Single-line lubrication systems

Product catalogue

SKF lubrication systems catalogues

PUB LS/P1 17046 EN

PUB LS/P1 16132 EN

PUB LS/P1 17478 EN

PUB LS/P1 16964 EN

PUB LS/P1 18000 EN

PUB LS/P1 15859 EN

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Two leading brands

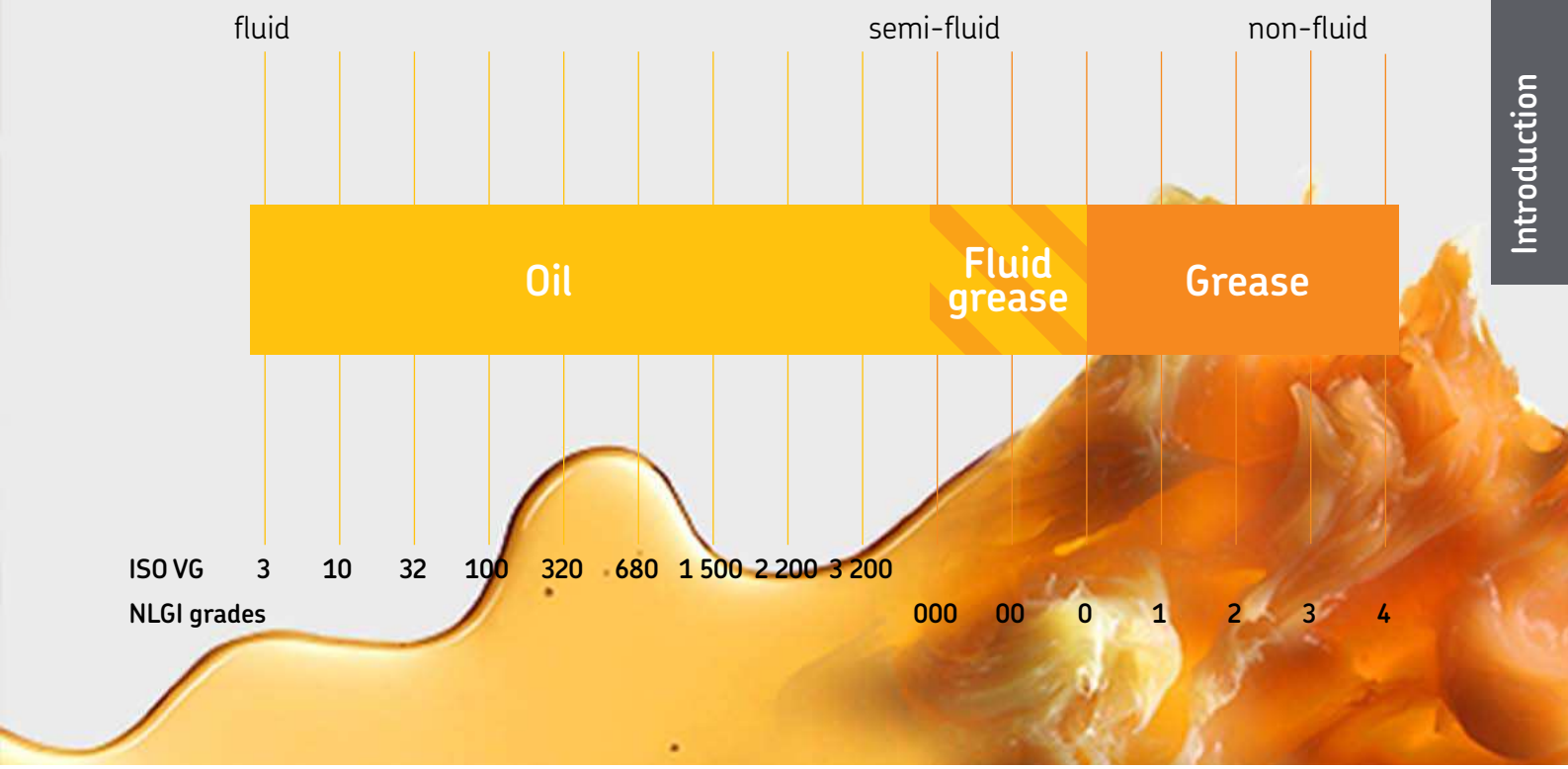
One global leader

SKF and Lincoln have joined forces to provide you with the world's most complete portfolio of innovative lubrication solutions – from manual lubricators and tools, to the most advanced centralized and automatic lubrication systems available.

In addition to traditional lubrication products and systems, we offer customized solutions for many industries such as pulp and paper, steel, mining, agriculture, marine, rail, wind, construction, machine tool and automotive. SKF engineering and technical specialists partner with OEMs and end-users to develop system solutions based on customer requirements. We also offer a variety of control and monitoring equipment for ease of use and to help ensure proper lubrication.

Both SKF and Lincoln systems are available through our global network of lubrication experts, offering you world-class installation and ongoing support on a local level – today and into the future. With the power of this network, and more than 200 years of combined friction management experience, we can help you improve machine reliability, reduce maintenance, increase productivity, enhance safety and optimise manpower resources.

Lubricants suitable for lubrication systems



Oil and fluid grease

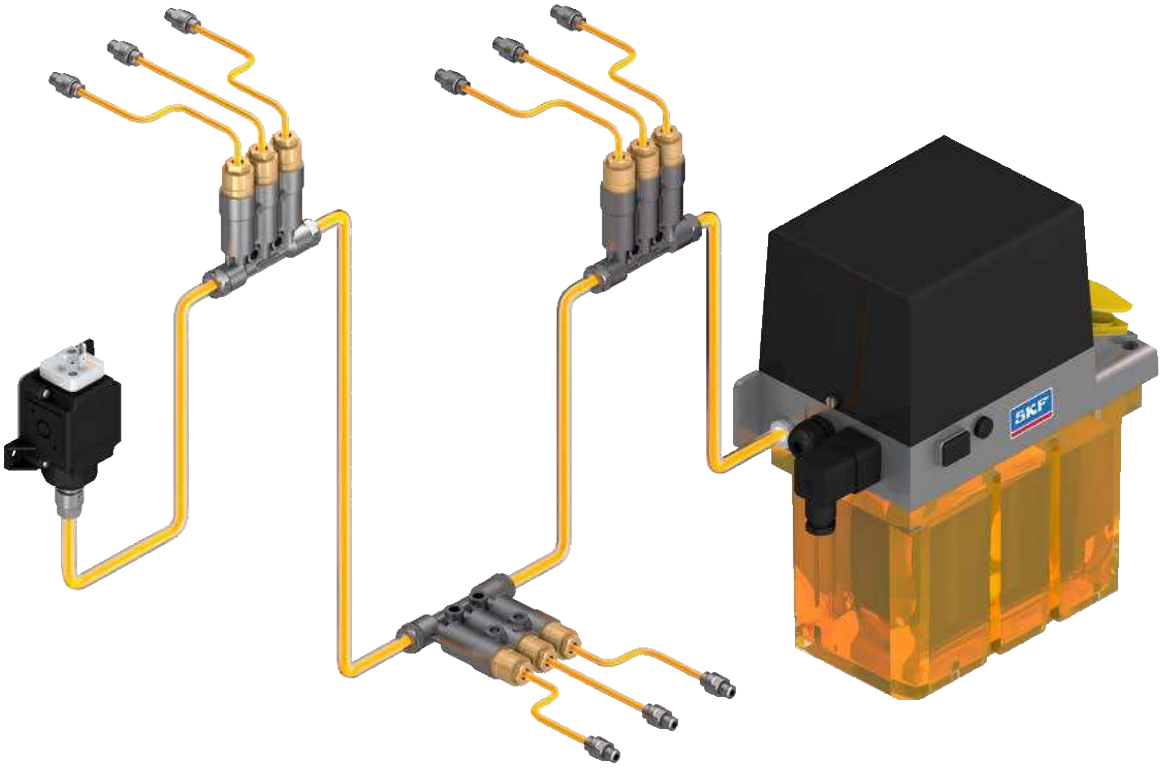
The viscosity is an expression of a fluid's internal friction. Oils are classified in ISO VG viscosity classes from 2 to 3 200. NLGI grade 000, 00 and 0 greases are called fluid greases. Different types of oils are available, including mineral oils, organic oils and synthetic oils. A compatibility check is recommended prior to using any oil with SKF lubrication systems.

Grease

Greases are consistent lubricants (NLGI grade 1–6). They are soft to hard, triple-component mixtures of a base oil as the lubricating fluid, a thickening agent and additives. In most instances, greases of NLGI grade 1 up to 3 are suitable for use in a lubrication system. A compatibility check should be made prior to using any grease with SKF lubrication systems.

Single-line lubrication systems for oil and fluid grease

System video



System description

Regardless of the application, the principle of single-line lubrication remains the same: a central pump station automatically delivers lubricant through a single supply line to the lubricant metering device. Each metering device serves only one lubrication point and may be adjusted to deliver the precise amount of grease or oil required. Systems can service one machine, different zones on one machine or even several separate machines. The SKF portfolio includes both SKF MonoFlex and Lincoln Centro-Matic system components including pumps, metering units, control and monitoring devices and accessories.

For planning a lubrication system, conditions the system will be used in need to be determined first. The number of lubrication points, back pressures at the lubrication points, operating temperature range, lubricant, the feed pump's drive energy, control and monitoring etc. need to be defined correctly. Attention to information on bearing or lubrication point information need to be paid too. The sum of all the quantities metered out by the system's metering devices needs to be completed by safety margin and expansion and compressibility loss.

SKF application engineers, as well as SKF sales partners and distributors, are experts in laying out lubrication systems according to all these specifications. A lubrication system laid out by SKF and partners ensures the supply of the correct amount of lubricant at the best time to lubricate. This reduces wear and avoids pollution caused by over-lubrication.

Advantages:

- Easy to understand, install and maintain
- Available in both preset and adjustable models
- Suitable for almost all lubricants
- Easy system expansion
- System continues to operate if one point becomes blocked
- Integrated system control and monitoring
- Able to pump long distances and within a wide temperature range

Applications

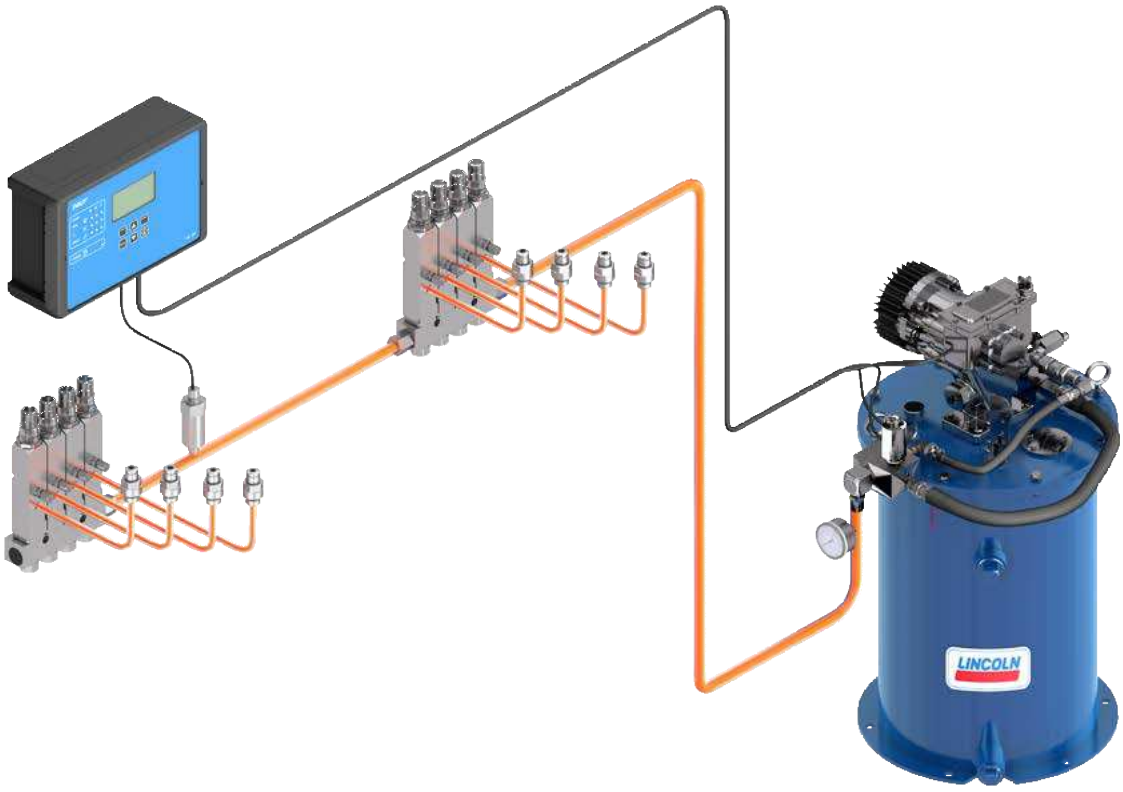
In total loss lubrication systems, fresh lubricant is fed to friction points during a lubrication cycle. The lubrication cycle is set up so that friction points are supplied with enough lubricant to build up an adequate film of lubricant, reducing wear and tear on bearings and friction points. Monoflex and Centromatic systems are designed to allow for easy expansion and simple assembly.

Applications for single-line systems include small-to-medium machine tools, mobile on-road (fleet vehicles, on-road transport), and assembly/automation food packaging, part assembly lines and injection molding:

- Small-to-medium line length
- Small-to-medium quantities of
- lubricant per lubrication point
- Ease of expansion
- Linear layout of lubrication points
- Flexibility of lubricant distribution
- Easy monitoring of lubrication distribution

Single-line lubrication systems for grease

System video



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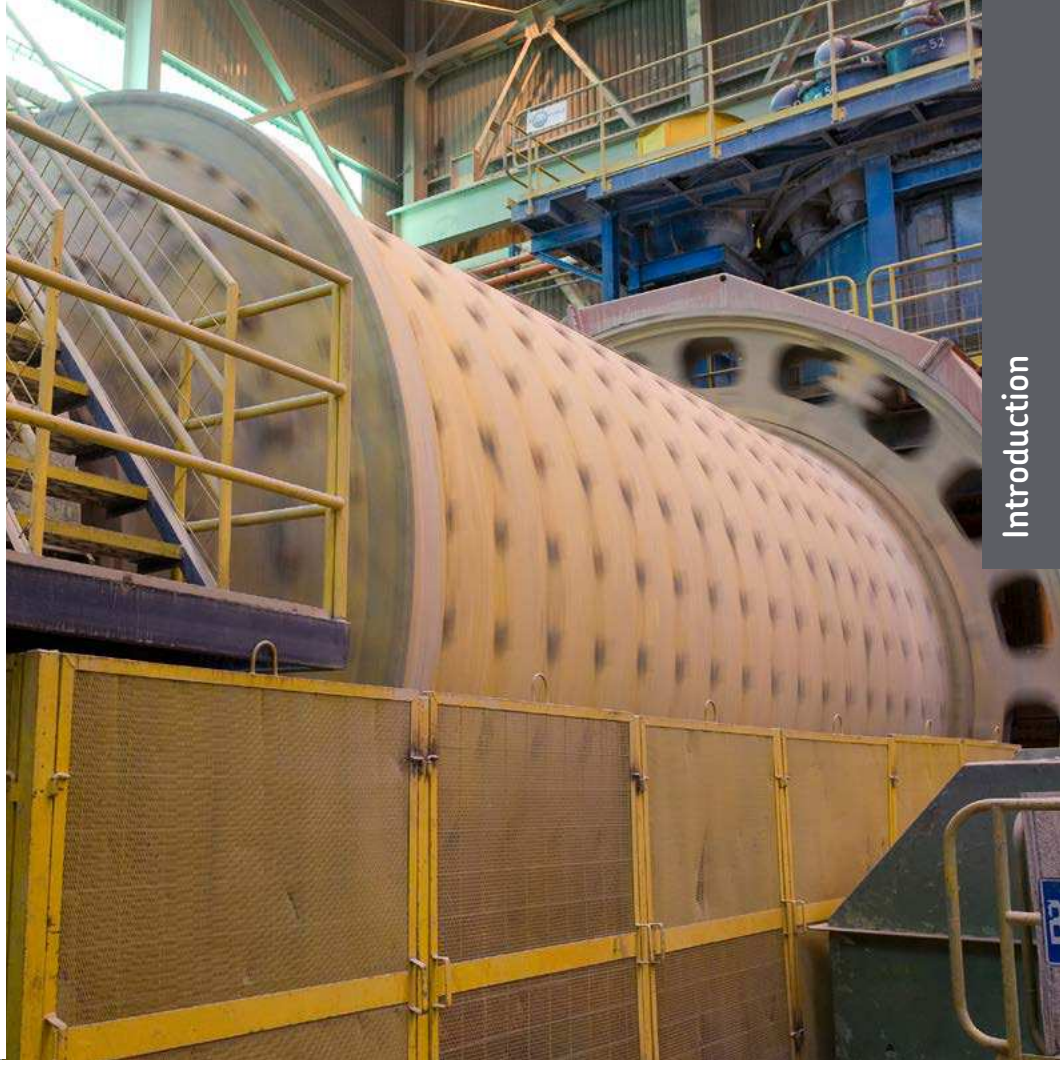
SKF offers two brands of single line parallel lubrication systems: the Lincoln Centro-Matic and the SKF MonoFlex. These systems are recognized world wide for their reliability to lubricate in adverse conditions in virtually any application. For planning a lubrication system, conditions the system will be used in need to be determined first. The number of lubrication points, back pressures at the lubrication points, operating temperature range, lubricant, the feed pump's drive energy, control and monitoring etc. need to be defined correctly.

Attention to information on bearing or lubrication point specifications need to be paid too. The sum of all the quantities metered out by the system's metering devices needs to be completed by safety margin and compressibility loss.

SKF application engineers, as well as SKF sales partners and distributors, are experts in laying out lubrication systems according to all these specifications. A lubrication system laid out by SKF and partners ensures the supply of the correct amount of lubricant at the best time to lubricate. This reduces wear and it avoids pollution caused by over-lubrication.

Advantages:

- Easy to understand, install and maintain
- Fully adjustable or customizable for any application
- Suitable for almost all lubricants
- Simple system expansion
- System continues to operate if one point becomes blocked
- Integrated system control and monitoring
- Able to pump long distances within a wide temperature range



Applications

Mining applications have been installed in the far north including the Oil Sands of Canada and Siberia and in the hot deserts of Africa and Australia. Major food, beverage, oil/gas, cement, steel, construction and rail customers also rely on SKF's single-line products. Single-line applications benefit from SKF's method of delivering precise amounts of lubricant at controlled intervals to the lubrication point.

- Mining
- On/Off-road
- Construction machinery
- Cement industry
- Food and beverage
- Machine tools
- Railroad
- Forestry
- Steel
- And more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Overview of oil and fluid grease pumps and pump units

Manually operated pump units

Product	Lubricant		Metering quantity max.		Operating pressure		Reservoir		Metering device category [1]				Page
	oil	fluid grease	cm³/stroke	*in³/stroke*	bar	*psi*	l	*gal*	1	2	3	4	
1812	•	•	2,6	*0.16*	69	*1 000*	2,1	*0.55*	–	•	•	•	14
POE	•	–	15	*0.9*	30	*435*	0,5; 1; 1,7	*0.13; 0.26; 0.45*	•	•	–	–	15
PFE	–	•	15	*0.9*	30	*435*	0,5; 1; 1,7	*0.13; 0.26; 0.45*	•	•	–	–	16

[1] Select the recommended fittings, adjust the pump pressure within the recommended metering device pressure range

Air-operated pumps and pump units

Product	Lubricant		Metering quantity max.		Operating pressure		Reservoir		Metering device category [1]				Page
	oil	fluid grease	cm³/stroke	*in³/stroke*	bar	*psi*	l	*gal*	1	2	3	4	
283167	•	•	1,97	*0.12*	69	*1 000*	7,1	*1.88*	–	–	•	•	17
82885, 83667	•	•	7,4	*0.45*	69	*1 000*	0,6; 2	*0.16; 0.53*	–	•	•	•	18
85438 / 40 / 41 [2]	•	•	7,4	*0.45*	69	*1 000*	0,6; 2	*0.16; 0.53*	–	•	•	•	19
P/PW/PF/PFW-289	•	•	10	*0.61*	40	*580*	1,5	*0.39*	•	•	•	–	20
POEP	•	–	15	*0.9*	60	*870*	0,5; 1; 1,7	*0.13; 0.26; 0.45*	•	•	•	•	22
PFEP	–	•	15	*0.9*	60	*870*	0,5; 1; 1,7	*0.13; 0.26; 0.45*	•	•	•	•	23
PPS30	•	•	30	*1.83*	27	*392*	1,5	*0.39*	•	•	–	–	24
82676	•	•	39,3	*2.39*	69	*1 000*	–	–	–	–	–	•	26
82570	•	•	39,3	*2.39*	69	*1 000*	2	*0.53*	–	–	–	•	27
85430 / 31 / 32 / 33 [2]	•	•	39,3	*2.39*	69	*1 000*	0,0; 2	*0.0; 0.53*	–	–	–	•	28
PEF/PEU	•	•	48	*2.93*	50	*725*	3	*0.79*	•	•	•	–	29

[1] Select the recommended fittings, adjust the pump pressure within the recommended metering device pressure range
[2] Controller optionally

Air-operated barrel pumps

Product	Lubricant		Metering quantity max.		Operating pressure		Reservoir		Metering device category [1]				Page
	oil	fluid grease	cm³/min	*in³/min*	bar	*psi*	l	*gal*	1	2	3	4	
1826 [2]	•	•	7 571	*462*	69	*1 000*	200	*52.83*	–	•	•	•	30

[1] Select the recommended fittings, adjust the pump pressure within the recommended metering device pressure range
[2] Controller optionally

Electrically operated pumps and pump units

Product	Lubricant		Metering quantity max.		Operating pressure		Reservoir		Metering device category [1]				Page
	oil	fluid grease	cm³/min	*in³/min*	bar	*psi*	l	*gal*	1	2	3	4	
ECP	•	•	12	*0.73*	38	*550*	0,38	*0.086*	•	•	•	–	32
P653S (oil) [2] [3]	•	•	24,6	*1.5*	240	*3500*	4; 8	*1.05; 2.11*	–	•	•	•	34
KFB [2]	•	•	50	*3*	38	*550*	1	*0.26*	•	•	•	–	36
KFB-M [2]	•	•	50	*3*	38	*550*	1	*0.26*	•	•	•	–	38
KFU	•	•	140	*8.5*	38	*550*	2,7; 6	*0.71; 1.56*	•	•	•	–	40
MKU [2]	•	–	100; 200; 500	*6; 12; 31*	30	*435*	2; 3; 6	*0.53; 0.79; 1.56*	•	–	–	–	42
MKF [2]	•	•	100; 200; 500	*6; 12; 31*	30	*435*	2; 3; 6	*0.53; 0.79; 1.56*	•	•	–	–	44
MFE	•	•	250; 500	*15; 31*	28	*405*	3; 6; 15	*0.79; 1.56; 3.96*	•	•	–	–	46

[1] Select the recommended fittings, adjust the pump pressure within the recommended metering device pressure range
[2] Controller optionally
[3] With pressure transducer

Pump unit

1812

Description

The 1812 pump features a translucent reservoir with filler cap and strainer. Its pump base has an integrated check/vent valve and an indicator pin to show when system pressure is achieved.

Feature and benefits

- Provides precise lubrication where air or electricity are not available
- Built-in vent valve activates when handle is pushed all the way up
- Pressure stem indicates 58 bar; 850 psi
- Suitable for use with metering devices of category 2, 3, 4

Applications

- Textile
- Stationary
- Material handling including presses
- Agriculture and farming

Technical data

Order number	**1812**
Function priciple	manually operated piston pump
Outlets	1
Metering quantity	2,6 cm^3/stroke , *0.16 in^3/stroke*
Lubricant	oil, synthetic oil on request
Operating temperature	–23 to +65 °C *–10 to +150 °F*
Operating pressure	max. 70 bar, *1 000 psi*
Reservoir	2,13 l; 2 130 cm^3 *0.5 gal, 130 in^3*
Material (reservoir)	acrylic
Connection outlet	1/4 NPTF (F)
Dimensions	425 × 181 × 197 mm *16.75 × 7.125 × 7.75 in*
Mounting position	vertical

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pump unit

POE

Description

These manually actuated plunger pumps were developed for intermittently operated, single-line centralized lubrication systems with metering devices. They include a set of valves required for pressure relief and pressure limitation. Versions are available with or without fill-level switches to monitor critical levels of lubricant, and reservoirs are offered in three different sizes.

Feature and benefits

- Suitable for amount of lube points per stroke:
  - 1-20: metering device 340
  - 1-18: metering device 350
  - 1-6: metering device 390
- Simple handling
- Low-cost, efficient method of distributing lubricant
- Optional low-level control for resevoir
- Suitable for use with metering devices of category 1

Applications

- Machine tool
- Industrial assembly and automation

Technical data

Function priciple	manually operated piston pump
Outlets	1
Metering quantity	15 cm^3/stroke, *0.9 in^3/stroke*
Lubricant	mineral, synthetic, and environmentally compatible oils, operating viscosity 20 to 1 500 mm^2/s
Operating temperature	0 to +60 °C; *+32 to +140 °F*
Operating pressure	max. 30 bar, *435 psi*
Reservoir	0,5; 1,0 or 1,7 l, *0.1, 0.3 or 0.4 gal*
Material (reservoir)	plastic (PP), transparent
Connection outlet	G 1/4, on left or right
Dimensions	depending on model min. 133 × 248 × 124 mm max. 190 × 448 × 124 mm *min. 5.2 × 9.8 × 4.8 in* *max. 7.5 × 17.6 × 4.8 in*
Mounting position	vertical

Fill-level switch for monitoring the minimum oil level

Type of contact	contact opens at minimum fill level
Switching voltage	max. 42 V DC
Switching capacity	max. 50 W
Plug	4-pin M12x1 circular plug
Mounting position	1, 2 or 3 possible (2 on delivery)

Order information

Order number	Reservoir		Fill-level switch
	l	*gal*	
POE-15-0.5	0,5	*0.13*	–
POE-15-1.0	1,0	*0.26*	–
POE-15-1.0W	1,0	*0.26*	•
POE-15-1.7	1,7	*0.45*	–
POE-15-1.7W	1,7	*0.45*	•

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

1-1110-EN, 951-170-011 EN

3D

skf-lubrication.partcommunity.com/3d-cad-models

Pump unit

PFE

Description

These manually actuated plunger pumps were developed for intermittently operated, single-line centralized lubrication systems with metering devices. They include a set of valves required for pressure relief and pressure limitation. Versions are available with or without fill-level switches to monitor critical levels of lubricant, and reservoirs are offered in three different sizes.

Feature and benefits

- Simple handling
- Low-cost, efficient method of distributing lubricant
- Optional low-level control for reservoir
- Suitable for use with metering devices of category 1 and 2

Applications

- Machine tool
- Printing machines
- Industrial assembly and automation

Technical data

Function principle	manually operated piston pump
Outlets	1
Metering quantity	15 cm^3/stroke, *0.9 in^3/stroke*
Lubricant	fluid grease, NLGI 000, 00
Operating temperature	0 to +60 °C; *+32 to +140 °F*
Operating pressure	max. 30 bar, *435 psi*
Reservoir	0,5; 1,0 or 1,7 l, *0.1, 0.3 or 0.4 gal*
Material (reservoir)	plastic (PP), transparent
Connection outlet	G 1/4, on left or right
Dimensions	depending on model min. 133 × 248 × 124 mm max. 190 × 448 × 124 mm *min. 5.2 × 9.8 × 4.8 in* *max. 7.5 × 17.6 × 4.8 in*
Mounting position	vertical

Fill-level switch for monitoring the minimum grease level

Type of contact	NPN, PNP/NO-contact - NC contact
Switching voltage	10 to 36 V DC
Current at switching output	max. 150 mA
Protection class	IP 67
Connection	2 m PVC cable or 4-pin M8x1 circular plug
Mounting position	1, 2 or 3 possible (2 on delivery)

Order information

Order number	Reservoir		Fill-level switch
	l	*gal*	
PFE-15-0.5	0,5	*0.13*	–
PFE-15-1.0	1,0	*0.26*	–
PFE-15-1.0W2	1,0	*0.26*	•
PFE-15-1.7	1,7	*0.45*	–
PFE-15-1.7W2	1,7	*0.45*	•

NOTE

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1-1110-EN, 951-170-011 EN

3D

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Pump unit

283167

Description

Pump model 283167 includes air motor, vent valve, translucent reservoir with filler cap, strainer and 1 200 psi (82 bar) safety unloader. Pump is an oscillating positive displacement pump with pneumatic drive. The change-over valve of the pump drive controls reciprocating of the pump strokes (discharges oil to outlet on forward stroke and sucks oil on back stroke). The reciprocating pump operates under air pressure and as such discharges material until the required system oil pressure is built up. The shut off and monitoring of the pump must be initiated by a pressure switch, 3/2 way air valve, components to limit and adjust the air operating pressure. These parts are to be furnished on site of the user.

Features and benefits

- Reservoir with filler cap and internal strainer
- Vent valve assembly enclosed
- Remote system components available upon request
- Suitable for use with metering devices of category 3 and 4

Applications

- Steel mills
- Glass manufacturing plants
- Packaging
- Plastic processing
- Material handling
- Food and beverage
- Metal cutting, metal forming
- Systems with many lubrication points

Technical data

Order number	**283167**
Function principle	air, reciprocating piston pump
Outlets	1
Metering quantity	1,97 cm^3/stroke, *0.12 in^3/min*
Working frequency	max. 100 cycles/min
Lubricant	oil, synthetic oils on request
Operating temperature	-23 to +65 °C *-10 to +150 °F*
Operating pressure	max. 70 bar, *1 000 psi*
Reservoir	7,1 l, 7 100 cm^3, *1.8 gal, 433 in^3*
Material (reservoir)	acrylic
Air inlet connection	1/8 NPTF (F)
Connection outlet	3/4 NPTF (F)
Transmission ratio	40:1
Air valve	required, 3-way
Dimensions	591 × 229 × 413 mm *23.25 × 9 × 16.25 in*
Mounting position	vertical

Note:
When operating the pump with air pressure > 1,7 bar a pressure switch for oil is required to limit the oil pressure (max. 68 bar) of the central lubrication system.

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pump unit

82885, 83667

Description

Model 82885, an air-operated, single-stroke oil pump, discharges lubricant on an air-powered forward stroke and releases pressure on the lubricant line on a spring-powered return stroke through an integrated check/relief valve (3 way). Its translucent reservoir is refilled through a filler cap with strainer. The pump unit is suitable for systems with a large number of lubrication points and clocked greasing strokes. Model 83667 offers the same features but includes a larger reservoir.

Feature and benefits

- Reliable operation
- Reservoir with filler cap and internal strainer
- Suitable for use with metering devices of category 2, 3 and 4

Applications

- Textiles
- Steel mills
- Packaging
- Plastic processing
- Material handling
- Food and beverage

Technical data

Function principle	air operated piston pump
Outlets	1
Metering quantity	7,4 cm^3/stroke, *0.45 in^3/stroke*
Working frequency	
Lubricant	oil, synthetic oils on request
Operating temperature	–23 to +65 °C *–10 to +150 °F*
Operating pressure	max. 70 bar, *1 000 psi*
Reservoir	0,6 and 2,0 l; *0.16 and 0.5 gal*
Material (reservoir)	acrylic
Connection outlet	1/4 NPTF (F)
Air inlet connection	1/4 NPTF (F)
Transmission ratio	20:1
Air valve	required, 3-way
Dimensions	min. 263 × 133 × 152 mm max. 470 × 140 × 152 mm *min. 10.375 × 5.25 × 6 in* *max. 18.5 × 5.5 × 6 in*
Mounting position	vertical

Order information

Order number	Reservoir	
	l	*gal*
82885	0,6	*0.16*
83667	2,0	*0.5*

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
442832

3D
skf-lubrication.partcommunity.com/3d-cad-models

Pump unit

85438/40/41

Description

Pump models 85438/40/41 are air-operated, positive displacement pumps that deliver a maximum volume by means of a single stroke of the pump. Solenoid air valve and adjustable solid-state time controls are integrated into the pump body. These pumps are designed to deliver fluid lubricants to single-line injectors and are filled via a spring-loaded filler cap and internal strainer. Acrylic reservoirs are available in two sizes. Supply voltages are offered in 120 VAC and 240 VAC.

Features and benefits

- Reservoir with filler cap and internal strainer
- Integrated, adjustable, solid-state time controls with LED indicators for “Power On,” “Pump On” and “Alarm,” along with a membrane-type “Manual Lube” switch
- Integrated solenoid air valve
- Suitable for use with metering devices of category 2, 3 and 4

Applications

- Textiles
- Steel mills
- Plastic processing
- Material handling
- Food and beverage

Technical data

Function principle	air operated piston pump (single stroke)
Outlets	1
Metering quantity	7,4 cm³/stroke; *0.45 in³/stroke*
Working frequency	
Lubricant	oil, synthetic oils on request
Operating temperature	–23 to +65 °C *–10 to +150 °F*
Operating pressure	max. 70 bar, *1 000 psi*
Reservoir	
85438	0,6 l; *0.16 gal*
85440, 85441	2,0 l; *0.5 gal*
Material (reservoir)	acrylic
Connection outlet	1/4 NPTF (F)
Voltage	120 VAC, 240 VAC
Transmission ratio	20:1
Dimensions:	
85438	133 × 184 × 305 mm *5.25 × 7.24 × 12.02 in*
85440, 85441	133 × 184 × 527 mm *5.25 × 7.24 × 20.75 in*
Mounting position	vertical
Timer and controller	
On time	10 or 30 sec
Off time	30 sec to 30 min. or 30 min. to 30 h
Alarm contacts	8 A at 250 VAC
Operating temperature	–23 to 65 °C; *–10 to +150 °F*

Order information

Order number	Voltage	Reservoir	
	VAC	l	*gal*
85438	120	0,6	*0.16*
85440	120	2,0	*0.5*
85441	240	2,0	*0.5*

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

442832

3D

skf-lubrication.partcommunity.com/3d-cad-models

Pump unit

P/PW/PF/PFW-289

Description

These pneumatically actuated piston pumps were designed for intermittently operated, single-line centralized lubrication systems with metering devices. The valve set required for pressure relief and limitation is included.

Features and benefits

- Electrical monitoring via external controller or SPS
- Simple handling
- Optional low-level control for reservoir
- Suitable for use with metering devices of category 1, 2 and 3

Applications

- Machine tool
- Printing machines
- Industrial assembly and automation

Technical data

Function principle	air operated piston pump (single stroke)
Outlets	1
Metering quantity	10 cm^3/stroke, *0.61 in^3/stroke*
Working frequency	
Lubricant	mineral, synthetic, and environmentally friednly oils, operating viscosity 20 to 1 500 mm^2/s or fluid grease with NLGI 000, 00
Operating temperature	+10 to +40 °C; *+50 to +104 °F*
Operating pressure	max. 40 bar, *580 psi*
Reservoir	1,5 l, *0.4 gal*
Material (reservoir)	polycarbonate
Connection outlet	6 mm, *0.24 in*, OD tube
Dimensions	depending on model min. 170 × 248 × 128 mm max. 170 × 270 × 128 mm *min. 6.7 × 9.8 × 5.04 in* *max. 6.7 × 10.6 × 5.04 in*
Mounting position	vertical

Fill-level switch for monitoring the minimum fluid grease level

Type of contact	1 change-over
Switching voltage	230 V AC; 230 V DC
Switching current	max. 230 V AC/DC: 1,0 A
Breaking capacity	max. 230 V AC: 60 VA; max. 230 V DC:40 W
Type of enclosure	IP 65
Cable gland	PG11

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

1-1110-EN, 951-170-012

3D

skf-lubrication.partcommunity.com/3d-cad-models

Pump unit

P/PW/PF/PFW-289

Order information

Order number	Lubricant Oil	Fluid grease	Fill-level switch
P-289	•	–	–
PW-289	•	–	•
PF-289	–	•	–
PFW-289	–	•	•

Pump unit

POEP

Description

These pneumatically actuated plunger pumps were developed for intermittently operated, single-line centralized lubrication systems with metering devices. They include a set of valves required for pressure relief and pressure limitation. Versions are available with or without fill-level switches to monitor critical levels of lubricant.

Features and benefits

- Electrical monitoring via external controller or SPS
- Simple handling
- Low-cost, efficient method of distributing lubricant
- Optional low-level control for reservoir
- Suitable for use with metering devices of category 1, 2, 3 and 4

Applications

- Machine tool
- Printing machines
- Industrial assembly and automation

Technical data

Function principle	air operated piston pump
Outlet	1
Metering quantity	15 cm^3/stroke, *0.9 in^3/stroke*
Working frequency	
Lubricant	mineral, synthetic oils, operating viscosity 20 to 1 500 mm^2/s
Operating temperature	0 to +60 °C; *+32 to +140 °F*
Operating pressure	max. 60 bar, *870 psi*
Reservoir	0,5; 1,0 or 1,7 l, *0.13, 0.26 or 0.45 gal*
Material (reservoir)	plastic (PP), transparent
Connection outlet	G 1/4, on left or right
Air inlet	G 1/4 (on pump bottom)
Transmission ratio	10:1
Dimensions	depending on model min. 133 × 248 × 124 mm max. 190 × 448 × 124 mm *min. 5.2 × 9.8 × 4.8 in* *max. 7.5 × 17.6 × 4.8 in*
Mounting position	vertical

Fill-level switch for monitoring the minimum oil level

Type of contact	contact opens at minimum fill level
Switching voltage	max. 42 V DC
Switching capacity	max. 50 W
Plug	4-pin M12 × 1 circular plug
Mounting position	1, 2 or 3 possible (2 on delivery)

Note:
For a hydraulic system pressure of >45 bar, *653 psi*, use cutting-sleeve screw unions conforming to DIN 2353 or plug connectors as connection fittings.

Order information

Order number	Reservoir		Fill-level switch
	l	*gal*	
POEP-15-0.5	0,5	*0.13*	–
POEP-15-1.0	1,0	*0.26*	–
POEP-15-1.0W	1,0	*0.26*	•
POEP-15-1.7	1,7	*0.45*	–
POEP-15-1.7W	1,7	*0.45*	•

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
1-1110-EN, 951-170-011 EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

Pump unit

PFEP

Description

These pneumatically actuated plunger pumps were developed for intermittently operated, single-line centralized lubrication systems with metering devices. They include a set of valves required for pressure relief and pressure limitation. Versions are available with or without fill-level switches to monitor critical levels of lubricant.

Features and benefits

- Simple handling
- Optional low-level control for reservoir
- Suitable for use with metering devices of category 1, 2, 3 and 4

Applications

- Machine tool
- Industrial assembly and automation

Technical data

Function principle	air operated piston pump
Outlets	1
Metering quantity	15 cm³/stroke, *0.9 in³/stroke*
Working frequency	
Lubricant	fluid grease, NLGI 000, 00
Operating temperature	0 to +60 °C; *+32 to +140 °F*
Operating pressure	max. 60 bar, *870 psi*
Reservoir	0,5; 1,0 or 1,7 l, *0.13, 0.26 or 0.45 gal*
Material (reservoir)	plastic (PP), transparent
Connection outlet	G 1/4, on left or right
Air inlet	G 1/4 (on pump bottom)
Transmission ratio	10:1
Dimensions	depending on model min. 133 × 248 × 124 mm max. 190 × 448 × 124 mm *min. 5.2 × 9.8 × 4.8 in* *max. 7.5 × 17.6 × 4.8 in*
Mounting position	vertical

Fill-level switch for monitoring the minimum filling level

Type of contact	NPN, PNP/NO-contact - NC contact
Switching voltage	10 to 36 V DC
Current at switching output	max. 150 mA
Protection class	IP 67
Connection	2 m PVC cable or 4-pin M8x1 circ. plug

Note:
For a hydraulic system pressure of >45 bar, *653 psi*, use cutting-sleeve screw unions conforming to DIN 2353 or plug connectors as connection fittings.

Order information

Order number	Reservoir		Fill-level switch
	l	*gal*	
PFEP-15-0.5	0,5	*0.13*	–
PFEP-15-1.0	1,0	*0.26*	–
PFEP-15-1.0W2	1,0	*0.26*	•
PFEP-15-1.7	1,7	*0.45*	–
PFEP-15-1.7W2	1,7	*0.45*	•

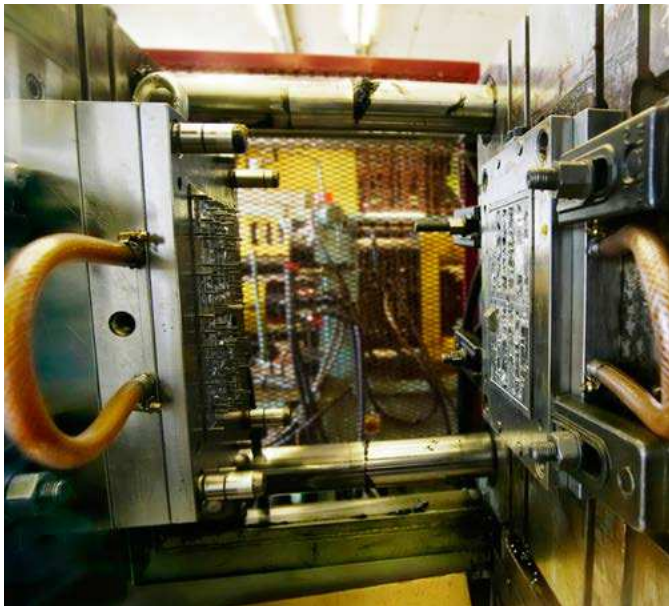
NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
1-1110-EN, 951-170-011 EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

Pump unit

PPS30



Description

Setting new standards in design, this compact unit combines proven lubrication technology with integrated functional elements. The easy-to-clean PPS30 features an integrated relief valve and electronic sensors, as well as a central opening for easy filling from all sides. In addition to low investment costs, it offers very low operating costs due to minimal compressed air consumption. The lightweight unit is made almost entirely of functional, high-performance plastics.

Features and benefits

- Compact, modern design with user friendly operation
- Quick and simple installation with flexible connection system
- Easy visual fill-level monitoring plus electric fill-level control
- Suitable for use with metering devices of category 1 and 2

Applications

- Machine tools
- Automation
- Packaging
- Woodworking
- Printing
- Textiles

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
1-0942-EN, 951-170-220 EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

Technical data

Function principle	air operated piston pump (single stroke)
Outlets	max. 3
Metering quantity	30 cm³/stroke, *1.83 in³/stroke*
Working frequency	6 strokes/h
Lubricant	mineral and synthetic oils, operating viscosity 20 to 1 500 mm²/s or fluid grease NLGI 000, 00
Operating temperature	+10 to +50 °C; *+50 to +122 °F*
Operating pressure	max. 27 bar, *392 psi*
Actuation pressure	4,5 to 6 bar; *65 to 87 psi*
Reservoir	1,5 l, *0.39 gal*
Material (reservoir)	plastic (SAN)
Connection outlet	M10 × 1 thread or plug connector for pipes ø6 and ø8 mm or banjo fitting for pipe ø6 mm
Air inlet	M10 × 1 thread or plug connector for pipes ø6 and ø8 mm or banjo fitting for pipe ø6 mm
Transmission ratio	4,5:1
Air valve	required 3-way, see accessories
Pressure reducing valve	required, see accessories
Dimensions	187 × 246 × 129 mm *7.3 × 9.6 × 5.1 in*
Installation space	min. 230 × 300 × 250 mm *min. 9 × 11.8 × 9.8 in*
Mounting position	vertical

Fill-level switch for monitoring the minimum lubricant level

Function	capacitive, NC-contact
Switching voltage	10 to 36 V DC
Power consumption	max. 150 mA

Pressure switch for monitoring pressure build-up and function

Function	NO-contact
Rated pressure	16 bar, *232 psi*
Electrical connection	4-pin M12 × 1 circular plug

Pump unit

PPS30

Identification code P P S 3 0 – 2 _ _ _ _ A _ _ _ _

Piston pump, pneumatically actuated

Lubricant
S = Oil and fluid grease

Delivery rate
30 = 30 cm³/stroke, *1.83 in³/stroke*

Generation

Lubricant reservoir
1 = 1.5 l; 0.39 gal [1]
2 = 1.5 l; 0.39 gal with oil filler screen [2]

Fill level switch, min.
W1 = With [1] **XX** = Without [2]

Pressure switch
A = 16 bar, *232 psi* [1] **X** = Without

Electrical connection [3]
A = M12×1 plug, 4-pin [1]

Pneumatic connection [4]
1 = Pipe thread M10×1
2 = Plug connector for pipe ø 6 [5]
3 = Banjo fitting for pipe ø 6 [1] [5]
4 = Plug connector for pipe ø 8 [5]

Connection main line
1 = Pipe thread M10×1
2 = Plug connector for pipe ø 6 [1] [5]
3 = Banjo fitting for pipe ø 6 [5]
4 = Plug connector for pipe ø 8 [5]
X = Closed [5]

Left
Rear
Right

1) Standard design
2) The oil filler screen option can be used only on PPS30 pumps produced after September 29, 2017.
3) Electrical connection required if fill-level switch and/or pressure switch is selected
4) Must select pneumatic connection
5) For fitting order numbers → **accessories**

Accessories

161-120-067+924

466-421-001

506-140-VS / 408-004-VS

169-400-405

995-901-063

995-901-061

Order numbers for accessories

Order number	Designation
161-120-067+924	3/2-way air inlet valve, 24 V DC
161-120-067+910	3/2-way air inlet valve, 110 V AC
995-901-063	Pressure-reducing valve
169-400-405	Oil filler screen

Optional fittings for pneumatic and main line connections

406-004-VS	Plug connector for pipe ø 6; order code 2
506-140-VS	Banjo fitting for pipe ø 6; order code 3
408-004-VS	Plug connector for pipe ø 8; order code 4
466-421-001	Closure plug; order code X
995-901-061	Adapter plate for mounting; 214 × 48 × 10 mm, *8.4 × 1.9 × 0.4 in*

Pump unit

82676

Description

Pump model 82676 is a high-volume pump designed for remote or bulk-fill oil applications. It discharges lubricant on the air-powered forward stroke and releases pressure on the lubricant line through included check/relief valve through a 1/2 NPTF (F) oil inlet. (head pressure max. 5,5 bar; 80 psi)

Features and benefits

- Designed for remote or bulk-fill oil applications
- Remote system components available upon request
- Suitable for use with metering devices of category 4

Applications

- Steel mills
- Packaging
- Plastic processing
- Material handling
- Food and beverage

Technical data

Order number	**82676**
Function principle	air operated piston pump (single stroke)
Outlets	1
Metering quantity	39,3 cm³/stroke, *2.4 in³/stroke*
Working frequency	
Lubricant	oil, synthetic oils on request
Operating temperature	–23 to +65 °C *–10 to +150 °F*
Operating pressure	max. 70 bar, *1 000 psi*
Reservoir	external
Connection outlet	1/4 NPTF (F)
Transmission ratio	20:1
Air valve	required, 4-way
Dimensions	470 × 146 × 533 mm *18.5 × 5.75 × 21 in*
Mounting position	vertical

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pump unit

82570

Description

Pump model 82570 is a high-volume pump that discharges lubricant on the air-powered forward stroke and releases pressure on the lubricant line through included check/relief valve on the air-powered return stroke. Its acrylic reservoir is refilled through the filler cap with strainer.

Features and benefits

- Reservoir with filler cap and internal strainer
- Remote system components available upon request
- Suitable for use with metering devices of category 2, 3 and 4

Applications

- Textiles
- Steel mills
- Packaging
- Plastic processing
- Material handling
- Food and beverage

Technical data

Order number	**82570**
Function principle	air operated piston pump (single stroke)
Outlets	1
Metering quantity	39,3 cm³/stroke, *2.4 in³/stroke*
Working frequency	
Lubricant	oil, synthetic oils on request
Operating temperature	–23 to +65 °C *–10 to +150 °F*
Operating pressure	max. 70 bar, *1 000 psi*
Reservoir	2,0 l, *0.5 gal*
Reservoir material	acrylic
Connection outlet	1/4 NPTF (F)
Transmission ratio	20:1
Air valve	required, 4-way
Dimensions	451 × 146 × 464 mm *17.75 × 5.75 × 18.25 in*
Mounting position	vertical

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pump unit

85430/31/32/33

Description

These air-operated, positive displacement pumps deliver maximum volume via a single stroke of the pump. Solenoid air valves and adjustable, solid-state time controls are integrated into the pump body. All pumps are designed to deliver fluid lubricants to single-line metering devices and are filled via a spring-loaded filler cap and internal filter. Acrylic reservoirs are available in several sizes. Pump models 85432 and 85433 do not include a reservoir and are designed for remote or bulk-fill oil applications.

