

BD

ISO 15407-1/2 (VDMA 24563) ISO 02 (18 mm) - ISO 01 (26 mm) Valves

- BDE = solenoid valves ISO 15407/2 with integrated electric connection
- **BDB** = solenoid valves ISO 15407/1 with M12 electric connection
- BDA = valves and solenoid valves ISO 15407/1 with standard electrical connection
- (without coils and connectors to be ordered separately)
- TC Serial communication system available for BDE series Modular sub-base ISO-VDMA Sub-base with increased capacity

Available ATEX version upon request

C € (€x) || 2Gc ||C T5 || 2Dc T100°C

TECHNICAL CHARACTERISTICS

Nominal Ø (mm)	18 mm = 6 , 26 mm = 8
Return	mechanical spring, pneumomechanical spring
Control	indirect electro - pneumatic, pneumatic
	pneumatic control = 10 bar max
Pressure	electric control = 9 bar max
Ways/Positions	3/2+3/2, 5/2, 5/3
Commutation system	spool
Fluid	50 µm filtered air, with or without lubrication
Fluid temperature	Max +50 °C
Ambient temperature	-20 ÷ +50 °C

Nominal flow rate (NI/min) for valves and solenoid valves side 18 mm (a)

		VDMA-ISO			Oversize		
Fittings:		Ø4	Ø6	Ø8	Ø4	Ø6	Ø8
	5/2	200	440	620	200	480	800
	5/3	200	440	580	200	460	720
	3/2+3/2	200	440	600	200	460	720

Nominal flow rate (NI/min) for valves and solenoid valves side 26 mm^(b) Sub-base in die-cast aluminium according to standard

	VDMA-ISO				Oversize				
Fittings:	Ø6	Ø8	Ø10	Ø12 ^(c)	Ø6	Ø8	Ø10	Ø12 ^(c)	
5/2	500	950	1200	1250	500	1050	1500	1700	
5/3	500	900	1100	1150	500	1050	1300	1400	
3/2+3/2	500	950	1150	1250	500	1050	1450	1650	

(a) = manifold sub-base 2 valve places and end plates with side connections in aluminium and fixing plate for fittings standard supplied with sub-base.

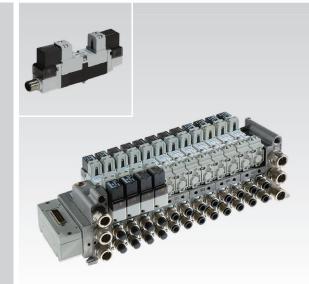
(b) = manifold sub-base 1 valve place and end plates with side connections in aluminium and fixing plate for fittings standard supplied with sub-base.

(c) = the external Ø of the G 3/8 fitting for tube Ø12 mm must not exceed 20 mm

CONSTRUCTIVE CHARACTERISTICS

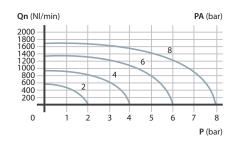
Body valve	acetalic resin with aluminium cover
Seals	nitrile rubber
Sub-base	die-cast alluminium
Actuators	technopolymer
Spool	aluminium
ELECTRIC CHARACTERISTIC	CS

Electropilot/Coil	A series/U05
Voltage	24 V DC (± 10%), 12 V DC upon request
Power consumption	2 W
Protection degree	IP65
Manual override	recessed button - 1 position



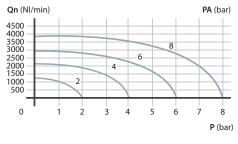
Flow rate characteristics

>> Valves and solenoid valves side 18 mm 5/2 Oversize sub-base for Ø8 mm tube



>> Valves and solenoid valves side 26 mm

5/2 Increased sub-base for Ø12 mm tube



P = Working pressure PA = Supply pressure

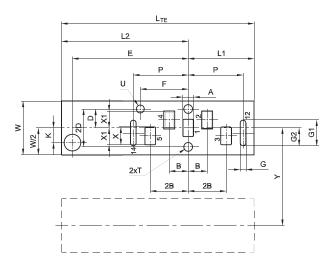
Qn = Nominal flow rate



ISO 15407 specifications

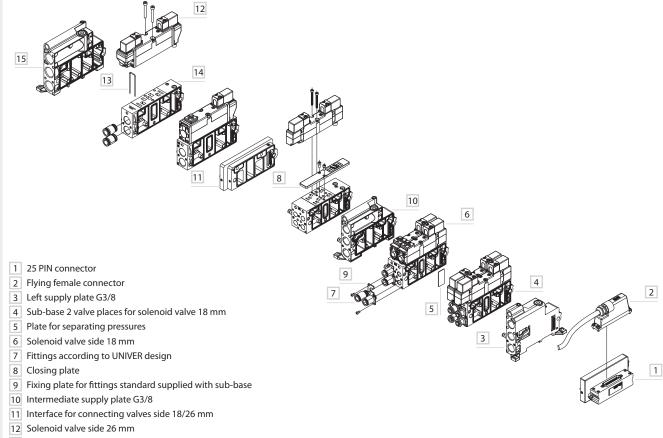
They establish the dimensions of the bearing surface and the minimum distance between two valve places, guaranteeing the interchangeability and possibility to include any valve providing it complies with above specifications.

