b>	Medium
<b>Oil resistance</b>	Oil-resistant (following DIN EN 50363-10-2), Class 3
<b>Offshore</b>	MUD-resistant following NEK 606 - status 2016
<b>Flame-retardant</b>	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
<b>Silicone-free</b>	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
<b>Halogen-free</b>	Following DIN EN 60754
<b>UL verified</b>	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
<b>UL/CSA AWM</b>	See data sheet for details ► <a href="http://www.igus.eu/CF270ULD">www.igus.eu/CF270ULD</a>
<b>NFPA</b>	Following NFPA 79-2018, chapter 12.9
<b>EAC</b>	Certificate No. RU C-DE.ME77.B.00863/20
<b>REACH</b>	In accordance with regulation (EC) No. 1907/2006 (REACH)
<b>Lead-free</b>	Following 2011/65/EC (RoHS-II/RoHS-III)
<b>Cleanroom</b>	According to ISO Class 1. The outer jacket material of this series complies with CF77.UL.05.12.D - tested by IPA according to standard DIN EN ISO 14644-1 According to VDW, DESINA standardisation
<b>DESINA</b>	
<b>CE</b>	Following 2014/35/EU
<b>UK CA</b>	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

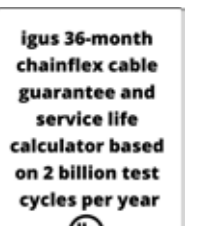
### Guaranteed service life (details see page 28-29)

Double strokes*	5 million	7.5 million	10 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-25/-15	12.5	13.5	14.5
-15/+70	10	11	12
+70/+80	12.5	13.5	14.5

\* Higher number of double strokes? Service life calculation online ► [www.igus.eu/chainflexlife](http://www.igus.eu/chainflexlife)

### Typical application areas

- For medium duty applications, Class 4
- Unsupported travels and up to 10m for gliding applications, Class 2
- Almost unlimited resistance to oil, Class 3
- No torsion, Class 1
- Indoor and outdoor applications without direct sun radiation
- Machining units/machine tools, low temperature applications



Example image

igus® chainflex® CF270.UL.D



Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
<b>1 control pair shielded</b>				
CF270.UL.15.15.02.01.D	(4G1.5+(2x1.5)C)	11.5	146	190
CF270.UL.25.15.02.01.D	(4G2.5+(2x1.5)C)C	13.0	195	248
CF270.UL.40.15.02.01.D	(4G4.0+(2x1.5)C)C	15.0	260	328
CF270.UL.60.15.02.01.D	(4G6.0+(2x1.5)C)C	16.5	350	430
CF270.UL.100.15.02.01.D	(4G10+(2x1.5)C)C	19.0	541	624
CF270.UL.160.15.02.01.D	(4G16+(2x1.5)C)C	22.0	786	900
<b>2 control pairs shielded</b>				
CF270.UL.07.03.02.02.D	(4G0.75+2x(2x0.34)C)C	11.0	96	151
CF270.UL.10.07.02.02.D	(4G1.0+2x(2x0.75)C)	12.5	139	200
CF270.UL.15.07.02.02.D	(4G1.5+2x(2x0.75)C)C	12.5	162	210
CF270.UL.25.15.02.02.D	(4G2.5+2x(2x1.5)C)C	15.5	265	322
CF270.UL.40.15.02.02.D	(4G4.0+2x(2x1.5)C)C	16.5	322	403
CF270.UL.60.15.02.02.D	(4G6.0+2x(2x1.5)C)C	18.5	407	505
CF270.UL.100.15.02.02.D	(4G10+2x(2x1.5)C)C	21.0	604	703
CF270.UL.160.15.02.02.D	(4G16+2x(2x1.5)C)C	24.0	857	997
CF270.UL.250.15.02.02.D	(4G25+2x(2x1.5)C)C	27.5	1219	1422
<b>without control pair</b>				
CF270.UL.07.04.D	(4G0.75)C	8.0	47	81
CF270.UL.10.06.D	(6G1.0)C	9.5	87	133
CF270.UL.15.04.D	(4G1.5)C	9.0	78	116
CF270.UL.25.04.D	(4G2.5)C	10.5	129	173
CF270.UL.40.04.D	(4G4.0)C	12.5	193	255
CF270.UL.60.04.D	(4G6.0)C	14.5	297	356
CF270.UL.100.04.D	(4G10)C	17.0	495	551
CF270.UL.160.04.D	(4G16)C	20.5	755	819
CF270.UL.250.04.D	(4G25)C	25.0	1117	1256
CF270.UL.350.04.D	(4G35)C	28.0	1597	1696
<b>Spindle cable/Single core</b>				
CF270.UL.60.01.D	(1x6.0)C	7.5	72	95
CF270.UL.100.01.D	(1x10)C	8.5	114	145
CF270.UL.160.01.D	(1x16)C	9.5	178	209
CF270.UL.250.01.D	(1x25)C	11.0	269	304
CF270.UL.350.01.D	(1x35)C	13.0	374	419
CF270.UL.500.01.D	(1x50)C	15.0	525	579
CF270.UL.700.01.D	(1x70)C	17.0	751	804