Features and benefits

- Reservoir with filler cap and internal strainer
- Integrated, adjustable solid-state time controls with LED indicators
- Integrated solenoid air valves
- Suitable for use with metering devices of category 2, 3 and 4 (85432, 85433 are only suitable for use with category 4)

Applications

- Closing machines
- Packaging machines, material handling
- Plastic processing, tire presses

Technical data

Function principle	air operated piston pump (single stroke)
Outlets	1
Metering quantity	39,3 cm³/ stroke, 2.4 in³/ stroke
Working frequency	
Lubricant	oil, synthetic oils oils on request
Operating temperature	–23 to +65 °C; *–10 to +150 °F*
Operating pressure	max. 70 bar, *1 000 psi*
Reservoir	85430, 85431 only: 2 l, *0.5 gal*
Material (reservoir)	acrylic
Connection outlet	1/4 NPTF (F)
Voltage	120 VAC; 240 VAC
Transmission ratio	20:1
Dimensions	627 × 166 × 460 mm *24.7 × 5.52 × 18.11 in*
Mounting position	vertical

Timer and controller

On time	10 or 30 sec
Off time	30 sec to 30 min. or 30 min. to 30 h
Alarm contacts	8 A at 250 VAC
Operating temperature	–23 to +65 °C *–10 to +150 °F*

Order information

Order number	Voltage	Reservoir	
	VAC	l	*gal*
85430	120	2,0	*0.5*
85431	240	2,0	*0.5*
85432	120	–	–
85433	240	–	–

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pump unit

PEF/PEU

Description

These pneumatically actuated piston pumps were designed for intermittently operated, single-line centralized lubrication systems with metering devices. The valve set required for pressure relief and limitation is included.

Features and benefits

- Driven by on-board compressed air system
- Optional integrated control
- Electrical monitoring via external controller or SPS
- Simple handling
- Suitable for use with metering devices of category 1, 2 and 3

Applications

- Vehicles and trailer
- Machine tools
- Printing machines
- Industrial assembly and automation

Order information

Order number	Lubricant Oil	Fluid grease	Fill-level switch
PEF-90	•	•	•
PEF-99W	–	•	•
PEF-99W-S1	–	•	•
PEF-99W-S2	–	•	•
PEF-99W-S3	–	•	–
PEU-99	•	•	–
PEU-99-S2	•	•	–
PEU-99-S3	•	–	–

Technical data

Function principle	air operated piston pump
Outlets	1
Metering quantity	48 or 50 cm^3/stroke *2.93 or 3.05 in^3/stroke*
Working frequency	
Lubricant	mineral, synthetic, and environmentally compatible oils, operating viscosity 20 to 1 500 mm^2/s or fluid grease, NLGI 000, 00
Operating temperature	–25 to +80 °C; *–13 to +176 °F*
Operating pressure	max. 50 bar, *725 psi*
Reservoir	3,0 l, *0.8 gal*
Material (reservoir)	polycarbonate
Connection outlet	M16 × 1,5
Dimensions	
PEF-90	248 × 194 × 341 mm *9.8 × 7.6 × 13.4 in*
PEF-99 W	270 × 126 × 355 mm *10.6 × 4.9 × 13.9 in*
PEU-99	270 × 126 × 355 mm *10.6 × 4.9 × 13.9 in*
Mounting position	vertical

Fill-level switch for monitoring the minimum grease level

Type of contact	NO-contact
Switching voltage	max. 10 to 35 V DC
Output current	400 mA
Capacity	15 mA
Type of enclosure	IP 54

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

1-1110-EN, 951-170-012 EN

3D

skf-lubrication.partcommunity.com/3d-cad-models

Pump unit

1826

Description

Pump model 1826 is modular assembled and consists of air motor, attached pump tube, vent valve assembly, drum cover, controller, lubricant connecting hoses and safety unloader. Modular structured air motor is fully pneumatically monitored. Supplied compressed air to air motor moves oscillating piston in cylinder up and down. Simultaneously outlet air pours out of opposite cylinder chamber via exhausting baffle. A signal valve operates as a sensor and forwards pneumatic signal pressure to a relay valve as soon as piston has reached its fully stroke in one direction. Relay valve now switches pneumatically movement of piston opposite. Oscillation operation is working. Pumps consist in two devices, air motor and pump tube with integrated shovel piston. Oscillation piston initiates shovel piston to pump operation by sucking and pumping function. Pumps are supplied in moduls must be furnished on side of user but can also supplied completely on request.

Features and benefits

- Midsize volume PowerMaster air motor
- Carbon steel pump tube with shovel-foot design, selected fit plunger and bushing
- Vent valve assembly and safety unloader included
- Drum cover for standard U.S. 55 gal. (200 l) drums (removable head)
- Simplified, modular design
- Wear-resistant and robust construction, reliable
- Suitable for use with metering devices of category 2, 3 and 4

Applications

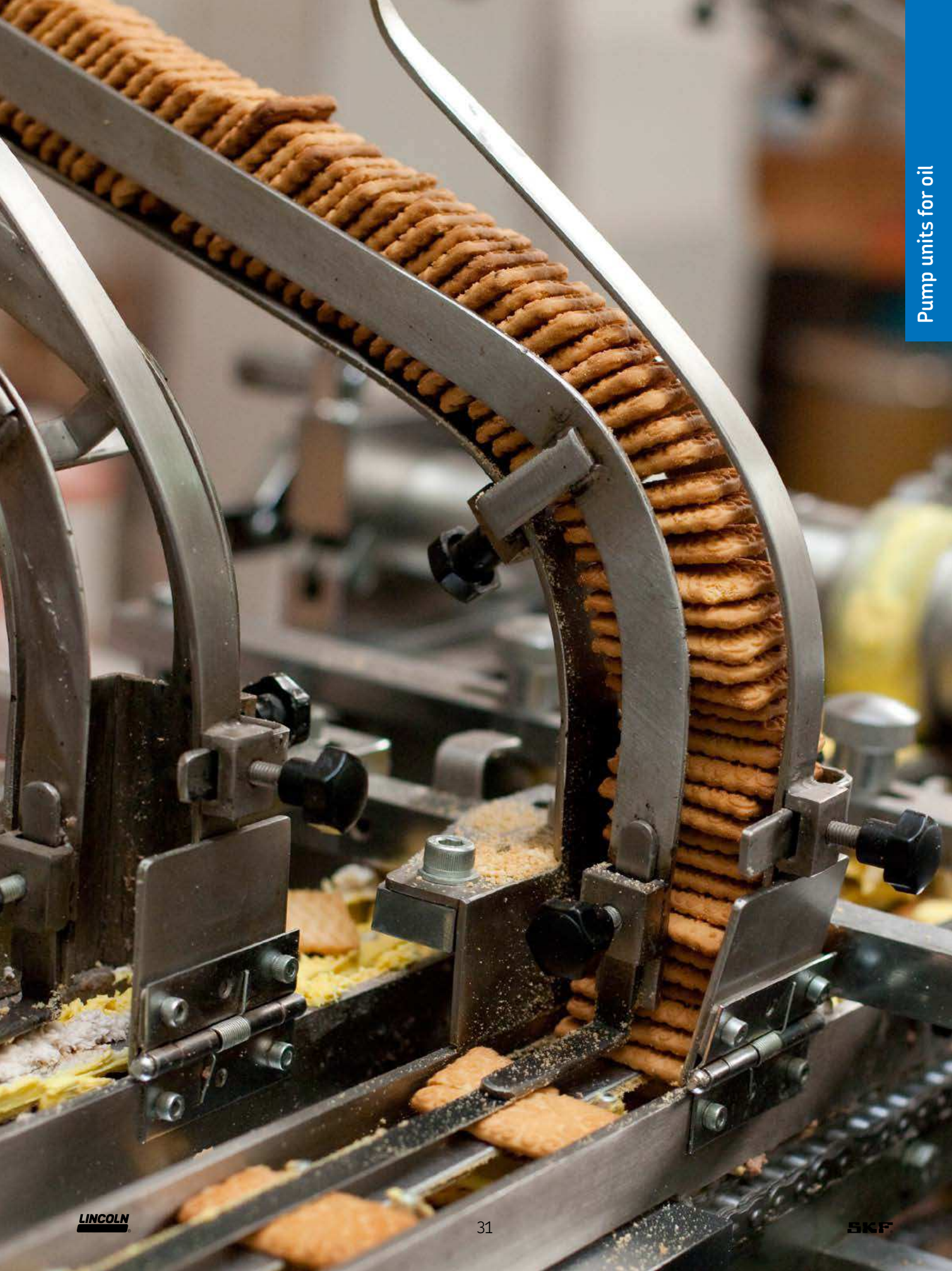
- Steel mills
- Plastic processing
- Food and beverage
- Glass industry
- Material handling

Technical data

Order number	**1826**
Function principle	air operated reciprocating piston pump
Outlets	1
Metering quantity	7 571 cm³/min, *462 in³/min*
Lubricant	oil
Pump tube 84991	
Volume/cycle (up and down)	100 cm³; *6.10 in³*
Max. pump cycles/minute	70 permitted
Operating temperature	-34 to +93 °C *-29 to +199 °F*
Operating pressure	max. 70 bar; *1 000 psi*
Air inlet	3/8 NPTF (F)
Connection outlet	3/4 NPTF (F)
Transmission ratio	24:1
Dimensions	
Total length	1 464 mm; *57.64 in*
Immersion length	864 mm; *34.01 in*
Mounting position	vertical
Controller	
Voltage	110 V AC, 50 Hz; 120 V AC, 60 Hz

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.



Pump unit

ECP

Description

The Electric Cartridge Pump ECP was developed to lubricate bearings and linear guides in small machines. It includes an integrated pressure-relief. This electrically driven piston pump uses 24 V DC and is controlled by an external programmable logic controller (PLC) for convenience. In addition, the pump is capable of manually activating a lubrication cycle and can be used with an optional, integrated level switch to monitor the oil level of the cartridge. Utilizing easy-to-exchange cartridges, it is compatible with oil viscosities from 20 to 1 500 mm²/s and fluid grease grades of NLGI 00 and 000.

Features and benefits

- Cost effective solution
- Simple to operate
- Increases reliability
- Minimizes risk of using wrong or contaminated lubricant
- Reduces unplanned downtime
- Extends maintenance intervals
- Minimizes environmental impact via efficient use of lubricants

Applications

- Automation
- Machine tools
- Material handling
- Plastic processing
- Food and beverage

Technical data

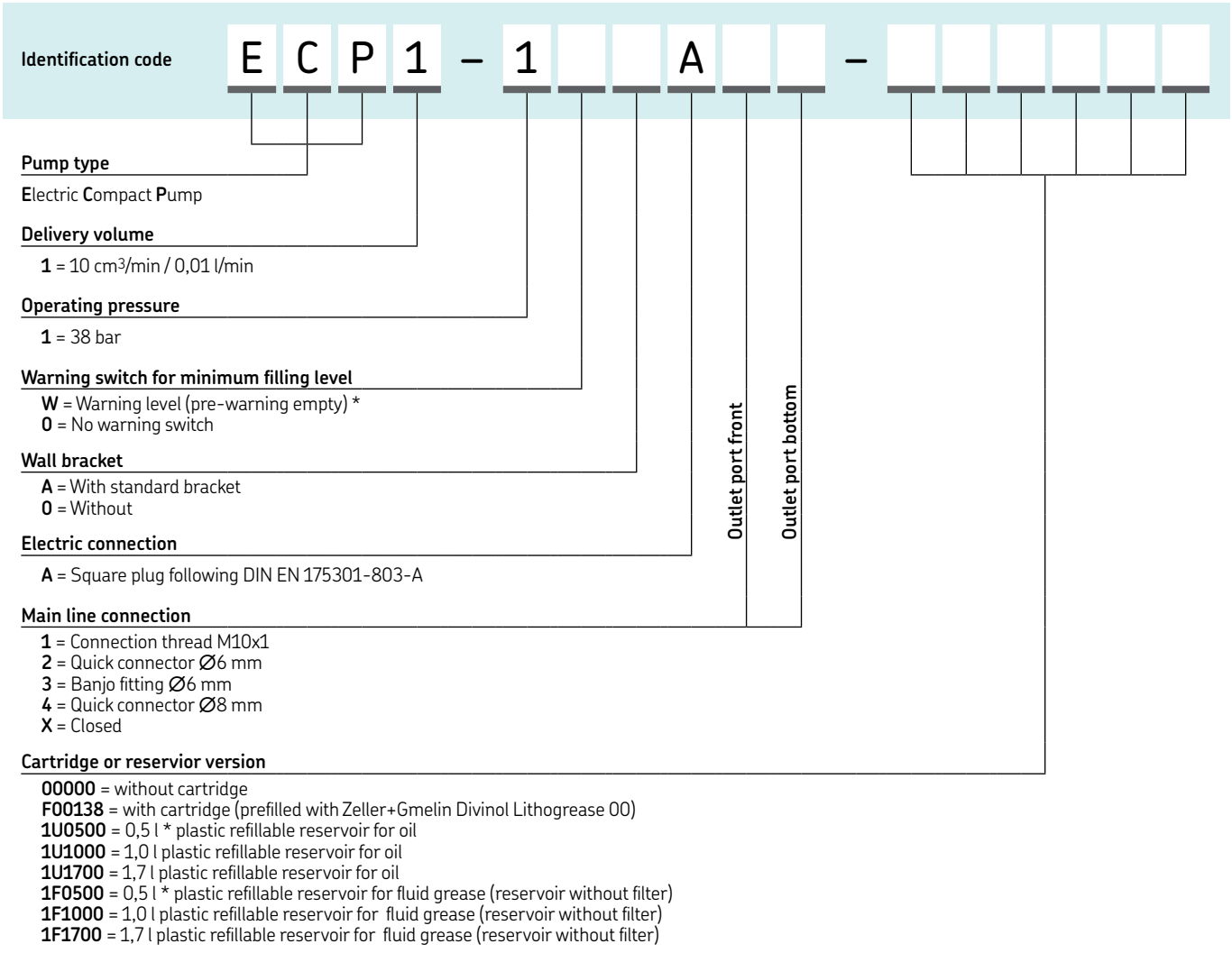
Function principle	electrically operated piston pump
Outlets	2
Metering quantity	fluid grease: 12 cm³/min; *0.73 in³/min* oil: 0,012 l/min; *0.0027 gal/min*
Lubricant	oil: 20 to 1 500 mm²/s fluid grease: NLGI 00, 000
Operating temperature	+10 to +50 °C; *+50 to +122 °F*
Operating pressure	max. 38 bar; *550 psi*
Reservoir	prefilled cartridge 380 ml; *12.8 l. oz.* or fixed reservoir 0,5; 1,0 or 1,7 l; *1.06; 2.1; 3.6 pt*
Outlet connection	M10×1 thread or SKF Quick Connector 6–8 mm
Operating voltage	24 V DC
Dimensions	without cartridge: 143×172×121 mm *5.63×6.77×4.76 in* with cartridge: 307,5×172×121 mm *12.1×6.77×4.76 in* with fixed reservoir: min. 240×239×210 mm *min 9.45×9.40×8.27 in* max. 240×439×210 mm *min 9.45×17.28×8.27 in*
Mounting position	upright

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
16966 EN, 951-170-232

3D
skf-lubrication.partcommunity.com/3d-cad-models

Pump unit

ECP



* **NOTE**: The 0,5 liter version can not be ordered with warning switch and/or oil filling filter.

Accessories

Pre-filled standard cartridge, 380 ml

Lubricant	Package	Order code
Zeller Gmelin Divinol Lithogrease 00	10 pcs	**LF001/MR380**

Main line connectors

Connection thread M10x1	**898-110-120**
Quick connector Ø6 mm	**406-004-VS**
Banjo fitting Ø6 mm	**506-140-VS**
Quick connector Ø8 mm	**408-0074-VS**
Closing plug	**466-431-001**

Electrical connectors

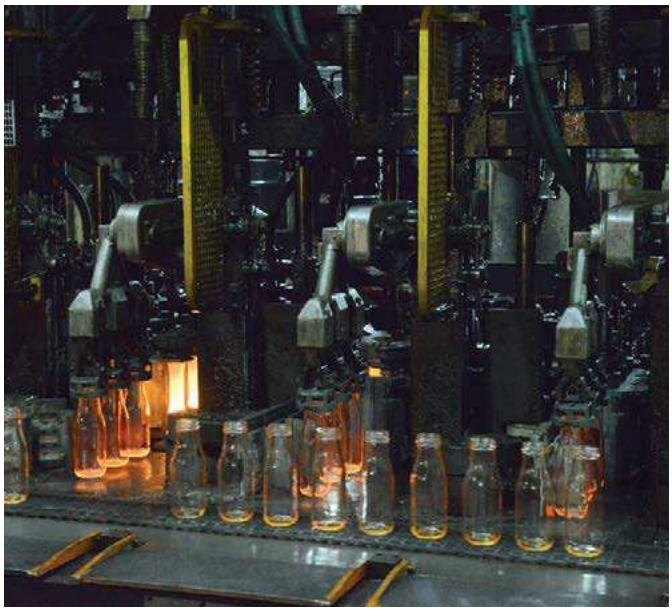
Rectangular connectors acc. to DIN EN175301-803-A	**179-990-033 / -147**
Circular plug M12×1, straight acc. to DIN EN61076-2-101	**179-990-371 / -381**
Circular plug M12×1, angled acc. to DIN EN61076-2-101	**179-990-372 / -382**
Wall bracket	**995-901-065**
Spare parts kit of gasket, adhesive	**541-34901-5**
Closure screw (ECP cartridge port)	**541-34901-4**

Pressure-relief valves 60 bar for use in main line

Pressure-relief valve Ø6 mm	**451-006-060**
Pressure-relief valve Ø8 mm	**451-008-060**

Pump unit

P 653S (oil)



Description

Suitable for multiple applications, the Lincoln P 653S electrically driven oil pump simplifies the design of your lubrication system and delivers significant flexibility. A member of the Centro-Matic family, the pump comes complete with a reservoir, pressure switch/transducer, vent valve and controller in one compact unit.

Features and benefits

- Integration of major system components reduces labor and overall costs
- Simplifies lubrication system design
- Reduces installation time via “plug-and-go” capability
- Minimizes lubricant consumption by running only when the machine is operating

Applications

- Automation
- Machine tools
- Glass manufacturing plants
- Woodworking facilities
- Oil and Gas plants
- Steel plants

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
16072 EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

Technical data

Function principle	electrically operated piston pump
Outlets	1
Metering quantity	24,6 cm³/min, *1.5 in³/min*
Lubricant	oil, minimum 40 mm²/s (cST)
Operating temperature	0 to +50 °C; *+32 to +122 °F*
Operating pressure	with pressure switch: 240 bar, *3 500 psi* with pressure transducer: factory preset to 82 bar, *1 200 psi*
Reservoir	4 l, 1 gal; *8 l, 2 gal*
Material (reservoir)	thermoplastic
Connection outlet	G 1/4
Incoming voltage	120/230 V AC [1]
Current	max. 1,7 A
Frequency	47 to 63 Hz
Pause time	max. 59 h, 59 min min. 4 min
Pause time increments	1 hr or 1 min
Pumping time	max. 12 min
Dimensions	depending on model min. 240 × 467 × 235 mm max. 240 × 508 × 235 mm *min. 9.5 × 18.4 × 9.25 in* *max. 9.5 × 20 × 9.25 in*
Mounting position	upright
Pump elements	
Piston	ø 7 mm, *0.3 in*
Number connected	3
Protection	1P 6K9K

[1] 24 V DC version available on request.

Pump unit

P 653S (oil)

Order information

Order number	120/230 V AC 50/60 Hz	Reservoir capacity		Internal pressure switch	Internal pressure transducer	Internal and end-of-line pressure switch	Internal and end-of-line pressure transducer
		l	*gal*				
80127	•	4	1	•	•	–	–
80128	•	8	2	•	•	–	–

Pump unit

KFB

Description

Used with SKF single-line systems, the KFB series gear pump units supply fluid grease NLGI 000 and 00 and include a pressure-relief valve and a pressure-limiting valve. The pumps are designed for supply voltages of 12 V DC and 24 V DC and are controlled either by an integrated electronic control unit or externally, via the machine control system. Depending on the design, the gear pump units are filled via a filler socket or attached filler coupling.

Features and benefits

- Compact pump unit
- Integrated pressure-relief valve and pressure-regulating valve
- Visual or optional electrical fill-level monitoring
- Optional integrated control
- Optional pre-assembled lubrication distributor of VN series

Applications

- Commercial vehicles
- Industrial applications

Technical data

Function principle	electrically operated gear pump
Outlets	1
Metering quantity[1)]	50 cm^3/min, *3.05 in^3/min*
Lubricant	fluid grease of NLGI 000 or 00
Operating temperature	–25 to +75 °C; *–13 to +167 °F*
Operating pressure	max. 38 bar, *550 psi*
Reservoir	KFB(S)1-W: 1 l, *0.26 gal* KFB(S)1: 1,4 l, *0.37 gal*
Material (reservoir)	translucent plastic
Connection outlet	ø 10 × 1.5 (max. 16 m, *52.5 ft*)
Dimensions:	
KFB(S)1, KFB(S)1-W	216 × 150 × 235 mm *8.5 × 5.9 × 9.3 in*
KFB(S)1-4-S1, KFB(S)1-W-4-S1, KFB(S)1-6-S1, KFB(S)1-W-6-S1	245 × 150 × 294 mm *9.6 × 5.9 × 11.6 in*
Mounting position	vertical
DC motor	
Voltage	12, 24 V DC
Current	3,8 A; 1,7 A
Rated output	46 W, 41 W
Protection class	IP 6K6K / IP 6K9K

1) At back pressure of 10 bar *(145 psi)* and a temperature of +25 °C *(+77 °F)*

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
1-1206-EN, 951-170-009 EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

Pump unit

KFB

Order information

Order number		Lubricant Fluid grease NLGI 000, 00	Control unit	Fill-level switch	Electrical connections Circular connector AMP, 4-pin	Circular connector AMP, 7-pin	Design
KFB1	1)	•	–	–	•	–	Basic version
KFB1-W	1)	•	–	•	–	•	Basic version
KFBS1	1)	•	•	–	–	•	Basic version
KFBS1-W	1)	•	•	•	–	•	Basic version
KFB1-4-S1	1)	•	–	–	•	–	VN metering device, 4-outlets
KFBS1-4-S1	1)	•	•	–	–	•	VN metering device, 4-outlets
KFB1-6-S1	1)	•	–	–	•	–	VN metering device, 6-outlets
KFBS1-6-S1	1)	•	•	–	–	•	VN metering device, 6-outlets
KFB1-W-4-S1	1)	•	–	•	–	•	VN metering device, 4-outlets
KFBS1-W-4-S1	1)	•	•	•	–	•	VN metering device, 4-outlets
KFB1-W-6-S1	1)	•	–	•	–	•	VN metering device, 6-outlets
KFBS1-W-6-S1	1)	•	•	•	–	•	VN metering device, 6-outlets

1) All units for vehicle applications have type approval pursuant to ECE-R 10.

Additional technical data for KFB(S)1, KFB(S)1-W, KFB(S)1-4-S1, KFB(S)1-W-4-S1, KFB(S)1-6-S1, KFB(S)1-W-6-S1

Fill-level switch (for KFB(S)1-W) opens when fill level too low

Switching voltage	10 to 36 V DC
Switching current	Resistive load 1): ≤0.5 A
Switching capacity	Resistive load 1): ≤12 W

Relubrication metering device VN (KFB(S)1(-W)4-S1, KFB(S)1(-W)-6-S1)

Lubrication point connection	Push-to-connect fitting for tube ø 4 mm
Metering quantity	0.1; 0.2; 0.4 cm^3
Feeder body material	Die-cast zinc, black corrosion protection

Control unit IG502-2-I (KFBS1)

Interval, adjustable	0.1 ... 99.9 h
Pump run time, adjustable	0.1 ... 99.9 min
Max. pump run time	3.0 min 2)
Elapsed-hours counter	0 ... 99999.9 h
Fault-hours counter	0 ... 99999.9 h
Additional input power for units with control unit (without output load)	4 W

1) When switching inductive loads, take appropriate measures to protect contacts
2) The operating mode S3 (periodic duty) describes the ratio of pump run time to subsequent down time. If the relative ON-time is 2.5% and the duty cycle time is 10 to 120 min., then the limit values are as follows:
Min. duty cycle time: 10 min×0.025 = 0.25 min. pump run time with subsequent down time of 9.75 min.
Max. duty cycle time: 120 min×0.025 = 3 min. pump run time with subsequent down time of 117 min.

Pump unit

KFB-M

Description

Used with SKF MonoFlex single-line systems, the KFB series gear pump units supply fluid grease NLGI 000 and 00 and include a pressure-relief valve and a pressure-limiting valve. The pumps are designed for supply voltages of 24 V DC and are controlled either by an integrated electronic control unit or externally, via the machine control system. Depending on the design, the gear pump units are filled via a filler socket or attached filler coupling.

Features and benefits

- Compact pump unit
- Integrated pressure-relief valve and pressure-regulating valve
- Visual or optional electrical fill-level monitoring
- Optional integrated control

Applications

- Automation
- Automotive
- Machine tools

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
1-1206-EN; 951-170-009

3D
skf-lubrication.partcommunity.com/3d-cad-models

Technical data

Function principle	electrically operated gear pump
Outlets	1
Metering quantity [1]	50 cm³/min, *3.05 in³/min*
Lubricant	fluid grease of NLGI grade 000 or 00
Operating temperature	0 to +60 °C; *+32 to +140 °F*
Operating pressure	max. 38 bar, *550 psi*
Reservoir	KFB1-M: 1,4 l, *0.37 gal* KFB(S)1-M(-W): 1 l, *0.26 gal*
Material (reservoir)	translucent plastic
Connection outlet	ø 8 × 1,25 (max. 16 m, *52.5 ft*)
Dimensions:	
KFB1-M, KFB1-M-W, KFBS1-M, KFBS1-M-W	216 × 150 × 235 mm *8.5 × 5.9 × 9.3 in*
KFB1-M-W-S1	216 × 150 × 270 mm *8.5 × 5.9 × 10.6 in*
Mounting position	vertical

DC motor

Voltage	24 V DC [2]
Current	1,7 A
Rated output	41 W
Protection class	IP 65

Fill-level switch (KFB1-M-W) (change-over contact)

Switching voltage	24 V DC [2]
Switching current (resistive load) [3]	≤0.5 A
Switching capacity (resistive load) [3]	≤12 W

Control unit IG502-2-I (KFBS1)

Interval, adjustable	0.1 ... 99.9 h
Pump run time, adjustable	0.1 ... 99.9 min
Max. pump run time	2.4 min
Elapsed-hours counter	0 ... 99999.9 h
Fault-hours counter	0 ... 99999.9 h
Additional input power for units with control unit (without output load)	4 W

1) At back pressure of 10 bar and a temperature of +25 °C; *+77 °F*
2) Safety measures to be applied for correct operation: Protective extra-low voltage (PELV), standards: EN 60204-1/IEC 60204-1; HD 60364-4-41/DIN EN 0100-410/IEC 60364-4-41
3) When switching inductive loads, take appropriate measures to protect contacts.

Pump unit

KFB-M

Order information

Order number	Lubricant Oil viscosity 50–50 000 mm²/s	Fluid grease NLGI 000, 00	Control unit	Fill-level switch	Electrical connections Square connector 3-pin +PE	Circular connector M12×1, 4-pin
KFB1-M+924	–	•	–	–	•	–
KFBS1-M+924	–	•	•	–	•	•
KFB1-M-W+924	–	•	–	•	•	•
KFBS1-M-W+924	–	•	•	•	•	•

Pump unit

KFU

Description

The gear pump continuously supplies lubricant to relubrication metering devices via the main line network when the pump is in operation. When the metering chambers of the metering devices are full, excess lubricant flows back into the reservoir via the safety valve. At the end of the pump running time, the pressure relief valve opens so that pressure in the main line drops to a residual pressure of 0.2 to 1.0 bar *(2.9 to 14.5 psi)*, allowing the spring-loaded pistons of the metering devices to deliver lubricant from the metering chambers to the lubrication points.

Features and benefits

- Includes gear pump with relief valve, safety valve, DC motor, transparent lubricant reservoir, filler socket and angle bracket
- Hood protects DC motor and filler socket from contaminants
- Minimizes wear and tear
- Reduces downtime
- Lowers maintenance costs via automatic lubrication

Applications

- Agriculture
- Construction machinery
- Trucks, trailers and buses

Technical data

Function principle	electrically operated gear pump
Outlets	1
Metering quantity 1)	140 cm^3/min, *8.5 in^3/min*
Lubricant	fluid grease, NLGI 000, 00
Operating temperature	–25 to +75 °C; *–13 to +167 °F*
Operating pressure	max. 38 bar, *550 psi*
Reservoir	2,7 or 6 l; *0.7 or 1.6 gal*
Material	steel, plastic sealings: FKM, NBR reservoir: translucent plastic
Main connection	Mainly plastic tubing ø 10 × 1.5 but also steel tubing ø 10 × 0.7 hose SLH10-...
Secondary connection	Mainly plastic tubing ø 4 × 0.85.; in case of large movement between lubrication point and chassis: hose 734 ...
Operating voltage	12 or 24 V DC
Protection class	IP 59k
Dimensions	min. 268 × 154 × 325 mm max. 343 × 184 × 364 mm *min. 10.5 × 6 × 12.7 in* *max. 13.5 × 7.2 × 14.3 in*
Mounting position	vertical

1) At back pressure 38 bar *(550 psi)* and temperature +25 °C *(+77 °F)*

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
1-9420-EN, 951-170-006_EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

Pump unit

KFU

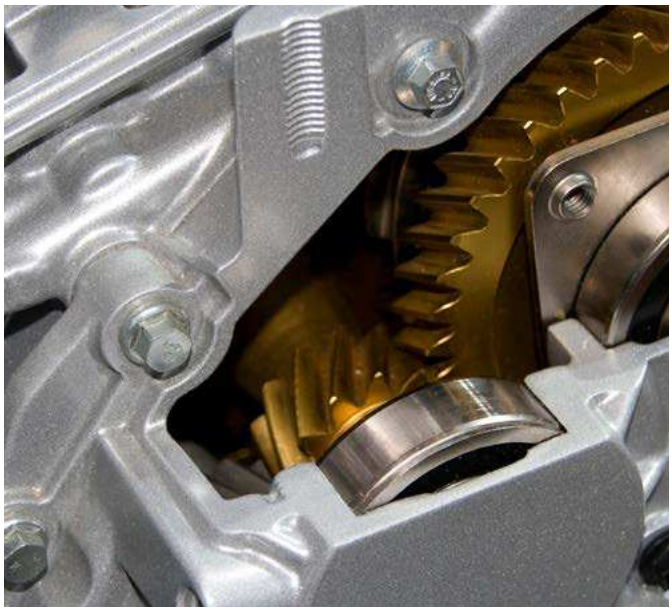
Order information

Order number	Reservoir		Operating voltage	
	l	*gal*	V DC	Amp
KFU2-40+912	2,7	*0.71*	12	7.5
KFU2-40+924	2,7	*0.71*	24	7.5
KFU6-20+912 [1]	6	*1.6*	12	7.5
KFU6-20+924 [1]	6	*1.6*	24	7.5
KFUS2-64+912	2,7	*0.71*	12	16
KFUS2-64+924	2,7	*0.71*	24	8

[1] This unit should only be used for systems with a minimum lubricant consumption of 6 l *(1.6 gal)* per year.

Pump unit

MKU



Description

MKU gear pump units are used in single-line systems and include a pre-installed pressure-regulating valve and pressure-relief valve. These units can be supplied with an optional pressure gauge for visual monitoring of pressure changes in the main line. Electrical pressure monitoring is performed by an integrated pressure switch, and fill-level monitoring also is possible. The pump units are controlled externally via the machine control system or an integrated control unit. Also, MKU units can be supplied with a pushbutton to activate interim lubrication at any time. Main functions are integrated into the lid, and a plastic cap protects the electrical components from contaminants such as dirt and dust.

Features and benefits

- Integrated pressure limitation and pressure relief valve
- Optional: electrical pressure switch, pressure gauge, float switch
- External control via SPS or by means of internal control unit possible
- All important functions integrated into the lid
- Modular construction

Applications

- Material handling
- Automotive
- Machine tool
- Printing and finishing
- Industrial assembly and automation
- Textiles

Technical data

Function principle	electrically operated gear pump
Metering quantity	100; 200; 500 cm^3/min *6; 12; 31 in^3/min*
Lubricant	mineral oil or synthetic oil, 20 to 1 500 mm^2/s
Operating temperature	+10 to +40 °C *+50 to +104 °F*
Operating pressure	max. 30 bar, *435 psi*
Reservoir	2,0; 3,0 and 6,0 l *0.5, 0.8 and 1.6 gal*
Material (reservoir)	plastic, metal
Connection outlet	G 1/4
Operating voltage	24 V DC; 115 V AC; 230 V AC
Protection class	IP 54
Dimensions: pump unit with	
2 l; *0.5 gal* plastic reservoir	204 × 130 × 298 mm *8 × 5.2 × 11.7 in*
3 l; *0.8 gal* plastic reservoir	286 × 132 × 298 mm *11.3 × 5.2 × 11.7 in*
3 l; *0.8 gal* metal reservoir	286 × 132 × 313 mm *11.3 × 5.2 × 12.3 in*
6 l; *1.5 gal* plastic reservoir	290 × 178 × 334 mm *11.4 × 7 × 13.2 in*
Mounting position	vertical

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
1-1203-EN, 951-170-005 EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

Pump unit

MKU

Identification code M K U _ – 1 _ _ _ _ _ 0 0 0 + _ _ _

Product series MKx

Lubricant

U = Oil

Code number for delivery rate

Selected code number for lubricant reservoir

Selected code letter for control

Selected code letter for monitoring

Selected code number for pressure gauge

Selected code number for electrical connection

Delivery rate

1 = 0.1 l/min	•	•	•	–
2 = 0.2 l/min	–	•	•	•
5 = 0.5 l/min	–	•	•	•

Lubricant reservoir, control

Lubricant reservoir	**1** 2 l, plastic	**2** 3 l, plastic	**3** 3 l, metal	**4** 6 l, plastic
Control				
A = No control, with terminal strip	•	•	•	•
B = No control, with terminal strip and push button	•	•	•	•
C = IG38-30-I[1]	–	•	•	•
D = IZ38-30-I[1]	–	•	•	•
E = IGZ36-20-S6-I[1][2]	–	•	•	•

[1] If control C, D or E is selected, monitoring C must be selected.
[2] If control E is selected, electrical connection 1 must be selected.
For description of control units, see page 147.

Voltage key

	Voltage	Frequency	Control
924 [3]	24 V DC	–	A, B, E
428	230 V AC	50/60 Hz	A, B, C, D, E
429	115 V AC		

[3] Only possible with delivery rates 0.1 und 0.2 l/min

Electrical connection

Control	**A, B**	**A,B**				**C, D**	**E**
Monitoring	X	A	B	C	D	E	C	C
Electrical connection								
0 = 2 cable fittings	–	•	•	•	•	•	•	–
1 = 1 cable fitting; 1 retangular connector	–	•	•	•	•	•	•	•
2 = 1 circular connector M12×1; 1 rectangular connector [4]	–	•	•	•	•	•	–	–
3 = 1 sealing plug; 1 cable fitting	•	–	–	–	–	–	–	–
4 = 1 sealing plug; 1 rectangular connector	•	–	–	–	–	–	–	–

[4] Only for design without control.

Pressure gauge

0 = without pressure gauge
1 = with pressure gauge

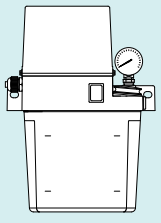
Monitoring

	X	A	B	C	D	E
Fill-level switch						
Without fill-level switch	•	•	–	–	–	–
NC contact (detection of wire breakage)	–	–	•	•	–	–
NO contact (no detection of wire breakage)	–	–	–	–	•	•
Pressure switch 20 bar						
Without pressure switch	•	–	•	–	•	–
NO contact	–	•	–	•	–	•

Order example

MKU1-11AC10000+924

- Gear pump unit for oil
- Delivery rate 0.1 l/min
- 1st generation
- 2 l plastic reservoir
- No control, with terminal strip
- NC fill-level switch,
- NO pressure switch
- With pressure gauge
- 2 cable fittings
- Voltage 24 V DC



Pump unit

MKF

Description

MKF gear pump units are used in single-line systems to supply fluid greases NLGI 000 and 00 and include a pressure-regulating valve and pressure-relief valve. Electrical pressure monitoring is performed by an integrated pressure switch, and fill-level monitoring also is possible. These units are controlled externally via the machine control system or an integrated control unit. Also, MKF units can be supplied with a pushbutton to activate interim lubrication at any time. Main functions are integrated into the lid, and a plastic cap protects the electrical components from contaminants such as dirt and dust.

Features and benefits

- Integrated pressure-limitation and pressure-relief valve
- Optional: electrical pressure switch, pressure gauge, float switch
- External control via SPS or by means of internal control unit possible
- All important functions integrated into the lid
- Modular construction

Applications

- Material handling
- Automotives
- Machine tool
- Printing and finishing
- Industrial assembly and automation
- Textiles

Technical data

Function principle	electrically operated gear pump
Metering quantity	100; 200; 500 cm^3/min *6; 12; 31 in^3/min*
Lubricant	fluid grease NLGI 000 or 00, compatible with plastics, NBR elastomers, copper and copper alloys
Operating temperature	+10 to +40 °C; *+50 to +104 °F*
Operating pressure	max. 30 bar, *435 psi*
Reservoir	2,0; 3,0 and 6,0 l, *0.5, 0.8 and 1.6 gal*
Material (reservoir)	plastic, metal
Connection outlet	G1/4
Operating voltage	24 V DC; 115 V AC; 230 V AC
Protection class	IP 54
Dimensions:	
pump unit with	
2 l; *0.5 gal* plastic reservoir	204 × 130 × 298 mm *8 × 5.2 × 11.7 in*
3 l; *0.8 gal* plastic reservoir	286 × 132 × 298 mm *11.3 × 5.2 × 11.7 in*
3 l; *0.8 gal* metal reservoir	286 × 132 × 313 mm *11.3 × 5.2 × 12.3 in*
6 l; *1,5 gal* plastic reservoir	290 × 178 × 334 mm *11.4 × 7 × 13.2 in*
Mounting position	vertical

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
1-1203-EN, 951-170-005 EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

Pump unit

MKF

Identification code M K F _ – 1 _ _ _ _ _ 0 0 0 + _ _ _

Product series MK

Lubricant

F = Fluid grease

Code number for delivery rate

Selected code number for lubricant reservoir

Selected code letter for control

Selected code letter for monitoring

Selected code number for pressure gauge

Selected code number for electrical connection

Delivery rate

1 = 0.1 l/min	•	•	–
2 = 0.2 l/min	–	•	•

Lubricant reservoir, control

Lubricant reservoir	1 2 l, plastic	2 3 l, plastic	4 6 l, plastic
Control			
A = No control, with terminal strip	•	•	•
B = No control, with terminal strip and push button	•	•	•
C = IG38-30-I[1]	–	•	•
D = IZ38-30-I[1]	–	•	•
E = IGZ36-20-S6-I[1][2]	–	•	•

[1] If control C, D or E is selected, monitoring C must be selected.
[2] If control E is selected, electrical connection 1 must be selected.
For description of control units, see page 147.

Monitoring

	X	A	B	C
Fill-level switch				
Without fill-level switch	•	•	–	–
NC contact (detection of wire breakage)	–	–	•	•
NO contact (no detection of wire breakage)	–	–	–	–
Pressure switch 20 bar				
Without pressure switch	•	–	•	–
NO contact	–	•	–	•

Voltage key

	Voltage	Frequency	Control
924	24 V DC	–	A, B, E
428	230 V AC	50/60 Hz	A, B, C, D, E
429	115 V AC		

Electrical connection

Control	A, B	A,B		C, D	E
Monitoring	X	A	B	C	C	C
Electrical connection						
0 = 2 cable fittings	–	•	•	•	•	–
1 = 1 cable fitting; 1 retangular connector	–	•	•	•	•	•
2 = 1 circular connector M12×1; 1 rectangular connector[3]	–	•	•	•	–	–
3 = 1 sealing plug; 1 cable fitting	•	–	–	–	–	–
4 = 1 sealing plug; 1 rectangular connector	•	–	–	–	–	–

[3] Only for design without control.

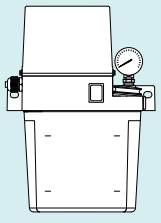
Pressure gauge

0 = without pressure gauge
1 = with pressure gauge

Order example

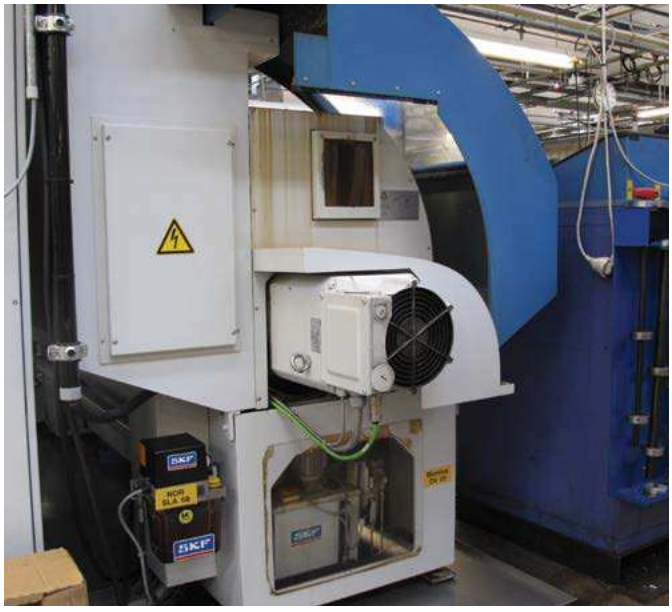
MKF1-11AC10000+924

- Gear pump unit for fluid grease
- Delivery rate 0.1 l/min
- 1st generation
- 2 l plastic reservoir
- No control, with terminal strip
- NC fill-level switch, NO pressure switch
- With pressure gauge
- 2 cable fittings
- Voltage 24 V DC



Pump unit

MFE



Description

The gear pump units comprising the MFE series are designed to supply lubricant used in intermittently operated, single-line centralized lubrication systems. The basic setup includes a gear pump unit with motor, a 3- or 6 l lubricant reservoir in metal or plastic, or a 15 l metal reservoir and float switch to monitor the minimum permissible level of lubricant. In addition to the basic models, units can be outfitted with add-ons.

Features and benefits

- Integrated float switch for fill-level monitoring
- Integrated pressure-relief valve and pressure-regulating valve
- Motors available for various voltage ranges and approvals
- Special designs offered for a wide range of applications
- Suitable for intermittent operation
- For remote installation out of reservoir or for built-in reservoir
- Reliable and versatile
- Suitable for use with metering devices of category 1 and 2

Applications

- Automotive manufacturing
- Metal, including presses
- Machine tools
- Printing and finishing
- Industrial assembly and automation

Technical data

Function principle	electrically operated gear pump
Outlets	1
Metering quantity	250 to 500 cm^3/min, *15 to 31 in^3/min*
Lubricant	oil 5 to 2 000 mm^2/s and fluid grease NLGI 00, 000
Operating temperature	–10 to +60 °C; *+14 to +140 °F*
Back pressure	max. 17,5; 28 bar *max. 255, 405 psi*
Reservoir	3; 6; 15 l, *0.8, 1.6, 4 gal*
Material (reservoir)	plastic, metal
Connection outlet	M14×1.5
Operating voltage	230/400 V AC
Protection class	IP 54
Dimensions:	
3 l; *0.8 gal* plastic reservoir	303 × 130 × 245 mm; *11.9 × 5.1 × 9.6 in*
3 l; *0.8 gal* metal reservoir	332 × 178 × 312 mm; *13 × 7 × 12.3 in*
6 l; *1,5 gal* plastic reservoir	319 × 128 × 265 mm; *12.6 × 5 × 10.4 in*
6 l; *1,5 gal* metal reservoir	370 × 167 × 330 mm; *14.6 × 6.6 × 12.9 in*
15 l; *4 gal* metal reservoir	453 × 200 × 436 mm; *17.8 × 7.8 × 17.2 in*
Mounting position	vertical

Floating switch for low-level monitoring of oil

Type of contact	1 change-over; 2 change-over contacts (reed contacts)
Switching voltage	max. 230 V AC, 230 V DC
Switching current	max. 0,8 A; 1,0 A
Switching capacity	max. 60 VA, 40 W [1]
Type of enclosure	IP 65

[1] Take appropriate measures to protect contacts when switching inductive loads

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

1-1202-EN, 951-170-002 EN

3D

skf-lubrication.partcommunity.com/3d-cad-models

Pump unit

MFE

MFE pump units for oil

Order number	Reservoir Capacity		Material	Design [1]
	l	*gal*		
MFE5-K3-2	3	*0.8*	Plastic	CE basic version without level monitoring
MFE5-KW3-2	3	*0.8*	Plastic	CE basic version with min. fill level switch
MFE5-KW3-2-S4	3	*0.8*	Plastic	CE basic version with min. fill level switch incl. pre-warning
MFE5-KW3-S37+1FV	3	*0.8*	Plastic	UL/CSA version with fill level monitoring incl. min. fill level pre-warning
MFE5-KW3-S35+1FW	3	*0.8*	Plastic	CCC version with fill level monitoring incl. min. fill level pre-warning
MFE5-KW3-S24+MPG	3	*0.8*	Plastic	CE version with 6 pin Harting plug with fill level monitoring incl. min. fill level pre-warning
MFE5-K6	6	*1.6*	Plastic	CE basic version without level monitoring
MFE5-KW6	6	*1.6*	Plastic	CE basic version with min. fill level switch
MFE5-KW6-S1	6	*1.6*	Plastic	CE basic version with min. fill level switch incl. pre-warning
MFE5-KW6-S42+1FV	6	*1.6*	Plastic	UL/CSA version with fill level monitoring incl. min. fill level pre-warning
MFE5-KW6-S102+1FW	6	*1.6*	Plastic	CCC version with fill level monitoring incl. min. fill level pre-warning
MFE5-KW6-S33+MPG	6	*1.6*	Plastic	CE version with 6 pin Harting plug with fill level monitoring incl. min. fill level pre-warning
MFE5-B3-2	3	*0.8*	Metal	CE basic version without level monitoring
MFE5-BW3-2	3	*0.8*	Metal	CE basic version with min. fill level switch
MFE5-BW3-2-S28	3	*0.8*	Metal	CE basic version with min. fill level switch incl. pre-warning
MFE5-BW3-S-S34+1FV	3	*0.8*	Metal	UL/CSA version with fill level monitoring incl. min. fill level pre-warning
MFE5-BW3-S41+MPG	3	*0.8*	Metal	CE version with 6 pin Harting plug with fill level monitoring incl. min. fill level pre-warning
MFE5-B7	6	*1.6*	Metal	CE basic version without level monitoring
MFE5-BW7	6	*1.6*	Metal	CE basic version with min. fill level switch
MFE5-BW7-S22+1FV	6	*1.6*	Metal	UL/CSA version with fill level monitoring incl. min. fill level pre-warning
MFE5-BW7-S97+1FW	6	*1.6*	Metal	CCC version with fill level monitoring incl. min. fill level pre-warning
MFE5-BW7-S107+MPG	6	*1.6*	Metal	CE version with 6 pin Harting plug with fill level monitoring incl. min. fill level pre-warning
MFE5-BW7-S222+MPG	6	*1.6*	Metal	CE version incl. gauge and vent filter, with 6 pin Harting plug with fill level monitoring incl. min. fill level pre-warning
MFE5-BW16	15	*4*	Metal	CE basic version with min. fill level switch incl. pre-warning
MFE5-BW16-S145+1FV	15	*4*	Metal	UL/CSA version with fill level monitoring incl. min. fill level pre-warning
MFE5-BW16-S96+MPG	15	*4*	Metal	CE version with 6 pin Harting plug with fill level monitoring incl. min. fill level pre-warning
MFE5-BW16-S222+MPG	15	*4*	Metal	CE version incl. gauge and vent filter, with 6 pin Harting plug with fill level monitoring incl. min. fill level pre-warning
MFE5-BW30	30	*8*	Metal	CE basic version with min. fill level switch
MFE5-BW30-S30	30	*8*	Metal	CE basic version with min. fill level switch incl. pre-warning
MFE5-BW30-S35+MPG	30	*8*	Metal	CE version with 6 pin Harting plug with fill level monitoring incl. min. fill level pre-warning
MFE5-BW30-S222+MPG	30	*8*	Metal	CE version incl. gauge and vent filter, with 6 pin Harting plug with fill level monitoring incl. min. fill level pre-warning

[1] Further designs are available on request.

