

BUS cables



chainflex® cable	Jacket	Shield	Bend radius e-chain® [factor x d]	Temperature e-chain® from/to [°C]	Approvals and standards	Oil-resistant	Torsion-resistant v max. [m/s] unsupported	v max. [m/s] gliding a max.	Page
Bus cables									
Selection chart for chainflex® bus cables									176
Selection chart for chainflex® Ethernet cables									179
CF888	PVC	✓	15	+5/+70	UL LISTED, FM, NPC, NFPA, C, U, P, A, EAC, REACH, RoHS, clean-room, CE UK CA		3	20	180
CFBUS.PVC	PVC	✓	12.5	+5/+70	UL LISTED, FM, NPC, NFPA, C, U, P, A, EAC, REACH, RoHS, clean-room, CE UK CA ✓		3	2 30	184
CF898	iguPUR	✓	15	-20/+70	UL LISTED, FM, NPC, NFPA, C, U, P, A, EAC, REACH, RoHS, clean-room, CE UK CA ✓		3	20	188 New
CFBUS.PUR	PUR	✓	12.5	-20/+70	UL LISTED, FM, NPC, NFPA, C, U, P, A, EAC, REACH, RoHS, clean-room, CE UK CA ✓		3	2 30	192
CFBUS	TPE	✓	10-12.5	-35/+70	UL LISTED, FM, NPC, NFPA, C, U, P, A, EAC, REACH, RoHS, clean-room, CE UK CA ✓		10	6 100	196
CFBUS.LB	TPE	✓	7.5	-35/+70	UL LISTED, FM, NPC, NFPA, C, U, P, A, EAC, REACH, RoHS, clean-room, CE UK CA ✓		10	6 100	202 New
Twistable bus cables (twistable cables chapter ▶ Page 370)									
CFROBOT8	PUR	✓	10	-25/+70	UL LISTED, FM, NPC, NFPA, C, U, P, A, EAC, REACH, RoHS, clean-room, CE UK CA ✓ ✓				398
CFROBOT8.PLUS	PUR	✓	10	-25/+70	UL LISTED, FM, NPC, NFPA, C, U, P, A, EAC, REACH, RoHS, clean-room, CE UK CA ✓ ✓				402

36-month chainflex® guarantee

Guaranteed service life for predictable reliability

▶ Selection table page 174

With the help of the chainflex® service life calculator, you can quickly and easily calculate the expected service life of chainflex® cables specifically for your application:

 www.igus.eu/chainflexlife

Guarantee
igus chainflex
36
up to 36 months guarantee

igus 36-month
chainflex cable
guarantee and
service life
calculator based
on 2 billion test
cycles per year



chainflex® cables	Temperature, from/to [°C]	v max. [m/s]		a max. [m/s²]	Travel distance [m]	Minimum bend radius [factor x d]		Minimum bend radius [factor x d]		Page
		unsupported	gliding			5 million (1 million) double strokes *	7.5 million (3 million) double strokes *	10 million (5 million) double strokes *		
Bus cables										
 CF888	+5 / +15 +15 / +60 +60 / +70	3	-	20	≤ 10	17.5 15 17.5	18.5 16 18.5	19.5 17 19.5	180	
 CFBUS.PVC	+5 / +15 +15 / +60 +60 / +70	3	2	30	≤ 20	15 12.5 15	16 13.5 16	17 14.5 17	184	
 CF898 New!	-20 / -10 -10 / +60 +60 / +70	3	-	20	≤ 10	17.5 15 17.5	18.5 16 18.5	19.5 17 19.5	188	
 CFBUS.PUR	-20 / -10 -10 / +60 +60 / +70	3	2	30	≤ 20	15 12.5 15	16 13.5 16	17 14.5 17	192	
 CFBUS.001-.049 CFBUS.060	-35 / -25 -25 / +60 +60 / +70	10	6	100	≤ 400	12.5 10 12.5	13.5 11 13.5	14.5 12 14.5	196	
 CFBUS.050-.055 CFBUS.065-.070	-35 / -25 -25 / +60 +60 / +70	10	6	100	≤ 400	15 12.5 15	16 13.5 16	17 14.5 17	196	
						5 million	7.5 million	12.5 million		
 CFBUS.LB .001-.022 New!	-35 / -25 -25 / +60 +60 / +70	10	6	100	≤ 400	12.5 10 12.5	13.5 11 13.5	14.5 12 14.5	202	
 CFBUS.LB .040-.060 New!	-35 / -25 -25 / +60 +60 / +70	10	6	100	≤ 400	10 7.5 10	11 8.5 11	12 9.5 12	202	

⁽¹⁾ Guaranteed service life for these series (details ► see page 28-29)

* Higher number of double strokes? Calculate service life online: ► www.igus.eu/chainflexlife
 Figures in brackets refer to series CF888 and CF898



The right cable for every bus system ... The chainflex® bus cables product range at a glance

Bus types	Cable types							
DVI					chainflex® CFBUS Page 196			
CC-Link	chainflex® CFBUS.PVC Page 184		chainflex® CFBUS.PUR Page 192	chainflex® CFBUS Page 196				
SPE			chainflex® CFBUS.PUR Page 192					
Ethercat*	chainflex® CF888 Page 180	chainflex® CFBUS.PVC Page 184	chainflex® CF898 Page 188	chainflex® CFBUS.PUR Page 192	chainflex® CFBUS Page 196	NEW chainflex® CFBUS.LB Page 202	chainflex® CFROBOT8 Page 398	
Ethernet*	chainflex® CF888 Page 180	chainflex® CFBUS.PVC Page 184	chainflex® CF898 Page 188	chainflex® CFBUS.PUR Page 192	chainflex® CFBUS Page 196	NEW chainflex® CFBUS.LB Page 202	CFROBOT8 Page 398	CFSPECIAL.182 Page 416
Profinet*	chainflex® CF888 Page 180	chainflex® CFBUS.PVC Page 184	NEW chainflex® CF898 Page 188	chainflex® CFBUS.PUR Page 192	chainflex® CFBUS Page 196	NEW chainflex® CFBUS.LB Page 202	CFROBOT8 Page 398	chainflex® CFSPECIAL.182 Page 416
USB		chainflex® CFBUS.PVC Page 184		chainflex® CFBUS.PUR Page 192	chainflex® CFBUS Page 196			
FireWire		chainflex® CFBUS.PVC Page 184		chainflex® CFBUS.PUR Page 192	chainflex® CFBUS Page 196			
CAN-Bus	chainflex® CF888 Page 180	chainflex® CFBUS.PVC Page 184	chainflex® CF898 Page 188	chainflex® CFBUS.PUR Page 192	chainflex® CFBUS Page 196	NEW chainflex® CFBUS.LB Page 202	chainflex® CFROBOT8 Page 398	
ASI			chainflex® CF898 Page 188					
Device Net					chainflex® CFBUS Page 196			
Interbus					chainflex® CFBUS Page 196			
Profibus	chainflex® CF888 Page 180	chainflex® CFBUS.PVC Page 184	chainflex® CF898 Page 188	chainflex® CFBUS.PUR Page 192	chainflex® CFBUS Page 196		CFROBOT8 Page 398	chainflex® CFSPECIAL.182 Page 416
	PVC 15 x d	PVC oil-resistant 12.5 x d	iguPUR 15 x d	PUR 12.5 x d	TPE UL 10-12.5 x d	TPE 7.5 x d	Torsion 10 x d	Special applications
								high tensile strain (.182) for rail vehicles (.414)