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.  
G = with green-yellow earth core x = without earth core

Class 4.2.3.1

Order example: **CF270.UL.40.15.02.01.D** - to your desired length (0.5m steps)  
CF270.UL.D chainflex® series .40 Code nominal cross section .15 Code nominal cross section signal pairs  
.02 Identification pairs .01 Number of pairs

Order online ► [www.igus.eu/CF270ULD](http://www.igus.eu/CF270ULD)

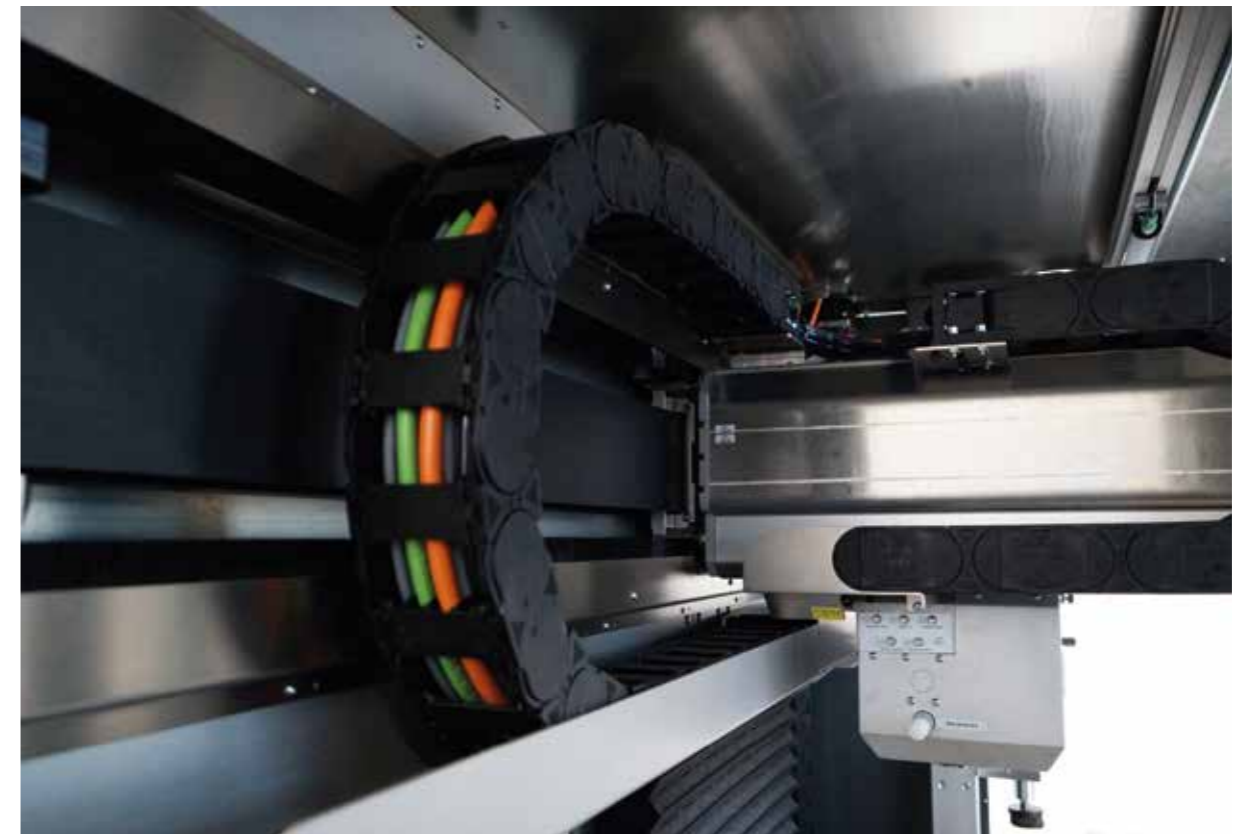
Delivery time 24hrs or today.  
Delivery time means time until goods are shipped.



Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: [www.igus.eu/cf-case](http://www.igus.eu/cf-case)



Linear robot with chainflex® servo and measuring system cables, short travel distance

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