MFE pump units for fluid grease

Order number	Reservoir Capacity		Material	Design [1]
	l	*gal*		
MFE2-K3-2	3	*0.8*	Plastic	CE basic version without level monitoring
MFE2-K3F-2	3	*0.8*	Plastic	CE basic version with min. fill level switch
MFE2-KW3F-S13+1FV	3	*0.8*	Plastic	UL/CSA version with fill level monitoring incl. min. fill level pre-warning
MFE2-KW3F-S9+MPG	3	*0.8*	Plastic	CE version with 6 pin Harting plug with fill level monitoring incl. min. fill level pre-warning
MFE2-K6F	6	*1.6*	Plastic	CE basic version without level monitoring
MFE2-K6F-S2	6	*1.6*	Plastic	CE basic version with min. fill level switch
MFE2-KW6F-S1	6	*1.6*	Plastic	CE basic version with min. fill level switch incl. pre-warning
MFE2-KW6F-S37+1FV	6	*1.6*	Plastic	UL/CSA version with fill level monitoring incl. min. fill level pre-warning
MFE2-KW6F-S41+1FW	6	*1.6*	Plastic	CCC version with fill level monitoring incl. min. fill level pre-warning
MFE2-KW6F-S20+MPG	6	*1.6*	Plastic	CE version with 6 pin Harting plug with fill level monitoring incl. min. fill level pre-warning

[1] Further designs are available on request.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Overview of grease pumps and pump units

Manually operated pump units

Product	Lubricant NLGI			Metering quantity max.		Operating pressure max.		Reservoir		Metering device category [1]				Piston	Page
	0	1	2	cm³/stroke	*in³/stroke*	bar	*psi*	kg	*lib*	4	5	6	7		
83817	•	•	•	1,6	*0.09*	240	*3500*	0,5	*1*	–	•	•	•	multiple stroke	52
1810	•	•	•	2,6	*0.16*	240	*3500*	2,3	*5*	–	•	•	•	multiple stroke	53

[1] Select the recommended fittings, adjust the pump pressure within the recommended metering device pressure range

Air–operated pump units

Product	Lubricant NLGI			Metering quantity max.		Operating pressure max.		Reservoir		Metering device category [1]				Piston	Page
	0	1	2	cm³/stroke	*in³/stroke*	bar	*psi*	kg	*lib*	4	5	6	7		
40PGA	•	•	•	40	*2.44*	10	*145*	1,7; 2; 4; 10	*3.7; 4.4; 8.8; 22*	–	•	•	•	single stroke	54
82886, 83886	•	•	•	7,4	*0.45*	240	*3 500*	0,5; 2,0	*1; 4.4*	–	•	•	•	single stroke	56
85442 [2]	•	•	•	7,4	*0.45*	240	*3 500*	0,5	*1*	–	•	•	•	single stroke	57
85444/45	•	•	•	7,4	*0.45*	240	*3 500*	1,8	*4*	–	•	•	•	single stroke	58
85434/35/36	•	•	•	18,7; 35,2	*1.14; 2.15*	240	*3 500*	2,0	*4.5*	–	•	•	•	single stroke	59
82653/55	•	•	•	22,9	*1.39*	240	*3 500*	2,0	*4.5*	–	•	•	•	single stroke	60
83800/34	•	•	•	35,2	*2.15*	240	*3 500*	2,0	*4.5*	–	•	•	•	single stroke	60
83167	•	•	•	197	*12*	240	*3 500*	5,0	*11*	–	•	•	•	reciprocating	61
83599	•	•	•	197	*12*	240	*3 500*	5,0	*11*	–	•	•	•	reciprocating	62

[1] Select the recommended fittings, adjust the pump pressure within the recommended metering device pressure range
[2] Controller included or optional

Hydraulically operated pump units

Product	Lubricant NLGI			Metering quantity max.		Operating pressure max.		Reservoir		Metering device category [1]				Piston	Page
	0	1	2	cm³/stroke	*in³/stroke*	bar	*psi*	kg	*lib*	4	5	6	7		
HG 1000	•	•	–	1 000	*61.02*	150	*2 176*	1,0	*2.2*	•	•	–	–	single stroke	63
HG 2000	•	•	–	2 000	*122*	150	*2 176*	2,0	*4.4*	•	•	–	–	single stroke	63

Air–operated barrel pumps

Product	Lubricant NLGI			Metering quantity max.		Operating pressure max.		Reservoir		Metering device category [1]				Piston	Page
	0	1	2	cm³/min	*in³/min*	bar	*psi*	kg	*lb*	4	5	6	7		
84944, 84961	•	•	•	180	*11*	206	*3 000*	30	*60*	–	•	•	•	reciprocating	64
84960, 84962	•	•	•	180	*11*	206	*3 000*	–	–	–	•	•	•	reciprocating	65
MPB	•	•	•	305	*18.61*	300	*4 350*	18, 50, 180	*40; 120; 400*	–	•	•	•	reciprocating	66
84050/ 85460	•	•	•	492	*30*	240	*3 500*	27	*60*	–	•	•	•	reciprocating	68
282288	•	•	•	492	*30*	240	*3 500*	55	*120*	–	•	•	•	reciprocating	69
FlowMaster	•	•	•	737	*45*	206	*3 000*	16; 27; 41; 54; 180	*35; 60; 90; 120; 400*	–	•	•	•	reciprocating	70

[1] Select the recommended fittings, adjust the pump pressure within the recommended metering device pressure range
[2] Controller included or optional


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Multitube


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Overview of grease pumps and pump units

Electrically operated pump units

Product		Lubricant NLGI			Metering quantity max.		Operating pressure max.		Reservoir		Metering device category [1]				Voltage	Page
		0	1	2	cm³/min	*in³/min*	bar	*psi*	kg	*lb*	4	5	6	7		
P603S	[2] [3]	•	•	•	12	*0.7*	300	*4 350*	4; 8; 10; 15; 20	*8.8; 18; 22; 33; 44*	–	•	•	•	12/24 V DC	72
Minilube	[2]	•	•	–	13	*0.8*	250	*3 625*	2	*4.4*	–	•	•	•	12/24 V DC	74
KFG		•	•	•	15	*0.9*	300	*4 350*	2; 4; 6; 8; 10; 12; 15; 20	*4.4; 8.8; 13; 18; 22; 26; 33; 44*	–	•	•	•	12/24 V DC; 90-264 V AC	76
Multilube	[2]	•	•	–	16	*0.976*	200	*2 900*	4; 10	*8.8; 22*	–	•	•	•	24 V DC; 115/230 V AC	78
P653S	[2] [3]	•	•	•	24,6	*1.5*	317	*4 600*	4; 8; 15; 20	*8.8; 18; 22; 44*	–	•	•	•	24 V DC; 120/230 V AC	80

1) Select the recommended fittings, adjust the pump pressure within the recommended metering device pressure range
2) Controller included or optional
3) Stainless steel or C5M available

Electrically operated barrel pumps

Product		Lubricant NLGI			Metering quantity max.		Operating pressure max.		Reservoir		Metering device category [1]				Voltage	Page
		0	1	2	cm³/min	*in³/min*	bar	*psi*	kg	*lb*	4	5	6	7		
E-PUMP		•	•	•	55	*3.35*	240	*3 480*	18, 50, 180	*40; 120; 400*	–	•	•	•	20–32 V DC	82
FK	[2]	•	•	•	74	*4.5*	400	*5 800*	15; 30; 60	*22; 66; 132*	–	•	•	•	3 phase drive	84
FlowMaster		•	•	•	103	*6.3*	345	*5 000*	16; 25; 28; 35; 40; 55; 180	*35; 55; 60; 78; 90; 120; 400*	–	•	•	•	12/24 V DC; 120-460 V AC	86

1) Select the recommended fittings, adjust the pump pressure within the recommended metering device pressure range
2) Controller included or optional
3) Stainless steel or C5M available

Pump unit

83817

Description

This manual pump unit has a metal reservoir and a spring-loaded follower. The indicator pin in the pump base shows when 172 bar *(2 500 psi)* system operating pressure has been achieved.

Features and benefits

- Number of strokes dependent on connected lubrication points and their dosage
- Metal reservoir with spring-loaded follower also suitable for replaceable 400 g grease cartridges
- Simple handling
- Low-cost, efficient method of lubricant distribution
- Pump base with built-in check vent valve and indicator pin for visual control of max. or vent pressure
- Vents when handle is pushed all the way back
- Two different filling couplers available
- For use with metering devices of category 5, 6, 7

Applications

- Construction machinery
- Agriculture

Technical data

Order number	**83817**
Function principle	manually operated piston pump
Outlets	1
Metering quantity	1,6 cm³/stroke, *0.10 in³/stroke*
Lubricant	grease NLGI 0, 1, 2
Operating temperature	–20 to +65 °C, *–4 to +149 °F*
Operating pressure	min. 82 bar, *1 200 psi* max. 240 bar, *3 500 psi*
Reservoir	0,5 kg, *1 lb*
Material	steel, brass, copper, polyurethane, nitrile
Filling method	0,4 kg, *14.5 oz*, grease cartridge/bulk fill
Connection outlet	1/8 NPTF (F)
Dimensions	387 × 127 × 141 mm *15.25 × 5 × 5.625 in*
Mounting position	vertical or horizontal

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pump unit

1810

Description

The Model 1810 pump unit features a translucent reservoir with spring-loaded follower. The indicator pin in the pump base shows when 172 bar *(2 500 psi)* system operating pressure has been achieved. It can be refilled via the included fitting using the Model 81834 filler pump or other manual pumps equipped with a Model 645006 coupler.

Features and benefits

- Number of strokes dependent on connected lubrication points and their dosage
- Reservoir with spring-loaded follower
- Simple handling
- Low-cost, efficient method of lubricant distribution
- Pump base with built-in check vent valve and indicator pin for visual control of max. or vent pressure
- Releases pressure on the lubricant line when handle is pushed all the way back
- Two different filling couplers available
- For use with metering devices of category 5, 6, 7

Applications

- Construction machinery
- Agriculture

Technical data

Order number	**1810**
Function principle	manually operated piston pump
Outlets	1
Metering quantity	2,6 cm³/stroke, *0.16 in³/stroke*
Lubricant	grease NLGI 0, 1, 2
Operating temperature	-20 to +65 °C; *-4 to +149 °F*
Operating pressure	min. 82 bar, *1 200 psi* max. 240 bar, *3 500 psi*
Reservoir	2,3 kg, *5 lb*
Material	acrylic, steel, brass, copper, polyurethane, nitrile
Connection outlet	1/4 NPTF (F)
Dimensions	413 × 181 × 197 mm *16.25 × 7.125 × 7.75 in*
Mounting position	vertical or horizontal

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pump unit

40PGA

Description

Pump Model 40PGA is a compact lubrication pump unit. The splash-proof pump operates pneumatically and can be controlled and monitored by the remote electric control unit ST-102 or ST-102P. The pump is available with a choice of different kind of reservoir sizes and materials, each featuring a spring-loaded intermediate piston.
A low-level alarm is available in aluminum and steel version and pump is available with an integrated pressure switch.

Features and benefits

- Compact, air-operated lubrication pump unit for demanding conditions
- Part of a modular and modifiable system
- Splash-proof pump is offered with:
  - choice of four different reservoir sizes
  - spring-loaded, intermediate piston in reservoir
  - steel and aluminum reservoirs are equipped with low level alarm
  - optional an integrated pressure switch
- Mechanical relief valve
- Controlled and monitored by a remote timer continuously
- Safe and environmentally friendly
- For use with metering devices of category 5, 6 and 7

Applications

- Buses and trucks
- Heavy vehicles

Technical data

Function principle	air operated piston pump
Outlet	1
Metering quantity	40 cm³/stroke, *2.4 in³/stroke*
Lubricant	grease NLGI 0, 1
Operating temperature	-30 to +70 °C, *-22 to 158 °F*
Operating pressure (air)	max. 10 bar, *145 psi*
Reservoir	1,7; 2; 4 and 10 kg *3.75; 4.40; 8.82 and 22.05 lb*
Material	stainless steel, plastic, steel and aluminum
Connection outlet	R 1/4 in
Operating voltage	24 V
Transmission ratio	16:1
Protection class	IP 65
Dimensions (dep. on version)	min. 270 × 320 × 180 mm max. 570 × 325 × 245 mm *min. 10.63 × 12.59 × 7.0 in* *max. 22.44 × 12.79 × 9.65 in*
Mounting position	vertical and horizontally

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
11678 EN, 11390007_40PGA_01_EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

Pump unit

40PGA

Identification code

40PGA – ___ – ___ – 24 – PS

40PGA pump unit

Reservoir material

A = Aluminium
P = Plastic
S = Stainless steel

Reservoir volume

170 = 1,7 kg; *3.74 lb* (plastic reservoir)
2L = 2 kg; *4.4 lb* (stainless steel reservoir)
4L = 4 kg; *8.8 lb* (aluminum reservoir)
10L = 10 kg; *22 lb* (aluminum reservoir)

Operating voltage

24 = 24 V DC

Pressure monitoring

PS = Integrated pressure switch

Pump unit

82886, 83668

Description

All models are air-operated, positive-displacement pumps delivering a maximum volume by means of a single stroke of the pump. Solenoid air valves and adjustable, solid-state time controls are integrated into the pump body, and translucent, acrylic reservoirs with spring-loaded followers are available in several sizes. Pump discharges lubricant on air-powered forward stroke and releases pressure on the lubricant line on spring-powered return stroke through built-in check/relief valve. Includes filler fitting for refilling reservoir with Model 81834 or other manual pump equipped with Model 645006 coupler.

Features and benefits

- Remote system components such as 3/2-way valves, adjustments for air power, and monitoring of pump and system are available separately on request
- For use with metering devices of category 5, 6 and 7

Applications

- Cement industry
- Wood-working, food and beverage

Technical data

Function principle	air operated piston pump (single-stroke)
Outlets	1
Metering quantity	7,4 cm³/stroke, *0.45 in³/stroke*
Lubricant	grease NLGI 0, 1, 2
Operating temperature	–18 to +65 °C; *0 to +150 °F*
Operating pressure	min. 82 bar, *1 200 psi* max. 240 bar, *3 500 psi*
Reservoir	0,5 or 2 kg; *1 or 4.4 lb*
Material	acrylic
Connection outlet	1/4 NPTF (F)
Transmission ratio	20:1
Air inlet	1/4 NPTF (F)
Mounting position	vertical
Timer	
On time	min. 10 sec; max. 1 min. 24 sec
Cycle time	min. 20 sec; max. 24 h
Voltage	120 V AC, 60 Hz; 110 V AC, 50 Hz
Operating temperature	–23 to +65 °C; *–10 to +150 °F*

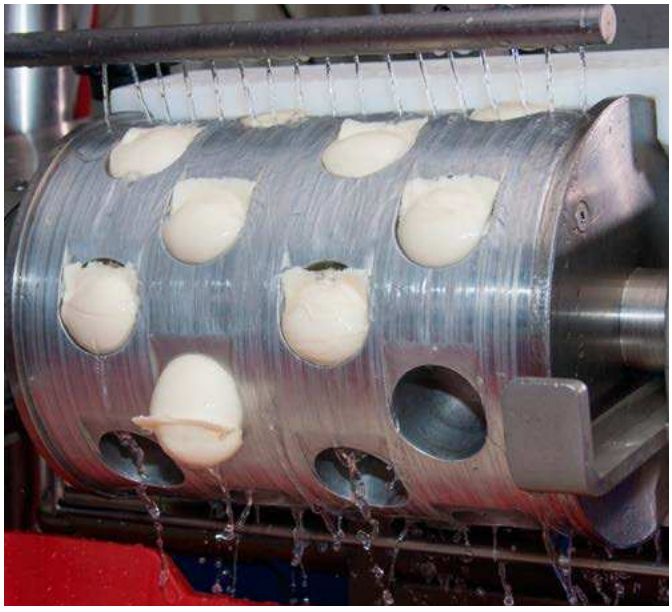
Order information

Order number	Reservoir capacity		Dimensions	
	kg	*lb*	mm	*in*
82886	0,5	*1.0*	263 × 133 × 152	*10.4 × 5.3 × 6.0*
83668	2,0	*4.4*	470 × 133 × 152	*18.5 × 5.3 × 6.0*

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pump unit

85442



Description

Model 85442 is an air-operated, positive-displacement pump delivering a maximum volume by means of a single stroke of the pump. Solenoid air valves and adjustable, solid-state time controls are integrated into the pump body. This pump unit is designed to deliver grease to single-line metering devices and includes a special high-volume refill fitting. Acrylic reservoirs are available in several sizes. Integrated controls feature LED indicators for “Power On”, “Pump On” and “Alarm” along with a membrane-type, “Manual Lube” switch.

Features and benefits

- Reservoir 0,45 kg / *1 lb* with spring-loaded follower
- Integrated solenoid air valve
- High-volume refill fitting
- For use with metering devices of category 5, 6 and 7

Applications

- Cement industry
- Wood-working
- Food and beverage

Technical data

Order number	**85442**
Function principle	air operated piston pump (single-stroke)
Outlets	1
Metering quantity	7,4 cm³/stroke, *0.45 in³/stroke*
Lubricant	grease NLGI 0, 1, 2
Operating temperature	–23 to +65 °C; *–10 to +150 °F*
Operating pressure	min. 82 bar, *1 200 psi* max. 240 bar, *3 500 psi*
Reservoir	0,5 kg; *1.0 lb*
Material	acrylic
Connection outlet	1/4 NPTF (F)
Voltage	120 V AC
Transmission ratio	20:1
Dimensions	133 × 184 × 305 mm *5.25 × 7.24 × 12.02 in*
Mounting position	vertical
Timer and controller	
On time	10 or 30 sec
Off time	1/2 to 30 min. or 30 min. to 30 h
Alarm contacts	8 amps at 250 V AC
Operating temperature	–23 to +65 °C; *–10 to +150 °F*

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pump unit

85444/45

Description

All models are air-operated, positive-displacement pumps delivering a maximum volume by means of a single stroke of the pump. Solenoid air valves and adjustable, solid-state time controls are integrated into the pump body. These pump units are designed to deliver grease to single-line metering devices and include a special high-volume refill fitting. Acrylic reservoirs are available in several sizes. Integrated controls feature LED indicators for “Power On”, “Pump On” and “Alarm,” along with a membrane-type, “Manual Lube” switch.

Features and benefits

- Reservoir 1,8 kg / 4 *lb* with spring-loaded follower
- Integrated, adjustable, solid-state time controls with LED indicators
- Integrated solenoid air valve
- High-volume refill fitting
- For use with metering devices of category 5, 6 and 7

Applications

- Food and beverage
- Glass industry

Technical data

Function principle	air operated piston pump (single-stroke)
Outlets	1
Metering quantity	7,4 cm³/stroke, *0.45 in³/stroke*
Lubricant	grease NLGI 0, 1, 2
Operating temperature	–23 to +65 °C; *–10 to +150 °F*
Operating pressure	min. 82 bar, *1 200 psi* max. 240 bar, *3 500 psi*
Reservoir	1,8 kg; *4.0 lb*
Material	acrylic
Connection outlet	1/4 NPTF (F)
Voltage	120 VAC; 240 VAC
Transmission ratio	20:1
Dimensions	133 × 184 × 527 mm *5.25 × 7.24 × 20.75 in*
Mounting position	vertical

Timer and controller

On time	10 or 30 sec
Off time	1/2 to 30 min. or 30 min. to 30 h
Alarm contacts	8 A at 250 VAC
Operating temperature	–23 to +65 °C; *–10 to +150 °F*

Order information

Order number	Voltage	Transmission ratio	Metering quantity	
	VAC		cm³/stroke	*in³/stroke*
85444	120	20:1	7,4	*0.45*
85445	240	20:1	7,4	*0.45*

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pump unit

85434/35/36

Description

All models are air-operated, positive-displacement pumps delivering a maximum volume by means of a single stroke of the pump. Solenoid air valves and adjustable, solid-state time controls are integrated into the pump body. These pumps are designed to deliver grease to single-line metering devices and include a special high-volume refill fitting. Acrylic reservoirs are available in several sizes. Integrated controls feature LED indicators for “Power On”, “Pump On” and “Alarm,” along with a membrane-type, “Manual Lube” switch.

Features and benefits

- Integrated, adjustable, solid-state time controls with LED indicators
- Integrated solenoid air valves
- High-volume refill fitting
- For use with metering devices of category 5, 6 and 7

Applications

- Food and beverage
- Glass industry
- Machine tools

Technical data

Function principle	air operated piston pump (single-stroke)
Outlets	1
Metering quantity	depending on model: 18,7 or 35,2 cm^3/stroke *1.14 or 2.15 in^3/stroke*
Lubricant	grease NLGI 0, 1, 2
Operating temperature	–23 to +65 °C; *–10 to +150 °F*
Operating pressure	min. 82 bar, *1 200 psi* max. 240 bar, *3 500 psi*
Reservoir	2,0 kg; *4.5 lb*
Material	acrylic
Connection outlet	1/4 NPTF (F)
Voltage	120 VAC; 240 VAC
Transmission ratio	31:1; 25:1
Dimensions	627 × 166 × 460 mm *24.70 × 6.52 × 18.11 in*
Mounting position	vertical
Timer and controller	
On time	10 or 30 sec
Off time	1/2 to 30 min. or 30 min. to 30 h
Alarm contacts	8 A at 250 VAC
Operating temperature	–23 to +65 °C; *–10 to +150 °F*

Order information

Order number	Voltage	Transmission ratio	Metering quantity	
	VAC		cm^3/stroke	*in^3/stroke*
85434	120	31:1	18,70	*1.14*
85435	240	31:1	18,70	*1.14*
85436	120	25:1	35,20	*2.15*

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pump unit

82653/55, 83800/34

Description

All models are air-operated, positive-displacement pumps delivering a maximum volume by means of a single stroke of the pump. Solenoid air valves and adjustable, solid-state time controls are integrated into the pump body. These pump units are designed to deliver grease to single-line metering devices and include a special high-volume refill fitting. Translucent, acrylic reservoirs with spring-loaded followers are available in several sizes. Pump uses air for forward and return stroke but dispenses lubricant on forward stroke only. Return stroke releases pressure on the lubricant line through included check/relief valve.

Features and benefits

- Remote system components such as 4/2-way valves, adjustments for air power, and monitoring of pump and system are available separately on request
- High-volume refill fitting
- For use with metering devices of category 5, 6 and 7

Applications

- Oil and gas industry
- Chain lubrication

Technical data

Function principle	air operated piston pump (single-stroke)
Outlets	1
Metering quantity	22,9 to 35,2 cm³/stroke *1.4 to 2.15 in³/stroke*
Lubricant	grease NLGI 0, 1, 2
Operating temperature	–18 to +65 °C; *0 to +150 °F*
Operating pressure	min. 82 bar, *1 200 psi* max. 240 bar, *3 500 psi*
Reservoir	2,0 kg; *4.5 lb*
Material	acrylic
Connection outlet	1/4 NPTF (F)
Transmission ratio	31:1; 25:1
Air inlet	1/4 NPTF (F)
Dimensions	470 × 146 × 533 mm *18.5 × 5.75 × 20.9 in*
Mounting position	vertical

Timer (for 82655 and 83800 only)

On time	min. 10 sec max. 1 minute, 24 sec
Cycle time	min. 20 sec max. 24 h
Operating voltage	120 V AC, 60 Hz; 110 V AC, 50 Hz
Operating temperature	–23 to +65 °C; *–10 to +150 °F*

Air consumption at 6,9 bar, *100 psi*, is 0,004 M³/min, 0.15 ft³/min, per stroke

Order information

Order number	Ratio	Metering quantity		Designation
		cm³/stroke	*in³/stroke*	
82653	31:1	22,9	*1.4*	bare pump
82655	31:1	22,9	*1.4*	pump with controls
83800	25:1	35,2	*2.15*	pump with controls
83834	25:1	35,2	2.15	bare pump

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pump unit

83167

Description

Model 83167 is an air-operated, positive-displacement pump delivering a maximum volume by means of a single stroke of the pump. Solenoid air valves and adjustable, solid-state time controls are integrated into the pump body. This pump unit is designed to deliver grease to single-line metering devices and includes a special high-volume refill fitting. Acrylic reservoirs are available in several sizes. Model 83167 includes a transparent reservoir, spring-loaded follower, vent valve assembly and filler fitting for refilling the reservoir.

Features and benefits

- 2 1/2 inch air motor
- Vent valve assembly
- Operation by air-powered reciprocating strokes and releases pressure on the lubricant line through included check/relief valve (3-way) on air-powered return stroke
- Remote system components such as 3/2-way valves, adjustments for air power, and monitoring of pump are available separately on request
- Two different filling couplers available
- For use with metering devices of category 5, 6 and 7

Applications

- Cement industry
- Food and beverage

Technical data

Order number	**83167**
Function principle	air operated reciprocating piston pump
Outlets	1
Metering quantity	197 cm³/stroke, *12 in³/stroke*
Lubricant	grease NLGI 0, 1, 2
Operating temperature	–35 to +104 °C; *–30 to +220 °F*
Operating pressure	min. 82 bar, *1 200 psi* max. 240 bar, *3 500 psi*
Transmission ratio	40:1
Reservoir	5,0 kg; *11.0 lb*
Material	acrylic, nitrile, neoprene, steel, aluminum, zinc
Connection outlet	3/4 NPTF (F)
Air inlet	1/8 NPTF (F)
Dimensions	413 × 229 × 571,5 mm *16.25 × 9.0 × 22.5 in*
Mounting position	vertical

Pump requires 3-way air valve
Air consumption at 6,9 bar, *100 psi*, is 0,004 M³/min, *0.15 ft³/min*, per stroke

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pump unit

83599

Description

Model 83599 is an air-operated, positive-displacement pump delivering a maximum volume by means of a single stroke of the pump. Solenoid air valves and adjustable, solid-state time controls are integrated into the pump body. The pump is designed to deliver grease to single-line metering devices and includes a special high-volume refill fitting. Acrylic reservoirs are available in several sizes. Model 83599 is similar to Model 83167 except that it includes a base-mounting kit and metal reservoir with indicator rod for visual check of grease level. The reservoir includes a spring-loaded follower.

Features and benefits

- 2 1/2 inch air motor
- Reservoir with spring-loaded follower and indicator rod for visual check of grease level
- Vent valve assembly
- Base mounting kit
- Operation by air-powered reciprocating strokes and releases pressure on the lubricant line through included check/relief valve (3-way) on air-powered return stroke
- Remote system components such as 3/2-way valves, adjustments for air power, and monitoring of pump are available separately on request
- Two different filling couplers available
- For use with metering devices of category 5, 6 and 7

Applications

- Machine tools
- Industrial machinery

Technical data

Order number	**83599**
Function principle	air operated, reciprocating piston pump
Outlets	1
Metering quantity	197 cm³/stroke, *12 in³/stroke*
Lubricant	grease NLGI 0, 1, 2
Operating temperature	–34 to +121 °C; *–30 to +250 °F*
Operating pressure	min. 82 bar, *1 200 psi* max. 240 bar, *3 500 psi*
Transmission ratio	40:1
Reservoir	5,0 kg; *11.0 lb*
Material	acrylic, nitrile, neoprene, steel, aluminum, zinc
Connection outlet	3/4 NPTF (F)
Air inlet	1/4 NPTF (F)
Dimensions	462 × 229 × 697 mm *18.19 × 9.0 × 27.44 in*
Mounting position	vertical

Pump requires 3-way air valve
Air consumption at 6,9 bar, *100 psi*, is 0,004 M³/min, 0.15 ft³/min, per stroke

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pump unit

HG 1000, HG 2000

Description

The hydraulic lubricator HG is an lubrication system developed for a cost-efficient automatic lubrication in machines and implements having a hydraulic circuit. With the help of the hydraulic lubricator, centralized automatic lubrication can be adapted to such units as dismountable hoists, small lift trucks and rear lifts of vehicles.

Features and benefits

- Simple piston pump utilizes self-relieving hydraulic lines
- Provides cost-efficient automatic lubrication
- Suitable for use in vehicles or machines having a safe hydraulic circuit that is not constantly in operation
- Pressure rise and fall operation in the pump is activated by powering-on and powering-off the adapted hydraulic circuit
- Pressure rise and fall operation in the lube line, as well as the amount of lube remaining, can be verified from the pressure gauge of the pump unit
- Optional low-level limit alarm can be indicated by a buzzer or indicator lamp 12 or 24 V DC
- Filling coupler with filter
- For use with metering devices of category 4 and 5

Applications

- Vehicles
- Machines
- Dismountable hoists
- Small lift trucks
- Rear lifts of trucks

Technical data

Function principle	hydraulicly operated, piston pump
Outlets	1
Metering quantity:	
HG 1000	max. 1 000 cm³/stroke; *61 in³/stroke*
HG 2000	max. 2 000 cm³/stroke; *122 in³/stroke*
Lubricant	grease NLGI 0, 1
Operating temperature	–25 to +80 °C; *–13 to +176 °F*
Operating pressure	min. 50 bar, *725 psi* max. 150 bar, *2 176 psi*
Transmission ratio	1:1
Reservoir	1 and 2 kg; *2.2 and 4.4 lb*
Material (reservoir)	steel
Grease outlet connection	R 1/4 in ZN; main hose ø 8 mm, *0.341 in*
Hydraulic inlet connection	R 1/4 in ZN; main hose ø 8 mm, *0.341 in*
Operating voltage	12 or 24 V DC
Dimensions:	
HG 1000	345 × 100 × 100 mm; *13.58 × 3.94 × 3.94 in*
HG 2000	520 × 100 × 100 mm; *20.47 × 3.94 × 3.94 in*
Mounting position	vertical or horizontal

Order information

Order number	Designation	Weight	
		kg	*lb*
11390060	HG-1000 Pump	7,2	*15.8*
11390070	HG-2000 Pump	10,2	*22.4*

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pump unit

84944, 84961

Description

Models 84944 and 84961 are pumping systems designed to operate centralized lubrication systems that utilize single-line, parallel grease metering components. The pump is double acting, dispensing lubricant on both the up and down strokes. These units are designed for off-road equipment that utilizes 24 V DC power sources. These units can be used in conjunction with:
Models 244270 (not potted) or 249605 (potted) cycle timers;
Model 84944 hydraulically operated pump with 60 lb metal reservoir and vent valve (basic pump); and Model 84961 basic pump (similar to Model 84944 but without reservoir or vent valve).
These products include a pump and hydraulic control.

Features and benefits

- Robust
- Pump operates by an electrical signal
- Supplied with metal reservoir with removable cover for easy filling
- Includes a hydraulic operated solenoid vent valve 24 V DC
- Includes a hydraulic pressure reduction valve rated 4 to 55 bar *(60 to 800 psi)* output
- Bulk filling method
- For use with metering devices of category 5, 6 and 7

Applications

- Construction machinery
- Heavy machines
- Vehicles

Technical data

Order number	**84944** **84961**
Function principle	air operated, double-acting piston pump
Outlets	1
Metering quantity	180 cm³/ stroke, *11 in³/stroke*
Lubricant	grease NLGI 0, 1, 2
Operating temperature	–40 to +57 °C; *–40 to +135 °F*
Fluid inlet temperature	max. +99 °C; +210 °F
Hydraulic inlet pressure	min. 20 bar, *300 psi* max. 205 bar, *3 000 psi*
Pressure ratio	16:1
Reservoir	27,0 kg; *60.0 lb*
Material	steel, brass, copper, polyurethane, nitrile
Connection outlet	3/4 NPTF (M)
Hydraulic inlet/outlet	1/4 NPTF (M)
Flow rate	at 30 cycles/min: 3,8 l/min, *1.0 gal/min*
Operating voltage	24 V DC
Dimensions:	
84944	381 × 495,3 × 889 mm *15 × 19.5 × 35 in*
84961	76 × 177,8 × 866,8 mm *3 × 7 × 34.125 in*
Mounting position	vertical
Cycle timer	
Voltage	24 V DC
Cycle rate per min	min. 6, max. 60

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pump unit

84960, 84962

Description

Models 84960 and 84962 are pumps designed to operate centralized lubrication systems that utilize single-line parallel grease metering components. The pumps are double acting, dispensing lubricant on both the up and down strokes. These units are designed for off-road equipment that utilizes 24 V DC power sources. These units can be used in conjunction with Models 244270 (not potted) or 249605 (potted) cycle timers. Included hydraulic solenoids require 24 V DC. Model 84960 is a hydraulic pump for use with U.S. standard 120 lb refinery drums. System components (pump, vent assembly, drum cover and follower plate) must be ordered separately.
Model 84962 is a hydraulic pump for custom lubricant container installations. Pump length is sized for U.S. standard 400 lb refinery drum depth.

Features and benefits

- For use with U.S. standard 54 kg *(120 lb)* refinery drum
- Robust
- Includes a hydraulic pressure reduction valve rated 4 to 55 bar *(60 to 800 psi)* output
- System components (pump, vent valve assembly, drum cover and follower plate) must be ordered separately
- For use with metering devices of category 5, 6 and 7

Applications

- Mining industry
- Cement industry

Technical data

Order number	**84960; 84962**
Function principle	air operated, double-acting piston pump
Outlets	1
Metering quantity	180 cm³/stroke, *11 in³/stroke*
Lubricant	grease NLGI 0, 1, 2
Operating temperature	–40 to +57 °C; *–40 to +135 °F*
Fluid inlet temperature	max. +99 °C; +210 °F
Hydraulic inlet pressure	min. 20 bar, *300 psi* max. 205 bar, *3 000 psi*
Pressure ratio	16:1
Material	steel, brass, copper, polyurethane, nitrile
Connection outlet	¾ NPTF (F)
Hydraulic inlet/outlet	¼ NPTF (M)
Flow rate	at 30 cycles/min: 3,8 l/min, *1.0 gal/min*
Operating voltage	24 V DC
Dimensions:	
84960	76 × 177,8 × 1 083 mm *3 × 7 × 42.625 in*
84962	76 × 177,8 × 862 mm *3 × 7 × 33.94 in*
Mounting position	vertical
Cycle timer	
Voltage	24 V DC
Cycle rate per min	min. 6, max. 60

Pumps require a timed electrical signal to operate. Use 244270 (not potted) or 249605 (potted) cycle timer. Included hydraulic solenoids require 24 V DC. All pumps have a hydraulic pressure-reducing valve rated for 4 to 55 bar, *60 to 800 psi*, output. Maximum input is 207 bar *(3 000 psi)*.

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pump unit

MPB

Description

The MPB pump unit is especially designed for automatic lubrication systems. The unique feature in it compared to traditional air-operated barrel pump with mechanical air motor valve is its magnetically operated air motor valve. This will reduce the amount of mechanical components in the air motor and also eliminates the need of lubrication in the air motor. The pump is suitable for use with 18, 50 and 180 kg (40, 120 and 400 lb) lubricant barrels. And when equipped with a suitable adapter MPB pump unit can also be used in lubricant bulk containers.

Features and benefits

- Lubrication-free, electronically controlled air motor enables accurate control of pump output
- Fewer mechanical components extend a service life of the air motor
- Includes self-diagnosing system
- Operates effectively in wide range of temperatures
- IP 65 protection rating

Applications

- Paper industry
- Steel industry
- Heavy industry

Technical data

Function principle	air operated piston pump for barrels
Operating temperature	–10 to +55 °C, *14 to 131 °F*
Operating pressure	max. 300 bar, *4 350 psi*
Pressure ratio	1:65
Pressure air supply	2 to 4,5 bar, *29 to 65 psi*
Air consumption	max. 300 l/min; 80 gal/min
Lubricant	grease up to NLGI 2 oil up to 20–10 000 mm^2/s
Metering quantity per cycle [1]	6,1 cm^3; *0.37 in^3*
Electrical connections	20–32 V DC
Drum capacity	18, 50 and 180 kg, *40, 120 or 400 lb* drum not included
Protection class	IP 65
Dimensions	depending on the model min. 650 × 130 × 130 mm max. 920 × 130 × 130 mm *min. 25.6 × 5.11 × 5.11 in* *max. 36.22 × 5.11 × 5.11 in*
Mounting position	vertical

[1] generally approx. 50 cycles/min are assumed

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
PUB LS/P8 17178 EN

Pump unit

MPB

Order information

Order number	Designation	Suitable barrel size	
		kg	*lb*
12371702	SKF-MPB-PUMP-1/8	18	*40*
12371701	SKF-MPB-PUMP-1/4	50	*120*
12381700	SKF-MPB-PUMP-1/1	180	*400*

Accessories

Air regulator unit

Air regulator unit

Order number	Designation
12382666	MAX-V2-SET-MPB

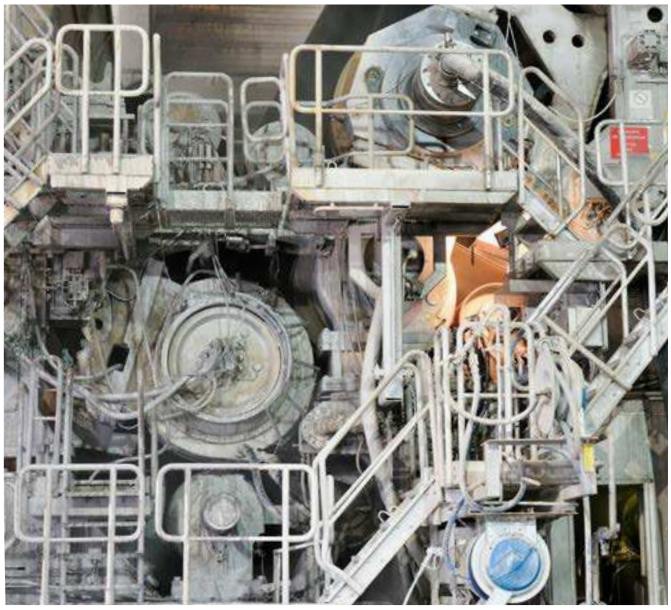
Lid sets

Lid sets

Order number	Designation
ECO version - dynamic pump position on barrel (acc. to filling level)	
12381381	MAXV2-LIDSET-1/1-ECO-MPB
12381382	MAXV2-LIDSET-1/4-ECO-MPB
12381383	MAXV2-LIDSET-1/8-ECO-MPB
STA version - static pump position on barrel	
12381384	MAXV2-LIDSET-1/1-STA-MPB
12381385	MAXV2-LIDSET-1/4-STA-MPB
12381386	MAXV2-LIDSET-1/8-STA-MPB

Pump unit

84050, 85460



Description

Models 84050 and 85460 are air-operated, double-acting pumps for high-volume displacement. Both pumps are supplied with a 27 kg *(60 lb)* capacity metal reservoir with removable cover for easy filling. It includes an air-operated vent valve and air and lubricant connecting hoses. Model 85460 features a visual low-level and follower plate assembly.

Features and benefits

- Rugged, 14-gauge steel walls
- Large 1 inch NPT inlet for fast filling, 1 1/4 in overflow outlet
- 2 inch foam follower that virtually eliminates grease bypass
- Vent valve to bucket coupling
- Thick mounting ring that withstands severe vibration
- Bulk filling method
- Remote system components such as 3/2-way valves, adjustments for air power, and monitoring of pump are available separately on request
- For use with metering devices of category 5, 6 and 7

Applications

- Pulp and paper industry
- Construction machinery
- Food and beverage
- Mining

Technical data

Order number	**84050** **85460**
Function principle	air operated, double-acting piston pump
Outlets	1
Metering quantity	492 cm³/ stroke, *30 in³/stroke*
Lubricant	grease NLGI 0, 1, 2
Operating temperature	–23 to +60 °C; *–10 to +140 °F*
Operating pressure	min. 82 bar, *1 200 psi* max. 240 bar, *3 500 psi*
Transmission ratio	50:1
Reservoir	27,0 kg; *60.0 lb*
Material (reservoir)	steel
Connection outlet	3/4 NPTF (F)
Air inlet	3/8 NPTF (F)
Dimensions	806 x 392 x 395 mm *31.75 x 15.44 x 15.56 in*
Mounting position	vertical

Pump requires 3-way air valve
Air consumption at 6,9 bar, *100 psi*, is 0,004 M³/min, 0.15 ft³/min, per stroke
Optional 92597 follower available

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pump unit

282288

Description

Model 282288 is an air-operated, positive-displacement pump delivering a maximum volume by means of a single stroke of the pump unit. A solenoid air valve is 58

integrated into the pump body. Designed to deliver grease to single-line metering devices, 282288 includes a special high-volume refill fitting, a 2 1/2 in pneumatically driven pump, a vent valve assembly and air and lubricant connecting hoses.

Features and benefits

- Modular structure consists of 2 1/2 in air motor, pump and vent assembly, air and lubricant connecting hoses
- For U. S. standard refinery drums (removable head)
- For clean and safe drum replacement
- Simplified, modular design
- For use with metering devices of category 5, 6 and 7.

Applications

- Agriculture
- Chemical industry
- Steel industry

Technical data

Order number	**282288**
Function principle	air operated, reciprocating piston pump
Outlets	1
Metering quantity	492 cm³/stroke, *30 in³/stroke*
Lubricant	grease NLGI 0, 1, 2
Operating temperature	–15 to +121 °C; *+5 to +250 °F*
Operating pressure	min. 82 bar, *1 200 psi* max. 240 bar, *3 500 psi*
Transmission ratio	50:1
Reservoir	55 kg; *120 lb*
Drum size	standard 120 lb. refinery drum
Material	nitrile, steel, polyurethane
Connection outlet	3/4 NPTF (F)
Air inlet	3/8 NPTF (F)
Voltage (controller)	120 V, 60 Hz; 110 V, 50 Hz
Dimensions	381 × 381 × 975 mm *15 × 15 × 38.375 in*
Mounting position	vertical

Air consumption at 6,9 bar, *100 psi*, is 0,004 M³/min, 0.15 ft³/min, per stroke
83371 follower plate is available as an optional accessory

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pump unit

FlowMaster, hydraulic

Description

High-performance FlowMaster hydraulic pumps combine rotary-driven pump motors with reciprocating pump tubes and flexible control features that perform in desert heat and arctic cold. The integrated control manifold adjusts the amount of lubricant and operating pressure. The pump's output is adjustable from 115 to 737 cm³/min (*7 to 45 in³/min*).

Features and benefits

- Increases pump life and simplifies pump installation, operation and service
- Pump and reservoir combination models are automatically level-sensor and shut-off system ready
- Premium-choice pump for single-line parallel lubrication systems
- Flexible ranges of use pump only or pump and bucket with follower low- and high-level detection
- For desert heat and cold climates
- For use with metering devices of category 5, 6 and 7

Applications

- Construction machinery, mining and mineral processing
- Steel mills, paper mills, automotive, food and beverage

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Technical data

Function principle	hydraulically operated piston pump
Outlets	1
Metering quantity	adjustable 115 to 737 cm³/min *7 to 45 in³/min*
Lubricant	grease NLGI 0, 1, 2
Hydraulic fluid temperature	max. +93 °C, *+200 °F*
Operating temperature	–29 to +65 °C, *–20 to +150 °F*
Operating inlet pressure	20 to 32 bar, *300 to 420 psi*
Supply inlet pressure	max. 200 bar, *3 000 psi*
Reservoir	16; 27; 41; 54; 180 kg *35; 60; 90; 120; 400 lb*
Material	fluoroelastomer, polyurethane, steel, aluminum zinc casting
Connection outlet	1/4 NPTF
Hydraulic inlet flow	max. 28 l/min, *7 gal/min*
Solenoid valve coil	24 V DC
Hydraulic inlet port	SAE 4
Tank return port	SAE 6
Transmission ratio with manifold	9:1 at low inlet pressure (20 to 25 bar, *300 to 350 psi*) and flow (below 7 lpm, *2 gpm*); approaches 11:1 at higher inlet pressure and flow
Dimensions:	
Pump, dip tube length	min. 348 mm; *13.7 in* max. 864 mm; *34.02 in*
Basic pump	min. 610 × 231 × 291 mm max. 1 126 × 231 × 291 mm *min. 24 × 9 × 11.5 in* *max. 44.3 × 9 × 11.5 in*
Pumps with bucket, follower and vent valve	min. 633 × 496mm max. 1 155 × 496 mm *min. 24.9 × 19.5 in* *max. 45.44 × 19.5 in*
Mounting position	vertical

Pump unit

FlowMaster, hydraulic

Order information

Order number	Designation	Reservoir capacity		Solenoid manual override	Adjustable flow control	Adjustable pressure control
		kg	*lb*			
85722	pump and bucket with follower and low-level detection	27	*60*	–	•	•
85723	reservoir and pump	27	*60*	–	–	–
85724	reservoir and pump	27	*60*	–	–	–
85725	pump and bucket with follower and low-level detection	41	*90*	–	•	•
85726	pump and bucket	41	*90*	•	–	–
85727	pump and bucket with follower, low- and high-level detection	54	*120*	–	•	•
85731	pump only	16	*35*	–	•	•
85732	pump only	27	*60*	–	•	•
85733	pump only	54/41	*120/90*	–	•	•
85734	pump only	180	*400*	–	•	•
85735	pump only	27	*60*	–	–	–
85741	pump only	27	*60*	•	–	–
85742	pump only	54/41	*120/90*	•	–	–

Accessory

Drum cover, follower assembly, vent cvalves etc.

Order number	Designation	Reservoir capacity	
		gal	*lb*
84616	drum cover	18	*120*
85492	follower assembly	18	*120*
84990	vent valve assembly	18	*120*
271606	drum cover	55	*400*
270982	follower assembly	55	*400*
271605	vent valve assembly	55	*400*
84980	vent valve	18, 55	*120, 400*
237-11204-8	ultrasonic high/low sensor	18, 55	*120, 400*

Pump unit

P 603S

Description

The simple-to-install, all-in-one design of the P 603S pump includes the programmable controller, a pressure switch/transducer and a vent valve. It is quick and easy to change out a metering device as the main line or nearby metering devices do not have to be removed. The exchange can be performed between lubrication cycles so that there is no wasted lubricant or excessive costly down-time. An additional pressure switch at the end of larger systems can be used for added pressure control to ensure correct lubrication. For rotating operation in wind turbines, the reservoir is equipped with a follower plate and stirring paddle, which also facilitates the use of fast-separating lubricants. For stationary operations, a stirring and fixed paddle is sufficient.

Features and benefits

- Robust design with easy system layout
- Simple maintenance
- Easy system expandation
- SE1/SE2 suction elements for used lubricant
- QSL / SL metering devices suitable for high pressure
- Suitable for fast-separating lubricants
- For use with metering devices of category 5, 6, 7

Applications

- Wind turbines
- Construction machinery
- Mining and mineral processing
- Commercial vehicles

Technical data

Function principle	electrically operated piston pump
Outlets	1
Metering quantity	12 cm³/min, *0.73 in³/min*
Lubricant	grease up to NLGI 2
Operating temperature	–40 to +70 °C, *–40 to +158 °F*
Operating pressure	max. 300 bar, *4 350 psi*
Reservoir	4; 8; 10; 15 or 20 kg *9, 18, 22, 33 or 44 lb*
Pumping elements	3 (ø 7 mm, *0.27 in*)
Paddle	18 rpm
Operating voltage	12, 24 V DC, 115 / 230 V AC
Current draw	max. 2 A
Protection class	IP 6K9K
Connectors	12, 24 V DC: bayonet style AC: bayonet style plus square type
Switching power supply	12, 24 V DC: no AC: yes
Material	cast aluminum alloy, polycarbonate resin
Connection outlet	G1/4
Dimensions	min. 471 × 240 × 235 mm max. 949 × 240 × 235 mm *min. 18.54 × 9,44 × 9,25 in* *max. 37.08 × 9,44 × 9,25 in*
Mounting position	vertical (with follower plate; any)

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pump unit

P 603S

Order information

Order number	Designation	Power	Reservoir capacity		Follower plate	Internal transducer
		V	kg	*lb*		
645-41064-3	P603S-4XLF -3Z7-AC-2A7.16-S13-SE	115 / 230 AC	4	*9*	•	•
645-41062-3	P603S-8XLF -3Z7-AC-2A7.16-S13-SE	115 / 230 AC	8	*18*	•	•
645-41110-2	P603S-8XLB0-3Z7-AC-3A7.16-S12-SE	115 / 230 AC	8	*18*	–	•
645-41062-4	P603S-8XLB0-3Z7-AC-3A7.16-S19-SE	115 / 230 AC	8	*18*	–	•
645-41119-2	P603S-10XLF -3Z7-AC-2A1.01-S13-SE	115 / 230 AC	10	*22*	•	•
645-41073-5	P603S-15XLF -3Z7-AC-2A7.16-S13-SE	115 / 230 AC	15	*33*	•	•
645-41064-8	P603S-4XLF1-3Z7-12-1A7.16-S01-SE	12 DC	4	*9*	• (bayonet)	•
645-41175-5	P603S-4XNB0 -3Z7-12-1A7.16-S22-SE	12 DC	4	*9*	–	•
645-41064-7	P603S-4XNB0-3Z7-12-2A7.16-S01-SE	12 DC	4	*9*	–	•
645-41110-3	P603S-8XLF1-3Z7-12-1A7.16-S01-SE	12 DC	8	*18*	• (bayonet)	•
645-41064-4	P603S-4XLB0-3Z7-24-1A7.16-S17-SE	24 DC	4	*9*	–	•
645-41064-6	P603S-4XLF -3Z7-24-1A7.16-S13-SE	24 DC	4	*9*	•	•
645-41064-2	P603S-4XNB0-3Z7-24-1A7.16-S01-SE	24 DC	4	*9*	–	•
645-41062-9	P603S-8XLF -3Z7-24-1A7.16-S01-SE	24 DC	8	*18*	•	•
645-41062-8	P603S-8XLB0-3Z7-24-2A7.16-S19-SE	24 DC	8	*18*	–	•
645-41062-7	P603S-8XLF -3Z7-24-1A7.16-S03-SE	24 DC	8	*18*	•	•
645-41119-1	P603S-10XLF -3Z7-24-1A7.16-S13-SE	24 DC	10	*22*	•	•

Accessory

Reservoir kits

Order number	Reservoir capacity		Designation
	kg	*lb*	
276764	15	*33*	Converts 4 or 8 kg, *9 or 18 lb*, reservoirs without follower to 15 kg, *33 lb* reservoir
276765	20	*44*	Converts 4 or 8 kg, *9 or 18 lb*, reservoirs without follower to 20 kg, *44 lb* reservoir

Pump unit

Minilube

Description

Minilube is a handy solution for vehicles with few lubrication points, such as mini-excavators, mini wheel loaders, buses and delivery trucks. Installing Minilube is easy and quick, because everything is already integrated: control centre, pressure switch and alarm lights. Additional alarm lights can be installed, for example, in the vehicle's cabin. Pumped grease is distributed accurately through pre-engineered metering device groups.