>> Dimensioning of the bearing surface according to ISO 15407-1/2 specification with integrated electric connector



 \mathbf{Y} = Min. distance between two interface axes of the same dimension mounting on the same manifolds \mathbf{U} = Position bore, depth \mathbf{V}

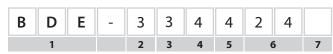
	Α	В	D	Е	F	G	G1	G2	К	L1	L2	LTE	Р	Т	U	V	W	Х	X1	Y
										min.	min.	min.					min.			
18 mm	3,5	7	6,25	50	17	2	8	6	3,35	25	55,5	80,5	20	M3	3,2	4	18	6,5	5,25	19
26 mm	5,5	9,5	9,5	58	24	3	13	9	7,35	33	63,5	96,5	27,5	M4	3,2	4	26	9	8,5	27



- 13 Clamping fork for fittings
- 14 Sub-base 1 valve place for solenoid valve 26 mm
- 15 Right supply plate G1/2



CODIFICATION KEY

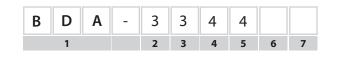


1 Series	2 Size	3 Туре	4 Control 14
 BDE = solenoid valves with integrated electric connection 24 V DC (including coil and connector) BDB = solenoid valves with integrated electric connection 24 V DC, with M12 connector (including coil and connector) 	3 = side 18 mm 4 = side 26 mm	2 = 5/2 3 = 5/3 c.c. 4 = 5/3 o.c. 5 = 5/3 p.c. 6 = 3/2+3/2 NC-NC 7 = 3/2+3/2 NC-NO 8 = 3/2+3/2 NO-NO	4 = electric amplified

5 Return 12	6 Coil voltage	7 Options
 0 = pneumomechanical spring 1 = mechanical spring 	24 = 24 V DC (standard) 12 = 12 V DC (upon request)	D = externally servoassisted electropilot

4 = electric amplified7 = electric not amplified

o.c. = open centres c.c. = closed centres p.c. = pressurized centre



1	Series	2 Size	3 Туре	4 Control 14	
	BDA = valves and solenoid valves (without coil and connectors to be ordered separately)	3 = side 18 mm 4 = side 26 mm	2 = 5/2 3 = 5/3 c.c. 4 = 5/3 o.c. 5 = 5/3 p.c. 6 = 3/2+3/2 NC-NC	 3 = pneumatic amplified 4 = electric amplified only DC 5 = electric amplified DC and AC 	3
			7 = 3/2+3/2 NC-NO 8 = 3/2+3/2 NO-NO		.VES
5	Return 12	6 Options	7 ATEX Options		AL
	0 = pneumomechanical spring 1 = mechanical spring	D = externally servoassisted electropilot	$\mathbf{X} = Atex$ (upon request)		>
	 2 = pneumatic not amplified 3 = pneumatic amplified 4 = electric amplified only DC 		See ATEX Catalogue for types and versions		

5 = electric amplified DC and AC

7 = electric non amplified only DC

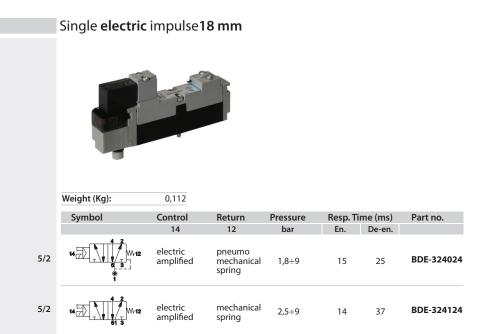
8 = electric non amplified DC and AC

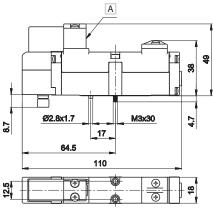
o.c. = open centres c.c. = closed centres p.c. = pressurized centre

>> Coils U05 side15 mm

Part no.	Nominal	voltage	Frequency	Power consumption					
				CC	W	CA	VA		
	DC v	AC v	HZ	rating	start	rating	start		
DD-040	-	24	50/60	-	-	2,3	3,2		
DD-042	12	-	-	2,5	2,5	-	-		
DD-050	-	48	50/60	-	-	2,3	3,2		
DD-051	24	-	-	2	2	-	-		
DD-052	24	-	-	2,5	2,5	-	-		
DD-060	-	110	50/60	-	-	3,5	3,2		
DD-070	-	230	50/60	-	-	2,3	3,2		

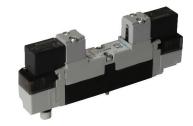
LED connector AM-5109/AM5105 24V DC 50/60 Hz It can rotate by 180° on the coil - IP65 - cable connection PG9





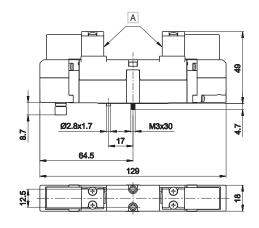
A Manual override

Double electric impulse 18 mm



0,131

Weight (Kg):