* Detailed selection for Ethernet cables can be found on page 179

Mechanical performance

Bus system/ chainflex® type	Jacket	Number of cores and conductor nominal cross section [mm²]	Page
Profibus (1x2x0.64mm)		150Ohm	
CF888.001	PVC	(2x0.25)C	182
CFBUS.PVC.001	PVC	(2x0.25)C	186
CF898.001	iguPUR	(2x0.25)C	190
CFBUS.PUR.001	PUR	(2x0.25)C	194
CFBUS.001	TPE	(2x0.25)C	198
CFBUS.002	TPE	(2x0.25)C+4x1.5	198
CFBUS.003	TPE	(2x0.25)C+3G0.75	198
New CFBUS.LB.001	TPE	(2x0.25)C	204
CFROBOT8.001	PUR	(2x0.35)C	400
CFROBOT8.PLUS.001	PUR	(2x0.25)C	404
CFSPECIAL.182.001	PUR	(2x0.25)C	416
Interbus		100Ohm	
CFBUS.010	TPE	(3x(2x0.25))C	198
CFBUS.011	TPE	(3x(2x0.25)+(3G1.0))C	198
CAN-Bus		120Ohm	
CF888.021	PVC	(2x0.5)C	182
CFBUS.PVC.020	PVC	(4x0.25)C	186
CFBUS.PVC.021	PVC	(2x0.5)C	186
CFBUS.PVC.022	PVC	(4x0.5)C	186
CF898.021	iguPUR	(2x0.5)C	186
CFBUS.PUR.020	PUR	(4x0.25)C	194
CFBUS.PUR.021	PUR	(2x0.5)C	194
CFBUS.PUR.022	PUR	(4x0.5)C	194
CFBUS.020	TPE	(4x0.25)C	198
CFBUS.021	TPE	(2x0.5)C	198
CFBUS.022	TPE	(4x0.5)C	198
New CFBUS.LB.020	TPE	(4x0.25)C	204
New CFBUS.LB.021	TPE	(2x0.5)C	204
New CFBUS.LB.022	TPE	(4x0.5)C	204
CFROBOT8.022	PUR	(4x0.5)C	400
Device Net		120Ohm	
CFBUS.030	TPE	((2xAWG24)C+2xAWG22)C	198
CFBUS.031	TPE	((2xAWG18)C+2xAWG15)C	198
CC-Link		110Ohm	
CFBUS.PVC.035	PVC	(3x0.5)C	186
CFBUS.PUR.035	PUR	(3x0.5)C	196
CFBUS.035	TPE	(3xAWG20)C	198
Ethernet/CAT5		100Ohm	
CFBUS.PVC.040	PVC	(4x0.25)C	186
CFBUS.PUR.040	PUR	(4x0.25)C	194
CFBUS.040	TPE	(4x0.25)C	200
CFBUS.044	TPE	(4x(2x0.15))C	200
New CFBUS.LB.040	TPE	(4x(0.25)C	204
Single Pair Ethernet		100Ohm	
CFBUS.PUR.042	PUR	(2x0.15)C	194
Ethernet/CAT5e		100Ohm	
CF888.045	PVC	(4x(2x0.14))C	182
CFBUS.PVC.045	PVC	(4x(2x0.15))C	186
CF898.045	iguPUR	(4x(2x0.14))C	190

Bus system/ chainflex® type	Jacket	Number of cores and conductor nominal cross section [mm²]	Page
Ethernet/CAT5e		100Ohm	
CFBUS.PUR.045	PUR	(4x(2x0.15))C	194
CFBUS.045	TPE	(4x(2x0.15))C	200
New CFBUS.LB.045	TPE	(4x(2x0.15))C	204
CFROBOT8.045	PUR	4x(2x0.14)C	400
CFROBOT8.PLUS.045	PUR	(4x(2x0.15))C	404
CFSPECIAL.182.045	PUR	(4x(2x0.15))C	416
Ethernet/CAT6		100Ohm	
CFBUS.PVC.049	PVC	(4x(2x0.15))C	186
CFBUS.PUR.049	PUR	(4x(2x0.15))C	194
CFBUS.PUR.H01.049	PUR	(4x(2x0.15))C+4x1.5	194
CFBUS.049	TPE	(4x(2x0.15))C	200
New CFBUS.LB.049	TPE	(4x(2x0.15))C	204
CFROBOT8.049	PUR	4x(2x0.14)C	400
CFSPECIAL.484.049	-	(4x(2x0.15))C	420
Ethernet/CAT6a		100Ohm	
CFBUS.PVC.050	PVC	4x(2x0.20)C	186
CFBUS.PUR.050	PUR	4x(2x0.20)C	194
CFBUS.050	TPE	(4x(2x0.15)C)C	200
Ethernet/CAT7		100Ohm	
CFBUS.PVC.052	PVC	(4x(2x0.15)C)C	186
CFBUS.PUR.052	PUR	(4x(2x0.15)C)C	194
CFBUS.052	TPE	(4x(2x0.15)C)C	200
FireWire IEEE 1394a/b		100Ohm	
CFBUS.PVC.056	PVC	(2x(2x0.15)C+2x0.38)C	186
CFBUS.PUR.056	PUR	(2x(2x0.15)C+2x0.38)C	194
CFBUS.055	TPE	2x(2x0.15)C+2x(0.34)C	200
Profinet		100Ohm	
CF888.060	PVC	(4x0.38)C	182
CFBUS.PVC.060	PVC	(4x0.38)C	186
CF898.060	iguPUR	(4x0.34)C	190
CF898.061.FC	iguPUR	(4x0.34)C	190
CFBUS.PUR.060	PUR	(4x0.38)C	194
CFBUS.PUR.H01.060	PUR	(4x0.38)C+4x1.5	194
CFBUS.060	TPE	(4x0.38)C	200
New CFBUS.LB.060	TPE	(4x0.38)C	204
CFROBOT8.060	PUR	(2x(2x0.34))C	198
CFROBOT8.PLUS.060	PUR	(4x0.38)C	404
USB		90Ohm	
CFBUS.065	TPE	((2xAWG28)+2xAWG20)C	200
CFBUS.066	TPE	((2xAWG24)+2xAWG20)C	200
USB 3.0		90Ohm	
CFBUS.PVC.068	PVC	(2x(2xAWG28)+2x(2xAWG20))C	186
CFBUS.PUR.068	PUR	(2x(2xAWG28)+2x(2xAWG20))C	194
DVI		100Ohm	
CFBUS.070	TPE	(4x(2xAWG28)C +(2xAWG28)+3xAWG28)C	200
ASI BUS (flat cables)			
CF898.082 (yellow)	iguPUR	2x2.5	190
CF898.083 (black)	iguPUR	2x2.5	190

* Details of the chainflex® Ethernet cables can be found on page 179!