Features and benefits

- Compact lubrication system for few lubrication points
- Improves worker safety as system lubricates all connected lubrication points regardless of machinery location
- Minimizes lubricant waste to environment by maintaining optimal lubrication level
- Easy and quick installation and commissioning
- For use with metering devices of category 4 and 5

Applications

- Small excavators
- Wheel loaders
- Buses
- Delivery trucks
- Vehicles

Technical data

Function principle	electrically operated piston pump
Outlets	1
Metering quantity	
12 V DC	6,5 cm³/min, *0.4 in³/min*
24 V DC	13 cm³/min, *0.8 in³/min*
Lubricant	grease up to NLGI 1
Operating temperature	–30 to +70 °C, *–22 to +158 °F*
Operating pressure	max. 250 bar, *3 625 psi*
Reservoir	2 kg, *4 lb*
Material	acrylic, steel, aluminum, polyurethane, nitrile
Connection outlet	R 1/4 in
Operating voltage	12/24 V DC
Power consumption	150 W, 0.2 HP
Protection class	IP 65
Dimensions	327 × 273 × 184 mm *12.9 × 10.75 × 7.25 in*
Mounting position	vertical

NOTE

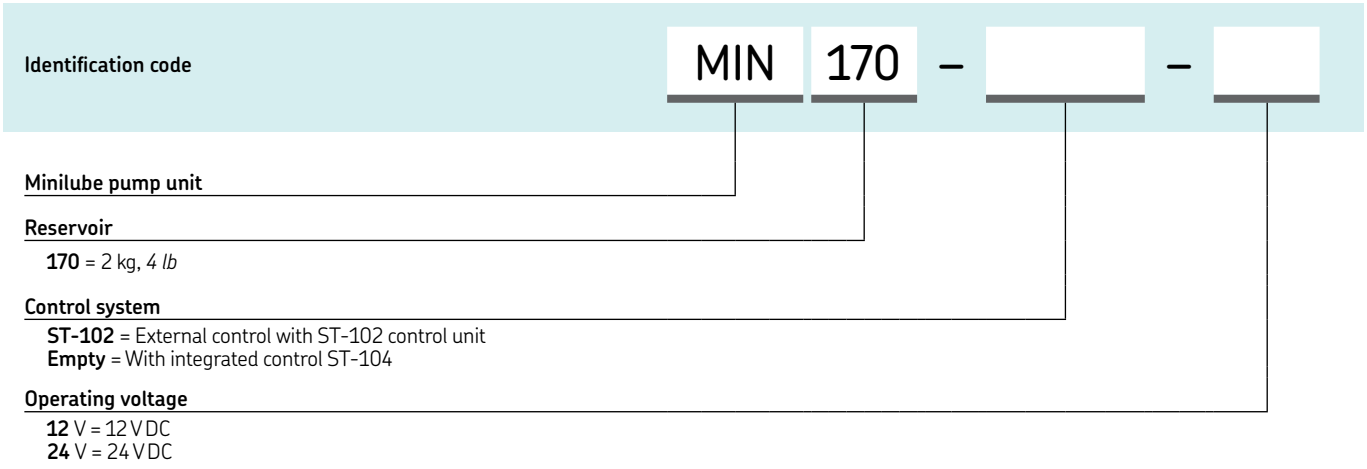
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

12236 EN

3D

skf-lubrication.partcommunity.com/3d-cad-models

Minilube


Identification code
MIN
170
–
–
Minilube pump unit
Reservoir
170 = 2 kg, 4 lb
Control system
ST-102 = External control with ST-102 control unit
Empty = With integrated control ST-104
Operating voltage
12 V = 12 V DC
24 V = 24 V DC

Pump unit

KFG

Description

The KFG pump unit is an electrically driven piston pump. The pump is comprised of four main components: housing with pump elements; reservoir with fill-level monitoring; internal control units; and attachments. The housing integrates the motor, the drive shaft with an eccentric and up to three pump elements for delivering the lubricant. Positively driven pump elements should be used in order to maintain the delivery rate in areas with extremely low temperatures or in applications where an increased influence of dirt is unavoidable.

Features and benefits

- Reliable: due to durable materials, robust components and designs for extreme conditions (with positively driven pump elements)
- Plug-and-play pump design for reduced installation time
- Application-oriented: individual designs through user-friendly product customizer
- Versatile: can be used as a single-line (SKF MonoFlex) and as a progressive pump (SKF ProFlex)
- Safe: through fill-level monitoring, lubrication system monitoring, pressure relief and control unit
- Options: Top filling, several electronic options, Can bus
- For use with metering devices of category 5, 6 and 7

Applications

- Wind turbines
- Construction machinery
- Vehicle aftermarket
- Rotary applications
- Industry

Technical data

Function principle	electrically operated piston pump
Outlets	1–3
Metering quantity	5,0 to 15 cm^3/min *0.3 to 0.9 in^3/min*
Lubricant	NLGI 000 to 2 with EP additives, compatible with plastics, NBR elastomers, copper and copper alloys
Operating temperature	
with spring-return pump element	–25 to +70 °C, *–13 to +158 °F*
with posit. driven pump element	–30 to +70 °C, *–22 to +158 °F*
Operating pressure	max. 300 bar; *4 351psi*
Flow pressure	0,45 to 0,7 bar, *6.5 to 10.2 psi*
Reservoir	2; 4; 6; 8; 10; 12; 15; 20 kg *4, 9, 13, 18, 22, 26, 33, 44 lb*
Material (reservoir)	polyamide PA 6I, PMMA
Material (pump housing)	aluminum-silicon cast alloy
Connection outlet	M14×1,5 mm
Operating voltage	12 V DC, 24 V DC, 230 V AC (90–264 V AC)
Dimensions	min 229 × 268 × 208mm max 1 170 × 268 × 216 mm *min 9.01 × 10.55 × 8.2 in* *max 46 × 10.55 × 8.5 in*
Mounting position	vertical (with follower plate; any)

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

1-3030 -EN, 951-170-211

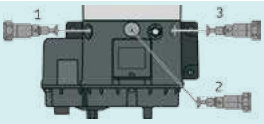
3D

skf-lubrication.partcommunity.com/3d-cad-models

Pump unit

KFG

Position of pump elements



Identification code

K	F	G												+			
								1	2	3							

Product series

Integrated control unit

X = No control unit **L** = LC502

Reservoir

1 = 2 kg, *4 lb* (not available for rotary application version)
2 = 4 kg, *9 lb* (only rotary application version)
3 = 6 kg, *13 lb*
4 = 8 kg, *18 lb* (only rotary application version)
5 = 10 kg, *22 lb*
6 = 12 kg, *26 lb* (only rotary application version)
7 = 15 kg, *33 lb*
8 = 20 kg, *44 lb* (not available for rotary application version)

Range of application

R = Rotary application **M** = Industry application **F** = Vehicle application

Filling

X = Without lubricant (not available for rotary application version)
A = Grease NLGI-Grade 2 for vehicles (not for capacitive fill-level monitor)
F = Customized grease

Fill-level monitor

X = Without fill-level monitor
1 = Mechanical level monitor (not available for rotary application version)
2 = Mechanical level monitor with signal smoothing (not available for rotary version; only possible with KFGX)
3 = Capacitive level monitor (only available for industry versio with 2 and 6 kg reservoir)
4 = Cylinder switch level monitor (only available for rotary application version)

Pump element or filler socket

Spring-return piston pump
X = No pump element
E = 5,0 cm^3/min; *0,30 in^3/min*
W = Socket for filling cylinder (not available for rotary application version)

Positively driven piston pump
Y = No pump element
L = 5,0 cm^3/min; *0,30 in^3/min*
V = Socket for filling cylinder (not available for rotary application version)

Fitting for main line connection and valves [3]

S = Pressure relief and restriction valve (200 bar/2 900 psi) with SKF Quick Connector for ø 6 mm tubes
T = Pressure relief and restriction valve (200 bar/2 900 psi) with SKF Quick Connector for ø 8 mm tubes
U = Pressure relief and restriction valve (200 bar/2 900 psi) with solderless pipe union for ø 10 mm tubes
V = Pressure relief and restriction valve (200 bar/2 900 psi) with solderless pipe union for ø 8 mm tubes
W = Pressure relief and restriction valve (200 bar/2 900 psi) with female thread solderless pipe union for ø G 1/4 tubes [2]

Pump cycle/interval time

No control unit
99 = none

LC502
EB = 4 min. run time/1 h interval time. Factory setting, additional setting times on request

Voltage key

912 = 12 V DC (only available for vehicle application version) **924** = 24 V DC **486** = 90–264 V AC (not available for vehicle application version)

1) For technical reasons, the first pump element must always be installed at outlet 1 in SKF MonoFlex systems
2) If the relief valve is configured together with several pump elements, then the lines leading from the pump elements will be joined together ahead of the relief valve

Pump unit

Multilube MLPV/MLPI

Description

Multilube pump units (MLPV for heavy vehicles, MLPI for industrial applications) help to ensure that the lubrication result is optimal, while reducing energy and lubricant consumption. All relevant components (control unit, pump, reservoir, directional valve and pressure monitoring) are integrated into its modular pumping unit. Built-in heating allows it to be operated even under demanding and cold circumstances.

Features and benefits

- Compact, all-in-one structure
- Modular and durable design
- Easy to install and start-up
- Can be used in single-line, dual-line and progressive lubrication systems
- For use in oil and grease lubrication systems
- Two reservoir sizes
- Pumping element equipped with pressure-relief valve
- Filling connection equipped with filling filter
- Visual and electric low-level monitoring in reservoir
- Pumping center is equipped with heating device
- Clear and versatile user interface
- Wide operating temperature range
- For use with metering devices of category 5, 6 and 7

Applications

- Stand-alone machines
- Construction machinery
- Mining applications

Technical data

Function principle	electrically operated piston pump
Outlets	1 (for single-line applications)
Metering quantity	16 cm^3/min; *0.976 in^3/min*
Lubricant	oil, fluid grease and grease up to NLGI 1
Operating temperature	–30 to +60 °C, *–22 to +140 °F*
Operating pressure	max. 200 bar, *2 900 psi*
Reservoir	4 or 10 kg, *9 or 22 lb*
Material	aluminum, polyurethane, nitrile
Connection outlet	G 1/4
Operating voltage	12/24 V DC, 115 V AC, 230 V AC
Power consumption	150 W, 0.2 HP
Protection class	IP 67 (IP 65 with user-interface IF-103)
Dimensions:	
with 4 kg reservoir	539 × 274 × 250 mm
with *9 lb* reservoir	*21.22 × 10.78 × 9.84 in*
with 10 kg reservoir	720 × 274 × 250 mm
with *22 lb* reservoir	*27.09 × 10.78 × 9.84 in*
Mounting position	vertical and horizontal

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

6407/2 EN

3D

skf-lubrication.partcommunity.com/3d-cad-models

Pump unit

Multilube MLPV/MLPI

MLPV (vehicle applications)

Order number [1]	Designation	Reservoir capacity		Operating voltage		Control unit
		kg	*lb*	12 V DC	24 V DC	
11395200	MLPV-4-1-12	4	9	•	–	–
11395210	MLPV-4-1-24	4	9	–	•	–
11395211	MLPV-10-1-24	10	22	–	•	–
11395227	MLPV-4-1-24-IF103-PSE	4	9	–	•	IF103
11395254	MLPV-10-1-12-IF103-PSE	10	22	•	–	IF103

[1] Further MLPV versions available on request.

MLPI (industrial applications)

Order number [1]	Designation	Lubricant		Reservoir capacity		Operating voltage			Control unit	Build in pressure sensor
		oil	grease	kg	*lb*	24 V DC	115 V AC	230 V AC		
12389919	MLPI-4-1-24-IF103-PSE	–	•	4	9	•	–	–	IF103	•
12389942	MLPI-4-1-24-24-PSE	–	•	4	9	•	–	–	–	•
12389937	MLPI-4-1-115-IF103-PSE	–	•	4	9	–	•	–	IF103	•
12389944	MLPI-4-1-115-IF103-EPT	–	•	4	9	–	•	–	IF103	–
12389912	MLPI-4-1-230-IF103-PSE	–	•	4	9	–	–	•	IF103	•
12389925	MLPI-4-1-230-IF103-EPT	–	•	4	9	–	–	•	IF103	–
12389936	MLPI-10-1-115-IF103-PSE	–	•	10	22	–	•	–	IF103	•
12389943	MLPI-10-1-115-IF103-EPT	–	•	10	22	–	•	–	IF103	–
12389916	MLPI-10-1-230-IF103-PSE	–	•	10	22	–	–	•	IF103	•
12389924	MLPI-10-1-230-IF103-EPT	–	•	10	22	–	–	•	IF103	–
12389954	MLPI-10-1-230-24-EPT	–	•	10	22	–	–	•	–	–
12389953	MLPI-10-OS-230-IF103-PSE	•	–	10	22	–	–	•	IF103	•

[1] Further MLPI versions available on request.

Accessories

Control unit

Control unit

Order number	Designation	Description
11500610	ST-102	ST-102 control center to be located in machinery cabin

Pump unit

P 653S

Description

The fully integrated P 653S pump unit is an example of the Lincoln brand's commitment to providing innovative, cost-effective solutions through industry-leading advances in technology. This next-generation, lower-cost pump package can be fitted with one of four reservoir sizes and easily adapts to many applications. It also interfaces with telematics technology in today's heavy equipment. A neutral switch allows mobile equipment to remain idling with pump power on, but the timer is deactivated, allowing manual lubrication functionality. All pumps include low-level and system fault alarms. Simply mount the pump, connect the power and supply lines, and the system is ready for operation.

Features and benefits

- Integration of major system components reduces operation costs
- Plug-and-play pump design for reduced installation time
- Neutral switch ensures reduces grease consuption
- For use with metering devices of category 5, 6, 7

Applications

- Renewable energy, construction machinery
- Mining and mineral processing, commercial vehicles

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Technical data

Function principle	electrically operated piston pump
Outlets	1
Metering quantity	24,6 cm³/ min, *1.5 in³/min*
Lubricant	grease up to NLGI 2
Operating temperature	V DC: –40 to +70 °C, *–40 to +158 °F* V AC: 0 to +50 °C, *+32 to +122 °F*
Operating pressure	pressure switch, fixed: 240 bar, *3 500 psi*; pressure transducer, adjustable: 96 to 317 bar, *1 400 to 4 600 psi* end of line pressure switch and transducer setting, not adjustable: 172 bar, *2 500 psi*
Reservoir	4; 8; 15 or 20 kg, *8.8; 18; 33 or 44 lb*
Material (reservoir)	thermoplastic
Connection outlet	G 1/4
Incoming voltage	DC: 19 to 31 V DC AC: 100 to 240 V AC
Current	DC: max. 10 A AC: max. 1,7 A
Frequency	AC: 47 to 63 Hz
Pause time	max. 59 h, 59 min min. 4 min;
Pause time increments	1 hr or 1 min
Pumping time	max. 12 min
Dimensions	min. 240 × 235 × 467 mm max. 240 × 235 × 800 mm *min. 9.45 × 9.25 × 18.4 in* *max. 9.45 × 9.25 × 31 in*
Mounting position	vertical

Pump elements

Piston	ø 7 mm, *0.28 in*
Number connected	3
Protection	IP 6K9K

Pump unit

P 653S

Order information

Order number	Operating voltage		Reservoir capacity		Follower plate	Internal pressure switch	Internal pressure transducer	Internal and end-of-line pressure switch	Internal and end-of-line pressure transducer
	24 V DC	120/230 V AC	kg	*lb*					
80086	•	–	4	9	–	•	–	–	–
80087	•	–	4	9	–	–	•	–	–
80105	•	–	4	9	–	–	–	•	–
80106	•	–	4	9	–	–	–	–	•
80076	•	–	4	9	•	•	–	–	–
80077	•	–	4	9	•	–	•	–	–
80109	•	–	4	9	•	–	–	•	–
80110	•	–	4	9	•	–	–	–	•
80090	•	–	8	18	–	•	–	–	–
80091	•	–	8	18	–	–	•	–	–
80107	•	–	8	18	–	–	–	•	–
80108	•	–	8	18	–	–	–	–	•
80080	•	–	8	18	•	•	–	–	–
80081	•	–	8	18	•	–	•	–	–
80111	•	–	8	18	•	–	–	•	–
80112	•	–	8	18	•	–	–	–	•
80121	•	–	15	33	•	–	•	–	–
80122	•	–	15	33	–	–	•	–	–
80120	•	–	20	44	–	–	•	–	–
80083	–	•	4	9	–	–	•	–	–
80084	–	•	4	9	–	–	–	•	–
80085	–	•	4	9	–	–	–	–	•
80072	–	•	4	9	•	•	–	–	–
80073	–	•	4	9	•	–	•	–	–
80074	–	•	4	9	•	–	–	•	–
80075	–	•	4	9	•	–	–	–	•
80088	–	•	8	18	–	•	–	–	–
80089	–	•	8	18	–	–	•	–	–
80078	–	•	8	18	•	•	–	–	–
80079	–	•	8	18	•	–	•	–	–
80134	–	•	15	33	–	–	•	–	–
80135	–	•	20	44	•	–	–	–	•

Note: All models are designed for grease and include stirring paddle and low-level detection. Pumps include remote signaling cable, relief valve,electrical connectors and external pressure switch or transducer (as indicated for each model).

Pump unit

E-PUMP

Description

The electrical barrel pumping unit E-PUMP is a versatile barrel pump and it is especially designed for pumping oil or grease lubricants up to NLGI grade 2 into a centralized lubrication system. When equipped with a change-over valve unit, as E-VALV e.g. or a shut-off valve as E-VALVE-S e.g. it can be used either in single-line, dual-line or progressive lubrication systems. A complete pumping center consists of a pumping unit and a lid set. EPUMP-XXX-ECO coding is referring to ECO lid sets (descending pump head with follower plate), which are suitable for greases in NLGI grades 1 and 2 while EPUMP-XXX-STA coding is referring to STA lid sets (pump head always at barrel bottom), which are suitable for oil or greases in NLGI 0, 00 and 000 classes.

Features and benefits

- EPUMP models reflecting typical and often used barrel sizes
- Compact electrically operated pump for applications where no air supply is available
- An internal pressure control and a heating element secure the pump's function in high-pressure conditions and cold climates

Applications

- Heavy industries (paper, steel and other process industries)
- Mining and mineral processing
- Machinery workshops
- Food and beverage
- Cement industry

Technical data

Function principle	electrically operated pump
Outlets	1
Number of pump elements	4
Metering quantity	55 g/min; *0.3880136 oz/min*
Operating temperature	–30 to +70 °C, *-20 to 160 °F*
Operating pressure	max. 240 bar, *3 480 psi*
Lubricant	grease up to NLGI 2 oil up 40–1 000 mm²/s
Operating voltage	20–32 V DC
Power consumption	150 W
Heater	40W/24V, heater resistor for pump elements in ECO models
Display	LED's 5 yellow, 1 green, 1 red
Drum capacity	18, 50 and 180 kg, *40, 120 or 400 lb* drum not included
Pressure sensor	50-240 bar adjustable in 25 bar steps *725.1 to 3480.9 psi in 362.6 psi steps*
Protection class	IP 65
Dimensions	depending on the model min. 400 × 400 × 800 mm max. 400 × 400 × 1 300 mm *min. 15.75 × 15.75 × 31.49 in* *max. 15.75 × 15.75 × 51.18 in*
Mounting position	vertical

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication

Pump unit

E-PUMP

Order information

Order number	Designation	Lubricant	Control	Suitable barrel size	
				kg	*lb*
12375160	SKF-EPUMP-1/8-ECO-24-1	Grease up to NLGI 2	integrated control unit for single-line systems	18	*40*
12375080	SKF-EPUMP-1/4-ECO-24-1	Grease up to NLGI 2	integrated control unit for single-line systems	50	*120*
12375000	SKF-EPUMP-1/1-ECO-24-1	Grease up to NLGI 2	integrated control unit for single-line systems	180	*400*
12375200	SKF-EPUMP-1/8-STA-24-1	Oil up to 1 000 mm²/s	integrated control unit for single-line systems	18	*40*
12375120	SKF-EPUMP-1/4-STA-24-1	Oil up to 1 000 mm²/s	integrated control unit for single-line systems	50	*120*
12375040	SKF-EPUMP-1/1-STA-24-1	Oil up to 1 000 mm²/s	integrated control unit for single-line systems	180	*400*

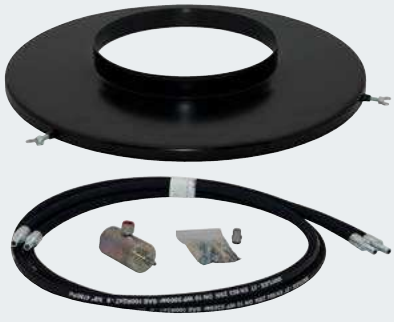
Accessories

Lid sets for grease barrels

Lid sets for grease barrels

Order number	Designation	Lubricant	for barrel size	
			kg	*lb*
12381280	E-LIDSET-1/8-ECO	Grease	18	*40*
12381285	E-LIDSET-1/4-ECO	Grease	50	*120*
12381290	E-LIDSET-1/1-ECO	Grease	180	*400*

Lid sets for oil



Lid sets for oil barrels

Order number	Designation	Lubricant	for barrel size	
			kg	*lb*
12381292	E-LIDSET-1/8-STA	Oil	18	*40*
12381294	E-LIDSET-1/4-STA	Oil	50	*120*
12381296	E-LIDSET-1/1-STA	Oil	180	*400*

Pump unit

FK

Description

The FK pump unit is a multi-function piston pump with a versatile, modular structure. The FK pump unit can be used as a single-line, dual-line or progressive pump unit with or without integrated reversing valves. The modular structure of the pump also allows it to be retrofitted from one of the above-mentioned lubrication systems to another system without much effort or expense. The pump, which was designed to handle demanding usage, is available with reservoir sizes of 15 kg *(33 lb)*, 30 kg *(66 lb)* and 60 kg *(132 lb)*.

Features and benefits

- Versatile, modular system; easy to retrofit to other systems
- High functional reliability due to positively driven pistons
- Fill-level monitoring (using ultrasonic sensor) with two adjustable switching points

Applications

- Automotive industry
- Rotary applications
- Assembly lines
- Printing presses

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
1-3033-EN, 951-170-200-EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

Technical data

Function principle	electrically operated piston pump
Outlets	1
Metering quantity	12,3 to 74 cm³/min *0.75 to 4.5 in³/min*
Lubricant	mineral oils or environmentally compatible oils from ISO VG 46 to greases of NLGI Class 2 (consultation required for synthetic oils)
Operating temperature	-25 to +60 °C, *-13 to +140 °F*
Operating pressure	max. 400 bar, *5 800 psi*
Reservoir	15; 30 or 60 kg *33, 66 or 132 lb*
Material	steel-sheet housing, steel, aluminum
Operating voltage	230/400 V AC
Pumping elements	1 to 6
Filling method	via filler socket G 1/2
Gear type	screw drive, type 1M
Gear ratio	40:1
Nominal speed	1 500 rpm
Frequency	50 Hz
Nominal output	0,37 kW
Rated current	1,09 A
Protection	IP 55-F
Connection outlet	G 1/2
Dimensions:	
15 kg, *33 lb*	max. 470 × 598 × 335 mm *max. 18.5 × 23.54 × 13.18 in*
30 kg, *66 lb*	max. 665 × 598 × 335 mm *max. 26.2 × 23.54 × 13.18 in*
60 kg, *132 lb*	max. 1 035 × 598 × 335 mm *max. 40.74 × 23.54 × 13.18 in*
Mounting position	vertical

Pump unit

FK

Identification code FK __ – __ __ 1M 04 – __ – __ __ __ – __ AF 07

Product series

Version

1= Unit for single-line centralized lubrication systems
2 = Unit for dual-line centralized lubrication systems with change-over valves
3 = Unit for dual-line centralized lubrication systems without change-over valves
4 = Unit for progressive systems

Lubricant reservoir

15 = 15 kg, *33 lb*
30 = 30 kg, *66 lb*
60 = 60 kg, *132 lb*

Monitoring

X = Without lubricant level monitoring
U2 = Ultrasonic sensor with 2 switching points

Drive type

1M = Electrically operated

Gear ratio

04 = 40:1

Metering quantity

1 = 0,67 kg/h, *12.3 cm³/min.*
2 = 1,34 kg/h, *24.7 cm³/min.*
3 = 2,00 kg/h, *37.0 cm³/min.*
4 = 2,64 kg/h, *49.3 cm³/min.*
5 = 3,34 kg/h, *61.7 cm³/min.*
6 = 4,00 kg/h, *74.0 cm³/min.*

Pressure-regulating valve, factory-set to

200 = 200 bar, *2 900 psi* (for progressive, single-line and dual-line centralized lubrication systems)
300 = 300 bar, *4 350 psi* (for progressive, single-line and dual-line centralized lubrication systems)

Pressure gauge

/ = Without pressure gauge
MA = 1x pressure gauge
M2 = 2x pressure gauge

Filler socket/screw cap

0 = Without filler socket
1 = With filler socket
2 = Without filler socket, with screw cap
3 = With filler socket and screw cap

Version key

0001 = Basic design
4001 = Basic design with control cabinet and control unit (on request)

Motor data

AF = motor speed 1 500 rpm, rated voltage 230/400 V AC, 50 Hz

Motor protection class

07 = IP 55 F

Pump unit

FlowMaster, electric

Description

The high-performance FlowMaster product line is a new generation of pump technology. Compact and versatile, its unique rotary drive and modular gear set let you adjust the speed of the pump's motor to exactly fit your application. FlowMaster pumps can save the cost of air and plug in 12/24 V DC, 120/230-1ph and 230/460-3ph V AC models. The motion of pump created by the electric rotary motor is converted into reciprocating pump motion, providing an efficient lubricant flow. Because of its rotary drive, the motor can be placed directly on the pump. As a result, the pump is so compact it fits almost anywhere.

Features and benefits

- Advanced technology: brushless DC motor
- Temperature and overload protection: durable and long-lasting product that reduces machinery downtime for maintenance; less repair costs
- Totally sealed: withstands washdowns
- For use with metering devices of category 5, 6 and 7

Applications

- Mining and mineral processing, construction machinery
- Steel mills, paper mills, food and beverage

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
12938-EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

Technical data

Function principle	electrically operated piston pump
Outlets	1
Metering quantity	max. 103 cm³/min *max. 6.3 in³/min*
Lubricant	grease NLGI Grade 0, 1, 2
Operating temperature	–40 to +65 °C; *–40 to +150 °F*
Operating pressure:	
12 V DC	max. 251 bar; *3 500 psi*
24 V DC	max. 345 bar; *5 000 psi*
120 to 460 V AC	max. 345 bar; *5 000 psi*
Operating voltage	12/24 V DC; 120 to 460 V AC
Reservoir	40, 55, 180 kg; *90, 120, 400 lb*
Material	fluoroelastomer, polyurethane, steel, aluminum zinc casting
Connection outlet	1/4 NPTF
Gear ratio	17.8:1; 19:1; 34:1
Nominal power	5 to 50 and 9,5 to 100 rpm
Electric current:	
12/24 V DC	1 to 7.5 A
120 V AC	1 to 4.6 A
230-460 V AC	0,5 to 2,4 A
Dimensions:	
16, 25, 28, 35, 40 kg	360 × 350 × 170 mm
35, 55, 60, 78, 90 lb	*14.17 × 13.78 × 6.7 in*
55 kg	408 × 223 × 946 mm
120 lb	*16.07 × 8.78 × 37.24 in*
180 kg	408 × 223 × 1 111 mm
400 lb	*16.07 × 8.78 × 43.24 in*
Mounting position	vertical

Pump unit

FlowMaster, electric

Order information

Order number	Designation	Power	Reservoir capacity		Ratio	Metering quantity min.		max.		Operating pressure max.		Speed
			kg	*lb*		cm^3/min	*in^3/min*	cm^3/min	*in^3/min*	bar	*psi*	rpm
85479	pump, follower, bucket cover, hardware	24 V DC	28	*60*	19:01	11,5	*0.7*	103	*6.3*	170	2 500	9,5-100
85728	reservoir and pump	24 V DC	28	*60*	19:1	11,5	*0.7*	103	*6.3*	345	*5 000*	9,5-100
85729	reservoir and pump	24 V DC	90	*41*	19:1	11,5	*0.7*	103	*6.3*	345	*5 000*	9,5-100
85730	reservoir and pump	24 V DC	120	*55*	19:1	11,5	*0.7*	103	*6.3*	345	*5 000*	9,5-100
85736	pump	24 V DC	16	*35*	19:1	11,5	*0.7*	103	*6.3*	345	*5 000*	9,5-100
85737	pump	24 V DC	28	*60*	19:1	11,5	*0.7*	103	*6.3*	345	*5 000*	9,5-100
85738	pump	24 V DC	55/40	*120/90*	19:1	11,5	*0.7*	103	*6.3*	345	*5 000*	9,5-100
85739	pump	24 V DC	180	*400*	19:1	11,5	*0.7*	103	*6.3*	345	*5 000*	9,5-100
85740	pump	24 V DC	25	*55*	19:1	11,5	*0.7*	103	*6.3*	345	*5 000*	9,5-100
85743	pump	115 to 230 V AC	55/40	*120/90*	19:1	11,5	*0.7*	103	*6.3*	345	*5 000*	95
85744	pump	115 to 230 V AC	180	*400*	19:1	11,5	*0.7*	103	*6.3*	345	*5 000*	95
85745	pump	220 to 420 V AC, 50 Hz, 3 ph	55/40	*120/90*	19:1	11,5	*0.7*	103	*6.3*	345	*5 000*	9,5-100
85746	pump	220 to 420 V AC, 50 Hz, 3 ph	180	*400*	19:1	11,5	*0.7*	103	*6.3*	345	*5 000*	9,5-100
85747	pump	24 V DC	0:00	*35*	17.8:1	11,5	*0.7*	103	*6.3*	170	*5 000*	9,5-100
85748	pump	24 V DC	16	*35*	34:1	6,55	*0.4*	57,4	*3.5*	345	*5 000*	May-50
85749	pump	24 V DC	55/40	*120/90*	34:1	6,55	*0.4*	57,4	*3.5*	345	*5 000*	May-50
85750	pump	24 V DC	16	*35*	7:1	11,5	*0.7*	103	*6.3*	345	*5 000*	9,5-100
85751	pump	24 V DC	16	*35*	7:1	11,5	*0.7*	103	*6.3*	345	*5 000*	9,5-100
85752	pump	12 V DC	16	*35*	19:1	11,5	*0.7*	103	*6.3*	170	*2 500*	9,5-100
85753	pump	12 V DC	16	*35*	19:1	11,5	*0.7*	103	*6.3*	170	*2 500*	9,5-100
85754	pump	12 V DC	28	*60*	19:1	11,5	*0.7*	103	*6.3*	345	*5 000*	9,5-100

Accessory

Drum cover, follower assembly, vent valve etc.

Order number	Designation	Reservoir capacity	
		gal	lb
85474	drum cover	18	120
85492	follower assembly		
85664	vent valve assembly (24 V DC)		
272180	strainer		
85475	drum cover	55	400
270982	follower assembly		
85665	vent valve assembly		
272180	strainer		
274899	24 V DC vent valve, IP 67 explosion-proof rating		
276325	24 V DC vent valve, IP 65 rating		
276903	24 V DC vent valve, IP 65 rating		
276919	hardware kit for 276903		
525-32083-1	24 V DC vent valve, IP 54 rating		


SKF

Overview of oil and fluid grease metering devices

Single-line metering devices

Product		Cate-gory [1]	Lubricant		Metering quantity		Operating pressure		Relief pressure max.		Adjustable metering quantity	Function type	Page
			oil	fluid grease	cm³/stroke	*in³/stroke*	bar	*psi*	bar	*psi*			
341	[2]	1	•	–	0,01-0,16	*0.0006-0.0097*	6-80	*87-1 160*	3	*43.5*	–	prelubrication	90
340		1	•	–	0,01-0,16	*0.0006-0.0097*	6-80	*87-1 160*	3	*43.5*	–	prelubrication	92
LS22	[2]	1	•	–	0,01-0,16	*0.0006-0.0097*	12-20	*174-290*	3	*43.5*	–	prelubrication	94
LS21	[2]	1	•	–	0,025-0,5	*0.0015-0.0305*	12-80	*174-1 160*	3	*43.5*	•	prelubrication	95
361		1	•	–	0,02-0,10	*0.0010-0.0060*	8-80	*116-1 160*	3	*43.5*	–	dynamic pulse type	96
351	[2]	1	•	–	0,05-0,60	*0.0030-0.0366*	6-80	*87-1 160*	3	*43.5*	–	prelubrication	100
350		1	•	–	0,05-0,60	*0.0030-0.0366*	6-80	*87-1 160*	3	*43.5*	–	prelubrication	102
370		1	•	–	0,05-1,50	*0.0030-0.0915*	20-80	*290-1 160*	1	*14.5*	–	relubrication	104
391		1	•	–	0,20-1,50	*0.0122-0.0915*	8-45	*116-653*	7	*101.5*	–	prelubrication	106
390		1	•	–	0,20-1,50	*0.0122-0.0915*	8-80	*116-1 160*	7	*101.5*	–	prelubrication	108
321 G, G4, T, W, Modul		2	•	•	0,01-0,10	0.0006-0.0060	12-45	174-653	3	43.5	–	special assembly arrangement	110
361		2	•	•	0,01-0,20	*0.0006-0.0122*	8-80	*116-1 160*	3	*43.5*	–	dynamic pulse type	96
321 G7		2	•	•	0,01-0,30	*0.0006-0.0183*	12-45	*174-653*	3	*43.5*	–	special assembly arrangement	110
AB	[2]	2	•	•	0,01-0,60	*0.0006-0.0366*	18-50	*261-725*	3	*43.5*	–	prelubrication	112
341		2	•	•	0,03-0,10	*0.0018-0.0061*	6-80	*87-1 160*	3	*43.5*	–	prelubrication	90
340		2	•	•	0,03-0,10	*0.0018-0.0061*	6-80	*87-1 160*	3	*43.5*	–	prelubrication	92
310		2	•	•	0,03-0,16	*0.0018-0.0097*	12-38	*174-551*	3	*43.5*	–	prelubrication	98
VN		2	•	•	0,05-1,00	*0.0030-0.0610*	20-80	*290-1 160*	1	*14.5*	–	relubrication	114
351		2	•	•	0,10-0,60	*0.0061-0.0366*	6-80	*87-1 160*	3	*43.5*	–	prelubrication	100
350		2	•	•	0,10-0,30	*0.0061-0.0183*	6-80	*87-1 160*	3	*43.5*	–	prelubrication	102
Oi-Al-SR		3	•	•	0,02-0,10	*0.0012-0.0061*	30-100	*435-1 450*	5	*72.5*	–	cartridge arrangement	116
391		3	•	•	0,10-0,30	*0.0061-0.0183*	8-45	*116-653*	7	*101.5*	–	prelubrication	106
390		3	•	•	0,10-0,30	*0.0061-0.0183*	8-80	*116-1 160*	7	*101.5*	–	prelubrication	108
SL-42		4	•	•	0,016-0,049	*0.001-0.0029*	52-69	*750-1 000*	10	*150*	•	prelubrication	118
SL-43		4	•	•	0,016-0,131	*0.001-0.0080*	52-69	*750-1 000*	10	*150*	•	prelubrication	120
SL-41		4	•	•	0,13-1,31	*0.0079-0.0799*	52-69	*750-1 000*	10	*150*	•	prelubrication	122
SL-44		4	•	•	0,13-1,31	*0.0079-0.0799*	52-69	*750-1 000*	10	*150*	•	prelubrication	124

[1] The category allows a simple assignment of the metering device to a pump of the same category. The category results from the relief pressure, the operating principle and the lubricant suitable for the metering device.
[2] Stainless steel or C5M available

Metering device

341

Description

Developed for installation in manifolds, series 341 single-port, prelubrication metering devices are suitable for use with single-line, centralized lubrication systems for oil and fluid grease. The combination of these metering devices with one- to six-port manifolds provides flexible options for lubrication system design. Manifolds customized for product series 341 are available in aluminum and stainless steel.

Features and benefits

- Suitable with manifolds having one to six ports to match number of lubrication points
- Provides flexible options for systems with remote single lubrication points or multiple-port metering devices with up to six ports
- Select optional push-in or screw-in type metering nipples for feed line connections via order code
- Choose separately manifold models with different thread sizes for main line connection and materials
- Current metering nipples above 0,03 cm^3 are exchangeable to yield different output quantities

Applications

- Machine tools
- Printing machines
- Packaging industry
- Textile industry

Technical data

Function principle	Metering device
Outlets	1
Metering quantity	oil: 0,01 to 0,16 cm^3 *0.0006 to 0.0097 in^3* fluid grease: 0,03 to 0,10 cm^3 *0.0018 to 0.0061 in^3*
Lubricant	mineral and synthetic oil, 20 to 2 000 mm^2/s, *0.031 to 3.100 in^2/s* fluid grease of NLGI 000, 00
Operating temperature	0 to +80 °C; +32 to 176 °F
Operating pressure	min. 6 bar, *87 psi* max. 80 bar, *1 160 psi*
Relief pressure	max. 3 bar, *43.5 psi*
Materials	steel (galvanized, Cr6-free), stainless steel, nickel-plated brass, brass, copper, FKM (FPM)/ NBR
Connection main line	pipe ø 6 to 10 mm, solderless pipe connection for threads G 1/8; G 1/4; M10 × 1 or M14 × 1,5
Connection outlet	pipe ø 2,5 mm and ø 4 mm; metering nipple (VS) with SKF Quick Connector, metering nipple (00) for solderless pipe connection
Dimensions	min. 43,5 × 12 mm; *1.713 × 0.472 in* max. 53 × 12 mm; *2.086 × 0.472 in*
Mounting position	any

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

1-5001-EN

3D

skf-lubrication.partcommunity.com/3d-cad-models

Metering device

341

Identification code 3 4 1 – _ _ _ – _ 0 0 0 0 – 0 0

Product series

Number of metering points (1)

Design and metering quantity

Design code	2	4		8		5		9	1		7		6
Lubricant	Oil	Oil		Oil		Fluid grease		Fluid grease	Oil		Fluid grease		Oil
ø Outlet [mm]	2,5	4		4		4		4	4		4		4
Distributor body	Steel	Steel		Steel		Steel		Steel	Steel		Steel		Steel (1.4305)
Metering nipple	Brass	Brass		Brass		Brass (n.p.)		Brass (n.p.)	Brass		Brass (n.p.)		Steel (1.4305)
Elastomer	NBR	NBR		KFM (FPM)		NBR		FKM (FPM)	NBR		NBR		FKM (FPM)
Threaded seal	FW [2]	FW [2]		FW [2]		FW [2]		Flat	O-ring [3]		O-ring [3]		O-ring [3]
Connection outlet	00	VS	00	VS	00	VS	00	00	VS	00	VS	00	00
Metering quantity code 0,01 cm³ [1]	1	1	1	1	1	–	–	–	1	1	–	–	1
Metering quantity code 0,02 cm³ [1]	–	–	6	–	6	–	–	–	–	6	–	–	–
Metering quantity code 0,03 cm³	2	2	2	2	2	2	2	2	2	2	2	2	2
Metering quantity code 0,06 cm³	3	3	3	3	3	3	3	3	3	3	3	3	3
Metering quantity code 0,10 cm³	4	4	4	4	4	4	4	4	4	4	4	4	4
Metering quantity code 0,16 cm³	5	5	5	5	5	–	–	–	5	5	–	–	5

1) Subsequent modification of the metering quantity is not technically possible.
2) FW=Flat washer must be ordered separately. Order number: **DIN7603-A8×11.5-CU**
3) O-ring is part of the shipment

Accessory

Manifold

Manifold VL

Description

For 341 metering devices, VL-manifolds are utilized for one to six screw-in points with thread M8x1 mm for O-ring or flat (copper) washer sealing. Normal-profile manifolds are available in aluminum and stainless steel, while narrow-profile manifolds are offered in aluminum only.

Identification code V L – _ _ _ _ _ _

Product series

Number of ports

01 = 1 screw-in point
02 = 2 screw-in points
03 = 3 screw-in points
04 = 4 screw-in points
05 = 5 screw-in points
06 = 6 screw-in points
(other numbers of ports available on request)

Design of metering device pipe thread

A = Normal profile, M8x1 with counterbore for O-ring
D = Small profile, M8x1 without counterbore

Material

A = Aluminum **E** = Stainless steel (1.4305) **(can only be selected for normal profile)**

Design of main line connection

G1 = G1/8 per DIN 3852-2, Form X, small
G2 = G1/4 per DIN 3852-2, Form X, small
M3 = M10x1 with counterbore for solderless pipe connection per DIN 3862
M4 = M14x1,5 with counterbore for solderless pipe connection per DIN 3862 **(can only be selected for normal profile)**

Metering device

340

Description

Offered in two-, three- and five-port models, series 340 metering devices were developed for use with single-line, centralized lubrication systems for oil and fluid grease. These metering devices are designed for installation directly on the machine/system requiring lubrication. Series 340 metering devices can be ordered with fittings for the main line connection by selecting the appropriate order code.

Features and benefits

- Designed for installation directly on the machine/system requiring lubrication
- Select optional push-in or screw-in type metering nipples for feed line connections
- Choose optional push-in or screw-in type main line fittings
- Metering nipples above 0,03 cm³ are exchangeable to yield different output quantities

Applications

- Machine tools
- Printing machines
- Packaging industry
- Textile industry

Technical data

Function principle	metering device
Outlets	2, 3 or 5
Metering quantity	oil: 0,01 to 0,16 cm³ *0.0006 to 0.0097 in³* grease: 0,03 to 0,10 cm³ *0.0018 to 0.0061 in³*
Lubricant	mineral and synthetic oil, 20 to 2 000 mm²/s and fluid grease NLGI 000, 00
Operating temperature	0 to +80 °C; *+32 to +176 °F*
Operating pressure	min. 6 bar, *87 psi*; max. 80 bar, *1 160 psi*
Relief pressure	max. 3 bar, *43.5 psi*
Materials	zinc die-cast, brass (oil), nickel-plated brass (fluid grease), copper, steel, FKM (FPM)/NBR
Connection main line	different fittings for pipe ø 6 to 10 mm or closure plugs for thread M10×1
Connection outlet	pipe ø2,5 and ø 4 mm metering nipple (VS) with SKF quick connector, metering nipple (00) for solderless pipe connection
Dimensions	min. 48 × 53 × 15 mm max. 99 × 58 × 15 mm *min. 1.889 × 2.086 × 0.590 in* *max. 3.897 × 2.283 × 0.590 in*
Mounting position	any

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

1-5001-EN

3D

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Metering device

340

Identification code 3 4 [ ] – [ ][ ][ ] – [ ][ ][ ][ ][ ] – [ ][ ]

Product series

Number of metering points (2, 3, 5)

Design and metering quantity

Design code	**2**		**4**		**8**	**5**	
Lubricant	Oil		Oil		Oil	Fluid grease	
ø Outlet [mm]	2,5		4		4	4	
Metering nipple	Brass		Brass		Brass	Brass (n.p.)	
Elastomer	NBR		NBR		FKM (FPM)	NBR	
Connection outlet	**00**	**VS**	**00**	**VS**	**00**	**VS**	**00**
Metering quantity code: 0,01 cm³ 1)	**1**	**1**	**1**	**1**	**1**	**–**	**–**
0,02 cm³ 1)	**–**	**–**	**6**	**–**	**6**	**–**	**–**
0,03 cm³	**2**	**2**	**2**	**2**	**2**	**2**	**2**
0,06 cm³	**3**	**3**	**3**	**3**	**3**	**3**	**3**
0,10 cm³	**4**	**4**	**4**	**4**	**4**	**4**	**4**
0,16 cm³	**5**	**5**	**5**	**5**	**5**	**–**	**–**
closed 2)	**V**	**V**	**V**	**V**	**V**	**V**	**V**

1) Subsequent modification of the metering quantity is not technically possible.
2) V = Metering quatity of 0,03 cm³, closed

Fittings for main line connection

Designation	ø main line [mm]	Code
Straight adapter DIN 3862 with flat washer 1)	6	**B**
	8	**C**
	10	**D**
Banjo fitting DIN 3862 with flat washer, lockable 1) 2)	6	**F**
Screw plug with flat washer	–	**H**
Straight adapter with EO-2 functional nut	6	**M**
	8	**N**
	10	**P**
Straight adapter with SKF Quick Connector	6	**T**
	8	**U**
Banjo fitting with SKF Quick Connectors, not lockable	6	**V**
Vent plug with profile sealing ring	–	**Y**
Without fitting; for solderless pipe connection 1)	6	**Z**

1) Solderless pipe connection according to DIN 3862 (operating pressure max. 45 bar)
2) Banjo bolt only inserted in delivery condition, not tightened

Accessory

Exchangeable metering nipples

Solderless pipe connection

Order numbers for solderless pipe connection metering nipples

Outlet ø		Elastomer	Lubricant	Order numbers sorted by metering quantity			
mm	*in*			0,03 cm³ *0.00183 in³*	0,06 cm³ *0.00366 in³*	0,10 cm³ *0.0061 in³*	0,16 cm³ *0.0097 in³*
2,5	*0.10*	NBR	oil	**995-994-003**	**995-994-006**	**995-994-010**	**995-994-016**
4	*0.16*	NBR	oil	**995-994-103**	**995-994-106**	**995-994-110**	**995-994-116**
4	*0.16*	NBR	oil	**341-453-K-S8**	**341-456-K-S8**	**341-460-K-S8**	**341-466-K-S8**
4	*0.16*	NBR	fluid grease	**341-853-K**	**341-856-K**	**341-860-K**	**–**

SKF Quick Connector

Order numbers for SKF Quick Connector metering nipples

Outlet ø		Elastomer	Lubricant	Order numbers sorted by metering quantity			
mm	*in*			0,03 cm³ *0.00183 in³*	0,06 cm³ *0.00366 in³*	0,10 cm³ *0.0061 in³*	0,16 cm³ *0.0097 in³*
4	*0.16*	NBR	oil	**995-994-103-VS**	**995-994-106-VS**	**995-994-110-VS**	**995-994-116-VS**
4	*0.16*	FKM	oil	**341-453-S8-VS**	**341-456-S8-VS**	**341-460-S8-VS**	**341-466-S8-VS**
4	*0.16*	NBR	fluid grease	**341-853-VS**	**341-856-VS**	**341-860-VS**	**–**

Metering device

LS22

Description

Developed for installation in manifolds, LS22 are single-port metering devices for oil and special lubricants. When used in combination with one- to five-port manifolds, these prelubrication metering devices provide flexible options for lubrication system design. Connections with or without (M8x1) a quick-release connector are offered for feed lines and connections with a quick-release connector are available for main line tubes.

Features and benefits

- For use with manifolds having one to five ports to match number of lubrication points
- Compatible with ø 4 mm for feed lines and ø 8 for main lines
- Suitable for push-in or screw-in type fittings for dosers and push-in type fittings for manifolds
- Robust, reliable
- Suitable for up to 200 lubrication points

Applications

- Conveyor chain surfaces and guides
- Food and beverage
- Packaging

Technical data

Function principle	metering device
Outlets	1
Metering quantity	0,010 to 0,160 cm^3 *0.0006 to 0.0097 in^3*
Lubricant	mineral and synthetic oil, 5 to 2 500 mm^2/s; *0.007 to 3.875 in^2/s* or LDTS1 (dry film lubricant with synthetic oil and PTFE additions)
Operating temperature	0 to +50 °C; *+32 to +122 °F*
Operating pressure	min. 12 bar; *174 psi* max. 20 bar; *290 psi*
Relief pressure	max. 3 bar; *43.5 psi*
Materials	stainless steel 303, FKM (FPM), high phosphorus FDA chem. nickel-plated brass
Connection main line	push-in connectors for pipe ø 8 mm and thread G 1/4
Connection outlet	with or without push-in connectors for pipe ø 4 mm and thread M10x1
Dimensions	min. 89 × 68,5 × 20 mm max. 179 × 84 × 20 mm *min. 3.5 × 2.67 × 0.8 in* *max. 7.0 × 3.3 × 0.8 in*
Mounting position	any

Order information

Order number	Outlet(s)
LS2210	1
LS2220	2
LS2230	3
LS2240	4
LS2250	5

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

15848 EN

3D

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Metering device

LS21

Description

Developed for installation in manifolds, LS21 are single-port metering devices for oil and special lubricants. When used in combination with one- to five-port manifolds, these adjustable prelubrication metering devices provide flexible options for lubrication system design. Connections with or without (M8x1) a quick-release connector are offered for feed lines, and connections with a quick-release connector are available for main line tubes.