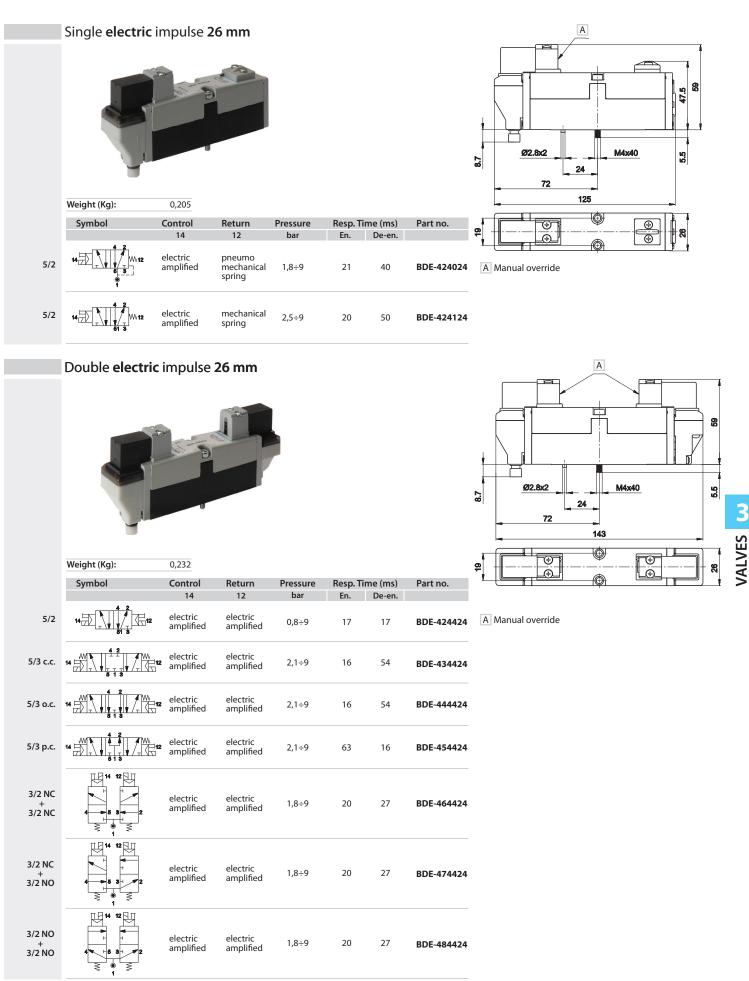


A Manual override

	Symbol	Control	Return	Pressure	Resp. Ti	me (ms)	Part no.
	-,	14	12	bar	En.	De-en.	
5/2		electric amplified	electric amplified	0,8÷9	16	16	BDE-324424
5/3 c.c.		electric amplified	electric amplified	2,1÷9	14	31	BDE-334424
5/3 o.c.		electric amplified	electric amplified	2,1÷9	14	31	BDE-344424
5/3 p.c.		electric amplified	electric amplified	2,1÷9	31	14	BDE-354424
3/2 NC + 3/2 NC		electric amplified	electric amplified	1,8÷9	17	22	BDE-364424
3/2 NC + 3/2 NO		electric amplified	electric amplified	1,8÷9	17	22	BDE-374424
3/2 NO + 3/2 NO		electric amplified	electric amplified	1,8÷9	17	22	BDE-384424

o.c. = open centres c.c. = closed centres p.c. = pressurized centres



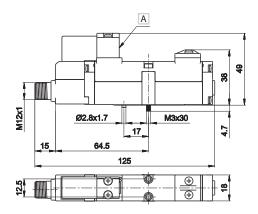




Single electric impulse18 mm



0,117



A Manual override

	Symbol	Control	Return	Pressure	Resp. Ti	me (ms)	Part no.
		14	12	bar	En.	De-en.	
5/2		electric amplified	pneumo mechanical spring	1,8÷9	15	25	BDB-324024
5/2		electric amplified	mechanical spring	2,5÷9	14	37	BDB-324124

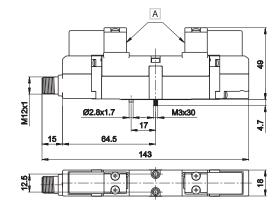
Double electric impulse18 mm

Weight (Kg):



	Weight (Kg):	0,136					
	Symbol	Control	Return	Pressure	Resp. Ti		Part no.
	4 2	14	12	bar	En.	De-en.	
5/2		electric amplified	electric amplified	0,8÷9	16	16	BDB-324424
5/3 c.c.		electric amplified	electric amplified	2,1÷9	14	31	BDB-334424
5/3 o.c.		electric amplified	electric amplified	2,1÷9	14	31	BDB-344424
5/3 p.c.		electric amplified	electric amplified	2,1÷9	31	14	BDB-354424
3/2 NC + 3/2 NC		electric amplified	electric amplified	1,8÷9	17	22	BDB-364424
3/2 NC + 3/2 NO		electric amplified	electric amplified	1,8÷9	17	22	BDB-374424
3/2 NO + 3/2 NO		electric amplified	electric amplified	1,8÷9	17	22	BDB-384424

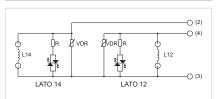
o.c. = open centres c.c. = closed centres p.c. = pressurize centres



A Manual override

ELECTRIC CHARACTERISTICS
Electric connector M12x1
IP 65 protection degree
24 V DC voltage
2,5 W nominal power
DD-052** series coil (without faston)
ED 100%
LED indicator