For all data rates and types of movement ... Networking your machine with chainflex® Ethernet cables

In our catalogue range you will find the right Ethernet solution for every type of motion. We have prepared a wide range of products both sold by the metre and also a wide variety of ready-to-connect cables with connectors. All chainflex® cables come with a **36-month guarantee** and up to 10 million double strokes as standard, giving you peace-of-mind and confidence.

We support you in three aspects of machine networking with Ethernet cables for moving applications that have been developed, manufactured and tested for high quality:

For your system, we offer Ethernet cables from **CAT5 to CAT7** so that you have the right solution for all data volumes. With that you can safely use Bus systems such as Ethernet/IP, Profinet, EtherCAT, Sercos and many other derivatives. The different quality levels of cable mean that there are opportunities for very large savings or future-proofing.

With the new **Single Pair Ethernet (SPE)** bus technology, it is now possible to create Ethernet connections all the way from the control cabinet to each machine element and thus connect the entire machine with one single bus system. Due to the construction using only one pair of wires, the cable can be manufactured with a considerable weight decrease and a 25% smaller outer diameter. For this pioneering development, we are a member in the Industrial Partner Network for SPE.

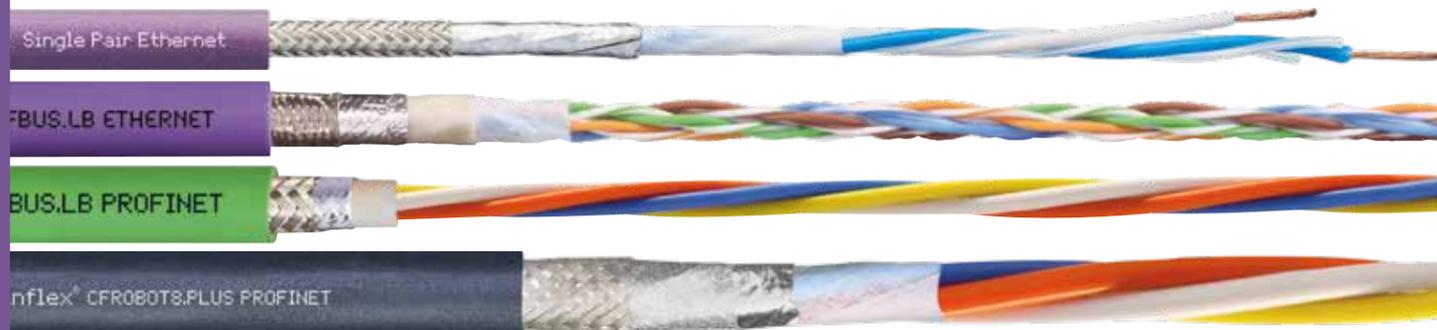
By taking into account the individual mechanical requirements in your application, we can offer more customised solutions. There are cables for large and small bend radii for linear movements in energy chains or torsional movements on robots. We can offer you a reasonably priced PVC solution, an oil-resistant PUR cable or a solution with highly abrasion-resistant TPE. Also, **special solutions** for long travels or high tensile strength versions for hanging applications or rolling solutions are standard products for us.

Our **online tools** also enable you to reduce process costs and help you to find the right cable with just a few clicks.

Also visit our Ethernet website:



All common Bus types in different cable quality levels for your diverse applications. From stock. Tested. With a guarantee.



Always find the Ethernet cable that works, for less. Selection table for the largest range of flexible Ethernet cables

Electrical performance

	CF888	CFBUS.PVC	CF898	CFBUS.PUR	CFBUS	CFBUS.LB	CFROBOT8	CFROBOT8.PLUS	Special cables
	PVC 15 x d	PVC, oil-resistant 12.5 x d	iguPUR 15 x d	PUR 12.5 x d	TPE UL 10 x d	TPE Hal 7.5 x d	PUR ± 180°/m	PUR ± 360°/m	
CAT7 10GBit 600MHz		chainflex® CFBUS.PVC.052 Page 186		chainflex® CFBUS.PUR.052 Page 194	chainflex® CFBUS.052 Page 200		chainflex® CFROBOT8.052 Page 400		
CAT6A 10GBit 500MHz		chainflex® CFBUS.PVC.050 Page 186		chainflex® CFBUS.PUR.050 Page 194	chainflex® CFBUS.050 Page 200		chainflex® CFROBOT8.050 Page 400		
CAT6 1GBit 250MHz		chainflex® CFBUS.PVC.049 Page 186		chainflex® CFBUS.PUR.049 Page 194	chainflex® CFBUS.049 Page 200	NEW chainflex® CFBUS.LB.049 Page 204	chainflex® CFROBOT8.049 Page 400		chainflex® CFSPECIAL. 484.049 Page 420
CAT5e 1GBit 100MHz	chainflex® CF888.045 Page 182	chainflex® CFBUS.PVC.045 Page 186	chainflex® CF898.045 Page 190	chainflex® CFBUS.PUR.045 Page 194	chainflex® CFBUS.045 Page 200	NEW chainflex® CFBUS.LB.045 Page 204	chainflex® CFROBOT8.045 Page 400	chainflex® CFROBOT8. PLUS.045 Page 404	CFSPECIAL. 182.045 P. 416 CFCLEAN8.045 Page 450
SPE 1GBit 600MHz				chainflex® CFBUS.PUR.042 Page 194					
Profinet 100MBit 100MHz	chainflex® CF888.060 Page 182	chainflex® CFBUS.PVC.060 Page 186	CF898.060 Page 190 NEW CF898.061.FC Page 190	chainflex® CFBUS.PUR.060 Page 194	chainflex® CFBUS.060 Page 200	NEW chainflex® CFBUS.LB.060 Page 204	chainflex® CFROBOT8.060 Page 400	chainflex® CFROBOT8. PLUS.060 Page 404	
CAT5 100MBit 100MHz		chainflex® CFBUS.PVC.040 Page 186		chainflex® CFBUS.PUR.040 Page 194	chainflex® CFBUS.040 Page 200	NEW chainflex® CFBUS.LB.040 Page 204			

Mechanical performance

SPE Single Pair Ethernet (SPE) the key to smart industrial automation

In the area of mechanical engineering, a strong trend in recent years has been a continuous increase in the need for more and faster data. Fieldbuses such as Profibus and CC-Link in Ethernet derivatives such as Profinet and CC-Link IE have been developed further in order to enable improved performance in machines.

The situation is similar in the case of the Ethernet types. Whereas CAT5 used to be the standard and a quantum leap was achieved with CAT5e, everyone is now talking about CAT6A and CAT7 for the future. This is not only true with regard to building infrastructure but is also in the case of machine and robot cabling.

However, all products end at the last "intelligent" component of the machine. Due to the sheer size of the cable and the connector solutions, connections extending as far as the smallest sensor had not yet been possible. This is where we and our partners of the Industrial Partner Network e.V. are now breaking new ground with the Single Pair Ethernet (SPE). The idea is to reduce to one data pair in order to keep connector and cable small.

This is most evident in the case of the connector. It is now the size of an M8 round connector and is therefore considerably smaller than the normal RJ45. As regards the cable, we have reduced the diameter by 25% and have now also arrived in the range of a proximity switch cable. This allows smaller installation spaces and energy chains, which will be welcome in the field of machine design.