Features and benefits

- For use with manifolds having one to five ports to match number of lubrication points
- Compatible with ø 4 mm for feedlines and ø 8 for main lines
- Suitable for push-in type fittings for dosers and manifolds
- Robust, reliable
- Suitable for up to 200 lubrication points

Applications

- Conveyor chain surfaces and guides
- Food and beverage
- Packaging

Technical data

Function principle	Adjustable metering device
Outlets	1
Metering quantity	adjustable 0,025 to 0,5 cm^3 *0.0015 to 0.0305 in^3*
Lubricant	mineral and synthetic oil, 5 to 2 500 mm^2/s; *0.007 to 3.875 in^2/s* or LDTS1 (dry film lubricant with synthetic oil and PTFE additions)
Operating temperature	0 to +50 °C; *+32 to +122 °F*
Operating pressure	min. 12 bar; *174 psi* max. 20 bar; *290 psi*
Relief pressure	max. 3 bar; *43.5 psi*
Materials	stainless steel 303, FKM (FPM), high phosphorus FDA chem. nickel-plated brass
Connection main line	push-in connectors for pipe ø 8 mm and thread G 1/4
Connection outlet	with or without push-in connectors for pipe ø 4 mm and thread M10x1
Working frequency	≤ 1 stroke/2 s
Dimensions	min. 89 × 92 × 20 mm max. 179 × 110 × 20 mm *min. 3.5 × 3.622 × 0.8 in* *max. 7.0 × 4.330 × 0.8 in*
Mounting position	any

Order information

Order number	Outlet(s)
LS2110	1
LS2120	2
LS2130	3
LS2140	4
LS2150	5

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

15848 EN

3D

skf-lubrication.partcommunity.com/3d-cad-models

Metering device

361

Description

Designed for installation in manifolds, series 361 single-port, dynamic metering devices were developed for use with single-line, centralized lubrication systems for oil and fluid grease. When used in combination with one- to six-port manifolds, these metering devices provide flexible options for lubrication system design. Customized manifolds for series 361 metering devices are available in aluminum.

Features and benefits

- For use with manifolds having one to six ports to match number of lubrication points
- Designed for installation directly on the machine/ system requiring lubrication
- Select screw-in type distributor with feed line connections via order code
- Choose separately optional manifold models with different thread sizes for main line connection

Applications

- Chain lubrication
- Transport and conveyor belts

Technical data

Function principle	metering device
Outlets	1
Metering quantity	oil and fluid grease: 0,01 to 0,20 cm^3; *0.0006 to 0.012 in^3* synthetic oil: 0,02 to 0,10 cm^3; *0.001 to 0.006 in^3*
Lubricant	mineral and synthetic oil: 10 to 1 000 mm^2/s, *0.015 to 1.55 in^2/s* fluid grease of NLGI 000, 00
Operating temperature	0 to +80 °C; *+32 to +176 °F*
Operating pressure	min. 8 bar, *116 psi* max. 80 bar, *1 160 psi*
Relief pressure	max. 3 bar; *43.5 psi*
Materials	steel (galvanized, Cr6-free), (oil, grease), brass (oil), copper, flat washer (copper), NBR
Connection main line	pipe ø 6 to 12 mm, *0.236 to 0.472 in;* solderless pipe connection for threads G 1/8; G 1/4; M10×1 or M14×1,5 (DIN 3862)
Connection outlet	pipe ø 4 mm straight compression nut fitting
Dimensions	min. 42 × 14 mm max. 46,5 × 14 mm *min. 1.653 × 0.551 in* *max. 1.830 × 0.551 in*
Mounting position	any

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

1-5001-EN

3D

skf-lubrication.partcommunity.com/3d-cad-models

Metering device

361

Identification code 3 6 1 – _ 0 0 – _ 0 0 0 0 – 0 0

Product series

Number of metering points (1)

Design and metering quantity

Design code	**1**	**2**
Lubricant	Oil, fluid grease	Oil
ø Outlet [mm]	4	4
Distributor body	Steel, galvanized	Brass
Metering nipple	Steel, galvanized	Brass
Elastomer	NBR	NBR
Connection outlet	**00**	**00**
Metering quantity code: 0,01 cm³	**1**	–
0,02 cm³	**2**	**2**
0,03 cm³	**3**	**3**
0,05 cm³	**4**	**4**
0,10 cm³	**5**	**5**
0,20 cm³	**6**	–

Flat washer must be ordered separately. Order number: **504-019**

Accessory

Manifold

Manifold VL

Description

For 361 metering devices, VL-manifolds are utilized for one to six screw-in points with thread M10×1 mm for flat washer sealing. Various main line connections can be selected via order code.

Identification code V L – _ _ _ _ _ _

Product series

Number of ports

01 = 1 screw-in point
02 = 2 screw-in points
03 = 3 screw-in points
04 = 4 screw-in points
05 = 5 screw-in points
06 = 6 screw-in points
(other numbers of ports available on request)

Design of metering device pipe thread

B = Normal profile, M10×1 with counterbore for flat washer or O-ring

Material

A = Aluminum **E** = Stainless steel (1.4305) **(can only be selected for normal profile)**

Design of main line connection

G1 = G1/8 per DIN 3852-2, Form X, small
G2 = G1/4 per DIN 3852-2, Form X, small
M3 = M10x1 with counterbore for solderless pipe connection per DIN 3862
M4 = M14x1,5 with counterbore for solderless pipe connection per DIN 3862 **(can only be selected for normal profile)**

Metering device

310

Description

As the industry's first non-metallic metering device, SKF's Series 310 has a unique appearance. However, its sleek, contemporary design provides proven SKF reliability for a minimum of 400 000 lubrication cycles. Developed for pre-lubrication applications using oil and fluid grease, this metering device is simple to install utilizing plastic or metallic lines and can be mounted in either an upright or inverted position. It also features easily identiiable dosing elements to meet various lubrication requirements.

Features and benefits

- Suitable for use with plastic tubes or metal pipes
- Color-coded dosing elements to identify lubricant volumes
- Provides precise metering of lubricant
- Simple, lexible machine mounting in any position
- 2-, 3- or 5-port manifolds available
- Suitable for oil and fluid grease

Applications

- Machine tools
- Textile and wood industry
- Printing machines
- Conveyors

Technical data

Function principle	metering device
Outlets	2, 3 or 5
Metering quantity	0,03 to 0,16 cm^3 *0.0018 to 0.0097 in^3*
Lubricant	mineral and synthetic oil, 20 to 1 500 mm^2/s fluid grease: NLGI 00 and 000
Operating temperature	+5 to +50 °C; *+41 to +122 °F*
Operating pressure	min. 12 bar, *174 psi* max. 38 bar, *551 psi*
Relief pressure	max. 3 bar; *43.5 psi*
Materials	high-performance PA66 resin
Connection main line	fittings for ø 6 mm lines
Connection outlet	fittings for ø 4 mm lines
Dimensions	min. 68 × 70 × 20,5 mm max. 119 × 70 × 20,5 mm *min. 2.67 × 2.75 × 8.07 in* *max. 4.68 × 2.75 × 8.07 in*
Mounting position	any

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
17505 EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

Metering device

310

Identification code 3 1 _ – 8 0 0 – _ _ _ _ _ – 0 0

Product series

Number of metering points
2 = 2 outlets
3 = 3 outlets
5 = 5 outlets

Elastomer
8 = Elastomer (FPM)

Metering quantity
Outlet 1 / Outlet 2 / Outlet 3 [1] / Outlet 4 [2] / Outlet 5 [2]
0 = no outlet
2 = blue; 0,03 cm^3; *0.0018 in^3*
3 = white; 0,06 cm^3; *0.0036 in^3*
4 = grey; 0,10 cm^3; *0.0061 in^3*
5 = black; 0,16 cm^3; *0.0097 in^3*
Y = grey; closed; blind plug

Connection main line
B = ø6 mm
Y = closed (with #898-210-001)

1) Not available for 2-outlet manifold 312 = 0
2) Not available for 2- and 3-outlet manifold 312 = 0; 313 = 0

Accessory

End-of-line plug

End-of-line plug

Order number	Description
898-210-001	End-of-main-line plug

Description

End-of-line plug suitable to plug main line outlet of 310 metering device to close the lubrication system. The red colour singalizes the end of the lubrication system.

Metering device

351

Description

Designed for installation in manifolds, series 351 single-port, prelubrication metering devices were developed for use with single-line, centralized lubrication systems for oil and fluid grease. When used in combination with one- to six-port manifolds, these metering devices provide flexible options for lubrication system design. Customized manifolds for series 351 metering devices are available in aluminum and stainless steel.

Features and benefits

- For use with manifolds having one to six ports to match number of lubrication points
- Provides flexible options for systems with remote single lubrication points or multiple-port metering devices with up to six ports
- Select optional push-in or screw-in type nipples for feed line connections
- Choose separately manifold models with different thread sizes for main line connection and materials
- Current metering nipples are exchangeable to yield different output quantities

Applications

- Machine tools
- Printing machines
- Packaging industry
- Textile industry

Technical data

Function principle	metering device
Outlets	1
Metering quantity	oil: 0,05 to 0,60 cm^3 *0.0030 to 0.0366 in^3* fluid grease: 0,10 to 0,60 cm^3 *0.0061 to 0.0366 in^3*
Lubricant	mineral and synthetic oil, 20 to 2 000 mm^2/s and fluid grease NLGI 000, 00
Operating temperature	0 to +80 °C; *+32 to +176 °F*
Operating pressure	min. 6 bar, *87 psi* max. 80 bar, *1 160 psi*
Relief pressure	max. 3 bar, *43.5 psi*
Materials	aluminum, stainless steel, brass (oil), nickel-plated brass (grease), flat washer (copper, stainless steel), FKM (FPM)/NBR
Connection main line	pipe ø 6 to 12 mm solderless pipe connection for threads G 1/8; G 1/4; M10 × 1 or M14 × 1,5 (DIN 3862)
Connection outlet	pipe ø 4 mm metering nipple (VS) with SKF Quick Connector - metering nipple (00) for solderless pipe connection
Dimensions	min. 43,5 × 12 mm; *1.713 × 0.472 in* max. 53 × 12 mm; *2.086 × 0.472 in*
Mounting position	any

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

1-5001-EN

3D

skf-lubrication.partcommunity.com/3d-cad-models

Metering device

351

Identification code 3 5 1 – [ ][ ][ ] – [ ] 0 0 0 0 – 0 0

Product series

Number of metering points (1)

Design and metering quantity

Design code	0		8		4	1		7		2		3		6
Lubricant	Oil		Oil		Oil	Fluid grease		Fluid grease		Oil		Fluid grease		Oil
ø Outlet [mm]	4		4		4	4		4		4		4		4
Distributor body	Aluminum		Aluminum		Steel (1.4305)	Aluminum		Aluminum		Aluminum		Aluminum		Steel (1.4305)
Metering nipple	Brass		Brass		Steel (1.4305)	Brass (n.p.)		Brass (n.p.)		Brass		Brass (n.p.)		Steel (1.4305)
Elastomer	NBR		FKM (FPM)		FKM (FPM)	NBR		FKM (FPM)		NBR		NBR		FKM (FPM)
Threaded seal	FW [1]		FW [1]		Steel (1.4305) [2]	FW [1]		FW [1]		O-ring [3]		O-ring [3]		O-ring [3]
Connection outlet	VS	00	VS	00	00	VS	00	VS	00	VS	00	VS	00	00
Metering quantity code 0,05 cm³	3	3	3	3	–	–	–	–	–	–	–	–	–	–
0,10 cm³	4	4	4	4	4	4	4	4	4	4	4	4	4	4
0,20 cm³	5	5	5	5	5	5	5	5	5	5	5	5	5	5
0,30 cm³	–	–	–	–	–	6	6	6	6	–	–	6	6	–
0,40 cm³	6	6	6	6	6	–	–	–	–	6	6	–	–	6
0,60 cm³	7	7	7	7	7	–	7	–	–	7	7	–	–	7

1) FW=Flat washer must be ordered separately. Order number: **504-019**
2) Stainless steel ring must be ordered separately. Order number: **99-1031-7603**
3) O-ring is part of the shipment

Accessory

Manifold

Manifold VL

Description

For 351 metering devices, VL-manifolds are utilized for one to six screw-in points with thread M10×1 mm for O-ring or flat (copper) washer sealing. Various main line connections can be selected via order code.

Identification code V L – [ ][ ][ ][ ][ ][ ]

Product series

Number of ports

01 = 1 screw-in point
02 = 2 screw-in points
03 = 3 screw-in points
04 = 4 screw-in points
05 = 5 screw-in points
06 = 6 screw-in points
(other numbers of ports available on request)

Design of metering device pipe thread

B = Normal profile, M10×1 with counterbore for flat washer or O-ring

Material

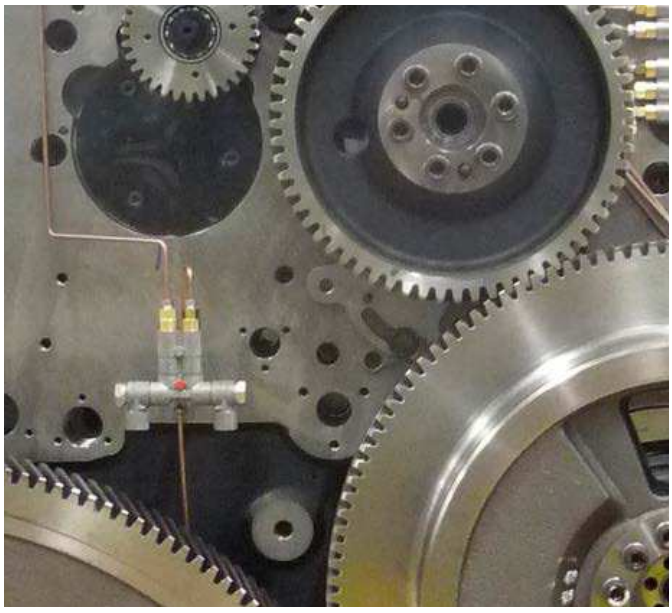
A = Aluminum **E** = Stainless steel (1.4305) **(can only be selected for normal profile)**

Design of main line connection

G1 = G1/8 per DIN 3852-2, Form X, small
G2 = G1/4 per DIN 3852-2, Form X, small
M3 = M10x1 with counterbore for solderless pipe connection per DIN 3862
M4 = M14x1,5 with counterbore for solderless pipe connection per DIN 3862**(can only be selected for normal profile)**

Metering device

350



Description

Designed for installation directly on the machine/system requiring lubrication, series 350 single-line, prelubrication metering devices are available in two-, three- and five-port models. These metering devices were developed for use with single-line, centralized lubrication systems for oil and fluid grease. Series 350 metering devices can be ordered with fittings for the main line connection by selecting the appropriate order code.

Features and benefits

- For use with distributor bodies having two, three and five ports to match number of lubrication points
- Designed for installation directly on the machine/system requiring lubrication
- Select push-in or screw-in type metering nipples for feed line connection with metering device bodies
- Choose push-in or screw-in type main line fittings with metering device bodies
- Current metering nipples above 0,03 cm^3 are exchangeable to yield different output quantities

Applications

- Machine tools
- Printing machines
- Packaging industry
- Textile industry
- Agriculture

Technical data

Function principle	metering device
Outlets	2, 3 or 5
Metering quantity	oil: 0,05 to 0,60 cm^3 *0.003 to 0.037 in^3* grease: 0,10 to 0,30 cm^3 *0.0061 to 0.0183 in^3*
Lubricant	mineral and synthetic oil, 20 to 2 000 mm^2/s and fluid grease NLGI 000, 00
Operating temperature	0 to +80 °C; *+32 to +176 °F*
Operating pressure	min. 6 bar, *87 psi*; max. 80 bar, *1 160 psi*
Relief pressure	max. 3 bar, *43.5 psi*
Materials	zinc die-cast, brass (oil), nickel-plated brass (fluid grease), copper, steel, FKM (FPM)/NBR
Connection main line	different fittings for pipe ø 6 to 10 mm; *0.236 to 0.393 in* or closure plugs for thread M 12×1
Connection outlet	pipe ø 4 mm metering nipple (VS) with SKF Quick Connector - metering nipple (00) for solderless pipe connection
Dimensions	min. 46 × 83 × 18 mm max. 97 × 86 × 18 mm *min. 1.811 × 3.267 × 0.708 in* *max. 3.818 × 3.385 × 0.708 in*
Mounting position	any

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

1-5001-EN

3D

skf-lubrication.partcommunity.com/3d-cad-models

Metering device

350

Identification code 3 5 [ ] – [ ][ ][ ] – [ ][ ][ ][ ][ ] – [ ][ ]

Product series

Number of metering points (2, 3, 5)

Design and metering quantity

Design code	**0**		**8**		**1**		**7**	
Lubricant	Oil		Oil		Fluid grease		Fluid grease	
ø Outlet [mm]	4		4		4		4	
Metering nipple	Brass		Brass		Brass (n.p.)		Brass (n.p.)	
Elastomer	NBR		FKM (FPM)		NBR		FKM (FPM)	
Connection outlet	**VS**	**00**	**VS**	**00**	**VS**	**00**	**VS**	**00**
Metering quantity code 0,05 cm³	**3**	**3**	**3**	**3**	–	–	–	–
0,10 cm³	**4**	**4**	**4**	**4**	**4**	**4**	**4**	**4**
0,20 cm³	**5**	**5**	**5**	**5**	**5**	**5**	**5**	**5**
0,30 cm³	–	–	–	–	**6**	**6**	**6**	**6**
0,40 cm³	**6**	**6**	**6**	**6**	–	–	–	-
0,60 cm³	**7**	**7**	**7**	**7**	–	**7**	–	–
closed*	**V**	**V**	**V**	**V**	**V**	**V**	**V**	**V**

V = Metering quatity of 0,20 cm³, closed

Fittings for main line connection

Designation	Main line [mm]	Code
Straight adapter DIN 3862 with flat washer [1]	6	**B**
	8	**C**
	10	**D**
Banjo fitting DIN 3862 with flat washer, lockable [1] [2]	6	**E**
	8	**F**
Screw plug with flat washer	–	**H**
Straight adapter with EO-2 functional nut	6	**M**
	8	**N**
	10	**P**
	12	**R**
Straight adapter with SKF Quick Connector	6	**S**
	8	**T**
Banjo fitting with SKF Quick Connectors	6	**W**
	8	**X**
Without fitting (M12x1 thread)	–	**Z**

1) Solderless pipe connection according to DIN 3862 (operating pressure max. 45 bar)
2) Banjo bolt only inserted in delivery condition, not tightened

Accessory

Exchangeable metering nipples

Order numbers for metering nipples for oil (replaceable)

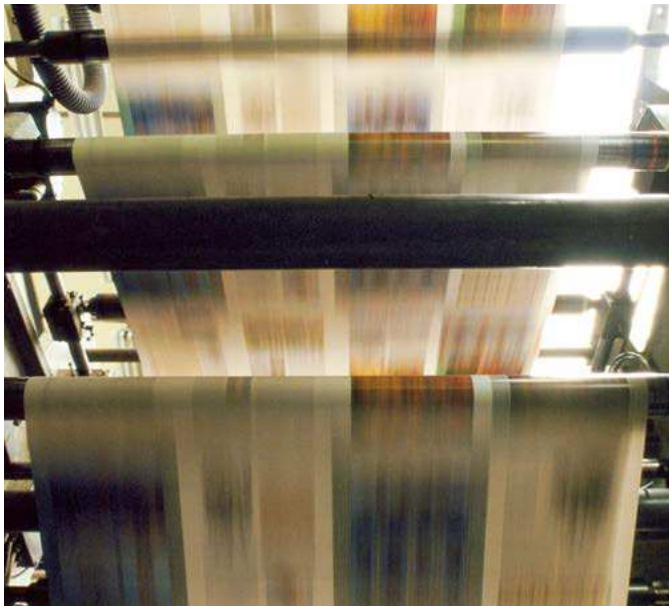
Outlet ø		Material elastomer	Metering nipple	Metering quantity				
mm	*in*			0,05 cm³ *0.003 in³*	0,10 cm³ *0.006 in³*	0,20 cm³ *0.012 in³*	0,40 cm³ *0.024 in³*	0,60 cm³ *0.036 in³*
4	*0.16*	NBR	00	**352-005-K**	**352-010-K**	**352-020-K**	**352-040-K**	**352-060-K**
4	*0.16*	NBR	VS	**352-005-VS**	**352-010-VS**	**352-020-VS**	**352-040-VS**	**352-060-VS**
4	*0.16*	FKM (FPM)	00	**352-005-K-S8**	**352-010-K-S8**	**352-020-K-S8**	**352-040-K-S8**	**352-060-K-S8**
4	*0.16*	FKM (FPM)	VS	**352-005-S8-VS**	**352-010-S8-VS**	**352-020-S8-VS**	**352-040-S8-VS**	**352-060-S8-VS**

Order numbers for metering nipples for fluid grease (replaceable)

Outlet ø		Material elastomer	Metering nipple	Metering quantity			
mm	*in*			0,10 cm³ *0.006 in³*	0,20 cm³ *0.012 in³*	0,30 cm³ *0.018 in³*	0,60 cm³ *0.036 in³*
4	*0.16*	NBR	00	**995-993-610**	**995-993-620**	**995-993-630**	**995-993-660**
4	*0.16*	NBR	VS	**995-993-610-VS**	**995-993-620-VS**	**995-993-630-VS**	–
4	*0.16*	FKM (FPM)	00	**352-010-K-S82**	**352-020-K-S82**	**352-030-K-S82**	–
4	*0.16*	FKM (FPM)	VS	**352-010-S82-VS**	**352-020-S82-VS**	**352-030-S82-VS**	–

Metering device

370



Description

Series 370 relubrication metering devices were developed for use with single-line, centralized lubrication systems for oil. Designed for installation directly on the machine/system requiring lubrication, these metering devices are available in two-, three- and five-port models. Series 370 metering devices can be ordered with fittings for the main line connection by selecting the appropriate order code.

Features and benefits

- For use with distributor bodies having two, three and five ports to match number of lubrication points
- Designed for installation directly on the machine/system requiring lubrication
- Choose optional metering nipples and push-in or screw-in type fittings for feed line connections
- Select SKF Quick Connector or screw-in type main line fittings
- Current metering nipples are easily exchangeable to yield different output quantities

Applications

- Machine tools
- Printing machines
- Packaging industry
- Textile industry

Technical data

Function principle	metering device
Outlets	2, 3 or 5
Metering quantity	0,05 to 1,50 cm^3 *0.003 to 0.091 in^3*
Lubricant	mineral and synthetic oil 20 to 2 000 mm^2/s *0.031 to 3.100 in^2/s*
Operating temperature	–20 to +80 °C; *–4 to +176 °F*
Operating pressure	min. 20 bar; *290 psi* max. 80 bar; *1 160 psi*
Relief pressure	≤1 bar, *14.5 psi*
Materials	zinc die-cast, brass, copper, steel, NBR
Connection main line	different fittings for pipe ø 6 to 12 mm; *0.236 to 0.472 in* or closure plugs for thread M12×1
Connection outlet	pipe ø 4 mm; 0.16 in - metering nipple (VS) with SKF Quick Connector - metering nipple (00) for solderless pipe connection (DIN 3862)
Dimensions	min. 37 × 75 × 50,5 mm max. 88 × 75 × 56,5 mm *min. 1.456 × 2.952 × 1.988 in* *max. 3.464 × 2.952 × 2.224 in*
Mounting position	any

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

1-5001-EN

3D

skf-lubrication.partcommunity.com/3d-cad-models

Metering device

370

Identification code 3 7 _ – 2 _ _ – _ _ _ _ _ – 0 0

Product series

Number of metering points
2 = 2 outlets
3 = 3 outlets
5 = 5 outlets

Lubrication line fitting
00 = Solderless pipe connection
VS = SKF Quick Connector

Metering point 1
Metering point 2
Metering point 3 (0 = not present, on VN2)
Metering point 4 (0 = not present, on VN2)
Metering point 5 (0 = not present, on VN2)

Metering quantity
3 = 0,05 cm³, *0.0030 in³*
4 = 0,10 cm³, *0.0061 in³*
5 = 0,20 cm³, *0.0122 in³*
6 = 0,40 cm³, *0.0244 in³*
7 = 0,60 cm³, *0.0366 in³*
8 = 1,00 cm³, *0.0610 in³*
9 = 1,50 cm³, *0.0915 in³*

Fittings for main line connection
B = Solderless pipe connection ø 6 mm, 0.23 in.
C = Solderless pipe connection ø 8 mm, 0.31 in.
D = Solderless pipe connection ø 10 mm, 0.39 in.
E = Banjo fitting DIN 3862 with flat washer, lockable ø 6 mm, 0.23 in.
F = Banjo fitting DIN 3862 with flat washer, lockable ø 8 mm, 0.31 in.
H = Screw plug with flat washer
M = Straight adapter with EO-2 functional nut ø 6 mm, 0.23 in.
N = Straight adapter with EO-2 functional nut ø 8 mm, 0.31 in.
P = Straight adapter with EO-2 functional nut ø 10 mm, 0.39 in.
R = Straight adapter with EO-2 functional nut ø 12 mm, 0.47 in.
S = Straight adapter with SKF Quick Connector ø 6 mm, 0.23 in.
T = Straight adapter with SKF Quick Connector ø 8 mm, 0.31 in.
W = Banjo fitting with SKF Quick Connector ø 6 mm, 0.23 in.
X = Banjo fitting with SKF Quick Connector ø 8 mm, 0.31 in.
Z = Without fitting, solderless pipe connection

Accessory

Exchangeable metering nipples

Solderless pipe connection

SKF Quick Connector

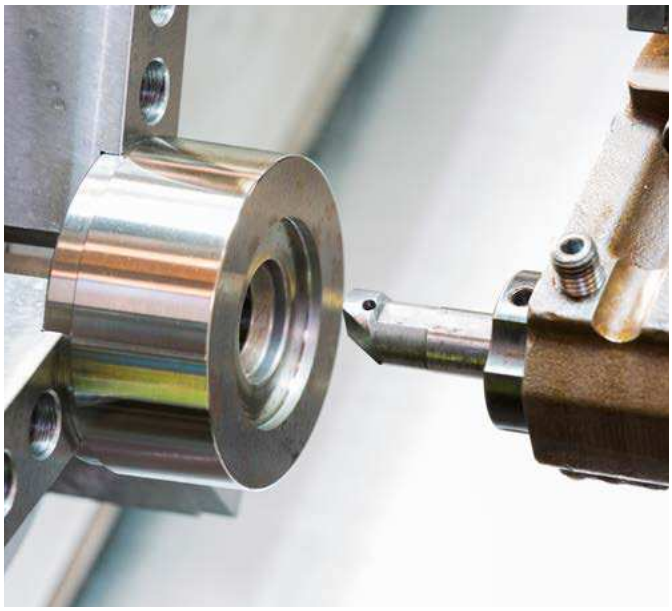
Order numbers for metering nipples* (replaceable)

Outlet ø		Elastomer	Metering quantity						
mm	*in*		0,05 cm³ *0.003 in³*	0,10 cm³ *0.006 in³*	0,20 cm³ *0.012 in³*	0,40 cm³ *0.024 in³*	0,60 cm³ *0.036 in³*	1,00 cm³ *0.061 in³*	1,50 cm³ *0.092 in³*
4	*0.157*	NBR	**V72-005**	**V71-010**	**V71-020**	**V71-040**	**V71-060**	**V71-100**	**V71-150**

* Metering nipples are made of brass.

Metering device

391



Description

Series 391 single-port prelubrication metering devices were developed for use with single-line, centralized lubrication systems for oil and fluid grease. Designed for installation in manifolds, these metering devices provide flexible system design when combined with one- to six-port manifolds. Customized manifolds for series 391 are available in aluminum.

Features and benefits

- For use with manifolds having one to six ports to match number of lubrication points
- Provides flexible options for systems with remote single lubrication points or multiple-port metering devices with up to six ports
- Select screw-in type metering nipples with feed line connections via order code
- Choose separately manifold models with different thread sizes for main line connection
- Current metering nipples are exchangeable to yield different output quantities

Applications

- Machine tools
- Printing machines
- Packaging industry
- Textile industry

Technical data

Function principle	metering device
Outlets	1
Metering quantity	oil: 0,2 to 1,5 cm^3; *0.01 to 0.09 in^3* fluid grease: 0,1 to 0,3 cm^3 *0.006 to 0.02 in^3*
Lubricant	mineral and synthetic oil, 20 to 2 000 mm^2/s, fluid grease NLGI 000, 00
Operating temperature	0 to +80 °C; *+32 to +176 °F*
Operating pressure	min. 8 bar, *116 psi* max. 45 bar, *653 psi*
Relief pressure	max. 7 bar; *1 01.5 psi*
Materials	aluminum, brass (oil), nickel-plated brass (fluid grease), copper, FKM (FPM)/NBR
Connection main line	pipe ø 6 to 12 mm *0.236 to 0.472 in* solderless pipe connection for threads G 1/8; G 1/4; M10×1 or M14×1,5 (DIN 3862)
Connection outlet	pipe ø 4 mm; *0.16 in* - metering nipple (00) for solderless pipe connection
Dimensions	min. 67,5 × 22 mm max. 78,5 × 22 mm *min. 2.657 × 0.866 in* *max. 3.091 × 0.866 in*
Mounting position	any

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

1-5001-EN

3D

skf-lubrication.partcommunity.com/3d-cad-models

Metering device

391

Identification code 3 9 1 – _ 0 0 – _ 0 0 0 0 – 0 0

Product series

Number of metering points (1)

Design and metering quantity

Design code	**0**	**8**	**1**
Lubricant	Oil	Oil	Fluid grease
ø Outlet [mm]	4	4	4
Distributor body	Aluminum	Aluminum	Aluminum
Metering nipple	Brass	Brass	Brass, nickel-plated
Elastomer	NBR	FKM (FPM)	NBR
Threaded seal	Flat washer*	Flat washer*	Flat washer*
Connection outlet	**00**	**00**	**00**
Metering quantity code 0,10 cm³	–	–	**4**
0,20 cm³	**5**	**5**	**5**
0,30 cm³	–	–	**6**
0,40 cm³	**6**	**6**	–
0,60 cm³	**7**	**7**	–
1,00 cm³	**8**	**8**	–
1,50 cm³	**9**	**9**	–

* Flat washer must be ordered separately. Order number: **DIN7603-A14x18-CU**

Accessory

Manifold

Manifold VL

Description

For 391 metering devices, VL-manifolds are utilized for one to six screw-in points with thread M14×1,5 mm for flat (copper) washer sealing. Various main line connections can be selected via order code.

Identification code V L – _ _ C A _ _

Product series

Number of ports

01 = 1 screw-in point
02 = 2 screw-in points
03 = 3 screw-in points
04 = 4 screw-in points
05 = 5 screw-in points
05 = 6 screw-in points
(other numbers of ports available on request)

Design of metering device pipe thread

C = Normal profile, M14×1,5 with counterbore for flat washer

Material

A = Aluminum

Design of main line connection

G1 = G1/8 per DIN 3852-2, Form X, small
G2 = G1/4 per DIN 3852-2, Form X, small
M3 = M10x1 with counterbore for solderless pipe connection per DIN 3862
M4 = M14x1,5 with counterbore for solderless pipe connection per DIN 3862 **(can only be selected for normal profile)**

Metering device

390

Description

Series 390 prelubrication metering devices were developed for use with single-line, centralized lubrication systems for oil and fluid grease. Designed for installation directly on the machine/system requiring lubrication, these metering devices can be ordered with fittings for the main line connection by selecting the appropriate order code.

Features and benefits

- For use with distributor bodies having two or three ports to match number of lubrication points
- Designed for installation directly on the machine/ system requiring lubrication
- Select screw-in type metering nipples for feed line connections
- Choose push-in or screw-in type main line fittings
- Current metering nipples are exchangeable to yield different output quantities

Applications

- Machine tools
- Printing machines
- Packaging industry
- Textile industry

Technical data

Function principle	metering device
Outlets	2 or 3
Metering quantity	oil: 0,2 to 1,5 cm^3 *0.01 to 0.915 in^3* fluid grease: 0,1 to 0,3 cm^3 *0.006 to 0.0183 in^3*
Lubricant	mineral and synthetic oil 20 to 2 000 mm^2/s *0.031 to 3.100 in^2/s* fluid grease of NLGI 000, 00
Operating temperature	0 to +80 °C; *+32 to +176 °F*
Operating pressure	min. 8 bar, *116 psi* max. 45 bar, *653 psi*
Relief pressure	max. 7 bar, *1 01.5 psi*
Materials	zinc die-cast, brass (oil), nickel-plated brass (fluid grease), copper, steel, FKM (FPM)/NBR
Connection main line	different fittings for pipe ø 6 to 12 mm; *0.236 to 0.472 in* or closure plugs for thread M12×1
Connection outlet	pipe ø 4 mm; *0.16 in* - metering nipple (00) for solderless pipe connection (DIN 3862)
Dimensions	min. 50 × 89 × 23 mm max. 71 × 89 × 23 mm *min. 1.968 × 3.503 × 0.905 in* *max. 5.393 × 3.503 × 0.905 in*
Mounting position	any

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

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3D

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Metering device

390

Identification code 3 9 _ – _ 0 0 – _ _ _ 0 0 – _ _

Product series

Number of metering points (2, 3)

Design and metering quantity

Design code	**0**	**8**	**1**
Lubricant	Oil	Oil	Fluid grease
ø Outlet [mm]	4	4	4
Distributor body	Aluminum	Aluminum	Aluminum
Metering nipple	Brass	Brass	Brass (n.p.)
Elastomer	NBR	FKM (FPM)	NBR
Connection outlet	**00**	**00**	**00**
Metering quantity code 0,10 cm³	–	–	**4**
0,20 cm³	**5**	**5**	**5**
0,30 cm³	–	–	**6**
0,40 cm³	**6**	**6**	–
0,60 cm³	**7**	**7**	–
1,00 cm³	**8**	**8**	–
1,50 cm³	**9**	**9**	–
closed *	**V**	**V**	**V**

* V = Metering quatity of 0,20 cm³, closed

Fittings for main line connection

Designation	Main line [mm]	Code
Straight adapter DIN 3862 with flat washer	6	**B**
	8	**C**
	10	**D**
Banjo fitting DIN 3862 with flat washer, lockable [1]	6	**E**
	8	**F**
Screw plug with flat washer	–	**H**
Straight adapter with EO-2 functional nut	6	**M**
	8	**N**
	10	**P**
	12	**R**
Straight adapter with SKF Quick Connector	6	**S**
	8	**T**
Banjo fitting with SKF Quick Connectors, not lockable	6	**W**
	8	**X**
Without fitting (M12x1 thread)	–	**Z**

[1] Banjo bolt only inserted in delivery condition, not tightened

Accessory

Exchangeable metering nipples

Order numbers for metering nipples for oil (replaceable)

Outlet ø		Material elastomer	Metering nipple	Metering quantity				
mm	*in*			0,2 cm³ *0.012 in³*	0,4 cm³ *0.024 in³*	0,6 cm³ *0.036 in³*	1,0 cm³ *0.061 in³*	1,5 cm³ *0.092 in³*
4	*0.16*	NBR	brass	**391-020-K**	**391-040-K**	**391-060-K**	**391-100-K**	**391-150-K**
4	*0.16*	FKM (FPM)	brass	**391-020-K-S8**	**391-040-K-S8**	**391-060-K-S8**	**391-100-K-S8**	**391-150-K-S8**

Order numbers for metering nipples for fluid grease (replaceable)

Outlet ø		Material elastomer	Metering nipple	Metering quantity		
mm	*in*			0,10 cm³ *0.006 in³*	0,20 cm³ *0.012 in³*	0,30 cm³ *0.018 in³*
4	*0.16*	NBR	brass, nickel-plated	**391-010-K-S1**	**391-020-K-S1**	**391-030-K-S1**

Metering device

321 G, T, W, G4, Module, G7

G

G4

T

Module

W

G7

Description

Series 321 single-port prelubrication metering devices were developed for use with single-line, centralized lubrication systems for oil and fluid grease. These metering devices are designed for installation directly in a lubrication point, which eliminates feeding lubricant via a lubrication point line, as well as the lubrication line at the lubrication point. This can be beneficial where space is limited. Choose from six types to meet application requirements.

Features and benefits

- Specially designed, single-port metering device for prelubrication
- For direct connection to the main line
- No separate lubrication line and fittings are necessary
- Screw-in type can be monitored by a pressure switch in the main line; suitable for feed line ø 4 mm (oil) and ø 6 mm (fluid grease)

Applications

- Machine tools
- Printing machines
- Packaging industry
- Textile industry

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
1-5001-EN

3D
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Technical data

Function principle	metering device
Outlets	1
Metering quantity	Model G, G4, T, W, Modular: 0,01 to 0,10 cm^3; *0.0006 to 0.006 in^3* Model G7: 0,01 to 0,3 cm^3 *0.0006 to 0.018 in^3*
Lubricant	mineral and synthetic oil, 20 to 2 000 mm^2/s, 0.031 to 3.100 in^2/s fluid grease of NLGI 000, 00,0
Operating temperature	0 to +80 °C; *+32 to +176 °F*
Operating pressure	min. 12 bar, *174 psi* max. 45 bar, *653 psi*
Relief pressure	max. 3 bar, *max. 43.5 psi*
Materials	steel (galvanized, Cr6-free) or brass, NBR , G7 FKM (FPM)
Connection main line	different fittings for pipe ø 6 to 10 mm; *0.236 to 0.393 in* or closure plugs for thread M 10×1
Connection outlet	pipe ø 4 and ø 6 mm; *0.157 to 0.236 in* - straight compression nut fitting - solderless pipe union (DIN 3862)
Dimensions: 321 G	length: 50 mm; *1.968 in* ø: 16,2 mm; *0.638 in* wrench size 14 mm
Dimensions: 321 W	length: 46 mm; *1.811 in* width: 26 mm; *1.023 in* ø: 11,5 mm; *0.453 in* wrench size 10 mm
Dimensions: 321 G4	length: 40,5 mm; *1.594 in* ø: 19,6 mm; *0.771 in* wrench size 17 mm
Dimensions: 321 T	length: 43 mm; *1.692 in* width: 61 mm; *2.401 in* ø: 16,2 mm; *0.638 in* wrench size 14 mm
Dimensions: 321 Module	ø: 30 mm; *1.181 in* height or thickness: 11 mm; *0.433 in*
Dimensions: 321 G7 small	length: 30 mm; *1.181 in* ø: 10,3 mm; *0.405 in*
Dimensions: 321 G7 large	length: 50 mm; *1.968 in* ø: 13,5 mm; *0.531 in*
Mounting position	any

Metering device

321 G, T, W, G4, Module, G7

Order information

Order number			Outlet ø		Lubricant		Metering quantity		Pipe thread of lubrication point line
321 G	321 T	321 W			Oil	Fluid grease			
			mm	*in*			cm^3	*in^3*	
321-401G1	**–**	**–**	4	*0.157*	•	–	0,01	*0.0006*	M8×1 taper
321-401G2	**321-401T2**	**321-401W2**	4	*0.157*	•	–	0,01	*0.0006*	M10×1 taper
321-401G3	**–**	**–**	4	*0.157*	•	–	0,01	*0.0006*	R 1/8 taper
321-403G1	**321-403T1**	**321-403W1**	4	*0.157*	•	–	0,03	*0.0018*	M8×1 taper
321-403G2	**321-403T2**	**321-403W2**	4	*0.157*	•	–	0,03	*0.0018*	M10×1 taper
321-403G3	**321-403T3**	**321-403W3**	4	*0.157*	•	–	0,03	*0.0018*	R 1/8 taper
321-406G1	**321-406T1**	**321-406W1**	4	*0.157*	•	–	0,06	*0.0036*	M8×1 taper
321-406G2	**321-406T2**	**321-406W2**	4	*0.157*	•	–	0,06	*0.0036*	M10×1 taper
321-406G3	**321-406T3**	**321-406W3**	4	*0.157*	•	–	0,06	*0.0036*	R 1/8 taper
321-410G1	**321-410T1**	**321-410W1**	4	*0.157*	•	–	0,10	*0.0061*	M8×1 taper
321-410G2	**321-410T2**	**321-410W2**	4	*0.157*	•	–	0,10	*0.0061*	M10×1 taper
321-410G3	**321-410T3**	**321-410W3**	4	*0.157*	•	–	0,10	*0.0061*	R 1/8 taper
321-601G1	**–**	**321-601W1**	6	*0.236*	•	•	0,01	*0.0006*	M8×1 taper
321-601G2	**321-601T2**	**321-601W2**	6	*0.236*	•	•	0,01	*0.0006*	M10×1 taper
–	**321-601T3**	**321-601W3**	6	*0.236*	•	•	0,01	*0.0006*	R 1/8 taper
321-603G1	**321-603T1**	**321-603W1**	6	*0.236*	•	•	0,03	*0.0018*	M8×1 taper
321-603G2	**321-603T2**	**321-603W2**	6	*0.236*	•	•	0,03	*0.0018*	M10×1 taper
321-603G3	**321-603T3**	**321-603W3**	6	*0.236*	•	•	0,03	*0.0018*	R 1/8 taper
321-606G1	**–**	**321-606W1**	6	*0.236*	•	•	0,06	*0.0036*	M8×1 taper
321-606G2	**321-606T2**	**321-606W2**	6	*0.236*	•	•	0,06	*0.0036*	M10×1 taper
321-606G3	**321-606T3**	**321-606W3**	6	*0.236*	•	•	0,06	*0.0036*	R 1/8 taper
321-610G1	**321-610T1**	**321-610W1**	6	*0.236*	•	•	0,10	*0.0061*	M8×1 taper
321-610G2	**321-610T2**	**321-610W2**	6	*0.236*	•	•	0,10	*0.0061*	M10×1 taper
321-610G3	**321-610T3**	**321-610W3**	6	*0.236*	•	•	0,10	*0.0061*	R 1/8 taper

* Designs G, T, W elastomer material NBR

Order numbers 321 G4, Module, G7

Order number				Outlet ø		Lubricant		Metering quantity	
321 G4	321 Module	321 G7 small	321 G7 large			Oil	Fluid grease		
				mm	*in*			cm^3	*in^3*
–	**321-101**	**321-401G7**	**–**	4	*0.157*	•	•	0,01	*0.0006*
321-403G4	**321-103**	**321-403G7**	**–**	4	*0.157*	•	•	0,03	*0.0018*
–	**–**	**321-403G7-S8**	**–**	4	*0.157*	•	•	0,03	*0.0018*
321-406G4	**321-106**	**321-406G7**	**–**	4	*0.157*	•	•	0,06	*0.0036*
–	**–**	**321-406G7-S8**	**–**	4	*0.157*	•	•	0,06	*0.0036*
321-410G4	**–**	**321-410G7**	**321-610G7**	4	*0.157*	•	•	0,10	*0.0061*
–	**–**	**321-410G7-S8**	**–**	4	*0.157*	•	•	0,10	*0.0061*
–	**–**	**–**	**321-616G7**	6	*0.236*	•	•	0,16	*0.0098*
–	**–**	**–**	**321-620G7**	6	*0.236*	•	•	0,20	*0.0122*
–	**–**	**–**	**321-630G7**	6	*0.236*	•	•	0,30	*0.0180*

Metering device

AB

Description

Designed for installation in manifolds, series AB single-port, prelubrication metering devices were developed for use with single-line, centralized lubrication systems for oil and fluid grease. When combined with one- to six-port manifolds, these metering devices provide flexibility in lubrication system design. The metering device body is available in steel and stainless steel versions with copper or stainless steel sealing rings.

Features and benefits

- For use with manifolds having one to six ports to match number of lubrication points
- Provides flexible options for systems with remote single lubrication points or multiple-port metering devices with up to six ports
- Virtually maintenance-free
- Select screw-in type metering device for feed line connection via order code
- Choose separately manifold models with different thread sizes for main line connection and materials

Applications

- Machine tools
- Printing machines
- Packaging industry
- Textile industry

Technical data

Function principle	metering device
Outlets	1
Metering quantity	0,01 to 0,60 cm^3, *0.0006 to 0.04 in^3*
Lubricant	mineral and synthetic oil, 20 to 2 000 mm^2/s, *0.031 to 3.100 in^2/s*, fluid grease of NLGI 000, 00
Operating temperature	0 to +80 °C; *+32 to +176 °F*
Operating pressure	min. 18 bar, *260 psi* max. 50 bar, *725 psi*
Relief pressure	max. 3 bar, *43.5 psi*
Materials	steel (galvanized, Cr6-free), stainless steel, copper, steel, flat washer (copper, stainless steel), FKM (FPM)
Connection main line	pipe ø 6 to 10 mm; *0.236 or 0.393 in*; solderless pipe connection for threads G 1/8; G 1/4; M10×1 or M14×1,5 (DIN 3862)
Connection outlet	Connection outlet: pipe ø 4 mm; *0.16 in*, straight compression nut fitting
Dimensions	min. 43 × 14 mm max. 82,5 × 14 mm *min. 1.692 × 0.551 in* *max. 1.228 × 0.551 in*
Mounting position	any

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

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3D

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Metering device

AB

Identification code 2 4 – 2 8 0 0 – _ 0 _ _

Product series AB

Lubricant

5 = Oil/fluid grease, galvanized steel, copper ring
9 = Oil/fluid grease, stainless steel, stainless steel ring

Metering quantity

01 = 0,01 cm^3, *0.0006 in^3*
02 = 0,02 cm^3, *0.0012 in^3*
03 = 0,03 cm^3, *0.0018 in^3*
05 = 0,05 cm^3, *0.0030 in^3*
10 = 0,10 cm^3, *0.0061 in^3*
20 = 0,20 cm^3, *0.0122 in^3*
40 = 0,40 cm^3, *0.0244 in^3*
60 = 0,60 cm^3, *0.0366 in^3*

Accessory

Manifold

Manifold VL

Description

For series AB metering devices, VL-manifolds are utilized for one to six screw-in points with thread M 10x1 mm for flat (copper) washer sealing. Normal-profile manifolds are available in aluminum or stainless steel, while narrow-profile manifolds are offered only in aluminum. Various main line connections can be selected via order code.

Identification code V L – _ _ _ _ _ _

Product series

Number of ports

01 = 1 screw-in point
02 = 2 screw-in points
03 = 3 screw-in points
04 = 4 screw-in points
05 = 5 screw-in points
05 = 6 screw-in points
(other numbers of ports available on request)

Design of metering device pipe thread

B = Normal profile, M10×1 with counterbore for flat washer or O-ring

Material

A = Aluminum **E** = Stainless steel (1.4305) **(can only be selected for normal profile)**

Design of main line connection

G1 = G1/8 per DIN 3852-2, Form X, small
G2 = G1/4 per DIN 3852-2, Form X, small
M3 = M10x1 with counterbore for solderless pipe connection per DIN 3862
M4 = M14x1,5 with counterbore for solderless pipe connection per DIN 3862
(can only be selected for normal profile)

Metering device

VN

Description

Developed for use with single-line, centralized lubrication systems for fluid grease, series VN relubrication metering devices are offered with two, four or six ports. These metering devices were designed for installation directly on the vehicle or construction machine requiring lubrication. Series VN metering devices can be ordered with fittings for the main line connection via the appropriate order code.

Features and benefits

- Choose metering device with two, four or six points to match number of lubrication points
- Designed for installation directly on the vehicle/machine requiring lubrication
- Select metering nipples and push-in or screw-in type fittings for feed line or main line connections
- Easy metering adjustment by replacing metering nipples
- Black-coloured surface for optimized corrosion protection

Applications

- Commercial vehicles
- Construction machinery

Technical data

Function principle	metering device
Outlets	2, 4 or 6
Metering quantity	0,05 to 1,00 cm^3 *0.003 to 0.061 in^3*
Lubricant	fluid grease of NLGI 000, 00
Operating temperature	–25 to +80 °C; *–13 to +176 °F*
Operating pressure	min. 20 bar; *290 psi* max. 80 bar; *1 160 psi*
Relief pressure	≤1 bar, *≤14.5 psi*
Materials	zinc die-cast, brass, steel, flat washer (copper), NBR
Connection main line	different fittings for pipe ø 6 to 10 mm; *0.236 to 0.393 in* or closure plugs for thread M8x1
Connection outlet	pipe ø 4 mm metering nipple (VS) with SKF Quick Connector - metering nipple (00) for solderless pipe connection
Dimensions	min. 62 × 83,5 × 52 mm max. 130,5 × 83,5 × 58 mm *min. 2.440 × 3.287 × 2.047 in* *max. 5.118 × 3.287 × 2.283 in*
Mounting position	any

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

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3D

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Metering device

VN

Identification code V N [ ] – 0 [ ] [ ] – [ ] [ ] [ ] [ ] [ ] [ ] – [ ] [ ]

Product series

Number of metering points
2 = 2 outlets
4 = 4 outlets
6 = 6 outlets

Lubrication line fitting
00 = Solderless pipe connection
VS = SKF Quick Connector

Metering quantity
Metering point 1
Metering point 2
Metering point 3 (0 = not present, on VN2)
Metering point 4 (0 = not present, on VN2)
Metering point 5 (0 = not present, on VN2/4)
Metering point 6 (0 = not present, on VN2/4)

1 = 0,05 cm³, *0.003 in³*
2 = 0,10 cm³, *0.006 in³*
3 = 0,20 cm³, *0.012 in³*
4 = 0,30 cm³, *0.018 in³*
5 = 0,40 cm³, *0.024 in³*
6 = 0,60 cm³, *0.036 in³*
7 = 1,00 cm³, *0.061 in³*

Fittings for main line connection
A = Solderless pipe connection ø 8 mm, 0.315 in
E = Solderless pipe connection ø 6 mm, 0.236 in
H = Screw plug with flat washer
S = SKF Quick Connector ø 10 mm, 0.01 in
Z = Without fitting

Accessory

Exchangeable metering nipples

Solderless pipe connection

SKF Quick Connector

Order numbers for metering nipples* (replaceable)

Outlet ø		Elastomer	Metering quantity						
mm	*in*		0,05 cm³ *0.003 in³*	0,10 cm³ *0.006 in³*	0,20 cm³ *0.012 in³*	0,30 cm³ *0.018 in³*	0,40 cm³ *0.024 in³*	0,60 cm³ *0.036 in³*	1,00 cm³ *0.061 in³*
4	*0.16*	NBR	**VKU005-K**	**VKU010-K**	**VKU020-K**	**VKU030-K**	**VKU040-K**	**VKU060-K**	**VKU100-K**

* Metering nipples are made of brass.