Available upon request other voltages max 48V DC

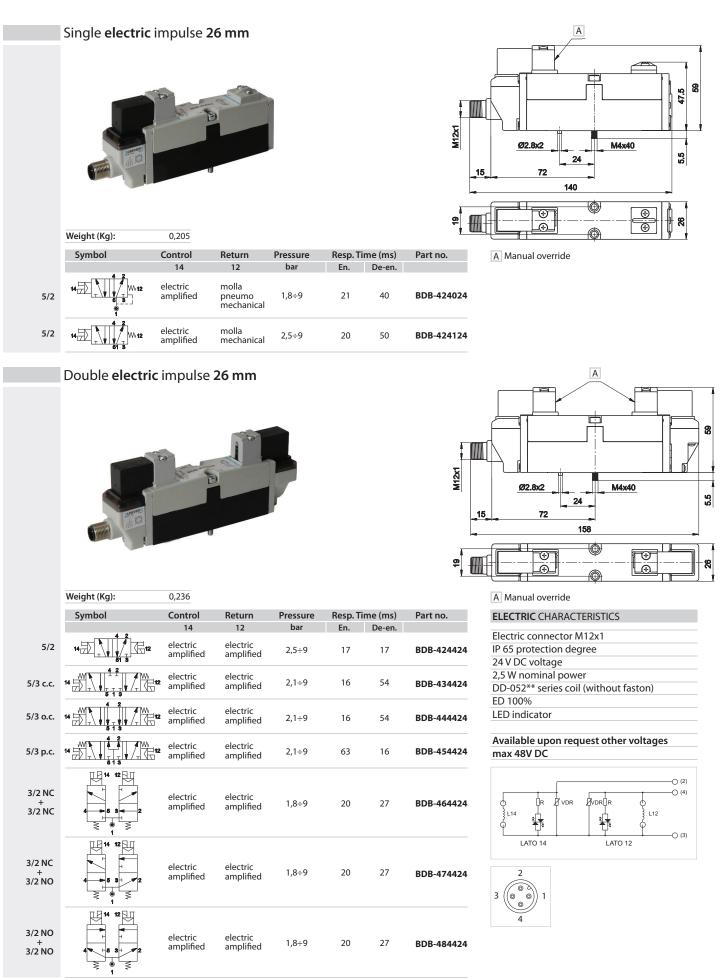




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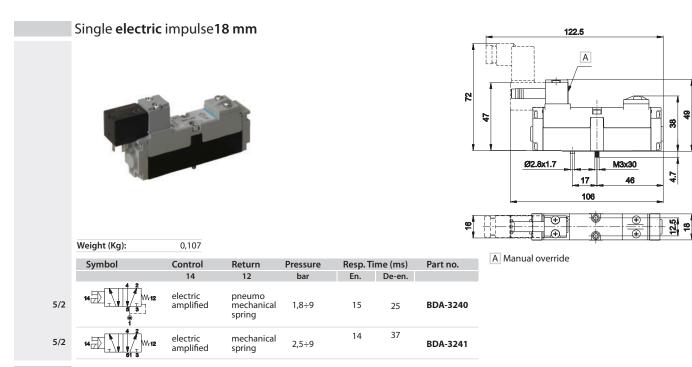


VALVES U



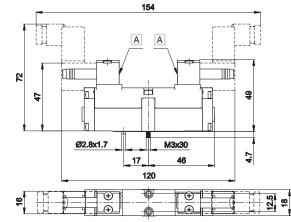
o.c. = open centres c.c. = closed centres p.c. = pressurize centres





Double electric impulse18 mm





A Manual override

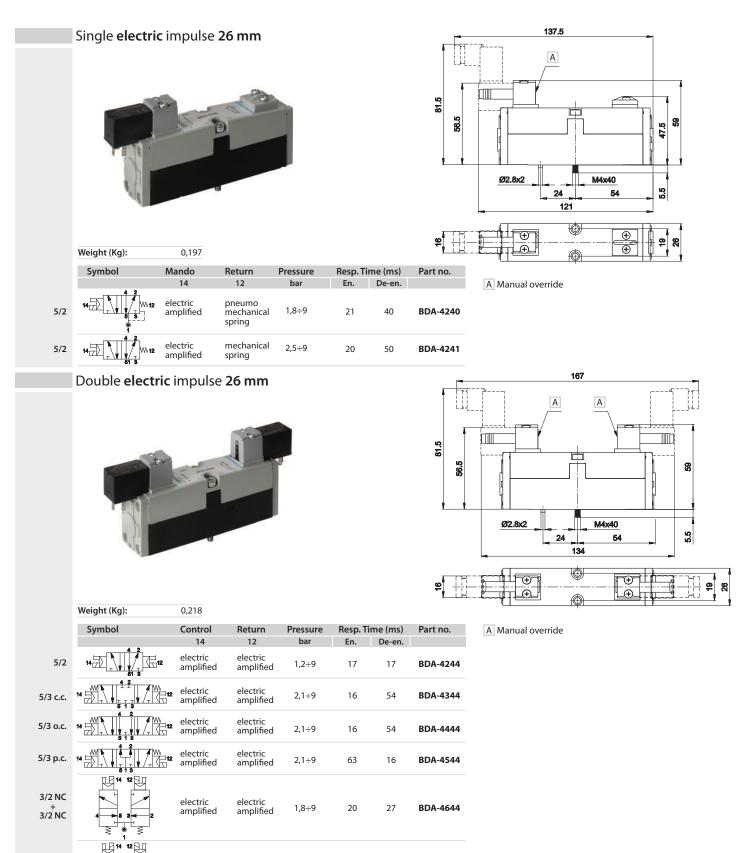
	Weight (Kg):	0,123					Ľ
	Symbol	Control	Return 12	Pressure bar	Resp. Ti En.	me (ms) De-en.	Part no.
5/2		electric amplified	electric amplified	0,8÷9	16	16	BDA-3244
5/3 c.c.		electric amplified	electric amplified	2,1÷9	14	31	BDA-3344
5/3 o.c.		electric amplified	electric amplified	2,1÷9	14	31	BDA-3444
5/3 p.c.		electric amplified	electric amplified	2,1÷9	31	14	BDA-3544
3/2 NC + 3/2 NC		electric amplified	electric amplified	1,8÷9	17	22	BDA-3644
3/2 NC + 3/2 NO		electric amplified	electric amplified	1,8÷9	17	22	BDA-3744
3/2 NO + 3/2 NO		electric amplified	electric amplified	1,8÷9	17	22	BDA-3844

o.c. = open centres **c.c.** = closed centres **p.c.** = pressurized centres

BDA solenoid valves are supplied without coils and connectors



VALVES 0



o.c. = open centres c.c. = closed centres p.c. = pressurized centres BDA solenoid valves are supplied without coils and connectors