As a clear service life together with a guarantee is always given for all cables in the igus® catalogue; thorough testing is what allows us to do it. This also applies to the new member of the family, of course: CFBUS.PUR.042 is guaranteed to last for 10 million double strokes or 36 months.

Bus cable | PVC | chainflex® CF888

36 5 million Double strokes guaranteed **15 x d** Bend radius, e-chain® **10m** Travel distance, e-chain®

- For flexing applications
- PVC outer jacket
- Shielded
- Flame-retardant

Dynamic information

Bend radius	e-chain® linear flexible	minimum 15 x d
	fixed	minimum 12 x d
Temperature	e-chain® linear flexible	+5°C up to +70°C
	fixed	-5°C up to +70°C (following DIN EN 60811-504)
v max.	unsupported	3m/s
a max.		20m/s²
Travel distance		Unsupported travels up to 10m, Class 1

Cable structure

Conductor	Conductor consisting of bare copper wires (according to DIN EN 60228).
Core insulation	According to bus specification.
Core structure	According to bus specification.
Core identification	According to bus specification. ► Product range table
Overall shield	Braiding made of tinned copper wires. Coverage approx. 60% optical
Outer jacket	Low-adhesion PVC mixture, adapted to suit the requirements in e-chains®. Colour: Red lilac (similar to RAL 4001) Variants ► Product range table

Electrical information

Nominal voltage	50V 300V (following UL), except CF888.001 : 30V (following UL)
Testing voltage	500V

Class 3.1.1.1

Properties and approvals

Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL/CSA AWM	See data sheet for details ► www.igus.eu/CF888
NFPA	Following NFPA 79-2018, chapter 12.9
EAC	Certificate No. RU C-DE.ME77.B.00295/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

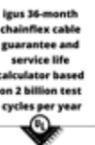
Guaranteed service life (details see page 28-29)

Double strokes*	1 million	3 million	5 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
+5/+15	17.5	18.5	19.5
+15/+60	15	16	17
+60/+70	17.5	18.5	19.5

* Higher number of double strokes? Service life calculation online ► www.igus.eu/chainflexlife

Typical application areas

- For flexing applications, Class 3
- Especially for unsupported travels, Class 1
- Without influence of oil, Class 1
- No torsion, Class 1
- Preferably indoor applications
- Wood/stone processing, packaging industry, feeding, handling, adjusting devices





Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]	Part No.	Characteristic wave impedance approx. [Ω]	Core group	Colour code
Profibus (1x2x0.64mm)								
CF888.001	(2x0.25)C	8.0	18	59	CF888.001	150	2x0.25	red, green
CAN-Bus								
CF888.021	(2x0.5)C	8.5	24	73	CF888.021	120	2x0.5	white, brown
Ethernet/CAT5e								
CF888.045	(4x(2x0.14))C	7.0	25	62	CF888.045	100	4x(2x0.14)	white-blue/blue, white-orange/orange, white-green/green, white-brown/brown
Profinet								
CF888.060 ^{2) 13)}	(4x0.34)C	7.0	25	59	CF888.060 ^{2) 13)}	100	4x0.34	white, orange, blue, yellow (star-quad)

The chainflex® types marked with ²⁾ are cables designed as a star-quad.
¹³⁾ Colour outer jacket: Yellow-green (RAL 6018)

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core x = without earth core



Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cfcase



Technical note on bus cables

chainflex® bus cables have been specially developed and tested for continuously moving use in e-chains®. Depending on the material used for the outer jacket and on the underlying construction principle, the bus cables are designed for different mechanical requirements and resistance to diverse media. The cables have been electrically designed in such a way that, on the one hand, the electrical requirements of the respective bus specification are reliably met and, on the other, that greater value is placed on a high degree of EMC reliability. It is also ensured that the electrical values remain stable over the long term in spite of permanent movement. The overall quality of transmission in a complete bus communication system, however, is not solely dependent on the cable used. What is also essential is that all components (electronic parts, connecting system and cable) are precisely matched to each other and that the maximum transmission lengths, which are dependent on the respective system, are adhered to with regard to the data transmission rates needed. A cable is thus not solely responsible for the reliable transmission of signals. igus® advises you when you are designing your bus system to take all these factors into account and, with extensive tests, helps you to ensure the process reliability of your system from the very beginning.



chainflex® CF888 bus cables in a handling application



igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year



igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

Bus cable | PVC | chainflex® CFBUS.PVC

36 10 million
Double strokes guaranteed

12.5 x d
Bend radius, e-chain®

20m
Travel distance, e-chain®

- For medium duty applications
- PVC outer jacket
- Shielded
- Oil-resistant
- Flame-retardant

Dynamic information

Bend radius	e-chain® linear	minimum 12.5 x d
	flexible	minimum 10 x d
	fixed	minimum 7 x d
Temperature	e-chain® linear	+5°C up to +70°C
	flexible	-5°C up to +70°C (following DIN EN 60811-504)
	fixed	-15°C up to +70°C (following DIN EN 50305)
v max.	unsupported	3m/s
	gliding	2m/s
a max.		30m/s ²
Travel distance		Unsupported travels and up to 20m for gliding applications, Class 3

Cable structure

Conductor	Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228).
Core insulation	According to bus specification.
Core structure	According to bus specification.
Core identification	According to bus specification. ► Product range table
Overall shield	Bending-resistant braiding made of tinned copper wires. Coverage linear approx. 55%, optical approx. 80%
Outer jacket	Low-adhesion, oil-resistant PVC mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-4-1). Colour: Red lilac (similar to RAL 4001) Variants ► Product range table

Electrical information

Nominal voltage	50V 300V (following UL), except CFBUS.PVC.020 : 30V (following UL)
Testing voltage	500V

Basic requirements
Travel distance
Oil resistance
Torsion

low	1	2	3	4	5	6	7	highest
unsupported	1	2	3	4	5	6	≥ 400m	
none	1	2	3	4	highest			
none	1	2	3	4	±360°			

Class 4.3.2.1

Properties and approvals

UV resistance	Medium
Oil resistance	Oil-resistant (following DIN EN 50363-4-1), Class 2
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL listed	CMX, 75°C (except CFBUS.PVC.068)
UL/CSA AWM	See data sheet for details ► www.igus.eu/CFBUS.PVC
NFPA	Following NFPA 79-2018, chapter 12.9
CLPA	CFBUS.PVC.045: CC-Link IE Field , Reference no. 153 CFBUS.PVC.049: CC-Link IE Field , Reference no. 154
EAC	Certificate No. RU C-DE.ME77.B.00295/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF240.02.24 - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million	7.5 million	10 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
+5/+15	15	16	17
+15/+60	12.5	13.5	14.5
+60/+70	15	16	17

* Higher number of double strokes? Service life calculation online ► www.igus.eu/chainflexlife

Typical application areas

- For medium duty applications, Class 4
- Unsupported travels and up to 20m for gliding applications, Class 3
- Light oil influence, Class 2
- No torsion, Class 1
- Preferably indoor applications, but also outdoor ones at temperatures > 5 °C
- Machining units/packaging machines, handling, indoor cranes