Metering device

OI-AL-SR

Description

Developed for use in single-line, centralized lubrication systems, series OI-AL-SR single-port, prelubrication metering devices (cartridges) feature an integrated control pin and are designed for installation in manifolds or in base plates with up to 40 lubrication points. Three cartridge models with different fixed metering quantities provide flexible lubrication system design. Reduced feeding of main lines and feed lines in machines/systems saves on materials and installation costs.

Features and benefits

- Screw-in type, single-port metering device with cartridges for prelubrication
- For use with manifolds having one to eight ports or with base plates with up to 40 ports to match number of lubrication points
- Suitable for many lubrication points in constricted rooms
- All main line and feed line connections are located internally in the manifolds or base plates
- Simplifies installation, control function and replacement by use of one unit

Applications

- Glass industry

Technical data

Function principle	metering device
Outlets	1
Metering quantity	0,02; 0,05; 0,10 cm^3; *0.001; 0.003; 0.006 in^3*
Lubricant	mineral and synthetic oil, 22 to 1 000 mm^2/s, *0.034 to 1.55 in^2/s*, fluid grease of NLGI 000, 00
Operating temperature	+5 to 120 °C; +41 to 248 °F
Operating pressure	min. 30 bar; *435 psi* max. 100 bar; *1 450 psi*
Relief pressure	max. 5 bar; *72.5 psi*
Material cartridge	aluminum
Material manifold	AlCuMgPb F37 DIN 1796
Material base plate	AlMgSi1 F28-32 or AlCuMg1 F28
	FKM (FPM)
Connection main line	SKF Quick Connector or solderless pipe connection for thread G 1/8 (F)
Connection outlet	SKF Quick Connector or solderless pipe connection for thread G 1/8 (F)
Dimensions	min. 120 × 35 × 105 mm max. 300 × 35 × 105 mm *min. 4.72 × 1.38 × 4.13 in* *max. 11.81 × 1.38 × 4.13 in*
Mounting position	any

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

951-231-001

3D

skf-lubrication.partcommunity.com/3d-cad-models

Metering device

OI-AL-SR

Order information

Order number	Number of outlets	Metering quantity Outlet 1		Outlet 2		Outlet 3		Outlet 4		Outlet 5		Outlet 6		Outlet 7		Outlet 8	
		cm^3	in^3	cm^3	in^3	cm^3	in^3	cm^3	in^3	cm^3	in^3	cm^3	in^3	cm^3	in^3	cm^3	in^3
647-41151-2	2	0,02	*0.001*	0,02	*0.001*	–	–	–	–	–	–	–	–	–	–	–	–
647-41152-2	3	0,02	*0.001*	0,02	*0.001*	0,02	*0.001*	–	–	–	–	–	–	–	–	–	–
647-41152-4	3	0,10	*0.006*	0,05	*0.003*	0,05	*0.003*	–	–	–	–	–	–	–	–	–	–
647-41153-2	4	0,05	*0.003*	0,05	*0.003*	0,05	*0.003*	–	–	–	–	–	–	–	–	–	–
647-41154-4	5	0,02	*0.001*	0,02	*0.001*	0,02	*0.001*	0,02	*0.001*	0,02	*0.001*	–	–	–	–	–	–
647-41154-5	5	0,02	*0.001*	0,02	*0.001*	0,02	*0.001*	0,02	*0.001*	–	–	–	–	–	–	–	–
647-41154-7	5	0,02	*0.001*	0,05	*0.003*	0,05	*0.003*	0,05	*0.003*	0,05	*0.003*	–	–	–	–	–	–
647-41154-6	5	0,05	*0.003*	0,05	*0.003*	0,05	*0.003*	0,05	*0.003*	–	–	–	–	–	–	–	–
647-41155-2	6	0,10	*0.006*	0,05	*0.003*	0,05	*0.003*	0,05	*0.003*	0,05	*0.003*	0,05	*0.003*	–	–	–	–
647-41156-2	8	0,05	*0.003*	0,05	*0.003*	0,05	*0.003*	0,05	*0.003*	0,02	*0.001*	0,02	*0.001*	0,02	*0.001*	–	–

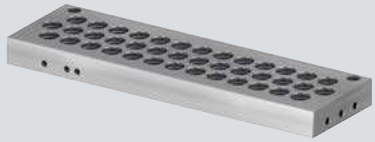
Accessories

Cartridges, manifolds and base plates

Cartridge

Manifold

Base plate



Cartridges

Order number	Metering quantity
547-33924-1	0,02 cm^3/stroke
547-33925-1	0,05 cm^3/stroke
547-33926-1	0,10 cm^3/stroke

Manifolds

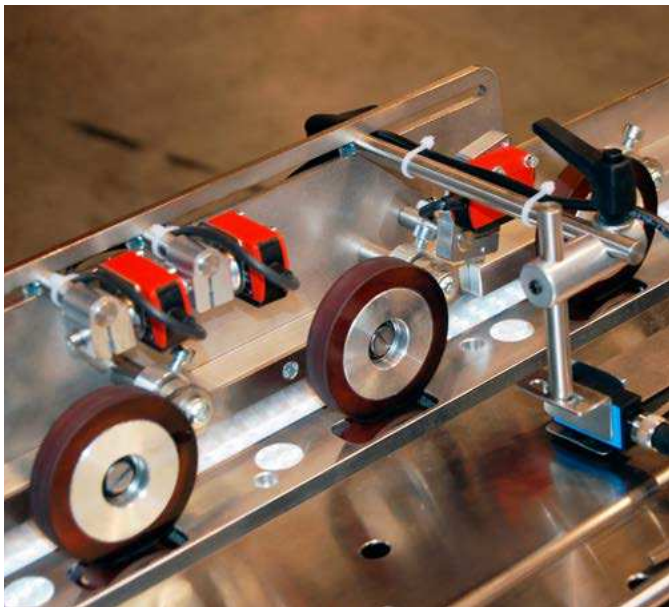
Order number	Number of ports
447-71901-1	2
447-71902-1	3
447-71903-1	4
447-71904-1	5
447-71905-1	6
447-71906-1	8

Baseplates

Order number	Number of ports
447-71899-1	40

Metering device

SL-42



Description

Series SL-42 metering devices were developed for single-line, centralized lubrication systems dispensing oil or fluid grease. Lubricant output is externally adjustable, and the indicator stem permits a visual check of metering device operation. These carbon steel metering devices are available with nitrile or fluoroelastomer packings. Metering devices with fluoroelastomer packings (indicated by black adjustment caps) are used for applications requiring heat resistance or when a lubricant requires it for compatibility.

Features and benefits

- Screw-in type, single-port metering device for prelubrication affixed by adapter bolts
- Suitable for use with manifolds having one to 15 ports to match number of lubrication points
- Output is externally adjustable
- Indicator stem permits visual check of metering device operation
- May be combined in a circuit with SL-41, SL-43 and/or SL-44 metering devices
- Individual metering devices can be removed easily for inspection or replacement

Applications

- Paper converting
- Plastic processing
- Printing
- Packaging
- Metalworking
- Material handling equipment

Technical data

Function principle	metering device
Outlets	1
Metering quantity	adjustable from 0,016 to 0,049 cm^3, *0.001 to 0.003 in^3*
Lubricant	mineral and synthetic oil and fluid grease
Operating temperature	standard: -26 to +93 °C; *-15 to +200 °F* heat resistant: max. +176 °C; *+350 °F*
Operating pressure	min. 52 bar, *750 psi* max. 70 bar, *1 000 psi*
Relief pressure	< 10 bar, *150 psi*
Materials	carbon steel, stainless steel, brass, steel, Nitrile (NBR) or fluoroelastomer (FKM, FPM) packings (indicated by black adjustment caps) (heat resistance application)
Connection main line	1/8 NPTF (F)
Connection outlet	pipe 1/8 O.D connections [1)]
Dimensions	min. 41 × 62 × 43 mm max. 308 × 62 × 43 mm *min. 1.6 × 2.4 × 1.7 in* *max. 12.1 × 2.4 × 1.7 in*
Mounting position	any

1) Different adapters are possible → see accessories
Note: When using feed line tubing of 1/8 O.D. the feed line must not exceed a length of 7,5 m; *295 in* based on oil +18 °C; *+65 °F*

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Metering device

SL-42

Identification code

Product series

83311 = SL-42 standard with nitrile packings
84428 = SL-42 heat resistant with fluoroelastomer packings
85352 = SL-42 standard with nitrile packings for metric tube connection
O.D. 4 and 6 mm, up to 6 outlets

Number of metering devices

1 = 1 metering device, mounted in a manifold
2 = 2 metering devices, mounted in a manifold
3 = 3 metering devices, mounted in a manifold
4 = 4 metering devices, mounted in a manifold
5 = 5 metering devices, mounted in a manifold
6 = 6 metering devices, mounted in a manifold
10 = 10 metering devices, mounted in a manifold
15 = 15 metering devices, mounted in a manifold

Accessories

Metering devices, manifolds and adapters

Metering device

Manifold

This picture shows a manifold example. Please note, the real manifold differs in terms of size and design.

Adapter

Replacement for manifold injectors

Order number	Designation
83535	standard single metering device/no manifold, 1 outlet, 1/8 NPTF (M) inlet
83313	metering device for standard manifold
84048	metering device for heat-resistant manifold
249649	metric replacement injector

Manifolds

Order number [1]	Number of ports
91863-1	1
91864-1	2
91865-1	3
91866-1	4
14361	5
91976-1	6
14312	10
14253	15

[1] Injectors, except replacement injectors for manifold, include compression nut and ferrule for tubing 1/8 in O.D. as standard. Injectors with manifolds include two mounting clips and screws.

G 1/8 to metric fitting adapters

Order number	Pipe ø mm	Material
249281	4	steel
249279	4	stainless steel
249282	6	steel
249280	6	stainless steel

Metering device

SL-43

Description

Series SL-43 metering devices were developed for single-line, centralized lubrication systems dispensing oil or fluid grease. Lubricant output is externally adjustable, and the indicator stem permits a visual check of metering device operation. These carbon steel metering devices are available with nitrile or fluoroelastomer packings. Metering devices with fluoroelastomer packings (indicated by black adjustment caps) are used for applications requiring heat resistance or when a lubricant requires it for compatibility.

Features and benefits

- Screw-in type, single-port metering device for prelubrication affixed by adapter bolts
- Suitable for use with manifolds having one to four ports to match number of lubrication points
- Output is externally adjustable
- Indicator stem permits visual check of metering device operation
- May be combined in a circuit with SL-41, SL-42 and/or SL-44 metering devices
- Individual metering devices can be removed easily for inspection or replacement

Applications

- Glass processing
- Paper converting
- Plastic processing
- Printing and packaging
- Metalworking
- Material handling equipment

Technical data

Function principle	metering device
Outlets	1
Metering quantity	adjustable from 0,016 to 0,131 cm^3 *0.001 to 0.008 in^3*
Lubricant	mineral and synthetic oil
Operating temperature	standard: -26 to +93 °C; *-15 to +200 °F* heat resistant: max. +176 °C; *+350 °F*
Operating pressure	min. 52 bar, *750 psi* max. 70 bar; *1 000 psi*
Relief pressure	< 10 bar, *150 psi*
Materials	carbon steel, stainless steel, brass, steel, Nitrile (NBR) or fluoroelastomer (FKM, FPM) packings (indicated by black adjustment caps) (heat resistance application)
Connection main line	1/4 NPTF (F)
Connection outlet	pipe 1/8 O.D connections [1]
Dimensions	min. 44 × 79 × 52 mm max. 102 × 79 × 52 mm *min. 1.7 × 3.1 × 2.0 in* *max. 4.0 × 3.1 × 2.0 in*
Mounting position	any

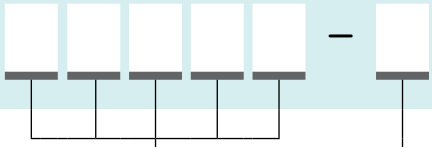
[1] Different adapters are possible → see accessories
Note: When using feed line tubing of 1/8 O.D. the feed line must not exceed a length of 7,5 m; *295 in* based on oil +18 °C; *+65 °F*

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Metering device

SL-43

Identification code



Product series

83661 = SL-43 standard with nitrile packings
84429 = SL-43 heat resistant with fluoroelastomer packings

Number of metering devices

1 = 1 metering device, mounted in a manifold
2 = 2 metering devices, mounted in a manifold
3 = 3 metering devices, mounted in a manifold
4 = 4 metering devices, mounted in a manifold

Accessories

Metering devices, manifolds and adapters

Metering device

Manifold

This picture shows a manifold example. Please note, the real manifold differs in terms of size and design.

Adapter

Replacement for manifold injectors

Order number	Designation
83662	standard single metering device/no manifold, 1 outlet, 1/8 NPTF (M) inlet
83660	metering device for standard manifold
84110	metering device for heat-resistant manifold

Manifolds

Order number [1]	Number of ports
91883-1	1
91884-1	2
91885-1	3
91886-1	4

[1] Injectors, except replacement injectors for manifold, include compression nut and ferrule for tubing 1/8 in O.D. as standard. Injectors with manifolds include two mounting clips and screws.

G 1/8 to metric fitting adapters

Order number	Pipe ø mm	Material
249281	4	steel
249279	4	stainless steel
249282	6	steel
249280	6	stainless steel

Metering device

SL-41

Description

Series SL-41 metering devices are designed for use in high-temperature applications, depending on the lubricant. These metering devices are available installed only in manifolds with 3/8-inch NPT female inlets and feature a tamper-resistant adjustment screw that does not incorporate a visual indicator.

Features and benefits

- Screw-in type, single-port metering device affixed by adapter bolts
- Suitable for use with manifolds having one to five ports to match number of lubrication points
- Output is externally adjustable.
- Individual injectors can be removed easily for inspection or replacement
- Carbon steel with fluoroelastomer packings

Applications

- Glass processing
- Metalworking

Technical data

Function principle	metering device
Outlets	1 to 5
Metering quantity	adjustable from 0,13 to 1,31 cm^3 *0.008 to 0.0689 in^3*
Lubricant	mineral and synthetic oil
Operating temperature	standard: -26 to +93 °C; *-15 to +200 °F* heat resistant: max. +176 °C; *+350 °F*
Operating pressure	min. 52 bar, *750 psi* max. 70 bar; *1 000 psi*
Relief pressure	< 10 bar, *150 psi*
Materials	carbon steel, FKM (FPM)
Connection main line	3/8 NPTF (F)
Connection outlet	1/8 NPTF (F) [1]
Dimensions	min. 63 × 163,5 × 52,4 mm max. 171 × 163,5 × 52,4 mm *min. 2.5 × 6.4 × 2.1 in* *max. 6.75 × 6.4 × 2.1 in*
Mounting position	any

[1] When using feed line tubing of 1/8 O.D., feed line must not exceed a length of 7,5 m; *295 in* based on oil +18 °C; *+64 °F* 1/8 NPTF (F).

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Metering device

SL-41

Identification code

8	2	2	9	4	–	

Product series

82294 = SL-41 heat resistant with fluoroelastomer packings

Number of metering devices

1 = 1 metering device, mounted in a manifold
2 = 2 metering devices, mounted in a manifold
3 = 3 metering devices, mounted in a manifold
4 = 4 metering devices, mounted in a manifold
5 = 5 metering devices, mounted in a manifold

Accessories

Metering devices and manifolds

Metering device

Manifold

This picture shows a manifold example. Please note, the real manifold differs in terms of size and design.

Replacement for manifold injectors

Order number	Designation
82295	metering device for manifold NPTF (F)
82292	single metering device

Manifolds

Order number [1]	Number of ports
12658	1
11962	2
11963	3
11964	4
11965	5

[1] Each injector has two outlets. One is closed by a closure plug, but can be used to increase outlet quantity combined with another injector.

Metering device

SL-44

Description

Series SL-44 metering devices were developed for single-line, centralized lubrication systems dispensing fluid or semi-fluid lubricants. Lubricant output is externally adjustable, and the indicator stem permits a visual check of metering device operation. These carbon steel metering devices feature fluoroelastomer packings. Metering devices with fluoroelastomer packings (indicated by black adjustment caps) are used for applications requiring heat resistance or when a lubricant requires it for compatibility.

Features and benefits

- Screw-in type, single-port metering device for prelubrication affixed by adapter bolts
- Suitable for use with manifolds having one to five ports to match number of lubrication points
- Output is externally adjustable
- Indicator stem permits visual check of operation
- May be combined in a circuit with SL-41, SL-42 and/or SL-43 metering devices
- Individual metering devices can be removed easily for inspection or replacement

Applications

- Glass processing
- Paper converting
- Plastic processing
- Printing
- Packaging
- Metalworking
- Material handling equipment

Technical data

Function principle	metering device
Outlets	1
Metering quantity	adjustable from 0,13 to 1,31 cm^3, *0.008 to 0.080 in^3*
Lubricant	mineral and synthetic oil
Operating temperature	-26 to +93 °C; *-15 to +200 °F*
Operating pressure	min. 52 bar, *750 psi* max. 70 bar, *1 000 psi*
Relief pressure	< 10 bar, *150 psi*
Materials	carbon steel, FKM (FPM)
Connection main line	3/8 NPTF (F)
Connection outlet [1)]	1/8 NPTF (F)
Dimensions	min. 63 × 179,4 × 52,4 mm max. 171 × 179,4 × 52,4 mm *min. 2.5 × 7.1 × 2.1 in* *max. 6.75 × 7.1 × 2.1 in*
Mounting position	any

1) When using feed line tubing of 1/8 O.D. the feed line must not exceed a length of 7,5 m; *295 in* based on oil +18 °C; *+65 °F*

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Metering device

SL-44

Identification code

8	3	7	4	9	–	

Product series

83749 = SL-44 heat resistant with fluoroelastomer packings

Number of metering devices

1 = 1 metering device, mounted in a manifold
2 = 2 metering devices, mounted in a manifold
3 = 3 metering devices, mounted in a manifold
4 = 4 metering devices, mounted in a manifold
5 = 5 metering devices, mounted in a manifold

Accessories

Metering devices and manifolds

Metering device

Manifold

This picture shows a manifold example. Please note, the real manifold differs in terms of size and design.

Replacement for manifold injectors

Order number	Designation
83748	metering device for manifold NPTF (F)

Manifolds

Order number [1]	Number of ports
12658	1
11962	2
11963	3
11964	4
11965	5

[1] Each injector has two outlets. One is closed by a closure plug, but can be used to increase outlet quantity combined with another injector.


LINCOLN
1
2
3
4
5
6

Overview of grease metering devices

Single-line metering devices

Product	Category [1]	Lubricant grease NLGI			Metering quantity		Operating pressure max.		Relief pressure max.		Adjustable metering quantity	Function type	Page
		0	1	2	cm^3/stroke	*in^3/stroke*	bar	*psi*	bar	*psi*			
SL-33 [2]	5	•	•	–	0,016–0,05	*0.0009–0.0030*	83-240	*1 200-3 500*	14	*200*	•	prelubrication	128
B-doser [2]	5	•	•	–	0,02–0,50	*0.0012–0.0305*	max. 150	*max. 2 180*	15 [3]	*218* [3]	•	prelubrication	130
LG-doser [2]	5	•	•	–	0,02–0,50	*0.0012–0.0305*	max. 150	*max. 2 180*	10 [3]	*145* [3]	•	prelubrication	132
SL-32 HV [2]	6	•	•	•	0,016–0,13	*0.0009–0.0079*	83–240	*1 200–3 500*	28	*400*	•	prelubrication	134
SL-1 [2]	6	•	•	•	0,13–1,31	*0.0079–0.0799*	127–240	*1 850–3 500*	41	*600*	•	prelubrication	135
QSL [2]	7	•	•	•	0,05–0,40	*0.0030–0.0244*	140–300	*2 030–4 350*	60	*870*	•	prelubrication	136
VR [2]	7	•	•	•	0,10–1,30	*0.0061–0.0793*	100–315	*1 450–4 570*	30 [3]	*435* [3]	•	prelubrication	138
									70 [3]	*1 000* [3]	•	prelubrication	
SLC	7	•	•	•	0,10–1,40	*0.0061–0.0840*	150–315	*2 175–4 570*	68	*990*	•	prelubrication	140
SL-11	7	•	•	•	0,82–8,20	*0.0500–0.5002*	70–240	*1 000–3 500*	55	*800*	•	prelubrication	142
SL-V	7	•	•	•	0,25–1,31	*0.0152–0.0799*	128–413	*1 850–6 000*	70	*1 000*	•	prelubrication	143
SL-V XL	7	•	•	•	0,25–5,00	*0.0152–0.3050*	128–413	*1 850–6 000*	70	*1 000*	•	prelubrication	144

1) The category allows a simple assignment of the metering device to a pump of the same category. The category results from the relief pressure, the operating principle and the lubricant suitable for the metering device.
2) Stainless steel or C5M available
3) Depending on design

Metering device

SL-33

Description

The series SL-33 metering devices are for single-line, high-pressure centralized lubrication systems dispensing petroleum-based lubricants with a viscosity up to NLGI 2. Output is externally adjustable. Its indicator stem permits visual check of metering device operation. May be combined in a circuit of metering devices SL-32, SL-V, SL-V XL, SL-1 and/or SL-11. Individual metering devices can be removed easily for inspection or replacement. Available in stainless steel SAE 304 for applications where environmental conditions are hazardous to carbon steel or in industries preferring stainless steel.

Features and benefits

- For use with manifolds from 1 to 7 ports to match number of lube points
- Output is externally adjustable
- Can be removed easily for inspection or replacement

Applications

- Food and beverage

Technical data

Function principle	metering device
Outlets	1 to 4
Metering quantity	0,016 to 0,049 cm^3 *0.001 to 0.003 in^3*
Lubricant	grease NLGI 0, 1
Operating temperature	max. +93 °C; *+200 °F*
Operating pressure	83 to 240 bar, *1 200 to 3 500 psi* typical: 100 bar, *1 500 psi*
Relief pressure	14 bar, *200 psi*
Materials	carbon steel, stainless steel 304
Connection main line	1/8 NPTF (F), 1/8 NPTF (M)
Connection outlet	1/8 in O.D. tube
Lubricant point	solderless pipe connection (DIN 3862) or plug connector
Dimensions	min. 41 × 62 × 43 mm max. 156 × 62 × 43 mm *min. 1.6 × 2.4 × 1.7 in* *max. 6.1 × 2.4 × 1.7 in*
Mounting position	any

Metering devices, except replacement metering devices for manifold, include compression nut and ferrule for tubing, 3,175 mm *(0.125 in)* O.D. as standard. Other outlet connectors for feed line optional; metering devices with manifolds include two mounting clips and screws; metering devices have nitrile packings. Check packing compatibility with synthetic lubricants; output with indicator cap hand-tightened is 0,016 cm^3 *(0.001 in^3)*. Maximum output is achieved with two turns at 0,016 cm^3/turn *(0.001 in^3/turn)*

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Metering device

SL-33

Order information

Order number	Designation	Material	Number of outlets	Manifold inlet
83309-1	metering device including manifold	carbon steel	1	1/8 NPTF (F)
83309-2	metering device including manifold	carbon steel	2	1/8 NPTF (F)
83309-3	metering device including manifold	carbon steel	3	1/8 NPTF (F)
83309-4	metering device including manifold	carbon steel	4	1/8 NPTF (F)
83309-5	metering device including manifold	carbon steel	5	1/8 NPTF (M)
83309-6	metering device including manifold	carbon steel	6	1/8 NPTF (F)
83900	single metering device, no manifold needed	carbon steel	1	1/8 NPTF (M)
83314	single metering device for replacement	carbon steel	–	–
83715-1	metering device including manifold	stainless steel 304	1	1/8 NPTF (F)
83715-2	metering device including manifold	stainless steel 304	2	1/8 NPTF (F)
83715-3	metering device including manifold	stainless steel 304	3	1/8 NPTF (F)
83715-4	metering device including manifold	stainless steel 304	4	1/8 NPTF (F)
83715-6	metering device including manifold	stainless steel 304	6	1/8 NPTF (F)
83715-7	metering device including manifold	stainless steel 304	7	1/8 NPTF (F)
83900-9	single metering device, no manifold needed	stainless steel 304	1	1/8 NPTF (M)
83314-9	single metering device for replacement	stainless steel 304	–	–

Metering device

B-doser

Description

B-dosers are used in single-line, heavy vehicle and industrial lubrication applications. The doser group consists of a mounting rail with one or more dosers attached to it. Dosing modules and mounting rails are made of zinc-coated and yellow-passivated steel. The dosage ranges of B-dosers are from 20 to 500 mm³.

Features and benefits

- The output quantity of the used dosers is visible on amount of notches at the housing
- Suitable with optionally manifold sizes for 2-, 3- and 6-ports to match amout of lube points (1-6)
- Material of manifold : stainless steel AISI 303
- Suits for ø 4 and 6 mm of feedlines

Applications

- Heavy vehicles
- Heavy industrial application

Technical data

Function principle	metering device
Outlets	1 to 6
Metering quantity	0,02 to 0,50 cm³ *0.0012 to 0.0305 in³*
Lubricant	oil and grease NLGI 000 to 1
Operating temperature	–25 to +80 °C; *–13 to +176 °F*
Operating pressure	max. 150 bar, *2 180 psi*
Relief pressure	B1, B2=15 bar; *218 psi* B3, B4=10 bar; *145 psi* B5, B6=5 bar; *72 psi*
Materials	zinc-coated and yellow-passivated steel
Connection main line (manifold)	R 1/4 for ø 8 mm or pipe ø 1/2 in
Connection outlet	1/8 NPT(F) for ø 4 and 6 mm feedlines
Lubricant point	solderless pipe connection (DIN 3862)
Dimensions	min. 15 × 90 × 15 mm max. 17 × 110 × 17 mm *min. 0.6 × 3.5 × 0.6 in* *max. 0.7 × 4.3 × 0.7 in*
Mounting position	any

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
11276 EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

Metering device

B-doser

Identification code B _ – G 1 / 8 – Z N – _

Product series

Metering quantity

1 = 0,02 cm³, *0.0012 in³*
2 = 0,05 cm³, *0.0030 in³*
3 = 0,10 cm³, *0.0061 in³*
4 = 0,15 cm³, *0.0091 in³*
5 = 0,20 cm³, *0.0122 in³*
6 = adjustable 0,2 to 0,5 cm³; *0.012 to 0.03 in³*

Mounting rail fitting

G1/8 = G1/8 fitting

Material

ZN = zinc-coated steel

Lubricant outlet

4 = connector for ø 4 mm pipe
6 = connector for ø 6 mm pipe
U = female thread NPT 1/8

Accessory

Manifold

Description

For B-doser metering devices, manifolds utilized are for 1 to 6 screw-in points with thread G 1/8 for O-ring sealing. Mainline fitting for G 1/4 for ø 8 mm or pipe ø 1/2 in. Normal profile and opposite-side profile design manifolds are available in zinc-coated and yellow-passivated steel. Various designs of main line and feed line connection can be selected by order code.

Identification code B P L D – _____ – Z N

Manifold

Size

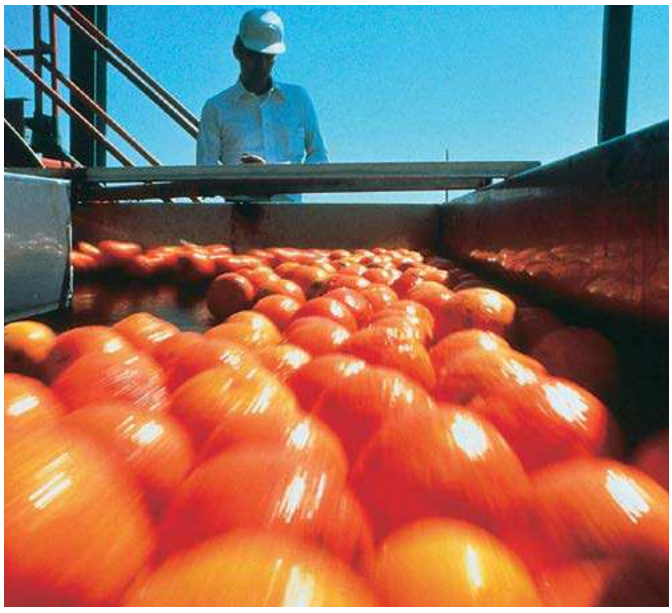
02 = 2-place mounting rail
04 = 4-place mounting rail
06 = 6-place mounting rail
0202 = 4-place mounting rail, 2 places on opposite sides
0303 = 6-place mounting rail, 3 places on opposite sides

Material

ZN = Zinc-coated and yellow-passivated steel

Metering device

LG-doser



Description

LG-dosers are used in single-line lubrication applications. The doser group consists of a mounting rail with one or more dosers attached to it. Dosing modules and mounting rails are made of stainless steel.

Features and benefits

- Two adjustable doser sizes are selectable by the used output quantity
- Manifold material: stainless steel AISI 303
- Compatible with screw-in type fittings for dosers and manifolds
- Suitable for feed line ø 4 and ø 6 mm
- Robust and reliable

Applications

- Food and beverage

Technical data

Function principle	metering device
Outlets	1 to 6
Metering quantity	0,02 to 0,50 cm^3 *0.0012 to 0.0305 in^3*
Lubricant	oil and grease NLGI 000 to 1
Operating temperature	–25 to +80 °C; *–13 to +176 °F*
Operating pressure	max. 150 bar, *2 180 psi*
Relief pressure	LG001 = 10 bar; *145 psi* LG002 = 5 bar; *72 psi*
Materials	stainless steel AISI 304
Connection main line (manifold)	R 1/4 in
Connection outlet	pipe connector ø 4 and 6 mm or pipe ø 1/4 in
Connection lubricant point	solderless pipe connection (DIN 3862)
Materials	stainless steel AISI 303
Dimensions	min. 15 × 112 × 15 mm max. 17 × 110 × 17 mm *min. 0.6 × 4.4 × 0.6 in* *max. 0.7 × 4.3 × 0.7 in*
Mounting position	any

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

1276 EN

3D

skf-lubrication.partcommunity.com/3d-cad-models

Metering device

LG-doser

Identification code L G – _ _ _ – _ – _

Product series

Doser size

001 = 0,02 to 0,20 cm³
0.0012 to 0.0122 in³
002 = 0,20 to 0,50 cm³
0.0122 to 0.0305 in³

Material

S = stainless steel AISI 304

Lubricant outlet

4 = pipe connector ø 4 mm
6 = pipe connector ø 6 mm
U = lubrication pipe ø 1/4 in

Accessory

Manifold

Description

For LG-doser metering devices, manifolds utilized are for 1 to 6 screw-in points with thread G 1/8 for O-ring sealing. Normal profile and opposite-side profile design manifolds are available in stainless steel AISI 303. Various designs of main line and feed line connections can be selected by order code.

Identification code B P L D – _ _ – S

Manifold

Size

02 = 2-place mounting rail
04 = 4-place mounting rail
06 = 6-place mounting rail
0303 = 6-place mounting rail, 3 places on opposite sides

Material

S = stainless steel AISI 303

Metering device

SL-32HV

Description

The series SL-32HV (high venting) metering devices are for single-line, high-pressure centralized lubrication systems dispensing petroleum-based lubricants with a viscosity up to NLGI 2 (refer to Design Guide). Output is externally adjustable. The indicator stem permits visual check of metering device operation. Individual metering devices can be removed easily for inspection or replacement.

Features and benefits

- Shipped with manifolds from 1 to 10 ports to match number of lube points
- Output is externally adjustable
- Indicator stem permits visual check of operation
- Can be removed easily for inspection or replacement
- Available in stainless steel SAE 304

Applications

- Food and beverage, industrial automation
- Machine tools, oil and gas
- Steel industry, pulp and paper
- Marine and forestry, construction
- Wind energy, mobile on-road

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Technical data

Function principle	metering device
Outlets	1 to 10
Metering quantity	0,016 to 0,131 cm^3 *0.001 to 0.008 in^3*
Lubricant	grease NLGI 0, 1, 2
Operating temperature	max. +93 °C; *+200 °F*
Operating pressure	83 to 240 bar, *1 200 to 3 500 psi*
Relief pressure	28 bar, *400 psi*
Material	carbon steel, nitrile packings
Connection main line	1/4 NPTF (F), 1/4 NPTF (M)
Connection outlet	1/8 in O.D. tube
Lubricant point	solderless pipe connection (DIN 3862)
Dimensions	min. 44,5 × 93 × 52 mm max. 215 × 93 × 52 mm *min. 1.8 × 3.6 × 2.1 in* *max. 8.5 × 3.6 × 2.1 in*
Mounting position	any

Order information

Order number	Designation	Outlet
83336HV-1	metering device	1
83336HV-2	metering device	2
83336HV-3	metering device	3
83336HV-4	metering device	4
83336HV-5	metering device	5
83336HV-6	metering device	6
83336HV-7	metering device	7
83336HV-8	metering device	8
83336HV-9	metering device	9
83336HV-10	metering device	10
83338HV	metering device, single, no manifold	1
83337HV	metering device, single replacement	–

Metering device

SL-1

Description

The series SL-1 metering devices are for single-line, high-pressure centralized lubrication systems dispensing lubricants compatible with flouroelastomer packings and viscosity up to NLGI 2. Output is externally adjustable. An indicator stem permits visual check of metering device operation. Individual metering devices can be ere-moved easily for inspection or replacement. Available in stainless steel SAE 316, for applications where environmental conditions are hazardous to carbon steel or in industries preferring stainless steel.

Features and benefits

- Shipped with manifolds from 1 to 6 ports (lubrication points)
- Output is externally adjustable
- Each indicator stem permits visual check of injector operation
- Individual metering devices can be removed easily for inspection or replacement
- Includes fitting for feed lines via alternate outlet port
- Available in stainless steel SAE 316

Applications

- Mining and mineral processing
- Construction machinery, steel/heavy industry

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Technical data

Function principle	metering device
Outlets	1 to 6
Metering quantity	0,131 to 1,31 cm^3 *0.008 to 0.080 in^3*
Lubricant	grease NLGI 0, 1, 2
Operating temperature	-26 to +176 °C; *-15 to +350 °F*
Operating pressure	127 to 240 bar, *1 850 to 3 500 psi*
Relief pressure	41 bar, *600 psi*
Material	carbon steel, stainless steel 316
Connection main line	3/8 NPTF (F)
Connection outlet	1/8 NPTF (F)
Lubricant point	solderless pipe connection
Dimensions	min. 63 × 179,4 × 52,4 mm max. 203 × 179,4 × 52,4 mm *min. 2.5 × 7.0 × 2.0 in* *max. 8.0 × 7.0 × 2.0 in*
Mounting position	any

Order information

Order number	Designation	Outlet
81770-1	metering device	1
81770-2	metering device	2
81770-3	metering device	3
81770-4	metering device	4
81770-5	metering device	5
81770-6	metering device	6

Metering device

QSL

Description

QSL metering devices are designed for 300 bar pressure. As a result, NLGI 2 greases can be pumped at temperatures below zero without problems. All metering devices operate independently of each other. This means that in the event of a blockage or fault of one metering device, all other metering devices will continue to supply lubricant. A control pin on top shows proper function of each metring device.

Features and benefits

- Suitable for use with manifolds from 1 to 6 ports to match number of lube points; must be ordered separately
- Corrosion-resistant, black-cromated or nickel-plated surface
- Each indicator stem permits visual check of operation
- Can be removed easily for inspection or replacement
- Controlled via main line

Applications

- Renewable energy
- Construction machinery
- Mining and mineral processing
- Compact and medium-sized machines and industrial applications
- Commercial vehicles

Technical data

Function principle	metering device
Outlets	1 to 6
Metering quantity	0,05 to 0,4 cm³, *0.003 to 0.024 in³*
Lubricant	grease NLGI 0, 1, 2
Operating temperature	–40 to +70 °C; *–40 to +158 °F*
Operating pressure	140 to 300 bar, *2 030 to 4 350 psi*
Relief pressure	≤ 60 bar, *≤ 870 psi*
Materials	steel, black cromated, polyurethane
Connection main line	G 3/8 for steel pipe 16 × 2 mm; 0.63 × 0.08 in
Connection outlet	G 1/8 for tubes/hoses 4,1 × 2,3 mm; *0.16 × 0.09 in*
Lubricant point	solderless pipe connection, DIN 3862 or SKF quick connector
Dimensions	length: max. 160 mm, *6.3 in* ø 28 mm; *1.1 in*
Mounting position	any

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
12735 EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

Metering device

QSL

QSL order numbers

Order number[1]	Designation Injectors	Metering quantity per stroke		Ring color
		cm^3	*in^3*	
554-32810-1	QSL 0,05	0,05	*0.00305*	blue
554-32811-1	QSL 0,1	0,10	*0.00610*	white
554-32812-1	QSL 0,2	0,20	*0.01220*	yellow
554-32813-1	QSL 0,3	0,30	*0.01830*	red
554-32814-1	QSL 0,4	0,40	*0.02440*	green

[1] In the case of backpressures in lubrication point lines of ≥ 100 bar or if several injectors are combined to one lubrication point, use check valves, order number 223-12289-7.

Accessory

Manifold, check valves and closure kit

Description

For QLS metering devices, manifolds utilized are for 1 to 6 push-in points tightened by a hollow screw with thread G 3/8 for O-ring sealing. Normal profile design manifolds are available in steel. The main line connection G 3/8 is for steel pipe 16 × 2 mm *(0.63 × 0.08 in)*. The lubrication connection is for plastic tube 4,1 × 2,3 mm *(0.16 × 0.09 in)*.

Manifolds[1]

Order number	Designation	Dimensions fixing hole		length, total	
		mm	*in*	mm	*in*
454-71505-1	divider bar, 2-fold	74	*2.91*	130	*5.11*
454-71506-1	divider bar, 3-fold	42	*1.65*	130	*5.11*
454-71507-1	divider bar, 4-fold	84	*3.3*	172	*6.77*
454-71508-1	divider bar, 5-fold	126	*4.96*	214	*8.42*
454-71509-1	divider bar, 6-fold	84[1]	*3.3*	256	*10.07*

[1] Instead of the planned injectors a divider bar can also be equipped with a closure kit 5, order number: **554-34387-1**

Check valves and closure kit

Order number	Designation
223-12289-7	check valves for connection at lubrication point outlets
554-34387-1	closure kit 5

Metering device

VR

Description

Product series VR are 1- to 12-port prelubrication metering devices for single-line, centralized lubrication systems for fluid grease and grease up to NLGI 2. These metering devices are characterized by an innovative, compact and sturdy design with SKF Quick Connector systems.

Features and benefits

- Innovative, extremely compact design
- Optional metering devices for 1 to 12 ports to match number of lubrication points
- Metering nipples with indicator pin for visual monitoring of each lubrication point
- Optional push-in type or screw-in type fittings for feed line or main line connections are selectable
- Easy metering adjustment by replacing the metering nipples
- Black anodized surface for optimized corrosion protection
- Suitable for corrosivity category C3 and C5 per DIN EN ISO 12944 and certified by Germanischer Loyd
- High functional reliability when using stiff greases at low working temperatures

Applications

- Onshore and offshore wind energy systems
- Construction machinery
- Steel industry
- Heavy industry
- General mechanical engineering applications

Technical data

Function principle	block metering device
Outlets	1 to 12
Metering quantity	non-adjustable: 0,1 to 1,3 cm^3/min *0.006 to 0.079 in^3/ min* adjustable: 0,1 to 1,1 cm^3/min *0.006 to 0.067 in^3/ min*
Lubricant	fluid greases and grease NLGI 0, 1, 2
Operating temperature	–25 to +80 °C; *–13 to +176 °F*
Operating pressure	100 to 315 bar; *1 450 to 4 570 psi*
Relief pressure	30 or 70 bar; *435 or 1 015 psi*
Materials	anodized aluminum, stainless steel, FKM (FPM)
Connection main line	G 1/4 for pipes 4 or 6 mm *0.16 or 0.24 in*
Connection outlet	G 1/8 for pipes 4 or 6 mm, *0.16 or 0.24 in*
Lubricant point	solderless pipe connection (DIN 3862)
Dimensions	depending on model: min. 97 × 130 × 54 mm; max. 281 × 121 × 119 mm; *min. 3.82 × 5.12 × 2.13 in* *max. 11.06 × 4.76 × 4.68 in*
Mounting position	any

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

1-5001-EN, 951-230-007

3D

skf-lubrication.partcommunity.com/3d-cad-models

Metering device

VR

Identification code

V	R														
					1	2	3	4	5	6	7	8	9	10	11	12	

Product series

Number of metering points

01 = 1 **07** = 7
02 = 2 **08** = 8
03 = 3 **09** = 9
04 = 4 **10** = 10
05 = 5 **11** = 11
06 = 6 **12** = 12

Code letter

Metering quantity letter
(0 = not present, e.g. for VR06 assign 0 for metering points 7–12)

Code for fittings for main line connection

Design for fluid grease and grease

Design code	A	B	C	D	E	F	G	H	N	P
Max. relief pressure [bar]	30	70	30	70	30	70	30	70	30	70
Secondary line connection	G 1/8	G 1/8	VS	VS	VS	VS	G 1/8	G 1/8	SRV[1)]	SRV[1)]
Secondary line ø [mm]	–	–	4	4	6	6	–	–	6	6
Corrosivity category [2)]	C3	C3	C3	C3	C3	C3	C5-M	C5-M	C5-M	C5-M

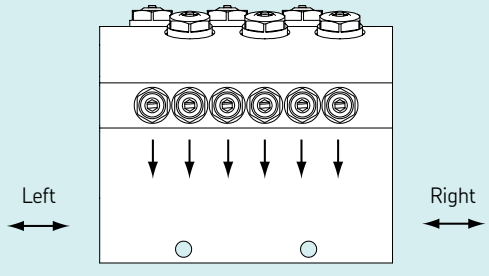
1) SRV = cutting-sleeve screw union, see page 2
2) Corrosivity categories per DIN EN ISO 12944 (certified by Germanischer Lloyd)

Metering

Metering quantity letter	A [1)]	B [1)]	D [1)]	F [1)]	H [1)]	J [1)]	M [1)]	R [2)]	X
Metering [cm³]	0,1	0,2	0,4	0,6	0,8	1	1,3	0,1–1,1	Closed

1) Fixed metering with indicator pin for visual function monitoring
2) Adjustable metering with indicator pin for visual function monitoring

Order example



VR06FFFFFFF000000Z

- Single-line distributor, 6-port
- Relief pressure max. 70 bar
- Lubrication point line connection using SKF plug connector for pipe ø 6 mm
- Metering quantity 1–6 = 0,6 cm
- Without fitting for main line connection (G 1/4 thread)

Fittings for main line connection

Left fitting	Right fitting	ø Main line [mm]	Code
Cutting-sleeve screw union *	Cutting-sleeve screw union *	8 10	**A** **G**
Cutting-sleeve screw union *	Closed	8 10	**B** **H**
Closed	Cutting-sleeve screw union	8 10	**C** **J**
E0-2 screw union	E0-2 screw union	8 10	**D** **K**
E0-2 screw union	Closed	8 10	**E** **L**
Closed	E0-2 screw union	8 10	**F** **M**
G 1/4	G 1/4	–	**Z**

Metering device

SLC

Description

The SKF Lincoln SLC metering device is designed for use in high-pressure singleline lubrication systems and features a modular design. Also, delivery volume can be adjusted via metering screws to ensure each lubrication point receives the required amount of lubricant. Featuring a spring-reset control piston, the metering device has a high venting capability compatible with greases up to NLGI 2. The SLC offers easy configuration to meet your needs, including different output quantity, fitting and adjustment options. With the most compact construction in its class, the SLC is suitable for many applications in renewable energy, construction, mining as well as in heavy industry.

Features and benefits

- High venting capability
- Wide delivery volume range
- Compact construction
- Easy to monitor and maintain
- Simplified failure analysis
- Reduced risk of leaks
- Reliable operation in harsh conditions with a wide operating temperature range
- Patented design and functionality
- Easy to clean

Applications

- Renewable energy
- Construction and mining
- Heavy industry

Technical data

Function principle	block metering device
Outlets	SLC1: 1 to 12 SLC2: 1 to 6
Metering quantity	optionally adjustable or fixed SLC1: 0,1–0,7 cm^3/stroke; *0.006–0.042 in^3/stroke* SLC2: 0,2–1,4 ^{3}/stroke; *0.012–0.084 in^3/stroke*
Lubricant	grease up to NLGI 2
Operating temperature	–40 to +100 °C; *–40 to +212 °F*
Operating pressure	150 to 315 bar; *2 175 to 4 570 psi*
Relief pressure	68 bar; *990 psi*
Materials	steel
Corrosion protection class	C3-High, C4-Medium (DIN EN ISO 12944)
Dimensions	SLC1: min. 75 × 50 × 80 mm max. 215 × 50 × 180 mm *min. 2.95 × 1.97 × 3.15 in* *max. 8.46 × 1.97 × 7.08 in* SLC2: min. 75 × 40 × 80 mm max. 215 × 40 × 205 mm *min. 2.95 × 1.57 × 3.15 in* *max. 8.46 × 1.57 × 8.07 in*
Mounting position	any, preferably vertical

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

17717EN

3D

skf-lubrication.partcommunity.com/3d-cad-models

Metering device

SLC

Identification code S L C _ _ 3 _ – _ _ _ _ _ _ – _ _ _

1 2 3 4 5 6 section

L R

Product series

Doser size
1 = SLC1 (1–2 outlets per section)
2 = SLC2 (1 outlet per section)

Main line connections
G = BSP thread for metric tubing
A = NPTF thread for imperial tubing

Corrosion protection class
3 = C3-H, C4-M

Layout variants
A = Top: stroke adjustment
B = Top: stroke adjustment, buttom: visual memory indicator
C = Top: stroke adjustment, buttom: electrical performance detector
D = Buttom: stroke adjustment
E = Top: electrical performance detector, buttom: stroke adjustment

Metering quantity

SLC1 single outlet/section version:
1 = 0,2 cm³/stroke; *0,012 in³/stroke*
2 = 0,3 cm³/stroke; *0,018 in³/stroke*
3 = 0,4 cm³/stroke; *0,024 in³/stroke*
4 = 0,5 cm³/stroke; *0,030 in³/stroke*
5 = 0,6 cm³/stroke; *0,036 in³/stroke*
6 = 0,8 cm³/stroke; *0,048 in³/stroke*
7 = 1,0 cm³/stroke; *0,060 in³/stroke*
8 = 1,2 cm³/stroke; *0,072 in³/stroke*
9 = 1,4 cm³/stroke; *0,084 in³/stroke*
S = adjustable 0,2–1,4 cm³/stroke; *0,012–0,084 in³/stroke*
V = reserve outlet, closed
Z = adjustable, reserve outlet, closed
X = no metering section

SLC1 twin outlet/section version:
B = 0,1 cm³/stroke; *0,006 in³/stroke*
C = 0,15 cm³/stroke; *0,009 in³/stroke*
D = 0,2 cm³/stroke; *0,012 in³/stroke*
E = 0,25 cm³/stroke; *0,015 in³/stroke*
F = 0,3 cm³/stroke; *0,018 in³/stroke*
G = 0,4 cm³/stroke; *0,024 in³/stroke*
H = 0,5 cm³/stroke; *0,030 in³/stroke*
K = 0,6 cm³/stroke; *0,036 in³/stroke*
L = 0,7 cm³/stroke; *0,042 in³/stroke*
R = adjustable 0,1–0,7 cm³/stroke; *0,006–0,042 in³/stroke*
X = no metering section

SLC2 single outlet/section version:
1 = 0,2 cm³/stroke; *0,012 in³/stroke*
2 = 0,3 cm³/stroke; *0,018 in³/stroke*
3 = 0,4 cm³/stroke; *0,024 in³/stroke*
4 = 0,5 cm³/stroke; *0,030 in³/stroke*
5 = 0,6 cm³/stroke; *0,036 in³/stroke*
6 = 0,8 cm³/stroke; *0,048 in³/stroke*
7 = 1,0 cm³/stroke; *0,060 in³/stroke*
8 = 1,2 cm³/stroke; *0,072 in³/stroke*
9 = 1,4 cm³/stroke; *0,084 in³/stroke*
S = adjustable 0,2–1,4 cm³/stroke; *0,012–0,084 in³/stroke*
V = reserve outlet, closed
Z = adjustable, reserve outlet, closed
X = no metering section

Lubricant inlet connections, main line
X = no fitting
A = ∅8 mm tube straight fitting, ferrule and nut
B = ∅8 mm tube straight fitting, E02 seal
C = ∅8 mm tube straight fitting without ferrule and nut
D = ∅10 mm tube straight fitting, ferrule and nut
E = ∅10 mm tube straight fitting, E02 seal
F = ∅10 mm tube straight fitting without ferrule and nut
G = ∅12 mm tube straight fitting, ferrule and nut
H = ∅12 mm tube straight fitting, E02 seal
I = ∅12 mm tube straight fitting without ferrule and nut
K = ∅10 mm tube banjo fitting, ferrule and nut
L = ∅10 mm tube banjo fitting without ferrule and nut
M = ∅12 mm tube banjo fitting, ferrule and nut
N = ∅12 mm tube banjo fitting without ferrule and nut
O = ∅8 mm tube adjustable elbow fitting, ferrule and nut
P =∅8 mm tube adjustable elbow fitting, E02 seal
R = ∅8 mm tube adjustable elbow fitting without ferrule and nut
S = ∅10 mm tube adjustable elbow fitting, ferrule and nut
T = ∅10 mm tube adjustable elbow fitting, E02 seal
U = ∅10 mm tube adjustable elbow fitting without ferrule and nut
V = ∅12 mm tube adjustable elbow fitting, ferrule and nut
W = ∅12 mm tube adjustable elbow fitting, E02 seal
Y = ∅12 mm tube adjustable elbow fitting without ferrule and nut

Z = closure plug

Lubricant outlet connections, feed line

SLC1G:
X = no fitting
A = ∅6 mm tube plug in fitting
R = ∅1/4 tube plug in fitting

SLC1A:
X = no fitting
R = ∅1/4 tube plug in fitting

SLC2G:
X = no fitting
A = ∅6 mm tube plug in fitting
E = ∅8 mm tube plug in fitting
I = ∅10 mm tube plug in fitting

SLC2A:
X = no fitting

Metering device

SL-11

Description

Series SL-11 metering devices are for single-line, high-pressure centralized lubrication systems dispensing lubricants compatible with flouroelastomer packings and viscosity up to NLGI 2. Output is externally adjustable. An indicator stem permits visual check of metering device operation. Available only as single unit with 1/2 inch NPTF (F) inlet.