electric amplified

electric amplified 1,8÷9

1,8÷9

20

20

27

27

BDA-4744

BDA-4844

electric amplified

electric amplified

12 N T

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3/2 NC

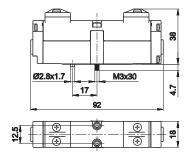
3/2 NO

3/2 NO

3/2 NO

Single/double pneumatic impulse 18 mm



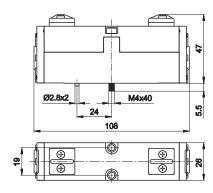


	Weight (Kg):	0,092/0,098					
	Symbol	Control	Return	Pressure		ime (ms)	Part no.
		14	12	bar	En.	De-en.	
5/2		12 pneumatic amplified	pneumo mechanical spring	1,8÷10	13	30	BDA-3230
5/2		hter preumatic amplified	mechanical spring	2,5÷10	11	35	BDA-3231
5/2		pneumatic amplified	pneumatic amplified	0,8÷10	8	8	BDA-3233
5/3 c.c.		amplified	pneumatic amplified	2,1÷10	9	15	BDA-3333
5/3 o.a.		™ 12 pneumatic ☐─── amplified	pneumatic amplified	2,1÷10	9	15	BDA-3433
5/3 р.р.		™ 12 pneumatic	pneumatic amplified	2,1÷10	9	15	BDA-3533
3/2 NC + 3/2 NC		pneumatic amplified 2	pneumatic amplified	1,8÷10	5	14	BDA-3633
3/2 NC + 3/2 NO		pneumatic amplified 2	pneumatic amplified	1,8÷10	5	14	BDA-3733
3/2 NO + 3/2 NO		pneumatic amplified 2	pneumatic amplified	1,8÷10	5	14	BDA-3833
	o.c. = open centre	es c.c. = closed ce	entres p.c. =	pressurize	d centres	5	