Guarantee
igus chainflex
36
up to 36 months guarantee

igus 36-month
chainflex cable
guarantee and
service life
calculator based
on 2 billion test
cycles per year

Guarantee
igus chainflex
36
up to 36 months guarantee

igus 36-month
chainflex cable
guarantee and
service life
calculator based
on 2 billion test
cycles per year

CFRIP

UL LISTED

UL LISTED

NEC

NFPA

CLPA

DNV

EAC

REACH

RoHS

Cleanroom

UL LISTED

CE

UKCA

Example image

igus® chainflex® CFBUS.PVC.049

EPLAN download, configurators ► www.igus.eu/CFBUS.PVC

36-month guarantee ... more than 1,350 cable types from stock ... no cutting charges

igus

EU2022

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UL-verified chainflex® guarantee ... www.igus.eu/ul-verified

UL LISTED

185



Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]	Part No.	Characteristic wave impedance approx. [Ω]	Core group	Colour code
Profibus (1x2x0.64mm)								
CFBUS.PVC.001	(2x0.25)C	8.5	25	77	CFBUS.PVC.001	150	2x0.25	red, green
CAN-Bus								
CFBUS.PVC.020 ²⁾	(4x0.25)C	7.0	23	57	CFBUS.PVC.020 ²⁾	120	4x0.25	white, green, brown, yellow (star-quad)
CFBUS.PVC.021	(2x0.5)C	8.5	32	86	CFBUS.PVC.021	120	2x0.5	white, brown
CFBUS.PVC.022 ²⁾	(4x0.5)C	8.5	43	94	CFBUS.PVC.022 ²⁾	120	4x0.5	white, green, brown, yellow (star-quad)
CC-Link								
CFBUS.PVC.035	(3x0.5)C	8.0	40	82	CFBUS.PVC.035	110	3x0.5	white, blue, yellow
Ethernet/CAT5								
CFBUS.PVC.040 ²⁾	(4x0.25)C	6.5	29	70	CFBUS.PVC.040 ²⁾	100	4x0.25	white, green, brown, yellow (star-quad)
Ethernet/CAT5e								
CFBUS.PVC.045	(4x(2x0.15))C	7.5	33	67	CFBUS.PVC.045	100	4x(2x0.15)	white-blue/blue, white-orange/orange, white-green/green, white-brown/brown
Ethernet/CAT6								
CFBUS.PVC.049	(4x(2x0.15))C	7.5	33	67	CFBUS.PVC.049	100	4x(2x0.15)	white-blue/blue, white-orange/orange, white-green/green, white-brown/brown
Ethernet/CAT6A								
CFBUS.PVC.050	4x(2x0.20)C	10.0	65	123	CFBUS.PVC.050	100	4x(2x0.20)C	white-blue/blue, white-orange/orange, white-green/green, white-brown/brown
Ethernet/CAT7								
CFBUS.PVC.052	(4x(2x0.15)C)C	9.5	89	136	CFBUS.PVC.052	100	4x(2x0.15)C	white-blue/blue, white-orange/orange, white-green/green, white-brown/brown
FireWire IEEE 1394b								
CFBUS.PVC.056 ¹¹⁾	(2x(2x0.15)C+2x0.38)C	9.0	59	96	CFBUS.PVC.056 ¹¹⁾	110	2x(2x0.15)C 2x0.38	orange/blue, blue/red black, white
Profinet								
CFBUS.PVC.060 ^{2) 13)}	(4x0.38)C	7.0	33	67	CFBUS.PVC.060 ^{2) 13)}	100	4x0.38	white, orange, blue, yellow (star-quad)
USB 3.0								
CFBUS.PVC.068	(2x(2xAWG28) +2x(2xAWG28)C)C	7.0	39	68	CFBUS.PVC.068	90	2x(2xAWG28) 2x(2xAWG28)C	red/black, green/white-green blue/yellow, orange/violet

The chainflex® types marked with ²⁾ are cables designed as a star-quad.

¹¹⁾ Phase-out model

¹³⁾ Colour outer jacket: Yellow-green (RAL 6018)

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.

G = with green-yellow earth core **x** = without earth core



Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cfcase



Technical note on bus cables

chainflex® bus cables have been specially developed and tested for continuously moving use in e-chains®. Depending on the material used for the outer jacket and on the underlying construction principle, the bus cables are designed for different mechanical requirements and resistance to diverse media.

The cables have been electrically designed in such a way that, on the one hand, the electrical requirements of the respective bus specification are reliably met and, on the other, that greater value is placed on a high degree of EMC reliability.

It is also ensured that the electrical values remain stable over the long term in spite of permanent movement.

The overall quality of transmission in a complete bus communication system, however, is not solely dependent on the cable used. What is also essential is that all components (electronic parts, connecting system and cable) are precisely matched to each other and that the maximum transmission lengths, which are dependent on the respective system, are adhered to with regard to the data transmission rates needed. A cable is thus not solely responsible for the reliable transmission of signals.

igus® advises you when you are designing your bus system to take all these factors into account and, with extensive tests, helps you to ensure the process reliability of your system from the very beginning.



Bus cable | iguPUR | chainflex® CF898

36 5 million
Double strokes guaranteed

15 x d
Bend radius, e-chain®

10m
Travel distance, e-chain®

- For flexing applications
- iguPUR outer jacket
- Oil-resistant
- Shielded
- Flame-retardant

PROFINET
suitable for
FastConnect

Dynamic information

Bend radius	e-chain® linear flexible	minimum 15 x d
	fixed	minimum 12 x d
	e-chain® linear flexible	minimum 8 x d
Temperature	e-chain® linear flexible	-20°C up to +70°C
	fixed	-40°C up to +70°C (following DIN EN 60811-504)
	fixed	-50°C up to +70°C (following DIN EN 50305)
v max.	unsupported	3m/s
a max.		20m/s²
Travel distance		Unsupported travels up to 10m, Class 1

Cable structure

Conductor	Conductor consisting of bare copper wires (according to DIN EN 60228).
Core insulation	According to bus specification.
Core structure	According to bus specification.
Core identification	According to bus specification. ► Product range table
Overall shield	Braiding made of tinned copper wires. Coverage approx. 60% optical
Outer jacket	Low-adhesion iguPUR mixture, adapted to suit the requirements in e-chains®. Colour: Red lilac (similar to RAL 4001) Variants ► Product range table

Electrical information

Nominal voltage	50V 300V (following UL), except CF898.001 : 30V (following UL)
Testing voltage	500V

Basic requirements
Travel distance
Oil resistance
Torsion

low	1	2	3	4	5	6	7	highest
unsupported	1	2	3	4	5	6	≥ 400m	
none	1	2	3	4	highest			
none	1	2	3	4	±360°			

Class 3.1.3.1

Properties and approvals

UV resistance	Medium
Oil resistance	Oil-resistant (following DIN EN 50363-10-2), Class 3
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame CF898.082-CF898.083 : According to IEC 60332-1-2, FT2
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL/CSA AWM	See data sheet for details ► www.igus.eu/CF898
NFPA	CF898.001-CF898.060 : Following NFPA 79-2018, Kapitel 12.9
EAC	Certificate No. RU C-DE.ME77.B.00295/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
CE	Following 2014/35/EU
UK CA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	1 million	3 million	5 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-20/-10	17.5	18.5	19.5
-10/+60	15	16	17
+60/+70	17.5	18.5	19.5