Features and benefits

- Output is externally adjustable
- Indicator stem permits visual check of injector operation
- May be combined in a circuit of metering devices SL-32, SL-33, SL-V XL, SL-V and/or SL-1
- Can be removed easily for inspection or replacement
- Includes fitting for filling feed lines via alternate outlet port
- Available in stainless steel SAE 316

Applications

- Construction machinery
- Mining and mineral processing
- Steel industry
- Heavy industry

Technical data

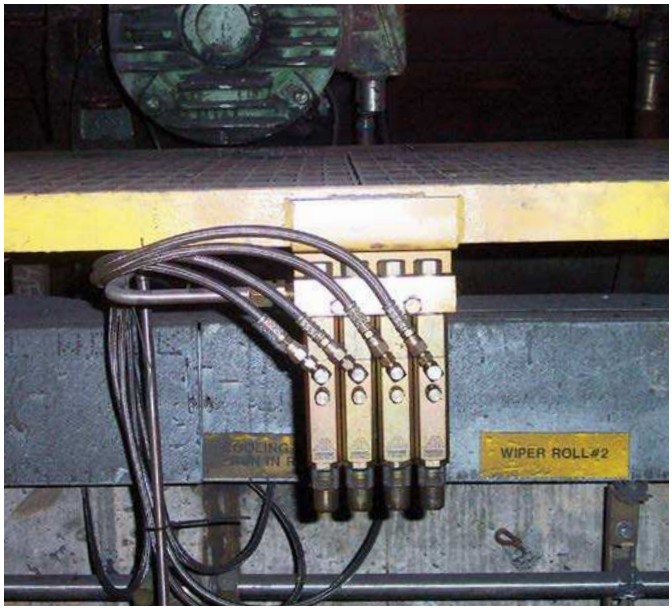
Order number	**85497**
Function principle	metering device
Outlets	1
Metering quantity	0,82 to 8,2 cm^3 *0.050 to 0.500 in^3*
Lubricant	grease NLGI 0, 1, 2
Operating temperature	-40 to +93 °C; *-40 to +200 °F*
Operating pressure	70 to 240 bar, *1 000 to 3 500 psi*
Relief pressure	55 bar, *800 psi*
Materials	carbon steel, FKM, PTFE
Connection main line	1/2 NPTF (F)
Connection outlet	1/4 NPTF (F)
Lubricant point	solderless pipe connection (DIN 3862) or plug connector
Dimensions	73 × 241 mm *2.87 × 9.48 in*
Mounting position	any

Metering devices have flouroelastomer packings. Check packing compatibility with synthetic lubricants; metering devices supplied with fitting for filling feed line via alternate outlet port Output with adjustment screw hand-tightened is 0,82 cm^3 *(0.05 in^3)*; maximum output is achieved with 11 1/2 turns at 0,66 cm^3/turn *(0.04 in^3/turn)*.

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Metering device

SL-V



Description

Series SL-V metering devices are for single-line, high-pressure centralized lubrication systems dispensing lubricants compatible with polyurethane seals up to NLGI 2. Output is externally adjustable. An indicator stem permits visual check of metering device operation. Individual metering devices can be removed easily for inspection or replacement. Each SL-V metering device includes a clear, polycarbonate protective cap.

Features and benefits

- Shipped with manifolds from 1 to 6 ports
- Output is externally adjustable
- Clear, polycarbonate protected cap over indicator stem permits visual check of operation
- Can be removed easily for inspection or replacement
- Available in carbon steel or stainless steel SAE 304
- Output setting system by a set of color-coded sleeves

Applications

- Construction machinery
- Mining and mineral processing
- Steel industry

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Technical data

Function principle	metering device
Outlets	1 to 6
Metering quantity	0,25 to 1,31 cm^3 *0.015 to 0.08 in^3*
Lubricant	grease NLGI 0, 1, 2
Operating temperature	max. +82 °C; *+180 °F*
Operating pressure	128 to 413 bar, *1 850 to 6 000 psi* typical: 172 bar, *2 500 psi*
Relief pressure	70 bar, *1 000 psi*
Materials	carbon steel
Connection main line	3/8 NPTF (F)
Connection outlet	1/8 NPTF (F)
Dimensions	min. 63 × 222 × 35 mm max. 203 × 222 × 35 mm *min. 2.5 × 8.7 × 1.4 in* *max. 6.1 × 8.7 × 1.4 in*
Mounting position	any

Metering device manifolds have 10,3 mm *(0.4 in)* dia. mounting holes for 9,5 mm *(0.375 in)* bolt; metering devices have polyurethane seals; check compatibility with synthetic lubricants; metering devices include fitting for filling feedlines via alternate outlet port; output with adjustment screw hand-tightened is 0,246 cm^3 *(0.015 in^3)*; maximum output is achieved with five turns at 0,229 cm^3/turn *(0.014 in^3/turn)*.

Order information

Order number	Outlets	Designation
85770-1	1	Metering device incl. manifold
85770-2	2	Metering device incl. manifold
85770-3	3	Metering device incl. manifold
85770-4	4	Metering device incl. manifold
85770-5	5	Metering device incl. manifold
85770-6	6	Metering device incl. manifold
85771	1	Replacement metering device for manifold
85772	1	Single metering device, no manifold inlet *3/8 NPTF (M)*

Metering device

SL-V XL

Description

Series SL-V XL high-output metering devices are for single-line, high-pressure centralized lubrication systems dispensing lubricants compatible with polyurethane seals up to NLGI 2. Output is externally adjustable. An indicator stem permits visual check of metering device operation. Individual metering devices can be removed easily for inspection or replacement. Two SL-V XL metering devices are required to replace one SL-11 metering device. Each SL-V XL metering device includes a clear, polycarbonate protective cap.

Features and benefits

- Suitable for use with manifolds from 1 to 6 ports to match number of lubrication points
- Output is externally adjustable
- Includes a clear, polycarbonate protective cap over indicator stem that permits visual check of operation
- Can be removed easily for inspection or replacement
- Includes fitting for filling feed lines via alternate outlet port
- Available in carbon steel or stainless steel SAE 304

Applications

- Construction machinery
- Mining and mineral processing
- Heavy industry

Technical data

Function principle	metering device
Outlets	1 to 6
Metering quantity	0,25 to 5,00 cm^3, *0.015 to 0.305 in^3*
Lubricant	grease NLGI 0, 1, 2
Operating temperature	–40 to +82 °C; *–40 to +180 °F*
Operating pressure	128 to 413 bar; *1 850 to 6 000 psi*
Relief pressure	70 bar, *1 000 psi*
Materials	carbon steel
Connection main line	3/8 NPTF (F)
Connection outlet	1/8 NPTF (F)
Lubricant point	solderless pipe connection (DIN 3862) or plug connector
Dimensions	min. 63 × 284 × 35 mm max. 203 × 284 × 35 mm *min. 2.5 × 11.2 × 1.4 in* *max. 6.1 × 11.2 × 1.4 in*
Mounting position	any

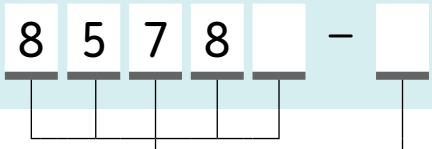
Metering device manifolds have 10,3 mm (0.4 in) dia. mounting holes for 9,5 mm *(0.375 in)* bolt; metering devices have polyurethane seals. Check compatibility with synthetic lubricants; metering devices include fitting for filling feed lines via alternate outlet port; output with adjustment screw hand-tightened is 0,246 cm^3 *(0.015 in^3)*; maximum output is achieved with 20.5 turns at 0,229 cm^3/turn *(0.014 in^3/turn)*.

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Metering device

SL-V XL

Identification code



Product series, carbon steel

85780 = metering device incl. manifold, *3/8 NPTF (M)* inlet
85781 = replacement for manifold metering device (only one outlet possible)
85782 = single metering device, no manifold, *3/8 NPTF (M)* inlet (only one outlet possible)

Outlets

1 = 1
2 = 2
3 = 3
4 = 4
5 = 5
6 = 6


SKF


SKF


POWER
PUMP ON
ALARM
CONTROL
WARNING


SKF


LINCOLN


SKF
POWER
ALARM
SKF ST-1240

Overview of control units

Control units

Product	Operating temperature		Supply voltage max.		Adjustable	Level monitoring	Page
	°C	°F	VDC	VAC			
EXZT2A02	0 to 60	*+32 to 140*	12/24	120	•	–	148
EXZT2A05	0 to 60	*+32 to 140*	12/24	120	•	•	148
EXZT2A07	0 to 60	*+32 to 140*	12/24	120	•	•	148
IGZ36-20	0 to 60	*+32 to 140*	12/24	120	•	–	148
IGZ36-20-S6	0 to 60	*+32 to 140*	12/24	120	•	•	148
IGZ38-30	0 to 60	*+32 to 140*	12/24	120	–	•	148
IGZ38-30-S1	0 to 60	*+32 to 140*	12/24	120	–	•	148
IGZ51-20-S3	0 to 60	*+32 to 140*	12/24	120	–	–	148
IG502-2-E	-25 to +75	*-13 to +167*	12/24	–	•	•	150
LC502	0 to 60	*+32 to 140*	12/24	–	•	•	151
ST-2240-LUB	0 to 50	*+32 to 140*	–	132/264	•	•	152
ST-1240	0 to 50	*+32 to 140*	–	132/264	•	•	153
ST-1100i	-20 to +60	*-4 to +142*	–	93-264	•	•	154
ST-102	-40 to +80	*-40 to +176*	12/24	–	•	•	155
ST-102P	-40 to +80	*-40 to +176*	12/24	–	•	•	156
84501	-18 to +54	*0 to +130*	–	120/230	•	–	157
84015	-18 to +55	*0 to +131*	12/24	–	•	–	158
85520	-25 to +65	*-13 to +150*	–	120	•	•	159
85535	-40 to +65	*-40 to +150*	12/24	–	•	•	152
LMC 101	-40 to +65	*-40 to +150*	12/24	–	•	•	161
EOT-1	-25 to +70	*-13 to +158*	12/24	–	•	•	162
EOT-2	-25 to +70	*-13 to +158*	12/24	–	•	•	162
LMC 301	-40 to +70	*-40 to +158*	24	90–264	•	•	164
LMC 2	-10 to +70	*+14 to 158*	12/24	230	•	•	163
LRM 2	-30 to +70	*-22 to +158*	12/24	–	•	•	166

Control unit kits

Product	Designation	Operating temperature		Voltage max.		Adjustable	Level monitoring	Page
		°C	°F	VDC	VAC			
85525	Kit: controller and pressure sensor	-25 to +65	*-13 to +150*	–	120	•	•	160
85208	Kit: controller, pressure sensor, solenoid valve	0 to +50	*+32 to +122*	–	110/120	•	•	–
85209	Kit: controller, pressure sensor, solenoid valve	0 to +50	*+32 to +122*	–	220	•	•	–

Connection and flow control units

Product	Designation	Operating temperature		Voltage max.		Page
		°C	°F	VDC	VAC	
HCC	Hose tear-off control	-25 to +70	*-58 to +158*	12/24	–	160
Flow sensor	Flow sensor	+10 to +50	*50 to 122*	12/24	–	182

Control unit

EXZT/IGZ

Description

Universal electronic control and monitoring devices are used in single- line and progressive lubrication systems for stationary industrial applications, installed in a switching cabinet or internally in a compact lubrication unit. Two different versions are required: +471 for 100 to 120 V AC and 200 to 240 V AC; and +472 for 24 V DC and 24 V AC. The universal devices can be used as time-dependent or pulse-dependent controllers. The main task is to initiate a lubrication cycle after a set time. The devices also monitor the piston strokes and run the pump during the lubrication time in clogged operation. All devices have custom- built functions integrated and can be configured to meet the requirements of the application. Mentioned device models must be selected based on their special function configuration and additional features according to the user manual.

Features and benefits

- Easy installation via top hat rail mounting
- One unit for different operating modes such as timer, counter and monitoring functions; other features are adjustable
- Pulse generator/counter with adjustable interval time
- Time operation or machine clogged operation
- Pump run time limitation
- Monitoring of pressure build-up, contact (NO)
- Low-level control and EEPROM as an additional feature

Applications

- All single-line lubrication systems for stationary industrial applications

Technical data

Function principle	universal electronic control and monitoring device
Operating temperature	0 to 60 °C; *+32 to 140 °F*
Output voltage	24 V DC +10% /-15%
Connector for class	II
Protection class	IP 30, clamps IP 20
Dimensions	70 × 75 × 110 mm *2.7 × 3 × 4.3 in*
Version + 471	
Input voltage	100 – 120 V AC; 200 – 240 V AC
Input current rated	70 mA / 35 mA
Power input	8 W
Frequency	50 – 60 Hz
Fuse	max. 6.3 A
Switching current	max. 5 A
Input voltage sensors	24 V DC
Version + 472	
Input voltage	20 to 24 V DC; 20 to 24 V AC
Input current rated	75 mA at max. fan-out of 250 mA
Power input	5 W
Frequency	DC or 50 – 60 Hz
Fuse	max. 6.3 A
Switching current	max. 5 A
Input voltage sensors	24 V DC

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
1-1700-4-EN, 951-180-001

Control unit

EXZT / IGZ

Order information

Order number	Input voltage	Adjustable monitoring time	Adjustable pump delay time	Monitoring of pressure relief, contact	Lubricant level monitoring, contact	Interval time extension	Early lubricant level warning, contact	Pulse monitoring	Adjustable failure memor EEPROM
EXZT2A02+471	120 VAC	•	•	NO [1]	NO [1]	•	–	–	–
EXZT2A02+472	24 VDC	•	•	NO [1]	NO [1]	•	–	–	–
EXZT2A05+471	120 VAC	•	•	–	NC [2]	•	–	•	–
EXZT2A05+472	24 VDC	•	•	–	NC [2]	•	–	•	–
EXZT2A07+471	120 VAC	•	•	–	NC [2]	•	•	–	–
EXZT2A07+472	24 VDC	•	•	–	NC [2]	•	•	–	–
IGZ36-20+471	120 VAC	•	•	NC [2]	NO [1]	–	–	–	–
IGZ36-20+472	24 VDC	•	•	NC [2]	NO [1]	–	–	–	–
IGZ36-20-S6+471	120 VAC	•	•	NC [2]	NC [2]	–	–	–	–
IGZ36-20-S6+472	24 VDC	•	•	NC [2]	NC [2]	–	–	–	–
IGZ38-30+471	120 VAC	–	–	–	NC [2]	–	–	–	–
IGZ38-30+472	24 VDC	–	–	–	NC [2]	–	–	–	–
IGZ38-30-S1+471	120 VAC	–	–	–	NO [1]	–	–	–	–
IGZ38-30-S1+472	24 VDC	–	–	–	NO [1]	–	–	–	–
IGZ51-20-S3+471	120 VAC	•	•	NC [2]	NO [1]	•	–	–	•
IGZ51-20-S3+472	24 VDC	•	•	NC [2]	NO [1]	•	–	–	•

[1] NO = contact normally open
[2] NC = contact normally closed

Control unit

IG502-2-E

Description

The IG 502-2-E is a universal control and monitoring device for centralized lubrication in single-line and progressive lubrication systems. The compact device is equipped with a display panel for parameter settings and function monitoring. Different operating modes such as timer, counter and monitoring functions for pressure and cycle switches are programmable in their individual functions. The display panel is protected against moisture and dirt. A red LED shows faults as a collective message. Two integrated electronic counters are used for permanent operation control and failed hours, where pump could not operate properly. In both counters, saved times cannot be deleted. The working-hour meter summarizes times when supply voltage at the device is switched on. The device has its own database independent of supply voltage for saving configuration and parameters. To avoid environmental influences, it is advisible to install the device inside of a cabin.

Features and benefits

- Universal control and monitoring device
- Compact design
- Easy to handle operations
- Different operating modes such as timer, counter and monitoring functions
- Red LED for failure indication and cause
- Integrated counters for permanent operation, failed hours and working-hour meter show complete life cycle of system

Applications

- Commercial vehicles
- Construction machinery
- Agriculture

Technical data

Function principle	control unit
Control voltage	max. 12 or 24 V DC
Contact load connector M	5 A at 12 or 24 V DC
SL-output	4 W
Protection class	IP 20 DIN 40050, plug IP 00
Temperature range	–25 to +75 °C; *-13 to +167 °F*
Storage temperature	–40 to +75 °C; *-40 to +167 °F*
Fuse protection	max. 5 A
Adjustable pause time	0,1 h to 99,9 h
Adjustable pump running time	0,1 min to 99,9 min
Adjustable pulse time	1 to 999
Operation hours storage	0 to 99999,9 h
Operation- failed hours storage	0 to 99999,9 h
Dimensions	138 × 65 × 40 mm *5.43 × 2.56 × 1.57 in*

Order information

Order number	Description
IG 502-2-E+912	Controller 12 V DC
IG 502-2-E+924	Controller 24 V DC
997-000-185	Wire set

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
951-180-002 EN

Control unit

LC502

Description

The compact LC502 is an all-purpose controller suitable for single-line, progressive and dual-line systems. Supplied as a separate unit or already integrated in the pump, this versatile controller includes a basic power switch, motor circuit breaker (230/400 V AC types) start button and fault indicator light. The unit's user-friendly display enables input of customer-specific settings in up to seven languages (optional). Integration of the LC502, configuration of technical ratings and characteristics depend on the customer's specific application.

Features and benefits

- Easy-to-operate, programmable controller
- System monitoring and error detection/failure remedy
- Integrated temperature-overload safety device
- Up to three lubrication circuits can be controlled or monitored separately

Applications

- Special-purpose machinery and general industry
- Cement and steel plants
- Food and beverage

Technical data

Function principle	control unit
Operating temperature	0 to +60 °C; *+32 to 140 °F*
Operating voltage	
24 V DC	0,16 ... 0,25 kW
230 V AC and 400 V AC 3-phase	0,15 ... 0.85 kW
Operating voltage frequency	50 to 60 Hz
Electrical connectors	4
Electrical output connectors	4
Input voltage	12 or 24 V DC
Protection class	IP 54
Off time (cycle)	8 h
On time (pumping)	1 h
Fuses	
F1: 400 V AC and 203 V AC	5 × 20 mm / 4 A
F2: 400 V AC, 230 V AC 24 V DC	5 × 20 mm / 2 A
Cycle settings dependent on	time, machine pulse pump revolutions
Possible low-level controls: W1	wipe /dynamic
Possible low-level controls: W2	wipe /capacitive / static analog
Lubrication circuits	max. 2
Rotation	10 (for industry and vehicle pumps) corresponds to 10 agitator rotations
Dimensions, for control cubicle	400 × 400 × 600 mm *15.75 × 15.75 × 23.62 in*
Mounting position	vertical, cable terminals pointing downwards

Order information

Order number	Designation
24-1074-2270	LC 502; 24 V DC; 0,25 kW; for single-line systems
24-1074-2240	LC 502; 230 V AC; 0,85 kW; for single-line systems
24-1074-2210	LC 502; 400 V AC; 0,85 kW; for single-line systems

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
950-180-004-EN

Control unit

ST-2240-LUB

Description

ST-2240-LUB-6 and ST-2240-LUB-14 lubrication control centers are suitable for use in dual-line lubrication systems, as well as single-line and progressive systems. These units have a touchscreen display and are only differentiated by the cabinet size and maximum number of lubrication channels served. The ST-2240-LUB-6 controls up to 6 separate lubrication channels, while ST-2240-LUB-14 controls up to 14 channels, each having independent lubrication parameters and/allows use of different lubricants if required. The lubrication system is adjustable at field site by adding or reducing channel modules, and configuration can be changed in the field by the user. Pressure switches and transmitters or piston detectors can be used in all channels. Also the new lubricant low level ultrasonic sensor is supported.

Features and benefits

- Versatile and durable, automatic pump change (Dualset)
- Modular units provide easy system modification
- Compatible with ultrasonic low level sensor
- Grease spraying control with air monitoring
- Compatible with SKF doser monitor

Technical data

Function principle	control center
Operating temperature	0 to +50 °C, *+32 to +122 °F*
Lubricant channels	1-14
Supply voltage	115/230 V AC, automatic range selection
Supply voltage frequency	47 to 63 Hz
Control voltage	24 V DC, ± 10 %
Overload protection	automatic fuse, 6 A
Cable connection	screw terminals for 2,5 mm² wires
Protection class	IP 65
Interface	5.7" TFT touch screen , 320 × 240, 64k colors, ethernet and USB port mobile app for monitoring
Data logging	Log files on USB memory
Fieldbus	ModbusTCP slave, other protocols on request
Alarm Outputs	relays K1 & K2: potential-free change over contact; maximum load 230 V/1 A; channel modules: potential-free contact; maximum load 50 V DC/1A
Dimensions	600 × 600 × 250 mm *23.6 × 23.6 × 9.8 in*

Order information

Order number	Designation
12380760	ST-2240-LUB-6 control center
12380765	ST-2240-LUB-14 control center
12501270	CM channel module

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
PUB LS/P2 17950 EN

Control unit

ST-1240

Description

The ST-1240 is a two-channel lubrication control centre that supports any combination of single-line, dual-line and progressive lubrication systems. The lubrication channels can be zones, separated by shut-off valves, or complete lubrication systems with separate pumping centres and varying lubricants. Configuration can be set in the field by touchscreen display.

Features and benefits

- Automatic pump change (Dualset)
- Grease spraying control with air monitoring
- IP 65 protection rating
- Compatible with SKF doser monitor
- Works with SKF online control software

Technical data

Function principle	control center
Operating temperature	0 to +50 °C, *+32 to +122 °F*
Lubricantion channels	2
Supply voltage	93 to 132 V AC, 186 to 264 V AC
Supply voltage frequency	47 to 63 Hz
Supply current	5,4 A/115 V AC, 2,2 A/230 V AC
Control voltage	24 V DC, ± 10%
Overload protection	automatic fuse, 6 A
Cable connection	screw connections for 2,5 mm^2 wires
Protection class	IP 65
Interface	touchscreen display RS-422 port for SKF online software
Dimensions without cable glands	380 × 300 × 210 mm *14.9 × 11.8 × 8.3 in*

Order information

Order number	Designation
12380210	ST–1240 GRAPH control centre
12380220	**ST-1240-IF control centre**

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
PUB LS/P8 12404/1 EN

Control unit

ST-1100i

Description

SKF ST-1100i is an one-channel, microprocessor-based control centre for single-line, dual-line and progressive lubrication systems. All lubrication configurations can be set in the field by user interface. The centre controls lubrication according to the desired settings, and lubrication events can be monitored. Lubrication programming, alarm acknowledgements and lubrication event monitoring can be performed via both the control panel and the LED signals. The control panel is located inside the casing. The user interface is a three-button, six-digit display and can be used for setting the default values for the lubrication program and for turning on manual control.

Features and benefits

- Simple monitoring via control panel and cover LED signals
- All lubrication configurations can be set in field by user interface
- Set values and program status at the power failure are stored in an EEPROM-memory; no battery

Applications

- Construction machinery, mining applications

Technical data

Function priciple	control unit
Operating temperature	*–20 to +60 °C; –4 to +142 °F*
Lubricant	oil and grease
Lubricant channels	1
Operating voltage	93 to 132 V AC, 186 to 264 V AC
Operating voltage frequency	50/60 Hz
Control voltage	24 V DC, ± 10%
Protection class	IP 65
Interface	6-digit, 3-button user interface
Lubrication cycle	0 min 00 s to 9 999 min
Pressurization	0 min 00 s to 999 min
Dimensions	200 × 300 × 120 mm *8.66 × 11.8 × 4.7 in*
Mounting position	vertical

Order information

Order number [1]	Designation
12380600	ST-1100i-ENG (menu: english language version)
12380692	ST-1100i-SS-ENG (menu: english language version) stainless steel enclosure

[1] Further product versions available on request.

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
13165 EN

Control unit

ST-102

Description

The ST-102 controller is designed for the control and monitoring of single-line, dual-line and progressive lubrication systems in vehicles with a 12 or 24 V DC power supply. It is a one-channel lubrication control centre for systems with pneumatic or electrical pumps. The ST-102 is suitable for environments with temperatures ranging from -30 to +80 °C *(-22 to +176 °F)* and features an IP 30 protection class. All lubrication configurations can be set in the field by the user.

Features and benefits

- Available for 12 or 24 V DC
- Suitable for operational environments with extreme temperatures
- One-button user interface
- Power failure memory

Applications

- Vehicles
- Construction machinery
- Agriculture

Technical data

Function principle	control and monitoring device
Operating temperature	-30 to +80 °C; *-22 to +176 °F*
Power supply	12 and 24 V DC; (10,5 to 32 V DC)
Pump output control	max. 5 A
Protection class	IP 30
Self-setting fuse	4 A on pcb
Time, cycle settings:	
Max. pressurization time	1 to 20 min
Interval time	5, 10...120 min
Pressurization time	1,2,3...10 min
Interface	1-button user interface, 3 LED's
Input	4 digital
Output	4 digital
Standard	CE
Dimensions	26 × 60 × 160 mm *1.02 × 2.36 × 6.3 in*
Mounting position	vertical

Order information

Order number	Designation
11500610	ST-102 for progressive and single-line systems

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
6408 EN

Control unit

ST-102P

Description

The ST-102P one-channel lubrication control centre is designed for the control and monitoring of lubrication systems in 12V DC or 24V DC vehicles. It supports single-line and dual-line lubrication systems. All lubrication configurations can be set in the field by the user. The ST-102P casing has an IP 65 rating.

Features and benefits

- Designed for control and monitoring in 12/24 V DC lubrication systems
- Reliable and durable, one-channel lubrication controller
- Supports single-line and dual-line lubrication systems
- All lubrication configurations can be set in the field by user
- IP 65 rating

Applications

- Control of lubrication systems with pneumatic pump SKF 40PGAS and electrical pump SKF Minilube
- Small excavators
- Wheel loaders,
- Trucks and buses

Technical data

Function principle	control unit
Operating temperature	–40 to +80 °C *–40 to +176 °F*
Operating voltage	12 or 24 V DC (10,5 to 32 V DC)
Pump output control	max. 5 A
Protection class	IP 65
Self-setting fuse	4 A on printed circuit board
Time, cycle settings:	
Pressurization time	1 to 20 min
Interval time	5, 10...120 min
Interface	1-button user interface, 3 LEDs
Dimensions	67 × 80 × 170 mm *2.64 × 3.14 × 6.7 in*
Mounting position	vertical

Order information

Order number	Designation
11500608	ST-102P-PS TIMER

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
13165 EN

Control unit

84501

Description

Model 84501 program timer is used to control the lubrication cycle frequency of air-operated, single-stroke pumps. The timer turns pump on/off at programmed intervals via a 3-way or 4-way air solenoid valve (not included) installed in the air line to the pump. It is capable of retaining memory for three hours during machine shut down or power failure. Timing is suspended during power interruptions. This feature eliminates over-lubrication due to pre-lube when machine is frequently started and stopped. Using two programmable jumper pins, four options are available with the memory and prelube feature.

Features and benefits

- Program timer controls lubication cycle frequency of air-operated, single-stroke pumps
- Timer turns pump on/off via solenoid air valves in programmed intervals
- Retains memory for three hours during machine shut down or power interruption
- Suspended timing during power interruptions eliminates over-lubrication due to pre-lube when machine is frequently started and stopped

Applications

- Cement industry
- Food and beverage
- Assembly lines
- Conveyors

Technical data

Order number	**84501**
Function principle	control unit
Operating temperature	–18 to +54 °C; *0 to +130 °F*
Operating voltage	120/230 VAC
Operating voltage frequency	50/60 Hz
Switch capacity	120 VAC: 5 A 230 VAC: 1,5 A
Off-time cycle	min. 20 sec; max. 24 h
Off-time pumping	min. 10 sec; max. 1 min 24 sec
Prelube on time	40 sec
Protection class	NEMA 1
Standards	UL, CSA
Dimensions	173 × 210 × 125 mm *7 × 8 × 5 in*
Mounting position	vertical

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Control unit

84015

Description

Model 84015 is a 12/24 V DC-powered, solid-state controller for lubrication systems. It is microprocessor-based and can be used for automatic lubrication systems on mobile equipment or where AC power is not available. Its rugged construction with liquid- and dust-tight enclosure includes a manual push-button for remote initiation of a lubrication cycle. The controller always will start with an "off-time" period.

Features and benefits

- 12/24 V DC-powered, solid-state controller
- Microprocessor-based
- For automatic lubrication systems on mobile equipment
- Rugged construction with liquid- and dust-tight enclosure

Applications

- Construction machinery
- Delivery trucks
- Buses, vehicles

Technical data

Order number	**84015**
Function principle	control unit
Operating temperature	–18 to +55 °C; *0 to +131 °F*
Operating voltage	24 V DC, (10-30 V DC)
Operating current	25 mA [1]
Switch capacity	5 A
Off-time cycle	min. 2,5 min; max. 80 min
Off-time pumping	fixed: 75 sec
Protection class	NEMA 12
Off-time (cycle) [2]	min. 90 sec max. 80 min
On-time (pumping)	fixed, 75 sec
Dimensions	79 × 133 × 76 mm *3.1 × 5.2 × 3 in*
Mounting position	vertical or horizontal

1) Less load
2) Available selections are 2.5, 5, 10, 20, 40 or 80 min

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Control unit

85520

Description

Model 85520 is a microprocessor-controlled, 120 V AC unit. It is fully programmable and can be used either as a timer or a controller. Controllers have a wider off-time range than timers and a memory switch to turn pre-lube option on or off. The controller is used to program the cycle frequency of a lubrication pump. Lubrication cycles are determined by the setting of internal switches, and the cycle times are selected to meet system requirements. During the "on" time, the air to the pump solenoid will be energized.

Features and benefits

- Microprocessor-controlled, 120 V AC unit
- Simple adjustment via dip switches and rotary switches
- Fully programmable
- Can be operated in timer or controller mode

Applications

- Paper converting
- Plastic processing
- Printing
- Packaging
- Metalworking
- Material handling equipment

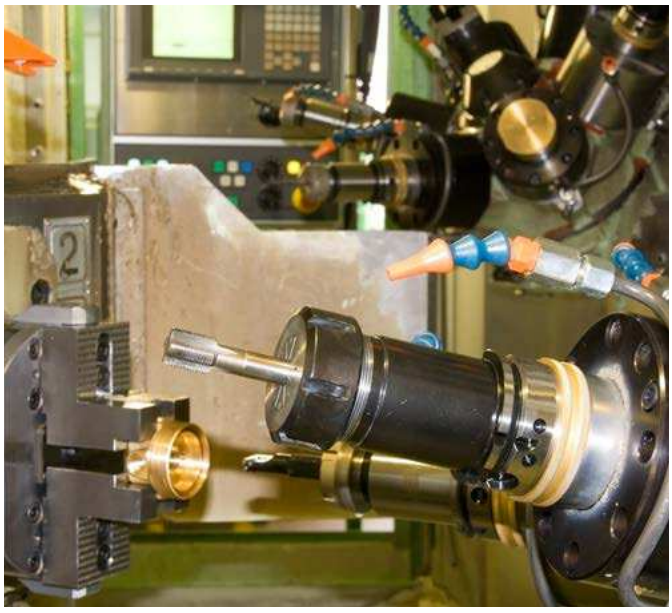
Technical data

Order number	**85520**
Function principle	control unit
Operating temperature	–25 to +65 °C; *–13 to 150 °F*
Operating voltage	120 V AC
Operating voltage frequency	50/60 Hz
Current consumption	20 mA (less external load)
Relay contact load	120 V AC: 2 amps inductive load
Relay contact alarm	120 V AC: 2 amps inductive load
Off-timecycle	min. 30 sec; max. 30 h
Off-time pumping	min. 30 sec; max. 5 min
Protection class	NEMA 12
Dimensions	125 × 191 × 89 mm *5 × 7.5 × 3.5 in*
Mounting position	vertical

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Control unit

85525



Description

Model 85525 is a microprocessor-controlled, 120 V AC unit that includes a pressure switch and mounting brackets. It is fully programmable and can be used either as a timer or a controller. Controllers have a wider off-time range than timers and a memory switch to turn pre-lube option on or off. The controller is used to program the cycle frequency of a lubrication pump. Lubrication cycles are determined by the setting of internal switches, and the cycle times are selected to meet system requirements. During the "on" time, the air to the pump solenoid will be energized. The enclosed pressure switch senses supply line pressure rise/fall to signal system operation to controller or system alarm.

Features and benefits

- Microprocessor-controlled, 120 V AC unit
- Includes pressure switch and brackets
- Simple setting via dip switches and rotary switches
- Fully programmable
- Can be operated in timer or controller mode

Applications

- Paper converting
- Plastic processing
- Printing
- Packaging
- Metalworking
- Material handling equipment

Technical data

Order number	**85525**
Function principle	control unit
Operating temperature	–25 to +65 °C; *–13 to +150 °F*
Operating voltage	120 V AC
Operating voltage frequency	50/60 Hz
Operating current	20 mA (less external load)
Relay contact load	2 amps inductive load at 120 V AC
Relay contact alarm	2 amps inductive load at 120 V AC
Off-time (cycle)	min. 30 s, max. 30 h
On-time (pumping)	min. 30 s, max. 5 min
Protection class	NEMA 12
Dimensions	125 × 191 × 89 mm; 5.0 × 7.5 × 3.5 in
Mounting position	vertical
Pressure switch	**69630**
Protection class	housing and UL-listed switching elements: NEMA 3

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Control unit

LMC 101

Description

LMC 101 is a universal control and monitoring device for single-line and progressive lubrication systems. In single-line systems, pressure switches or pressure transducers can be installed at the pump and/or end of the supply line. While designed for off-the-road and mobile equipment use, the controller can be used for any low-voltage lubrication application. Timer or controller mode can be set for both systems. The device features various alarm condition settings, including cycle frequency or alarm triggers. Programming, data logging and reporting are possible, including system resets, downloads to controllers, lubrication activity, lubrication cycles and alarms. The controller must be programmed via USB connection to PC. In timer mode, the lubrication cycle ends when pre-assigned time has expired. In controller mode, the lubrication cycle ends when pressure switch, pressure transducer or piston detector actuates. System allows pressure to dissipate to end of supply line once pressure at pump is reached.

Features and benefits

- Various alarm condition settings including cycle frequency and alarm triggers
- Programming, data logging and reporting, including system resets, downloads to controllers, lubrication activity, lubrication cycles and alarms
- Display: LEDs, pump on and system fault (alarm)
- Controller must be programmed via USB connection to PC
- Manual lubrication push-button

Applications

- Off-highway vehicles
- Mobile equipment use

Technical data

Function principle	control unit
IVoltage input	12 V DC and 24 V DC -20%/ +30%
Current consumption	60 mA (less external load)
Vent relay contact	20 A at 30 V DC
Pump relay contact	2 A at 30 V DC
Alarm relay contact	2 A at 30 V DC
Enclosure rating	NEMA 12
Operating temperature	–40 to +65 °C; *–40 to +150 °F*
Net weight	0,9 kg, *2 lbs*
Off-time adjustable	15 sec to 99 h
On-time adjustable	15 sec to 99 h
Lubrication systems	single-line and progressive systems
Enclosure size	209 × 127 × 89 mm *8.25 × 5 × 3.50 in*
Mounting dimensions	222 × 95 mm *8.75 × 3.75 in*

Order information

Order number	Designation
86535	LMC 101 control unit for single-line and progressive lubrication systems

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
15625 EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

Control unit

EOT-1/2 664-34135-6, 664-34135-7

Description

EOT-1 / EOT-2 are time controllers for lubrication pumps in single-line or progressive lubrication systems. EOT-1 has a fixed running time of 4 seconds and flexible pause time adjustments and, therefore, is suitable for chain lubrication. EOT-2 features flexible time settings. Both controllers are required if pumps without timers are used in lubrication systems or there is no customer-related request for pumps with an integrated pump controller. It also is suitable for retrofit installation. Simply set time using the red (running time) and a blue (pause time) switches and use the push-button to activate an additional lubrication cycle for easy and safe pump operation.

Features and benefits

- Time controller for installation in driver's cabin
- Suitable for retrofit
- Simple handling of time setting and function control

Applications

- Agriculture
- Chain lubrication systems

Technical data

Function principle	control unit
Supply voltage	12/24 V DC
Max. current draw	≤ 7 A
Protection class	IP 65 , SELV/PELV
Operating temperature	–25 to +70 °C; *–13 to +158 °F*
Noise suppression	class A VDE 0875 T11
Interference resistance	DIN EN 61000-6-1
Transient emissions	DIN EN 61000-6-3
Outputs	transistor/ no
EEPROM	non-dissipative storage of data
EOT 1	
Pause time	min. 5 sec, max. 75 min
Running time	4 sec, unvaried
EOT 2	
Pause time	min. 4 min, max. 15 h
Running time	min. 8 sec, max. 30 min
Factory setting	
EOT 1	
Pause time	15 sec
Running time	4 sec
EOT 2	
Pause time	6 min
Running time	4 sec
Dimensions	122 × 118 × 56 mm *4.8 × 4.6 × 2.2 in*
Mounting position	any

Order information

Order number	Designation
664-34135-6	EOT 1 controller for SKF Lincoln EOP pumps
664-34135-7	EOT 2 controller for one pump unit (not EOP)

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
951-181-005 EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

Control unit

LMC 2

Description

The LMC 2 is a controller for the electronic management and monitoring of lubrication systems. It combines the advantages of a specially developed printed circuit board (PCB) and a PLC in an economical, compact unit.

Features and benefits

- Integrated, flexible lubrication programs
- 8 inputs / 5 outputs; suitable for complex lubrication systems
- Time- or cycle-dependent control of lubrication intervals
- Can be interfaced with common field bus systems

Applications

- Lincoln and SKF progressive systems, single-line, dual-line and multi-line systems
- Railway lubrication and spray lubrication systems
- Food and beverage
- Chain lubrication systems like Cobra and PMA

Technical data

Function principle	electronic control unit
Operating temperature	–10 to +70 °C; *+14 to +158 °F*
Inputs	max. 8 digital inputs
Outputs	4 relay outputs, 1 electronic
Supply voltage	depending on model: 230 V AC, 24 V DC
Protection class	IP 54
Dimensions	200 × 120 × 90 mm *7.9 × 4.7 × 3.5 in*
Mounting position	any

Order information

Order number	Designation
236-10567-6	LMC 2 230 AC (230 V AC)
236-10567-5	LMC 2 24 DC (24 V DC)

For use with electrically driven, 3-phase pump, a motor starter must be ordered separately.

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
14004 EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

Control unit

LMC 301

Description

The LMC 301 is a compact, modularly expandable control and monitoring device. The device is equipped with an LCD display and six functional keys for programming, parameter setting and signalization. The user is guided through the setting menu. Also, there is a simple-to-use PC software for parameter setting and diagnostics available.

Features and benefits

- Integrated, flexible lubrication programs
- Basic device with 10 digital inputs, of which two can be used analogously, and eight outputs
- Up to seven extension modules can be added, whereby each module has 10 E 8 A just like the basic device
- Three lubrication pumps can be controlled and monitored, each of which provides up to three lubrication circuits
- Single modules are connected by a bus interface

Applications

- Cement ans steel industry
- Mining; stationary and mobile excavators
- Food and beverage

Technical data

Function principle	electronic control unit
Operating temperature V AC	–10 to +50 °C; *+14 to +122 °F*
Operating temperature V DC	–40 to +70 °C; *–40 to +158 °F*
Inputs	10 count, short-ciruit
Outputs	8 counts, relay outputs NO-contact 8 A, 2 of which up to 20 A
Supply voltage	depending on model: 90-264 V AC, 24 V DC ± 20%
Protection class	IP 65
Dimensions	270 × 170 × 90 mm *10.7 × 6.7 × 3.5 in*
Mounting position	vertical

Order information

Order number	Designation
086500	LMC 301; 24 V DC, master, incl. LCD display
086501	LMC 301; 100-240 V AC, master, incl. LCD display
086502	LMC 301; 24 V DC, I/O board, slave, without display
086503	LMC 301; 100-240 AC, I/O board, slave, without display

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
15967 EN, 951-150-029 EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

LMC 301 - Accessories

LMC 301 motor relay assembly

Order number	Description
236-10850-7	with motor starter 0,4–0,6 A
236-10850-8	with motor starter 0,6–1,0 A
236-10850-9	with motor starter 1,0–1,6 A
236-10980-6	with motor starter 2,4–4,0 A

LMC 301 housing

Order number	Description
086504	door housing, complete
086505	cable USB

General LMC 301 accessories

Order number	Description
	PG-M20 Cable gland kit, IP 65
086506	Multiple cable gasket set (3 x)
086507	Cable gasket set (3 x)
	Cable glands PG-M20; complete, with cap nut, cable gasket set, screw plug cartridge
3515-10-6020	Cable gasket set; 2-wire, ∅ 0.6 mm
3515-10-6620	Cable gasket set; 4-wire, ∅ 0.5 mm
3515-10-7620	**Blind plug**
3515-10-6320	Gasket
3515-10-6120	Counter nut
	Conduit glands, IP 65, with flexible metal tube (FMC), UL approved
3515-07-6120	Conduit glands AMG-M 20 x 1,5; UL 514B
3515-10-2021	Counter nut M 20 x 1,5
3515-07-2022	Protection hose, liquid-proof protective; UL 360 (sold by the metre, when ordering specify the required length)
179-990-486	Fuse, blade-type, FK1 3A (32 V) according to ISO 8820-3
236-11066-1	Battery, 3 V lithium button cell, model CR3032
www.skf.com/LMC301	**LMC 301 software,** free download

[1] The installation of the cable glands and cable sets to be provided and done by the customer. The customer is responsible for proper installation.

Control unit

LRM 2

Description

SKF's LRM2 lubrication remote monitor is designed for use with lubrication systems that cannot be checked daily due to the nature or position of the specific application. Compatible with oil or grease, the monitor can be used on single-line, dual-line and progressive lubrication systems. The LRM2 can communicate with a pump or group of pumps on the same type of lubrication system. LRM utilizes a SIM card similar to those found in cell phones and tablets to send and receive text messages via iOS or android mobile devices or via e-mail to a computer. The monitoring system can transmit alert messages to a random number of e-mail or mobile phone contacts. These contacts can be grouped based on the message type. The LRM2 features two digital inputs and outputs and sends both low-level and fault messages. Also, the monitor can be used to start an additional lubrication cycle and can be reset by sending messages from the mobile device. In addition, you can access system information by using your web browser without having to install special software. The LRM is suitable for wind energy, railroad wayside, cable car and wastewater treatment applications, as well as other industries.

Features and benefits

- Two digital inputs and outputs
- Antenna is packed inside housing; optional external antenna can be ordered
- LRM2 module is available without housing for mounting in existing control box

Applications

- Wind energy generators
- Wastewater treatment applications

Technical data

Function principle	control unit with remote control
Operating temperature	-30 to +70 °C; *-22 to +158 °F*
Storage temperature	-40 to +70 °C; *-40 to +158 °F*
Air humidity	0–95%
Protection class	IP 66
Screwed cable gland	M16
Clamping zone of cable strand	∅4–10 mm; *0,16–0,39 in*
LRM2 clamping zone	0,25–2,5 mm; *0.0098–0.098 in*
Supply voltage	12–24 V DC (∓ 20%)
Power consumption	max. 3 W
Min. installation space	420 × 220 × 350 mm
Dimensions	
LRM 2 without enclosure	150 × 90 × 61 mm; *10.67 × 6.73 × 10.31 in*
Enclosure	271 × 171 × 262 mm *16.53 × 8.66 × 13.78 in*
Mounting position	any

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions are available on SKF.com/lubrication.
PUB LS/P2 17887 EN; 951-181-022-EN

Control unit

LRM 2

Identification code

L	R	M	2	–		–			–		0	0

Lubrication Remote Monitor 2

Country code

E = Europe and Asia (no UL/CSA/FCC)

Pump / product family

0 = P203, P603, P653 (without coupling relays)
1 = KFG (with coupling relays and always in enclosure) (2 coupling relays)
2 = If 2 AC pumps are switched to one LRM (4 coupling relays)
3 = If 3 AC pumps are switched to one LRM (6 coupling relays)

Programming

1 = Joint empty signal and fault signal (on KFG or P-series)
2 = Separate empty signal and fault signal (only on P-series, not with KFG pumps)

Enclosure

1 = with enclosure
2 = base unit only, without enclosure, no antenna

Order example

LRM2-E-01-100

- Lubrication Remote Monitor 2
- For use in Europe and Asia
- Pump versions P203, P603, P653
- Joint empty signal and fault signal
- With enclosure

Antenna

Order number	Designation
236-11335-8	2G/3G Magnetic base antenna (3 m length)


S13
100
150
2000
S
50
1000
200
3000
psi
bar
3600
0
250


LINCOLN
mode


SET
SKF


LINCOLN
S1
AL
S2
M

Overview of pressure sensors

Mechanical pressure sensors with digital output signal

Product	Lubricant oil/fluid	grease	Pressure ranges		Operating temperature		Voltage		Contact type	Page
			bar	*psi*	° C	*° F*	V DC	V AC		
DSA	•	–	1–30	*14.5–435*	+10 to +60	*+50 to +140*	–	250	change-over	170
DSD	•	–	0,5–45	*7.25–653*	-30 to +100	*-22 to +212*	36	–	change-over	172
69630	•	•	19–207	*275–3 000*	-25 to +65	*-13 to +149*	–	125/250/480	NO/NC	176
DSB	–	•	20–300	*290–4 350*	-25 to +80	*-13 to +176*	30	–	change-over	174
234-10825-8	•	•	100–400	*1 450–5 800*	-25 to +85	*-13 to +185*	30-250	125–250	change-over	177

Digital pressure sensors with digital output signal

Product	Lubricant oil/fluid	grease	Pressure ranges		Operating temperature		Voltage		Contact type	Page
			bar	*psi*	° C	*° F*	V DC	V AC		
DSC2	•	–	0–40	*0–580*	-10 to +80	*+14 to+176*	18–30	–	change-over	178
DSC3	•	–	0–100	*0–1 450*	-25 to +80	*-13 to +176*	9–35	–	change-over	179
234-11145-3/4/5/9	•	•	0–400	*0–5 800*	-25 to +125	*-13 to +257*	18–36	–	NO/NC	180
234-10330-4	•	–	0–600	*0–8 700*	-20 to +85	*-4 to +185*	24	–	NO/NC	181
234-13161-5/9	•	•	0–600	*0–8 700*	-25 to +80	*-13 to +176*	20-32	–	NO/NC	182
234-11272-4	•	•	10–600	*145–8 700*	-25 to +100	*-13 to +212*	18-32	–	NO/NC	183
DSC1	•	–	0–40	*0–580*	-10 to +80	*+14 to+176*	10–32	–	change-over	184
247333	•	–	0–276	*0–4 000*	-29 to +82	*-20 to +180*	10–30	–	transducer	185

Pressure sensor

DSA

Description

SKF pressure switches of the DSA series monitor the pressure of a centralized lubrication system to assess and help to ensure its proper function. Important monitoring parameters in an intermittently operated centralized lubrication system with single-line metering devices are pressure buildup, pressure head and pressure reduction.