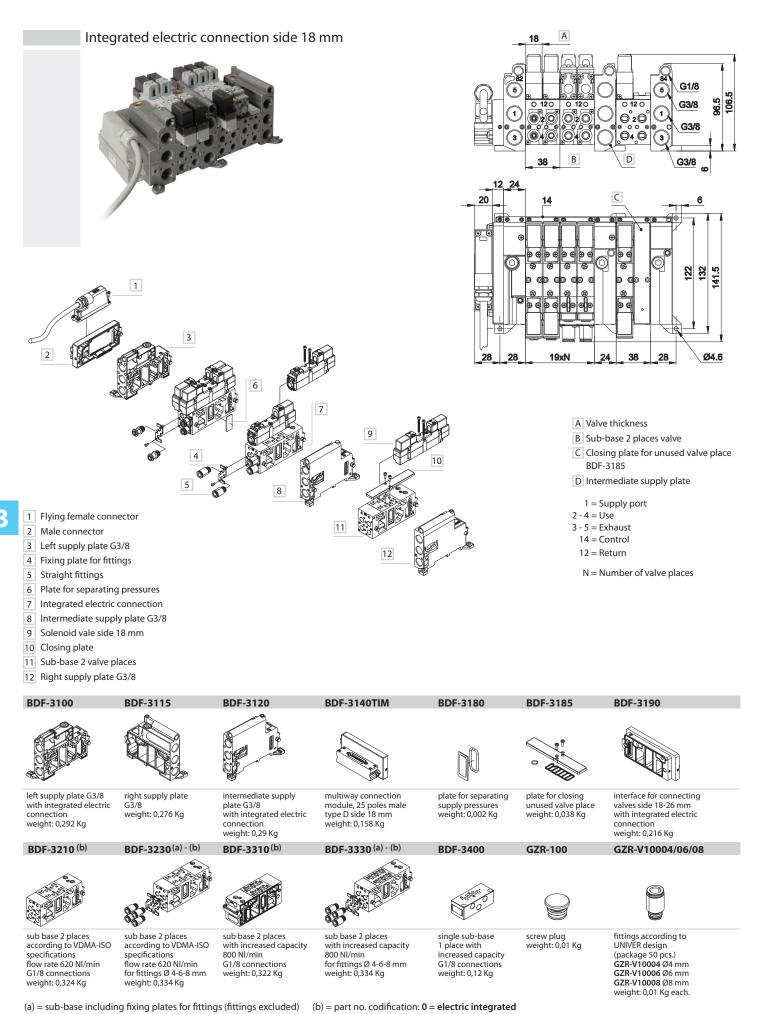


Single/double pneumatic impulse 26 mm



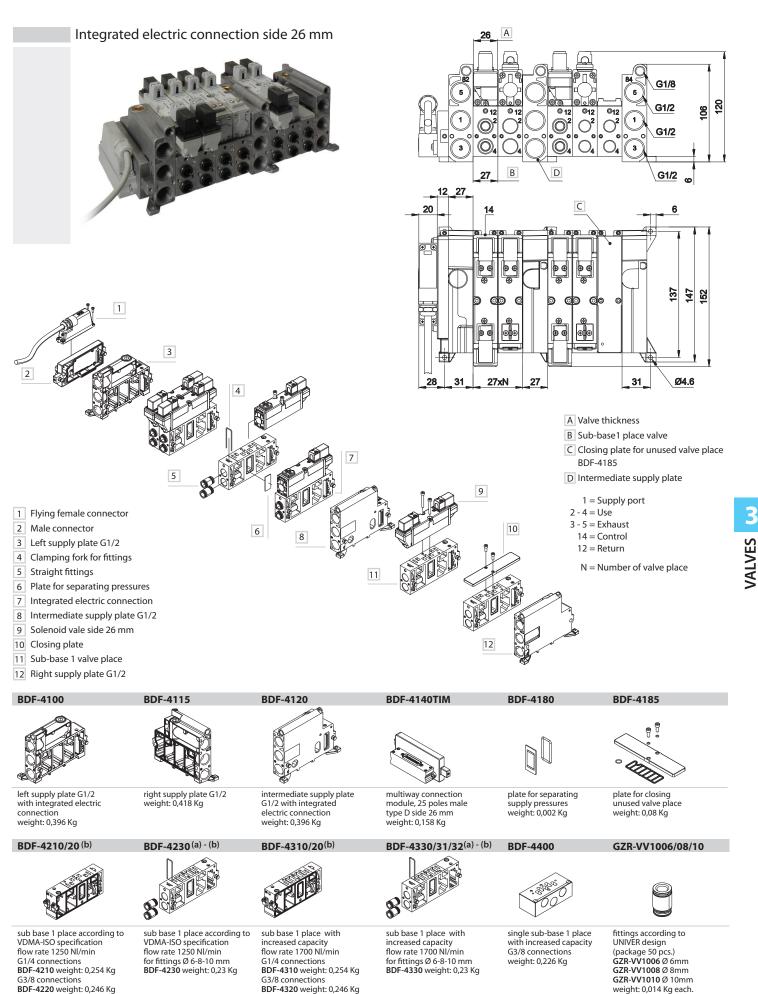


	Weight (Kg):	0,185/0,204					
	Symbol	Control	Return	Pressure	Resp. Ti	me (ms)	Part no.
		14	12	bar	En.	De-en.	
5/2		W pneumati amplified	c pneumo mechanical spring	1,8÷10	15	33	BDA-4230
5/2		W pneumati amplified	c mechanical spring	2,5÷10	13	38	BDA-4231
5/2		12 pneumati amplified	c pneumatic amplified	1,2÷10	10	10	BDA-4233
5/3 c.c.		™ 12 pneumati amplified	c pneumatic amplified	1,2÷10	14	18	BDA-4333
5/3 0.6.	14 W + 2 	™ 12 pneumati amplified	c pneumatic amplified	1,2÷10	14	18	BDA-4433
5/3 р.р.		™ 12 pneumati amplified	c pneumatic amplified	1,2÷10	14	18	BDA-4533
3/2 NC + 3/2 NC		pneumati amplified 2	c pneumatic amplified	1,8÷10	8	14	BDA-4633
3/2 NC + 3/2 NO		pneumati amplified	c pneumatic amplified	1,8÷10	8	14	BDA-4733
3/2 NO + 3/2 NO		pneumati amplified	c pneumatic amplified	1,8÷10	8	14	BDA-4833
	o.c. = open centr	es c.c. = closed	centres p.c.	= pressurize	ed centres	i	



3.2 STANDARDS-BASED VALVES





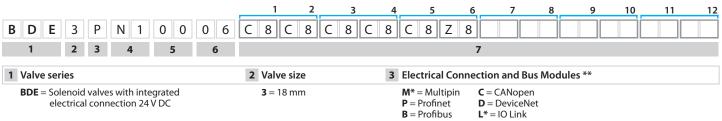
(a) = sub-base including fixing plates for fittings (fittings excluded) (b) = part no. codification: **0** = electric integrated

STANDARDS-BASED VALVES 3.2



(Profibus, CANopen, DeviceNet)

CONFIGURATION KEY



 $\mathbf{T} = \mathsf{EtherCAT}$ E = Ethernet

* = Auxiliary Inputs and Outputs cannot be added

** = For more details see section "Serial Communication Systems"

4 Auxiliary Inputs

Auxiliary Inputs			5 Auxiliary Outputs	5 Auxiliary Outputs			
INPUT module M12	Number of modules		OUTPUT module M12	Number of modules			
0 = no additional module	0	no additional module	0 = no additional module	0	no additional module		
N = 16 input	1-2-3-4	up to max. 4 modules	U = 8 output	1-2-3-4-5-6-7-8	up to max. 8 modules		
H = 8 input	1-2-3-4-5-6-7-8	up to max. 8 modules			(Profinet, Ethernet) up to max. 5 modules		

6 Valve Places	7 Valve/Base Stations	
02 = 2 places	Every station is made of 1 double sub-base hosting 2 valve plac	es.
04 = 4 places	The choice of the sub-base kind is valid for the complete station	
06 = 6 places 08 = 8 places	Valve	Sub-base kind
10 = 10 places	A = 5/2 monostable mechanical spring	1 = ISO interface - G1/8 (fittings not included)
12 = 12 places	$\mathbf{B} = 5/2$ monostable pneumatic spring	2 = SO interface - tube 4
up to max. 24 signals	C = 5/2 bistable D = 5/3 c.c. E = 5/3 o.c. F = 5/3 p.c. G = $3/2+3/2$ NC-NC H = $3/2+3/2$ NC-NO L = $3/2+3/2$ NO-NO Z = closing plate V = void place	 3 = ISO interface - tube 6 4 = ISO interface - tube 8 5 = OVERSIZED interface - G1/8 (fittings not included) 6 = OVERSIZED interface - tube 4 7 = OVERSIZED interface - tube 6 8 = OVERSIZED interface - tube 8

o.c. = open centres c.c. = closed centres p.c. = pressurized centre

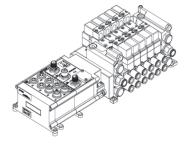
Note

- External pilot supply available upon request

- Special configurations available upon request

- Accessories (fittings, silencers, supply adapters, connectors, intermediate supply plates etc) can be added upon request

Example



Part no BDE3806201221

Description BDE3PN10006C8C8C8C8C8Z8+accessories

BDE3PN10006C8C8C8C8C8Z8

BDE-324424	5/2 bistable EL/EL	5
BDF-3100	left plate 3/8 electrical integrated	1
BDF-3115	right plate 3/8	1
BDF-3140TIM	module TIM 25 poles male	1
BDF-3185	closing plate	1
BDF-3330	2 pos. OVERSIZED base electrical integrated	3
GZR-V10008	straight fitting Ø 8	12
TCXPN	ProfiNet module 16 inputs M12	1
TC16l812	16 inputs M12	1
TFP060	2 module supports 6 mm VDMA 18-26	1