* Higher number of double strokes? Service life calculation online ► www.igus.eu/chainflexlife

Typical application areas

- For flexing applications, Class 3
- Especially for unsupported travels, Class 1
- With influence of oil, Class 3
- No torsion, Class 1
- Indoor and outdoor applications without direct sun radiation
- Machining units/machine tools, low temperature applications

Guarantee
igus chainflex
36
up to 36 months guarantee

igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

CFRIP

UL LISTED

UL

NEC

NFPA

CUPA

DNV

EAC

REACH

RoHS

clean-room

UL

CE

UK CA

Guarantee
igus chainflex
36
up to 36 months guarantee

igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

UL



Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]	Part No.	Characteristic wave impedance approx. [Ω]	Core group	Colour code
Profibus (1x2x0.64mm)								
CF898.001	(2x0.25)C	8.0	18	56	CF898.001	150	2x0.25	red, green
CAN-Bus								
CF898.021	(2x0.5)C	8.5	24	80	CF898.021	120	2x0.5	white, brown
Ethernet/CAT5e								
CF898.045	(4x(2x0.14))C	7.0	25	54	CF898.045	100	4x(2x0.14)	white-blue/blue, white-orange/orange, white-green/green, white-brown/brown
Profinet								
CF898.060 ¹³⁾	(4x0.34)C	7.0	25	58	CF898.060 ¹³⁾	100	4x0.34	white, orange, blue, yellow (star-quad)
New CF898.061.FC	(4x0.34)C	7.0	25	72	CF898.061.FC	100	4x0.34	white, orange, blue, yellow (star-quad)
ASI BUS (flat cables)								
CF898.082 ¹⁴⁾	According to ASI	4.0	50	82	CF898.082 ¹⁴⁾	According to ASI	2x2.5	blue, brown
CF898.083 ¹⁵⁾	According to ASI	4.0	50	79	CF898.083 ¹⁵⁾	According to ASI	2x2.5	blue, brown

¹³⁾ Colour outer jacket: Yellow-green (RAL 6018)

¹⁴⁾ Colour outer jacket: Yellow (RAL 1021)

¹⁵⁾ Colour outer jacket: Jet black (RAL 9005)

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core x = without earth core



Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cfcase



Technical note on bus cables

chainflex® bus cables have been specially developed and tested for continuously moving use in e-chains®. Depending on the material used for the outer jacket and on the underlying construction principle, the bus cables are designed for different mechanical requirements and resistance to diverse media.

The cables have been electrically designed in such a way that, on the one hand, the electrical requirements of the respective bus specification are reliably met and, on the other, that greater value is placed on a high degree of EMC reliability.

It is also ensured that the electrical values remain stable over the long term in spite of permanent movement.

The overall quality of transmission in a complete bus communication system, however, is not solely dependent on the cable used.

What is also essential is that all components (electronic parts, connecting system and cable) are precisely matched to each other and that the maximum transmission lengths, which are dependent on the respective system, are adhered to with regard to the data transmission rates needed. A cable is thus not solely responsible for the reliable transmission of signals.

igus® advises you when you are designing your bus system to take all these factors into account and, with extensive tests, helps you to ensure the process reliability of your system from the very beginning.



Adjustment device with chainflex® CF898 bus cables

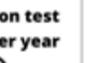
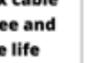
EPLAN download, configurators ► www.igus.eu/CF898



igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year



igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year



Bus cable | PUR | chainflex® CFBUS.PUR

36 10 million
Double strokes guaranteed

12.5 x d
Bend radius, e-chain®

20m
Travel distance, e-chain®

- For medium duty applications
- PUR outer jacket
- Shielded
- Oil-resistant and coolant-resistant
- Flame-retardant
- PVC and halogen-free
- Notch-resistant
- Hydrolysis and microbe-resistant



Dynamic information

Bend radius	e-chain® linear flexible	minimum 12.5 x d minimum 10 x d
	fixed	minimum 7 x d
Temperature	e-chain® linear flexible	-20°C up to +70°C -40°C up to +70°C (following DIN EN 60811-504)
	fixed	-50°C up to +70°C (following DIN EN 50305)
v max.	unsupported	3m/s
a max.	gliding	2m/s 30m/s²
Travel distance	Unsupported travels and up to 20m for gliding applications, Class 3	

Cable structure

Conductor	Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228).
Core insulation	According to bus specification.
Core structure	According to bus specification.
Core identification	According to bus specification. ► Product range table
Overall shield	Bending-resistant braiding made of tinned copper wires. Coverage linear approx. 55%, optical approx. 80%
Outer jacket	Low-adhesion, halogen-free, highly abrasion resistant PUR mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-10-2) Colour: Red lilac (similar to RAL 4001) Variants ► Product range table

Electrical information

Nominal voltage	50V 300V (following UL), except CFBUS.PUR.020: 30V (following UL)
Testing voltage	500V

Properties and approvals

UV resistance	Medium
----------------------	--------

EPLAN download, configurators ► www.igus.eu/CFBUS.PUR

36-month guarantee ... more than 1,350 cable types from stock ... no cutting charges

Basic requirements	low	1	2	3	4	5	6	7	highest
Travel distance	unsupported	1	2	3	4	5	6	≥ 400m	
Oil resistance	none	1	2	3	4	highest			
Torsion	none	1	2	3	4	±360°			

Class 4.3.3.1

Oil resistance	Oil-resistant (following DIN EN 50363-10-2), Class 3
Offshore	MUD-resistant following NEK 606 - status 2009
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
Halogen-free	Following DIN EN 60754
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL listed	CMX, 75°C (except CFBUS.PUR.068)
UL/CSA AWM	See data sheet for details ► www.igus.eu/CFBUS.PUR
NFPA	Following NFPA 79-2018, chapter 12.9
CLPA	CFBUS.PUR.045: CC-Link IE Field , Reference no. 151 CFBUS.PUR.049: CC-Link IE Field , Reference no. 152
DNV	Type Approval Certificate TAE00003X6
EAC	CFBUS.PUR.040-.052: Type Approval Certificate TAE00003X8 Certificate No. RU C-DE.ME77.B.00295/19
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF77.UL.05.12.D - tested by IPA according to standard DIN EN ISO 14644-1
DESINA	According to VDW, DESINA standardisation
CE	Following 2014/35/EU
UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

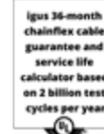
Guaranteed service life (details see page 28-29)

Double strokes*	5 million	7.5 million	10 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-20/-10	15	16	17
-10/+60	12.5	13.5	14.5
+60/+70	15	16	17

* Higher number of double strokes? Service life calculation online ► www.igus.eu/chainflexlife

Typical application areas

- For medium duty applications, Class 4
- Unsupported travels and up to 20m for gliding applications, Class 3
- Almost unlimited resistance to oil, Class 3
- No torsion, Class 1
- Indoor and outdoor applications without direct sun radiation
- Machining units/machine tools, low temperature applications