Features and benefits

- Inexpensive mechanical diaphragm pressure switches
- Micro switch is designed as a change-over switch and can be used as both a normally closed contact (NC) and a normally open contact (NO)
- Switches are available for rising and falling pressures from 1 to 30 bar *(14.5 to 435 psi)* and have non-adjustable increments

Applications

- Machine tools
- Printing machines
- Wind
- Vehicle
- Steel and heavy industries

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
1-1701-EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

Technical data

Function principle	pressure switch
Lubricant	oil and fluid grease NLGI 000, 00, 0 oiled compressed air
Operating temperature	+10 to +60 °C; *+50 to +140 °F*
Operating pressure [1]	max. 45 bar; *max. 650 psi*
Switching pressure range	1 to 30 bar; *14.5 to 435 psi*
Switch type	micro switch
Contact type	change-over
Contact rating	max. 125 VA
Switch current	min. 2 mA , max. 300 mA
Switching rate	max. 30 per min
Switching voltage	max. 250 V AC / 30 V DC
Electrical connection [2]	DIN EN 175301-803, plug
Connection fitting	ø 6 mm; connector DIN 3862, for solderless pipe union, plug connector for pipe
Materials:	
Housing	PA6 6GF30
Contact	AuAg25Pt6
Membrane	FKM (FPM)
Protection class with cable box	IP 65
Safety class	II
Dimensions	min. 76 × 120 × 41 mm max. 83 × 129 × 41 mm *min. 3.0 × 4.7 × 1.6 in* *max. 3.3 × 5.1 × 1.6 in*
Mounting position	any

1) A pressure-regulating valve must be installed in the system to prevent operating pressure from exceeding the permissible level
2) M 12x1 circular plug, only for design with electrical connection center

Pressure sensor

DSA

Identification code

D S A 1 - _ _ _ W – _ _ _ A

Product series DS

Pressure switch type A

Switching direction

S = switch on increasing pressure
F = switch on decreasing pressure

Rated switching pressure

01 = 1 bar
02 = 2 bar
03 = 3 bar
05 = 5 bar
08 = 8 bar
12 = 12 bar
20 = 20 bar
25 = 25 bar
30 = 30 bar

Type of contact

W = change-over

Pressure port

1 = DIN 3862, ø 6 mm for solderless pipe union
2 = plug connector for pipe ø 6 mm

Position of electrical connection

M = middle
R = right
L = left

Electrical connection

1 = DIN EN 175301-803 A (DIN plug)
2 = M12×1 circular plug (only for design with electrical connection in center)

Switching voltage, max.

A = 250 V AC, 30 V DC

Pressure sensor

DSD

Description

DSD sensors are single, mechanical-diaphragm pressure switches. They are used for pressure monitoring and are dependent upon the mechanical design of resulting pressure and preloaded spring force of the pressure spring. Under pressure, a pressure plunger carries the contact washer and moves it to the opposing contact and closes the electrical circuit. If the pressure is reduced by the amount of hysteresis, the switch opens again. On an NC contact, contacts are made in the opposite way. In single-line systems, it can be integrated into metering devices at the end of the lubrication line.

Features and benefits

- Available for a pressure rating from 0 to 45 bar in fixed increments
- Electrical connection is established via screwed contacts, tab connectors, circular connectors or rectangular plug connectors
- Pressure monitoring, dependent upon the mechanical design of resulting pressure and preloaded spring force of the pressure spring
- Mechanical switch can be used as both a normally closed contact (NC) and a normally open contact (NO)

Applications

- Machine tools, printing machines, vehicles

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
1-1701-EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

Technical data

Function principle	pressure switch
Lubricant	oil and fluid grease NLGI 000, 00, 0
Operating temperature	-30 to +100 °C; *-22 to +212 °F*
Operating pressure	static: max. 300 bar; *max. 4 350 psi* dynamic: max. 150 bar; *max. 2 175 psi*
Switching pressure	0,5 to 45 bar; *7.25 to 653 psi*
Switch type	mechanical diaphragm pressure switch
Contact type	NO, NC (change-over with rectangular plug connector only)
Contact rating	max. 18 VA, 90 VA, 100 VA
Switching voltage/current	36 V DC / 2.5 A / 0,5 A 250 V AC / 5 A
Electrical connection	M 3 or M 12 × 1 or DIN EN 175301-803-A
Pressure port	M10 × 1 taper
Materials:	
Housing	steel, galvanized, Cr6-free
Contact	silver plated
Membrane	NBR
Protection class	IP 65
Dimensions	depending on model, ø × h 27,7 × 50 mm; *1.09 × 1.97 in* 31,2 × 85 mm; *1.23 × 3.35 in*
Mounting position	any

Pressure sensor

DSD

Identification code D S D _ - A _ _ _ _ N – _ _ A 1 _

Product series DS

Pressure switch type D

Manufacturer marking

1 = marking 1 (only with electrical connection 1)
3 = marking 3 (only with electrical connection 2–4)

Type A

Rated switching pressure

0005 = 0,5 bar, *7 psi*
0020 = 2 bar, *29 psi*
0030 = 3 bar, *44 psi*
0080 = 8 bar, *116 psi*
0120 = 12 bar, *174 psi*
0200 = 20 bar, *290 psi*
0280 = 28 bar, *405 psi*
0450 = 45 bar, *653 psi*

N = Membrane material NBR

Type of contact

NC = closed (only with electrical connection 1–3 available)
NO = open (only with electrical connection 1–3 available)
CO = change-over (only with electrical connection 4 available)

Contact material

A = silver contacts

Pipe thread

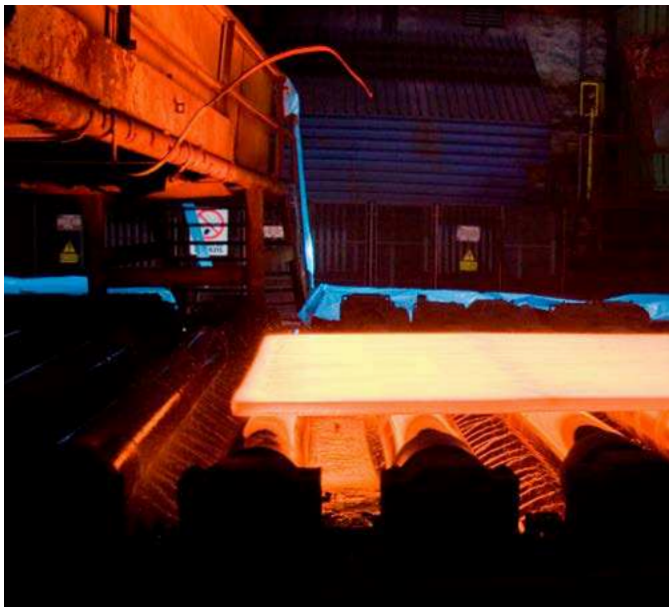
1 = M10×1 taper

Electrical connection

1 = screwed contacts M 3
2 = tab connector 6,3×0,8/screwed contacts M 3
3 = circular connector M12×1
4 = rectangular plug connector DIN EN 175301-803-A (only as change-over (CO) available)

Pressure sensor

DSB1



Description

SKF pressure switches of product series DSB are mechanical piston pressure switches that are specially designed for use with NLGI 1-2 greases. The location of the actuating piston inside the pressure switch housing helps to ensure a continuous exchange of grease around the measuring point (pressurization point between grease and actuating piston). This reliably prevents the same grease from being pressurized repeatedly, which could cause grease bleeding (separation of the soap skeleton of the grease from the stored oil). Pressure switches of product series DSB are designed for corrosivity category C3 or C5M per ISO 12944.

Features and benefits

- Adaptable to VR lubricant metering devices due to same hole pattern, wall distance and connections
- Micro switch is designed as a change-over switch; can be used as both a normally closed contact (NC) and a normally open contact (NO)
- Available for rising and falling pressures from 20 to 300 bar in 10-bar increments
- No grease bleeding at measuring point
  Pressure switch permits continuous lubricant flow without dead space
- Suitable for use with unstable greases with a tendency to separate into soap and oil under high pressure

Applications

- Machine tools
- Printing machines
- Wind
- Vehicle
- Steel and heavy industries

Technical data

Function principle	pressure switch
Lubricant	grease NLGI 1, 2
Operating temperature	–25 to +80 °C; *–13 to +176 °F*
Operating pressure	max. 300 bar; *4 350 psi*
Operating voltage	max. 30 V AC; max. 36 V DC
Operating current	max. 50 mA, min. 1 mA
Breaking capacity	max. 1,2 VA
Mechanical service life	10^5 switching cycles
Pressure port	G 1/4 (F)
Electrical connection	connector socket 3+PE: DIN EN 175 301-803 A cable: ø 4.5 to 7 mm; *ø 0.177 to 0.275 in*
Switch type	micro switch
Contact type	change-over
Switching pressure range	20 to 300 bar; *290 to 4 350 psi*; increasing and decreasing
Materials:	
Housing	aluminum, anodized
Contact	silver alloy, hard gold plating
Protection class	IP 65; DIN EN 60529
Dimensions	depending on model min. 60 × 105 × 76 mm; max. 150 × 153 × 76 mm; *min. 2.36 × 4.13 × 2.99 in* *max. 5.90 × 6.02 × 2.99 in*
Mounting position	any
Certification	Germanischer Lloyd (GL)

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
1-1701-EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

Pressure sensor

DSB1

Identification code D S B 1 - _ _ _ _ _ _ _ – 1 _ – 0 1

Product series DS

Pressure switch type B

Pressure switch I

S = switch on increasing pressure
F = switch on decreasing pressure

Rated switching pressure I

02 = 20 bar; *290 psi*
03 = 30 bar; *435 psi*
04 = 40 bar; *580 psi*
... (in 10-bar increments up to)
30 = 300 bar; *4 350 psi*

Pressure switch II

0 = no pressure switch
S = switch on increasing pressure
F = switch on decreasing pressure

Rated switching pressure II

00 = no pressure switch
02 = 20 bar; *290 psi*
03 = 30 bar; *435 psi*
04 = 40 bar; *580 psi*
... (in 10-bar increments up to)
30 = 300 bar; *4 350 psi*

Measurement connector

A = measurement connector for pressure gauge M16×2
G = with pressure gauge 250 bar; 3 625 psi
H = with pressure gauge 400 bar; 5 800 psi
X = no measurement connector

Electrical connection

1 = DIN EN 175301-803 A (DIN plug)

Design

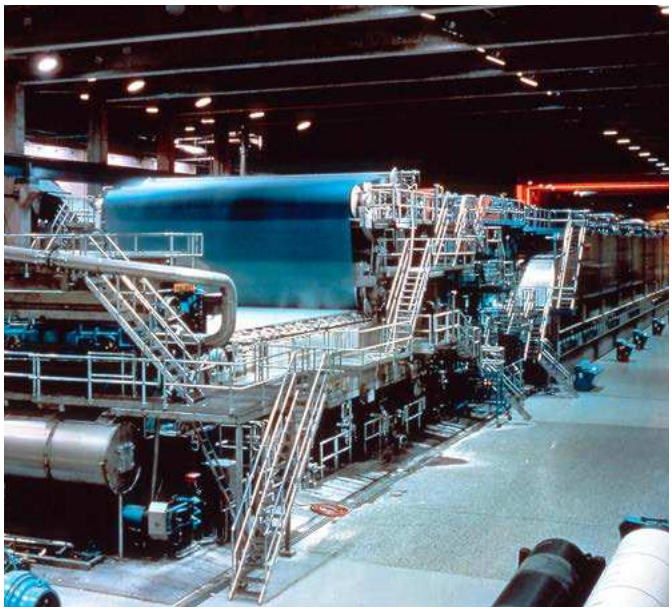
A = standard, based on corrosivity category C3 per ISO 12944, certified by Germanischer Lloyd
B = based on corrosivity category C5M per ISO 12944, certified by Germanischer Lloyd, suitable for offshore applications

Design key

01 = basic design (with thread G 1/4)

Pressure sensor

69630



Description

Pressure switch 69630 senses supply line pressure when pressure is rising or falling. One single contact signals system operation to controller or system alarm.

Features and benefits

- Simple pressure switch
- Adjustable pressure ranges for decreasing and increasing pressures to match system requirements
- Use as single pressure switch or in a system with controller and solenoid valve

Applications

- Paper converting
- Plastic processing
- Printing
- Packaging
- Metalworking
- Material handling equipment

Technical data

Order number	**69630**
Function principle	pressure switch
Operating temperature	–25 to +65 °C *–13 to +150 °F*
Switching capacity	125, 250 or 480 V AC: 10 A 6 V DC: 15 A 24 V DC: 5 A 250 V DC: 0,3 A
Operating pressure:	
decreasing	max. 190 bar *max. 2 775 psi*
increasing	max. 207 bar *max. 3 000 psi*
Pressure port	1/4 NPTF (F)
Electrical connection	27/32 in hole for 1/2 in; conduit connector
Protection class	housing and UL-listed switching elements: NEMA 3
Dimensions	57 × 146 mm *2.25 × 5.75 in*
Mounting position	vertical

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:

442832

3D

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Pressure sensor

234-10825-8

Description

This pressure switch reliably monitors pressure in single-line lubrication systems at a pre-adjusted pressure value. When adjusted value is reached, pressure switch opens or closes an electric circuit via a defined piston stroke (depending on pressure power and pre-load spring). A micro switch can be used for DC or AC voltage. The switch's housing can be pivoted up to 360°. The pre-adjusted switching point pressure value is set at the factory.

Features and benefits

- Simple, mechanically operated pressure switch
- Designed as a change-over pressure switch
- Monitors a pre-adjusted pressure value
- Suitable for DC and AC voltage
- Pivotable housing up to 360°
- Maintenance free

Applications

- Machine tools
- Construction machinery
- Wind energy
- Vehicle
- Steel and heavy industries

Technical data

Order number	**234-10825-8**
Function principle	rotatable pressure switch
Lubricant	oil and fluid grease NLGI 000, 00
Operating temperature	–25 to +85 °C *–40 to +185 °F*
Operating pressure	max. 400 bar *max. 5 800 psi*
Switching pressure	100 to 400 bar *1 450 to 5 800 psi*
Adjustability	under pressure
Operating voltage	adjustable: 30 to 250 V DC; 125; 250 V AC
Load resistance	0,25-5 A
Load inductive	0,25-5 A
Switch type	micro switch with spring-loaded piston
Contact type	change-over
Contact electrical	plug connector DIN72585 ø 2,5 mm
Material:	
Housing	zinc-coated steel, UR
Contact electrical	electroplated silver gilt
Protection class	IP 67, IP 6K9K
Dimensions	30 × 74 mm; *1.18 × 2.91 in*
Mounting position	any, but preferably vertical

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pressure sensor

DSC2

Description

DSC2 sensors are electronic pressure switches with an integrated digital display for relative pressure measurement. They are used primarily for pressure monitoring. Depending on the design, they also can assume control functions. Pressure switch points, pressure indication and the switching logic can be configured and programmed easily. The four-digit, digital display that indicates switching with LEDs. DSC2 can operate in switching point, hysteresis and window function modes. The switching mode can be programmed separately for each output.

Features and benefits

- Available for rising and falling pressures from 0 to 100 bar in 0.5-bar increments
- Micro switch is designed as a change-over switch; can be used as both a normally closed contact (NC) and a normally open contact (NO)
- Four-digit, digital display indicates switching with LEDs
- Can operate in switching point, hysteresis and window function modes
- Diagnostic output based on the DESINA specification
- UL certification

Applications

- Machine tools
- Printing machines
- Wind
- Vehicle
- Steel and heavy industries

Technical data

Order number	**DSC2–A100E–2A2B**
Function principle	pressure switch
Lubricant	oil and fluid grease NLGI: 000–0
Operating temperature	–10 to +80 °C *+14 to 176 °F*
Operating pressure	max. 300 bar *max. 4 350 psi*
Switch type	micro switch
Contact type	change-over
Operating voltage	18 to 30 V DC
Power consumption	max. 35 mA
Output signal	2, PNP/NPN
Vibration resistance	20 g (10–2 000 Hz)
Service life	100 × 10^6 pressure changes
Material:	
Housing	aluminum, stainless steel
Control panel	polyester film
Electrical connection	M12 × 1, 4-pin
Pressure port	G 1/4 (F)
Protection class	IP 67
Dimensions	34 × 90,7 × 49,4 mm *1.33 × 3.57 × 37.4 in*
Mounting position	any

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
1-1701-EN

3D
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Pressure sensor

DSC3

Description

DSC3 sensors are electronic pressure switches with an integrated digital display for relative pressure measurement. They are used primarily for pressure monitoring. Depending on the design, they also can assume control functions. Pressure switch points, pressure indication and the switching logic can be configured and programmed easily. The display is a pivoted, four-digit, digital display. DSC3 can be integrated into lubrication line. It operates in switching point, hysteresis, and window function modes. The switching mode can be programmed separately for each output.

Features and benefits

- Available for rising and falling pressures from 0 to 100 bar in 0.5-bar increments
- Micro switch is designed as a change-over switch; can be used as both a normally closed contact (NC) and a normally open contact (NO)
- Easy to install into a lubrication line
- Pivoted, four-digit, digital display
- Can operate in switching point, hysteresis and window function modes
- Programmming lock to protect against unauthorized adjustment of drive
- Switching displayed using LEDs

Applications

- Machine tools
- Printing machines
- Wind
- Vehicle
- Steel and heavy industries

Technical data

Order number	**DSC3–A100K–3A2B**
Function principle	pressure switch
Lubricant	oil and fluid grease NLGI: 000–0
Operating temperature	–25 to +80 °C *–13 to 176 °F*
Operating pressure	max. 300 bar *max. 4 350 psi*
Switch type	micro switch
Contact type	change-over
Operating voltage	9 to 35 V DC
Power consumption	max. 35 mA
Output signal	2, PNP transitor stages
Vibration resistance	20 g (5–500 Hz)
Service life	100 × 10^6 pressure changes
Material:	
Housing	plastic
Electrical connection	M12 × 1, 4-pin
Pressure port	via t connector, 2 × G 1/8 (F)
Protection class	IP 67
Dimensions	42 × 115 × 40 mm *1.65 × 4.53 × 1.57 in*
Mounting position	any

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
1-1701-EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

Pressure sensor

234-11145-3, -4, -5, -9

Description

These maintenance-free electronic pressure sensors are suitable for pressure measurements for gases and fluids. They are user friendly and can be applied easily in standard or superior applications. The space-saving housing is pivotable up to 320° for optimal readability of the 4-digit, digital display. One or two switching outputs and an analog output signal for switching point and hysteresis. Both can be adjusted via push buttons. Different value units such as bar, mbar, psi or MPa can be selected.

Features and benefits

- Menu-guided adjustments via 2 push buttons
- Pre-adjustable hysteresis
- Programmable parameters, password protected
- Reverse polarity protection of the supply voltage, excess voltage, override and short circuit protection are provided
- Compact housing with 320° pivot
- For standard and superior applications

Applications

- Marine, off-shore applications
- Wind, vehicle, steel and heavy industries

Technical data

Function principle	digital pressure switch
Lubricant	oil and fluid grease NLGI 000–00, grease NLGI 1 ,2
Operating temperature	–25 to +125 °C; *–134 to +185 °F*
Operating pressure	max. 600 bar; *max. 8 700 psi*
	234-11145-5:
	max. 400 bar; *max. 5 800 psi*
Operating voltage	18–36 V DC
Operating current	max. 500 mA
Current draw	≤ 50 mA
Output signal	1 or 2 × PNP; 1 analog, digital, NO or NC adjustable
Switching frequency	max. 200 Hz
Switching point adjusted	**234-1145-5**: 175 bar; *2 465 psi*
Material:	
Housing	PA6.6, stainless steel, FKM
Measuring cell	ceramics Al203
Apapter	stainless steel
Electrical connection	M12 × 1; 4 pin plug
Pressure port	G 1/4 or G 3/8; DIN3852
Protection class	IP 67; EC 60529
Dimensions	min. 34 × 94 × 49 mm
	max. 34 × 134,5 × 49 mm
	min. 1.34 × 3.7 × 1.9 in
	max. 1.34 × 5.3 × 1.9 in
Mounting position	any

Order information

Order number	Designation
234-11145-3	1 × PNP, 4-20 MA, with adapter G 1/4 and connector
234-11145-4	1 × PNP, 4-20 MA, basic model
234-11145-5	2 × PNP, 0-20 MA, with adapter G 1/4 and connector, front flushed
234-11145-9	1 × PNP, 4-20 MA, with adapter G3/8 and connector

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pressure sensor

234-10330-4

Description

This electronic pressure switch has a 4-digit, digital display, two switching outputs and an analog output signal for switching point and hysteresis. Both can be adjusted via push buttons. The water-proofed housing is pivotable up to 290° for optimal readability of digital display. The pressure switch is virtually maintenance free.

Features and benefits

- Menu-guided adjustments via 3 push buttons indicating status of outputs
- Peak value storage
- Adjustable hysteresis and absorption
- Programmable parameters
- Password protected
- Reverse polarity and overvoltage protected; short-circuit proof

Applications

- Machine tools
- Printing machines
- Wind
- Vehicles
- Steel and heavy industries

Technical data

Order number	**234-10330-4**
Function principle	digital pressure switch
Lubricant	oil, fluid grease NLGI 00, 000, 0, grease NLGI 1 ,2
Operating temperature	–20 to +85 °C ; *–4 to +185 °F*
Operating pressure	max. 1 000 bar; *max. 14 500 psi*
Analog output signal	0/4–20 mA, apparent ohmic resistance ≤ 500 Ω
Operating voltage	15–30 V DC, nominal 24 V DC
Signal output type	PNP-Transistor
Switching current	max. 0,7 A
Current consumption	< 100 mA
Switching cycle.	≥ 20 Mio.
Electrical connection	M12 × 1; 5 pin
Pressure port	G 1/4 (BSPP)
Material:	
Housing	stainless steel 1.4404, NBR
Control panel	zinc die casting, surface treated
Protection class	IP 67
Dimensions	39,5 × 105,5 × 46,3 mm *1.55 × 4.15 × 1.82 in*
Mounting position	any

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pressure sensor

234-13161-...

Description

This compact, maintenance-free electronic pressure switch has a 3-digit, digital display, one switching output and an analog output signal for switching point and hysteresis. Both can be adjusted via push buttons. For optimum adaptation to a particular application, the instrument has many additional adjustment parameters, e.g. switching delay times, NO and NC function of the outputs.

Features and benefits

- Integrated pressure sensor with thin-film strain gauge on stainless steel membrane
- 3-digit, digital display
- Independently adjustable switch-back hysteresis and switching point
- Reverse polarity protection of the supply voltage, excess voltage, override and short-circuit protection are provided
- Password protected
- Directly installable via G 1/4 adapter into pressure line

Applications

- Marine. off-shore applications
- Wind, vehicles, steel and heavy industries

Technical data

Function principle	digital pressure switch
Lubricant	oil and fluid grease NLGI 0–000, grease NLGI 1 ,2
Operating temperature	–25 to +80 °C; *–13 to +175 °F*
Operating pressure	**234-13161-5:** max. 600 bar; *max. 8 700 psi* **234-13161-9:** max. 250 bar; *max. 3 625 psi*
Operating voltage	20–32 V DC
Current consumption	approx. 100 mA (without switching outlet)
Electrical connection	plug DIN 43650 (3pin+ PE) or plug 4-pin binder 714, M18 × 1
Protection class	IP 65
Dimensions	35 × 119 × 48 mm *1.37 × 4.68 × 1.89 in*
Mounting position	any

Order information

Order number	Designation
234-13161-5	1 × PNP, 4-20 MA, G 1/4, with digital display, operating pressure max. 600 bar; *max. 8 700 psi*
234-13161-9	1 × PNP, 4-20 MA, G 1/4, with digital display, operating pressure max. 250 bar; *max. 3 625 psi*

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pressure sensor

234-11272-4

Description

The electronic pressure switch with internal stainless steel diaphragm, suits for pressure control in automatic single-line lubrication systems. It has a 4 digit 7 segment digital display, two solid state contacts or two solid state contacts plus one analog output for switching point and hysteresis. All contacts can be adjusted via push buttons. The pressure switch is virtually maintenance free.

Features and benefits

- Alphanumeric 4-digit 7 segment LED display
- Microprocessor controlled
- Self monitoring with error display
- Scalable analog output
- Programmable parameters via keypad
- Adjustable password protection
- Revers polarity and overvoltage protected, short-circuit proof max 60 VDC temporary
- Rugged stainless steel construction
- Vibration and shock-proof, longterm stability

Applications

- Machine tools
- Chemical technics
- Wind, vehicle, steel and heavy industries
- Automation

Technical data

Order number	**234-11272-4**
Function principal	electrically operated dual digital pressure switch
Lubricant	oil and fluid grease NLGI 00, 000, 0 grease NLGI 1, 2
Operating temperature	–25 to +100 °C ; *–13 to +212 °F*
Operating pressure	10 to 600 bar; *145 to 8702 psi*
Operating elements	3 easy-response push buttons
Protection class	IP 65 with plug
Pressure port	G 1/4 M
Electrical connection	M12 × 1; for 4 pin or 5 pin plug
Current output	4-20 mA, apparent ohmic resistance 600 Ω at 24 V DC
Power supply	18-32 V DC reversed polarity protected (SELV, PELV)
Digital display	4-digit 7 segment LED display
Power consumption	approx. 50 mA at 24 V DC without load
Material:	
Wetted parts	stainless steel 1.4301
Electronics housing	aluminum die-cast
Seals	FKM
Dimensions	75 × 130 × 55 mm *2.95 × 5.12 × 2.16 in*
Mounting position	vertical

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Pressure sensor

DSC1

Description

DSC1 pressure switches are electronic pressure switches with integrated digital display for relative pressure measurement. They are used primarily for pressure monitoring. Depending on the design, they also can assume control functions. Pressure switch points, pressure indication, and the switching logic can be configured and programmed easily. A backlit, four-digit, digital display indicates switching with LEDs. DSC1 can operate in switching point, hysteresis and window function modes. The switching mode can be programmed separately for each output.

Features and benefits

- Available for rising and falling pressures from 0 to 40 bar in 0.2-bar increments
- Micro switch is designed as a change-over switch, can be used as both a normally closed contact (NC) and a normally open contact (NO)
- Backlit, four-digit digital display indicates switching with LEDs on a backlit
- Can operate in switching point, hysteresis and window function modes
- Encodable access protection
- Digital and analog output

Applications

- Machine tools
- Printing machines
- Wind
- Vehicle
- Steel and heavy industries

Technical data

Order number	**DSC1–A040A–1A2A**
Function principle	pressure switch
Lubricant	oil and fluid grease NLGI 000, 00, 0
Operating temperature	–10 to +80 °C *+14 to +176 °F*
Operating pressure	max. 100 bar *max. 1 450 psi*
Switch type	micro switch
Contact type	change-over
Operating voltage	10 to 32 V DC
Power consumption	max. 50 mA
Output signal	2, PNP transistor stages
Vibration resistance	10 g (5-500 Hz)
Service life	100 × 10^6 pressure changes
Material:	
Housing	aluminum, stainless steel
Control panel	polycarbonate
Electrical connection	M12 × 1, 5-pin
Pressure port	G 1/8 (F)
Protection class	IP 65
Dimensions	34 × 90,7 × 49,4 mm *1.33 × 3.57 × 37.4 in*
Mounting position	any

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
1-1701-EN

Pressure sensor

247333

Description

The 24733 analog pressure transducer signals actual system pressure to a monitoring controller. It can be installed in end of single-line metering device manifolds or by the use of adapters. Comes with 1,8 m (72 in), shielded, shielded 24-gauge connecting wire. Maximum length of wire between transducer and monitor is 9,1 m *(30 ft)*.

Features and benefits

- Analog pressure transducer signals actual system pressure from 0 bar to 276 bar *(0 to 4 000 psi)*
- Complete unit with 1,8 m *(72 in)*, shielded, 24-gauge connecting wire
- Installable on end of single-line metering device manifolds or by the use of adapters
- Sturdy, easy-to-handle product
- Cost-saving alternative to high-end sensors

Applications

- Metalworking
- Material handling equipment
- Off-road applications
- Mobile equipment use
- Food and beverage

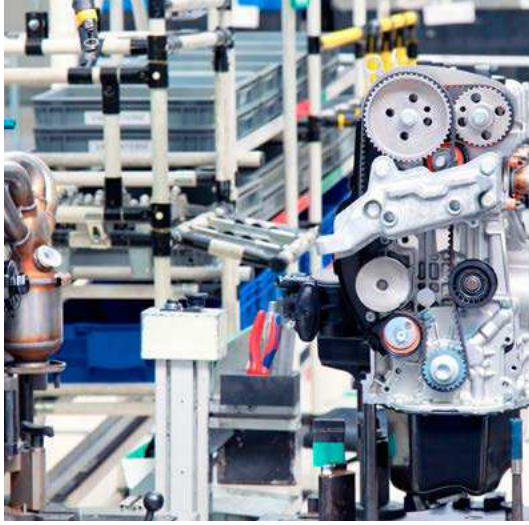
Technical data

Order number	**247333**
Function principal	analog pressure transducer
Lubricant	oil and fluid grease; NLGI 000, 00, 0; grease: NLGI 1, 2
Switching pressure range	0 to 275 bar *0 to 4 000 psi*
Accuracy	±1%
Operating pressure	max. 515 bar *max. 7 500 psi*
Operating temperature	–29 to +82 °C *–20 to +180 °F*
Electrical input	10 to 30 V DC
Voltage output	1-6 V DC
Offset	1 V DC
Enclosure	NEMA 4X Rating
Pressure port	1/4 NPT (m)
Electrical connection	24 AWG 360° PVC shielded UL approved
Materials	stainless steel
Dimensions	16 × 76,2 mm; *0.625 × 3 in*
Mounting position	any

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.


SKF
Power
GS304P
Signal
CE
1 BN
2 WH
4 BK
3 BU
PNP

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Overview of flow monitors and sensors

Digital flow sensors with digital output signal

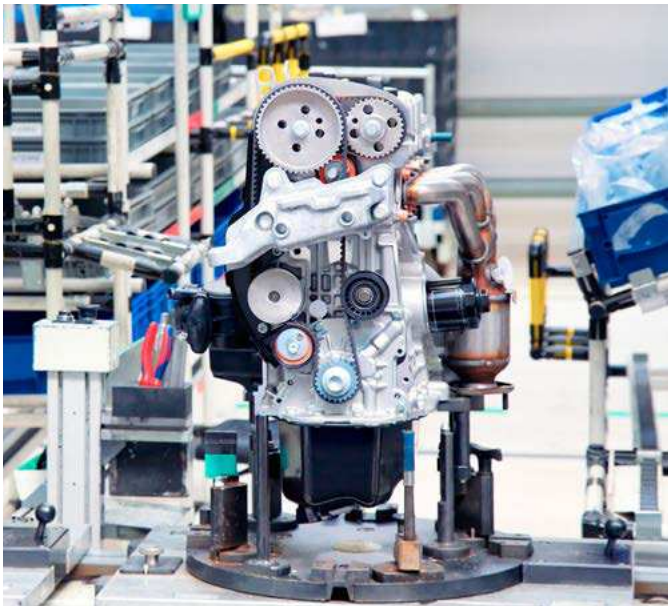
Product	Lubricant oil/fluid	grease	Function type	Operating temperature		Voltage		Page
				° C	° *F*	V DC	V AC	
GS204P	•	–	Digital oil flow sensor	+10 to +50	*+50 to +122*	24	–	188

Hose connection monitor

Product	Lubricant oil/fluid	grease	Function type	Operating temperature		Voltage		Page
				° C	° *F*	V DC	V AC	
HCC	•	•	Monitoring device for hose connections	-50 to +70	*-58 to +158*	12/24	–	189

Flow sensor

GS304P



Description

Flow sensors keep an eye on the flow of oil from a metering point to the lubrication point, metering out a small amount of oil for only a short period of time. They are suitable for intermittent, centralized lubrication systems e. g. with piston metering devices, metering elements, injection oilers, oil and air centralized lubrication systems.

Features and benefits

- Provide simple control
- Monitor flow of lubricant from the metering point to the lubrication point
- Meter out a small amount of oil for only a short period of time

Applications

- Machine tools
- Automotive manufacturing
- Industrial assembly and automation

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
1-1704-EN

3D
skf-lubrication.partcommunity.com/3d-cad-models

Technical data

Order number	**GS304P**
Function principle	flow sensor
Measuring principle	calorimetrical
Lubricant 1)	oil (10 to 2 000 mm^2/s)
Metering quantity	0,01 - 0,6 cm^3/pulse *0.0006 - 0.03 in^3/pulse*
Clock frequency 2)	max. 4 pulse/min
Operating temperature	+10 to +50 °C, *+50 to +122 °F*
Operating pressure	max. 40 bar; *580 psi*
Rated voltage	24 V DC
Residual ripple	10%
Working range UA	18 to 30 V DC
Max. power consumption IE	25 mA
Pulse output	3 s
Load current IA for GS300	max. 10 mA
for GS304	max. 500 mA per output
Output protection	short-circuit protection
Built-in plug	circular connector with M12×1 screw plug
Fluid connection	M 8x1 mm, port tapped for solderless Ø 4 mm tube connection
Dimensions	95 × 50 × 20 mm *3.74 × 1.96 × 0.78 in*
Mounting position	directly upstream of lubrication point
Vibration resistance	20 g (DIN / IEC 68-2-27, 10-2000 Hz)
Impact resistance	50 g (DIN / IEC 68-2-27, 11 ms)

1) Sensor needs 30 sec. of warm-up time
2) The use of oils containing corrosive and/or abrasive additives may impair sensor function and possibly damage the sensor

Hose connection control unit

HCC

Description

The hose connection control (HCC) is intended to monitor electrically conductive, high-pressure lubrication hoses for line breakage. If there is a fault in the main line or feed lines, the unit alerts the machine operator immediately. Operation of the HCC is not affected by line lengths, ambient temperature, pressure differential or pressure losses. Utilizing non-conductive lubricants or hydraulic fluids, this monitoring system has an operating pressure of up to 300 bar *(4 350 psi)* and can be used in temperatures ranging from –40 to +70 °C *(–40 to +158 °F)*.

Features and benefits

- Immediately detects hose ruptures
- Expandable at any time
- Easy retrofit in existing lubrication systems
- Monitors difficult-to-access hoses to lubrication points
- Common LED signal of all connected hoses on the display

Applications

- Construction and mining machines; cranes, forklifts
- Wood-handling and agriculture machine

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
16966 EN, 951-170-232

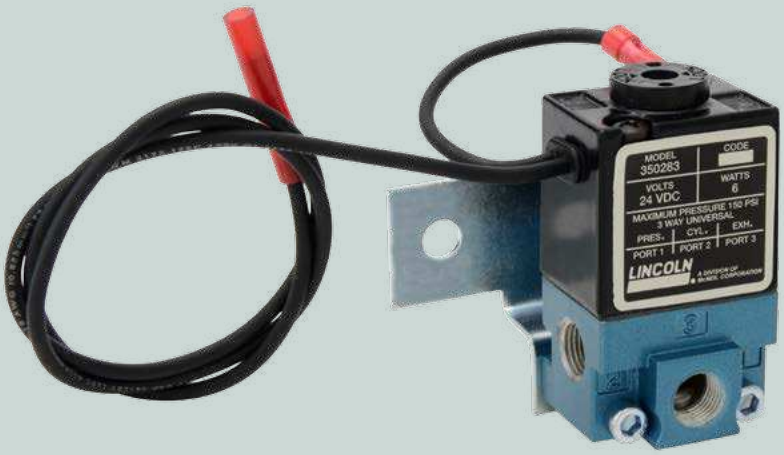
3D
skf-lubrication.partcommunity.com/3d-cad-models

Technical data

Function principle	control and monitoring device for hose connections
Operating temperature	Isolator: –50 to +70 °C; *–58 to +158 °F* Controller: –25 to +70 °C; *–13 to +158 °F* Controller storage: –40 to +70 °C; *–40 to +158 °F*
Power supply	12/24 V DC
Monitored hose per monitoring unit	max. 15 pieces at 12 V DC max. 24 pieces at 24 V DC
Positive ok signal	12/24 V PNP
Signal cable to one cut-off connector	20 m; *65 ft*
Signal cable at cut-off	approx. 150 mm; *5.90 in*
Protection class	IP 65
Dimensions	100 × 85 × 40 mm *3.93 × 3.34 × 1.57 in*

Order information

Order number	Designation
236-10986-1	HCC, evaluation unit
236-10153-3	HCC, with cable 20 m
532-34839-2	HCC, endlink HCC DN 8-10L-E
532-37731-1	basic kit consisting of above three parts
532-34839-6	HCC, endlink HCC DN 4-6L-E
532-34839-3	HCC, interlink HCC DN 8-10L-I
532-34839-5	HCC, Interlink HCC DN 4-6L-I


MODEL
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PORT 1
PORT 2
PORT 3
LINCOLN

Overview of solenoid valves

Solenoid valves

Product	Type	Operating pressure max.		Operating temperature		Voltage		Page
		bar	*psi*	° C	*° F*	V DC	V AC	
350241	3-way	10,3	*150*	-18 to +60	*0 to 140*	–	110–240	192
350242	3-way	10,3	*150*	-18 to +60	*0 to 140*	–	110–240	192
350244	4-way	10,3	*150*	-18 to +49	*0 to 120*	–	110–240	192
350245	4-way	10,3	*150*	-18 to +49	*0 to 120*	–	110–240	192
350282	3-way	10,3	*150*	-18 to +60	*0 to 140*	12	–	193
350283	3-way	10,3	*150*	-18 to +60	*0 to 140*	24	–	193
253-14076-6	3/2-way	0,5–16	*7.3–232*	-10 to +55	*14 to 131*	–	110	194
253-14076-7	3/2-way	0,5–16	*7.3–232*	-10 to +55	*14 to 131*	–	230	194
525-32085-1	3/2-way	0–400	*0–5 800*	-20 to +60	*-4 to +140*	24	–	195
525-32086-1	3/2-way	0–400	*0–5 800*	-20 to +60	*-4 to +140*	–	110	195
525-32087-1	3/2-way	0–400	*0–5 800*	-20 to +60	*-4 to +140*	–	230	195
161-110-031	2/2-way	max. 500	*max. 7 250*	-25 to +80	*-13 to +176*	24	–	196
161-140-050	4/2-way	max. 320	*max. 4 350*	-25 to +80	*-13 to +176*	24	220	197

Solenoid valve

35024 ...

Description

Electric solenoid-operated air valves 350241 to 350245 operate as 3-way or 4-way solenoid air valves. They are used to operate single-stroke or reciprocating-stroke, air-controlled pumps in single-line systems. Timer- and pressure-controlled air is supplied to the pumps, activating air-powered forward strokes and spring- (3-way) or air-powered (4-way) return strokes. In doing so, pumps discharge lubricant to the connected metering devices.

Features and benefits

- Timer- and pressure-controlled pump operation
- Use as 3-way or 4-way solenoid valves
- For operation of single-stroke or reciprocating-stroke pumps
- Flexible usage selectable on electrical V AC power requirements

Applications

- Mining and mineral processing
- Heavy machines

Technical data

Function principle	
Model 350241, 350242	3-way, solenoid-operated air valve
Model 350244, 350245	4-way, solenoid-operated air valve
Operating temperature	
Model 350241, 350242	–18 to +60 °C, *0 to +140 °F*
Model 350244, 350245	–18 to +49 °C, *0 to +120 °F*
Operating pressure	max. 10 bar; *150 psi*
Operating voltage	110–240 V AC
Current	8,4 A
Current inrush	
Model 350241, 350244	0,11 A
Model 350242, 350245	0,055 A
Current holding	
Model 350241, 350244	0,7 A
Model 350242, 350245	0,35 A
Air inlet/outlet	1/4 NPT (F)
Conduit connection	1/2 NPS (F)
Mounting position	any

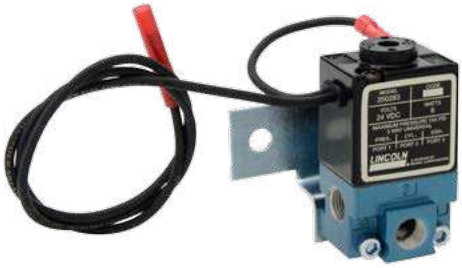
Order information

Order number	Designation	Type
350241	110 V AC, 50 Hz, 120 V AC, 60 Hz, 8,4 VA	3-way
350242	220 V AC, 50 Hz, 240 V AC, 60 Hz, 8,4 VA	3-way
350244	110 V AC, 50 Hz, 120 V AC, 60 Hz, 8,4 VA	4-way
350245	220 V AC, 50 Hz, 240 V AC, 60 Hz, 8.4 VA	4-way

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

Solenoid valve

350282, 350283



Description

Electric solenoid-operated air valves 350282 and 350283 operate as DC 3-way solenoid air valves. They are used to operate single-stroke, air-controlled pumps in single-line systems. Timer- and pressure-controlled air is supplied to the pumps, activating air-powered forward strokes and spring- (3-way) return strokes. In doing so, pumps discharge lubricant to the connected metering devices.

Features and benefits

- Timer- and pressure-controlled pump operation
- Use as 3-way solenoid valves
- For operation of single-stroke pumps
- Flexible usage selectable on electrical 12 or 24 V DC power requirements

Applications

- Mining and mineral processing
- Heavy machines

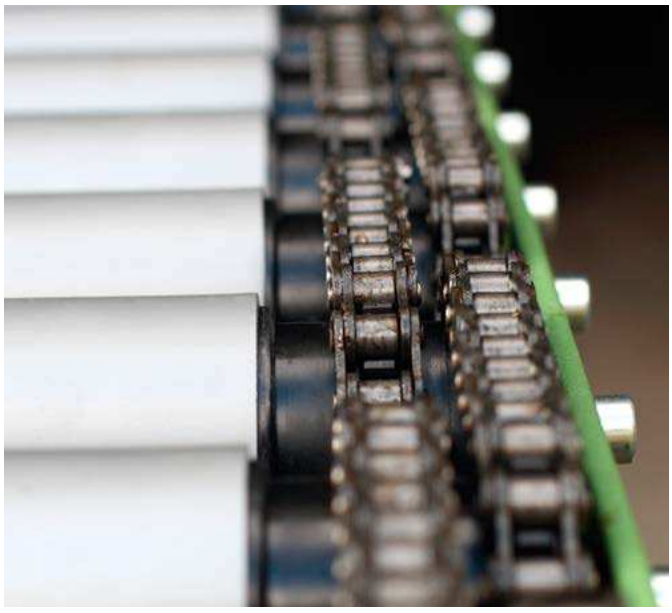
Technical data

Order number	**350282** **350283**
Function principle	3-way solenoid air valve
Voltage supply:	
Model 350282	12 V DC, 6 VA
Model 350283	24 V DC, 6 VA
Operating temperature	–18 to +60 °C, *0 to +140 °F*
Operating pressure .	max. 10 bar; *150 psi*
Air inlet/outlet	1/8 NPT (F)
Cv factor	0.18
Mounting position	any

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
442832

Solenoid valve

253-14076-X



Description

Pumps in single-line systems can be supplied and actuated with compressed air via servo-controlled, 3/2-way piston valves (magnetic valve). For function and operation of the valve, a minimum differential pressure of 0,5 bar is requested. The valve is equipped with a control for initiation and check of function. Currentless, the valve is open to outlet A. It has a smooth-running servo piston. A 3/2-way pilot valve (tilting armature valve) provides safe and reliable operation.

Features and benefits

- Simple to install; no extra parts required
- Service friendly manual control of function
- Medium, separated pilot valve for higher operational safety
- Ground-optimized piston design for low switching pressure
- Power-saving pulse inductor

Applications

- Conveyors, transportation systems
- Chain lubrication
- Spray systems

Technical data

Function principle	3/2-way solenoid air valve with servo piston
Initial state	outlet A open
Operating temperature	–10 to +55 °C *+14 to +131 °F*
Operating pressure	0,5–16 bar; *7.3–232 psi*
Supply voltage	
Model 253-14076-6	110 V AC, 50 Hz
Model 253-14076-7	230 V AC, 50-60 Hz
Power consumption	8 W
Protection class	IP 65
Air inlet	G 1/2
Air return connection	G 3/4
Nominal width	12 mm; *8.35 in*, socket
Materials	brass, NBR
Output connection	socket for cable ø 7 mm *ø 0.28 in*
Dimensions	179,5 × 76 × 33 mm *7.06 × 3 × 1.3 in*
Mounting position	any, especially impulse upward

Order information

Order number	Type	Operating voltage	Connection thread BSPP (F)
253-14076-6	3/2-way valve	110-120 V AC	G 1/2
253-14076-7	3/2-way valve	230 V AC	G 1/2

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
W-115-EN-1212

Solenoid valve

525-320 ...-1

Description

3/2-way solenoid valves are suitable to supply lubricant in different lubrication circuits and also are used as release valves. Each lubrication circuit can be connected to one pump outlet by switching off or switching on separately. Thereby, the pressure inlet is connected either to one or to the other circuit. Solenoid valves are equipped with a dry magnetic rotor and a conical seat valve. In their initial state, the valves always are open to the return line and are activated by a return spring. The current switching positions remain as long as current is switched on. Solenoid valves are switchable and resistant to compression in both flow directions.

Features and benefits

- Suitable to divide lubricant in different lubrication circuits on different time sequences
- Equipped with a dry magnetic rotor and a conical seat valve
- Switchable and resistant to compression in both flow directions

Applications

- Construction machinery
- Wind turbines
- Mining

Technical data

Function principle	3/2-way solenoid valve
Initial state	outlet B to R is open
Lubricant	oil, fluid grease and grease NLGI 0, 1, 2
Operating temperature	–20 to +60 °C *–4 to +140 °F*
Operating pressure	0–400 bar; *0–5 800 psi*
Flow rate	max. 2 400 cm^3/min *max. 146.5 in3/min*
Supply voltage	24 V DC, 110 V AC, 50 Hz 230 V AC, 50-60 Hz
Current draw	0,83 A; 0,2 A; 0,1 A
Rated power	20 W
Pressure connection	G 3/8
Protection class	IP 54
Isolation class	F
Materials	steel, aluminum
Dimensions	147 × 50 × 45 mm *5.78 × 1.96 × 1.77 in*
Mounting position	any

Order information

Order number	Type	Operating voltage	Connection thread BSPP (F)
525-32085-1	3/2-way valve	24 V DC	G 3/8
525-32086-1	3/2-way valve	110 V AC	G 3/8
525-32087-1	3/2-way valve	230 V AC	G 3/8

NOTE

Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
W-115-EN-1212

Solenoid valve

161-110-031

Description

The directional valves are used to control the flow of lubricants, e.g. to divide up a central lubrication system into a number of lubrication circuits (zoned actuation) or to switch between circulating and intermittently operated lubrication circuits. Valves for a maximum pressure of up to 45 bar can be used for single-line lubrication systems with metering devices. Valves for a pressure range of up to 300 or 500 bar also are suitable for progressive systems.

Features and benefits

- Directional valves for oil with a low or high effective viscosity and greases up to NLGI Grade 2
- 2-, 4- or 5-way valve switching functions selectable for zoned actuations
- For single-line systems with sectional supplying of lubricants dependent upon different times and quantities
- Manual action possible

Applications

- Paper industry
- Steel industry
- Heavy industry

Technical data

Order number	**161-110-031**
Function principle	2/2-way solenoid valve
Lubricant	oil and grease up to NLGI 2
Operating temperatures:	
Oil, 4–1 500 mm/s²	–40 to +80 °C; *–40 to +176 °F*
Grease, 700 mbar	–25 to +80 °C; *–13 to +176 °F*
Operating pressure	max. 500 bar, *max. 7 250 psi*
Hydraulic connector	G1/4
Materials	aluminum
Supply voltage	24 V DC
Rated current	0,67 A
Rated power	16 W, 5 W
Electrical connection	DIN EN175301-803
Protection class	IP 65 with plug
Dimensions	146,5 × 55 × 45 mm *5.77 × 2.17 × 1.77 in*
Mounting position	any
Dimensions	179,5 × 76 × 33 mm 7.06 × 3 × 1.3 in

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication: |
1-1703-EN

Solenoid valve

161-140-050

Description

These directional valves are used to control the flow of lubricants, e.g. to divide up a central lubrication system into a number of lubrication circuits (zoned actuation) or to switch between circulating and intermittently operated lubrication circuits. Valves for a maximum pressure of up to 45 bar can be used for single-line lubrication systems with metering devices. Valves for a pressure range of up to 300 or 500 bar also are suitable for progressive systems.

Features and benefits

- Directional valves for oil with a low or high effective viscosity and greases up to NLGI Grade 2
- 2-, 4- or 5-way valve switching functions selectable for zoned actuations
- For single-line systems with sectional supplying of lubricants dependent upon different times and quantities
- Manual action possible

Applications

- Paper industry
- Steel industry
- Heavy industry

Technical data

Order number	**161-140-050**
Function principle	4/2-way valve
Lubricant	oil and grease up to NLGI 2
Valve, basic position	sliding, open P to A
Operating temperatures:	
oil, 4-1 500 mm/s²	–40 to +80 °C; *–40 to +176 °F*
grease, 700 mbar	–25 to +80 °C; *–13 to +176 °F*
Operating pressure	max. 320 bar; *max. 4 350 psi*
Hydraulic connector	base plate G 1/4
Materials	aluminum
Supply voltage	DC and AC
Rated current	1,33 A at 24 V DC; 0,17 A at 220 V AC, 50 Hz
Rated power	16 W, 5 W
Electrical connection	DIN EN175301-803
Protection class	IP 65 with plug
Dimensions	148 × 58 × 45 mm *5.83 × 2.28 × 1.77 in*
Mounting position	any

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication:
1-1703-EN

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Important information on product usage
SKF and Lincoln lubrication systems or their components are not approved for use with gases, liquefied gases, pressurized gases in solution and fluids with a vapor pressure exceeding normal atmospheric pressure (1 013 mbar) by more than 0,5 bar at their maximum permissible temperature.

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