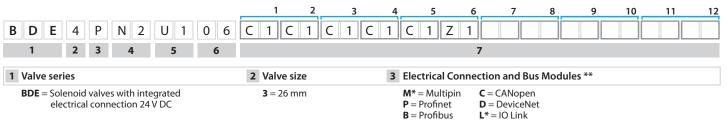
Accessories (to be requested separately)

HC510018 HC510038	silencer 1/8 silencer 3/8	2 4
HA260800	plug Ø 8	2
HA261000	plug Ø 10	1
HB041038	straight male tube 10 3/8	2



(Profibus, CANopen, DeviceNet)

CONFIGURATION KEY



 $\mathbf{T} = \mathsf{EtherCAT}$ E = Ethernet

* = Auxiliary Inputs and Outputs cannot be added

** = For more details see section "Serial Communication Systems"

4 Auxiliary Inputs

Auxiliary Inputs			5 Auxiliary Outputs	5 Auxiliary Outputs			
INPUT module M12	Number of modules		OUTPUT module M12	Number of modules			
0 = no additional module	0	no additional module	0 = no additional module	0	no additional module		
N = 16 input	1-2-3-4	up to max. 4 modules	U = 8 output	1-2-3-4-5-6-7-8	up to max. 8 modules		
H = 8 input	1-2-3-4-5-6-7-8	up to max. 8 modules			(Profinet, Ethernet) up to max. 5 modules		

Valve Places	7 Valve/Base Stations	
02 = 2 places	Every station is made of 1 double sub-base hosting 2 valve places	5.
03 = 3 places	The choice of the sub-base kind is valid for the complete station	
04 = 4 places 05 = 5 places	Valve	Sub-base kind
06 = 6 places	$\mathbf{A} = 5/2$ monostable mechanical spring	1 = ISO interface - G1/4 (fittings not included)
07 = 7 places	$\mathbf{B} = 5/2$ monostable pneumatic spring	2 = ISO interface - G3/8 (fittings not included)
08 = 8 places	C = 5/2 bistable	3 = SO interface - tube 6
09 = 9 places	D = 5/3 c.c.	4 = ISO interface - tube 8
10 = 10 places	E = 5/3 o.c.	5 = ISO interface - tube 10
11 = 11 places	F = 5/3 p.c.	6 = OVERSIZED interface - G1/4 (fittings not included)
12 = 12 places	G = 3/2 + 3/2 NC-NC	7 = OVERSIZED interface - G3/8 (fittings not included)
·	H =3/2+3/2 NC-NO	8 = OVERSIZED interface - tube 6
up to max. 24 signals	L = 3/2+3/2 NO-NO	9 = OVERSIZED interface - tube 8
	$\mathbf{Z} = \text{closing plate}$	10 = OVERSIZED interface - tube 10
	$\mathbf{V} = \text{void place}$	

o.c. = open centres c.c. = closed centres p.c. = pressurized centre

Note

- External pilot supply available upon request

- Special configurations available upon request

- Accessories (fittings, silencers, supply adapters, connectors, intermediate supply plates etc) can be added upon request

Example

Part no BDE4206201211

Description BDE4PN2U106C1C1C1C1C1C1

BDE4PN2U106C1C1C1C1C1C1

BDE-424424	5/2 bistable EL/EL	6
BDF-4100	left plate 3/8 electrical integrated	1
BDF-4115	right plate 1/2	1
BDF-4140TIM	module TIM 25 poles male	1
BDF-4210	base 1/4 port. VDMA electrical integrated	6
TCXPN	module ProfiNet 32	1
TC16l812	16 Input M12	2
TC8U412	8 output M12	1
TFP060	2 module supports 6 mm VDMA 18-26	4

G1/8

G3/8

G3/8

G3/8

<u>13</u>

Ø4.6

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18

101 10

0 12 0

38

14

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24

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A Valve thickness B Sub-base 2 places valve

BDF-3185

2 - 4 = Use 3 - 5 = Exhaust

14 = Control

12 = Return

1 = Supply port

19xN

C Closing plate for unused valve place

D Intermediate supply plate

N = Number of valve places

28

O

0 12 0

020

В

46

0°20

040

D

С

φ

38

28

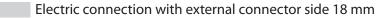
63

132

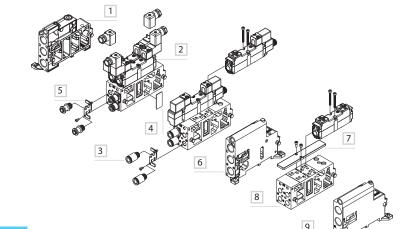
40 108 96.5

155.3

153







- 1 Left supply plate G3/8
- 2 Solenoid valve 3 Straight fittings
- 4 Plate for separating pressures
- 5 Fixing plate for fittings Intermediate supply plate G3/8
- 6
- 7 Closing plate
- 8 9
- Sub-base 2 valve places Right supply plate G3/8 BDF-3180 **BDF-3185 BDF-3400** BDF-3110 BDF-3115 BDF-31 **BDF-3191** left supply plate G3/8 weight: 0,288 Kg right supply plate G3/8 weight: 0,276 Kg intermediate supply plate for separating plate for closing interface for connecting single sub-base plate G3/8 without pressures weight: 0,002 Kg unused valve place valves side 18-26 mm 1 place with with integrated electric connection integrated electric connection weight: 0,31 Kg increased capacity weight: 0,038 Kg G1/8 connections weight: 0,212 Kg weight: 0,12 Kg BDF-3330/1/2 (a) - (b) BDF-3210/1/2 (b) BDF-3230/1/2(a) - (b) BDF-3310/1/2(b) **GZR-100** GZR-V10004/6/8 DD-051/.. sub base 2 places sub base 2 places sub base 2 places sub base 2 places screw plug fittings according to U05 coil side15 mm according to VDMA-ISO specifications flow rate 620 NI/min according to VDMA-ISO specifications flow rate 620 NI/min with increased capacity 800 NI/min with increased capacity flow rate 800 NI/min weight: 0,01 Kg UNIVER design (package 50 pcs.) GZR-V10004 Ø4 mm (for technical features refer to section for fittings Ø 4-6-8 mm BDF-3330 BDF-3331 attacchi G1/8 "Accessories>Coils") BDF-3310 BDF-3311 GZR-V10006 Ø6 mm GZR-V10008 Ø8 mm G1/8 connections for fittings Ø 4-6-8 mm weight: 0,019 Kg BDF-3210 BDF-3230 BDF-3211 BDF-3231 weight: 0,01 Kg cad. BDF-3312 BDF-3332 weight: 0,326 Kg weight: 0,316 Kg **BDF-3212 BDF-3232** weight: 0,316 Kg weight: 0,326 Kg