Example image

igus® chainflex® CFBUS.PUR.049



Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]	Part No.	Characteristic wave impedance approx. [Ω]	Core group	Colour code
Profibus (1x2x0.64mm)								
CFBUS.PUR.001	(2x0.25)C	8.5	25	75	CFBUS.PUR.001	150	2x0.25	red, green
CAN-Bus								
CFBUS.PUR.020 ²⁾	(4x0.25)C	7.5	23	64	CFBUS.PUR.020 ²⁾	120	4x0.25	white, green, brown, yellow (star-quad)
CFBUS.PUR.021	(2x0.5)C	8.5	32	82	CFBUS.PUR.021	120	2x0.5	white, brown
CFBUS.PUR.022 ²⁾	(4x0.5)C	8.5	43	91	CFBUS.PUR.022 ²⁾	120	4x0.5	white, green, brown, yellow (star-quad)
CC-Link								
CFBUS.PUR.035	(3x0.5)C	8.0	40	76	CFBUS.PUR.035	110	3x0.5	white, blue, yellow
Ethernet/CAT5								
CFBUS.PUR.040 ²⁾	(4x0.25)C	6.5	29	69	CFBUS.PUR.040 ²⁾	100	4x0.25	white, green, brown, yellow (star-quad)
Single Pair Ethernet/CAT5e								
CFBUS.PUR.042	(2x0.15)C	5.5	12	33	CFBUS.PUR.042		2x0.15	white/blue
Ethernet/CAT5e								
CFBUS.PUR.045	(4x(2x0.15))C	7.5	33	66	CFBUS.PUR.045	100	4x(2x0.15)	white-blue/blue, white-orange/orange, white-green/green, white-brown/brown
Ethernet/CAT6								
CFBUS.PUR.049	(4x(2x0.15))C	7.5	33	66	CFBUS.PUR.049	100	4x(2x0.15)	white-blue/blue, white-orange/orange, white-green/green, white-brown/brown
CFBUS.PUR.H01.049	((4x(2x0.15))C+4x1.5)C	12.5	125	202	CFBUS.PUR.H01.049	100	(4x(2x0.15))C 4x1.5	white-blue/blue, white-orange/orange, white-green/green, white-brown/brown black, brown, grey, blue
Ethernet/CAT6A								
CFBUS.PUR.050	4x(2x0.20)C	10.0	65	120	CFBUS.PUR.050	100	4x(2x0.20)C	white-blue/blue, white-orange/orange, white-green/green, white-brown/brown
Ethernet/CAT7								
CFBUS.PUR.052	(4x(2x0.15))C	9.5	89	129	CFBUS.PUR.052	110	(4x(2x0.15))C	white-blue/blue, white-orange/orange, white-green/green, white-brown/brown
FireWire IEEE 1394b								
CFBUS.PUR.056	(2x(2x0.15)C+2x0.38)C	9.0	59	91	CFBUS.PUR.056	110	2x(2x0.15)C 2x0.38	orange/blue, blue/red black, white
Profinet								
CFBUS.PUR.060 ^{2) 13)}	(4x0.38)C	7.0	33	64	CFBUS.PUR.060 ^{2) 13)}	100	4x0.38	white, orange, blue, yellow (star-quad)
CFBUS.PUR.H01.060	((4x0.38)C+4x1.5)C	11.5	120	196	CFBUS.PUR.H01.060	100	(4x0.38)C 4x1.5	white, orange, blue, yellow (star-quad) black, brown, grey, blue
USB 3.0								
CFBUS.PUR.068	(2x(2xAWG28) +2x(2xAWG28)C)C	7.0	39	64	CFBUS.PUR.068	90	2x(2xAWG28) 2x(2xAWG28)C	red/black, green/white-green blue/yellow, orange/violet

The chainflex® types marked with ²⁾ are cables designed as a star-quad.
¹³⁾ Colour outer jacket: Yellow-green (RAL 6018)

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core x = without earth core

EPLAN download, configurators ► www.igus.eu/CFBUS.PUR



Bus cable | TPE | chainflex® CFBUS

36 10 million Double strokes guaranteed

10 x d Bend radius, e-chain®

400m Travel distance, e-chain®

- For extremely heavy duty applications
- TPE outer jacket
- Shielded
- Oil and bio-oil-resistant
- Flame-retardant
- Hydrolysis and microbe-resistant

Dynamic information

	Bend radius	e-chain® linear	minimum 10 x d (CFBUS.001-.049 and CFBUS.060) minimum 12.5 x d (CFBUS.050-.055 and CFBUS.070)
		flexible	minimum 8 x d
		fixed	minimum 5 x d
	Temperature	e-chain® linear	-35°C up to +70°C
		flexible	-45°C up to +70°C (following DIN EN 60811-504)
		fixed	-50°C up to +70°C (following DIN EN 50305)
	v max.	unsupported	10m/s
		gliding	6m/s
	a max.	100m/s ²	
	Travel distance	Unsupported travels and up to 400m and more for gliding applications, Class 6	

Cable structure

	Conductor	Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228).
	Core insulation	According to bus specification.
	Core structure	According to bus specification.
	Core identification	According to bus specification. ► Product range table
	Inner jacket	TPE mixture adapted to suit the requirements in e-chains®.
	Overall shield	Extremely bending-resistant braiding made of tinned copper wires. Coverage linear approx. 70%, optical approx. 90%
	Outer jacket	Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®. Colour: Red lilac (similar to RAL 4001) Variants ► Product range table

Electrical information

	Nominal voltage	50V 600V (following UL), except CFBUS.065/.066 : 30V (following UL)
	Testing voltage	500V (following DIN EN 50289-1-3)

Properties and approvals

	UV resistance	Medium
--	----------------------	--------

Basic requirements	low	1	2	3	4	5	6	7	highest
	Travel distance	unsupported	1	2	3	4	5	6	≥ 400m
	Oil resistance	none	1	2	3	4	5	6	highest
	Torsion	none	1	2	3	4	5	6	±360°

Class 6.6.4.1

- Oil resistance
- Flame-retardant
- Silicone-free
- UL verified
- UL/CSA AWM
- NFPA
- CLPA
- DNV
- EAC
- REACH
- Lead-free
- Cleanroom
- DESINA
- CE
- UKCA

Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4
According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
CFBUS.030/CFBUS.065/CFBUS.066: According to IEC 60332-1-2, FT2
Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
See data sheet for details ► www.igus.eu/CFBUS

Following NFPA 79-2018, chapter 12.9

CFBUS.045: **CC-Link IE Field**, Reference no. 130

CFBUS.049: **CC-Link IE Field**, Reference no. 137

Type Approval Certificate TAE00003X5

CFBUS.040-.052: Type Approval Certificate TAE00003X7

Certificate No. RU C-DE.ME77.B.00295/19

In accordance with regulation (EC) No. 1907/2006 (REACH)

Following 2011/65/EC (RoHS-II/RoHS-III)

According to ISO Class 1. The outer jacket material of this series complies with CF34.UL.25.04.D - tested by IPA according to standard DIN EN ISO 14644-1
According to VDW, DESINA standardisation