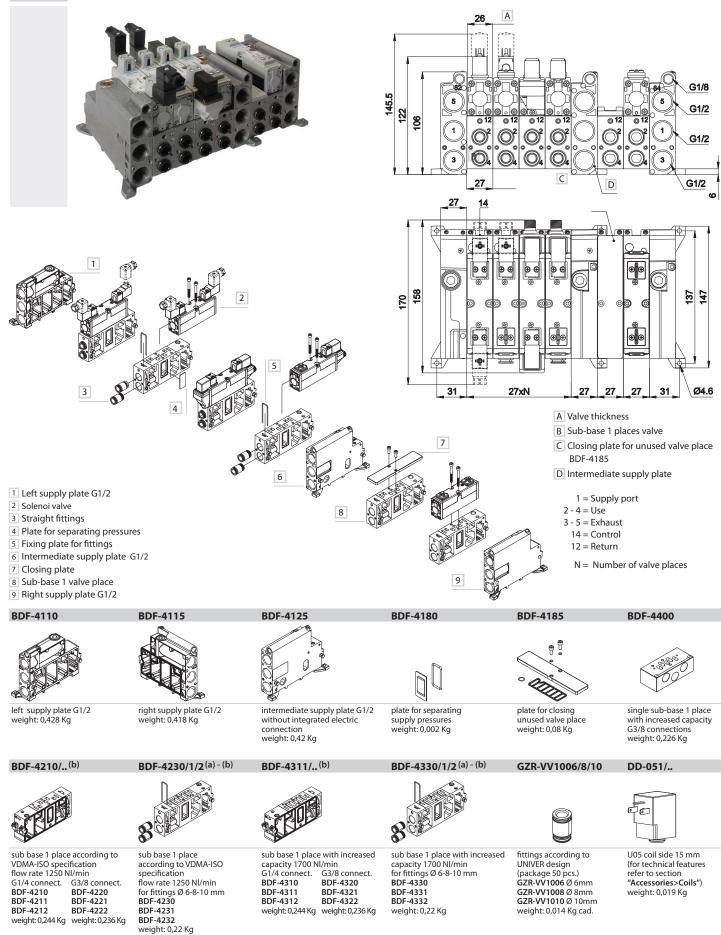
(a) = sub-base including fixing plates for fittings (fittings excluded) (b) = part no. codification: 0 = electric integrated

1 = electric non integrated

2 =only pneumatic



Electric connection with external connector side 26 mm



(a) = sub-base including fixing plates for fittings (fittings excluded) (b) = part no. codification: **0** = **electric integrated**

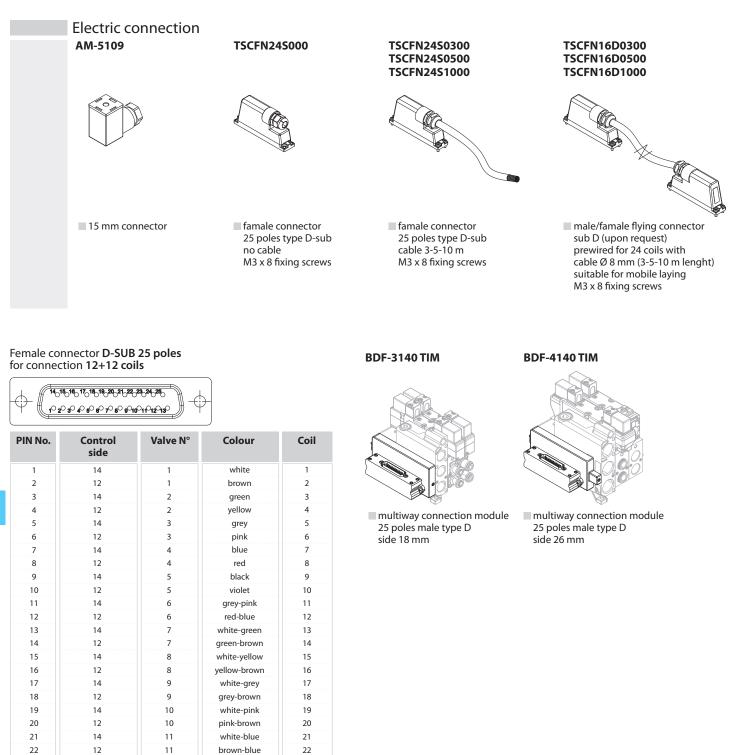
1 =electric non integrated

2 = only pneumatic

VALVES

STANDARDS-BASED VALVES 3.2





COMMUNICATION SYSTEMS

14

12

Possibility to configure manifolds with serial communication systems

12

12

white-red

brown-red

brown-black shield

white-black

23

common low

24

23

24

25