Following 2014/35/EU

In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million		7.5 million		10 million	
	CFBUS .001-.049	CFBUS .050-.070	CFBUS .001-.049	CFBUS .050-.070	CFBUS .001-.049	CFBUS .050-.070
Temperature, from/to [°C]	R min. [factor x d]					
	-35/-25	12.5	15	13.5	16	14.5
	-25/+60	10	12.5	11	13.5	12
+60/+70	12.5	15	13.5	16	14.5	17

* Higher number of double strokes? Service life calculation online ► www.igus.eu/chainflexlife

Typical application areas

- For heavy-duty applications, Class 6
- Unsupported travels and up to 400m and more for gliding applications, Class 6
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- No torsion, Class 1
- Indoor and outdoor applications without direct sun radiation
- Storage and retrieval units for high-bay warehouses, machining units/machine tools, quick handling, cleanroom, semiconductor insertion, indoor cranes, low temperature applications

Guarantee
igus chainflex
36
up to 36 months guarantee

igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

Guarantee
igus chainflex
36
up to 36 months guarantee

igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

CFRIP

LISTED

UL

nec

NFPA

CLPA

DNV

EAC

REACH

RoHS

clean-room

DESINA

CE

UKCA

UL



Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]	Part No.	Characteristic wave impedance approx. [Ω]	Core group	Colour code
Profibus (1x2x0.64mm)								
CFBUS.001	(2x0.25)C	9.0	33	92	CFBUS.001	150	2x0.25	red, green
CFBUS.002	(2x0.25)C+4x1.5	12.5	94	191	CFBUS.002	150	(2x0.25)C 4x1.5	red/green black with white numbers 1-4
CFBUS.003	(2x0.25)C+3G0.75	11.5	55	145	CFBUS.003	150	(2x0.25)C 3G0.75	red/green black, blue, green-yellow
Interbus								
CFBUS.010	(3x(2x0.25))C	9.0	47	91	CFBUS.010	100	3x(3x0.25)	white/brown, green/yellow, grey/pink
CFBUS.011	(3x(2x0.25)+(3G1.0))C	10.5	87	152	CFBUS.011	100	3x(2x0.25) (3G1.0)	white/brown, green/yellow, grey/pink red, blue, green-yellow
CAN-Bus								
CFBUS.020 ²⁾	(4x0.25)C	6.5	28	58	CFBUS.020 ²⁾	120	4x0.25	white, green, brown, yellow (star-quad)
CFBUS.021	(2x0.5)C	8.0	39	81	CFBUS.021	120	2x0.5	white, brown
CFBUS.022 ²⁾	(4x0.5)C	8.0	43	87	CFBUS.022 ²⁾	120	4x0.5	white, green, brown, yellow (star-quad)
DeviceNet								
CFBUS.030 ⁴⁾	((2xAWG24)C+2xAWG22)C	7.0	36	57	CFBUS.030 ⁴⁾	120	(2xAWG24)C 2xAWG22	white/blue red, black
CFBUS.031 ⁴⁾	((2xAWG18)C+2xAWG15)C	11.5	103	174	CFBUS.031 ⁴⁾	120	(2xAWG18)C 2xAWG15	white/blue red, black
CC-Link								
CFBUS.035	(3xAWG20)C	8.5	43	96	CFBUS.035	110	3xAWG20	white, blue, yellow

The chainflex® types marked with ²⁾ are cables designed as a star-quad.
⁴⁾ Manufactured without inner jacket

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core x = without earth core



Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cfcase



Technical note on bus cables

chainflex® bus cables have been specially developed and tested for continuously moving use in e-chains®. Depending on the material used for the outer jacket and on the underlying construction principle, the bus cables are designed for different mechanical requirements and resistance to diverse media.

The cables have been electrically designed in such a way that, on the one hand, the electrical requirements of the respective bus specification are reliably met and, on the other, that greater value is placed on a high degree of EMC reliability.

It is also ensured that the electrical values remain stable over the long term in spite of permanent movement.

The overall quality of transmission in a complete bus communication system, however, is not solely dependent on the cable used. What is also essential is that all components (electronic parts, connecting system and cable) are precisely matched to each other and that the maximum transmission lengths, which are dependent on the respective system, are adhered to with regard to the data transmission rates needed. A cable is thus not solely responsible for the reliable transmission of signals.

igus® advises you when you are designing your bus system to take all these factors into account and, with extensive tests, helps you to ensure the process reliability of your system from the very beginning.





Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]	Part No.	Characteristic wave impedance approx. [Ω]	Core group	Colour code
Ethernet/CAT5I								
CFBUS.040	(4x0.25)C	7.0	33	59	CFBUS.040	100	4x0.25	white, green, brown, yellow (star-quad)
Ethernet/CAT5e								
CFBUS.045	(4x(2x0.15))C	8.5	42	84	CFBUS.045	100	4x(2x0.15)	white-blue/blue, white-orange/orange, white-green/green, white-brown/brown
Ethernet/CAT6								
CFBUS.049	(4x(2x0.15))C	8.5	42	84	CFBUS.049	100	4x(2x0.15)	white-blue/blue, white-orange/orange, white-green/green, white-brown/brown
Ethernet/CAT6a								
CFBUS.050⁴⁾	(4x(2x0.15)C)C	10.5	83	134	CFBUS.050⁴⁾	100	4x(2x0.15)C	white-blue/blue, white-orange/orange, white-green/green, white-brown/brown
Ethernet/CAT7								
CFBUS.052⁴⁾	(4x(2x0.15)C)C	10.5	89	133	CFBUS.052⁴⁾	100	4x(2x0.15)C	white-blue/blue, white-orange/orange, white-green/green, white-brown/brown
FireWire 1394a								
CFBUS.055	2x(2x0.15)C+2x(0.34)C	8.0	39	76	CFBUS.055	100	2x(2x0.15)C 2x(0.34)C	orange/blue, green/red white, black
Profinet								
CFBUS.060^{2) 13)}	(4x0.38)C	7.5	39	74	CFBUS.060^{2) 13)}	100	4x0.38	white, orange, blue, yellow (star-quad)
USB								
CFBUS.065	((2xAWG28)+2xAWG20)C	5.5	28	45	CFBUS.065	90	(2xAWG28) 2xAWG20	white/green red, black
CFBUS.066	((2xAWG24)+2xAWG20)C	6.5	32	51	CFBUS.066	90	(2xAWG24) 2xAWG20	white/green red, black
DVI								
CFBUS.070^{4) 6)}	(4x(2xAWG28)C +(2xAWG28)+3xAWG28)C	9.0	35	95	CFBUS.070^{4) 6)}	100	4x(2xAWG28)C (2xAWG28) 3xAWG28)C	4 x white/yellow with element-shield in blue, black, red, white white/brown green, yellow, grey

The chainflex® types marked with ²⁾ are cables designed as a star-quad.

⁴⁾ Manufactured without inner jacket

⁶⁾ without cULus

¹³⁾ Colour outer jacket: Yellow-green (RAL 6018)

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.

G = with green-yellow earth core **x** = without earth core

Technical note on bus cables

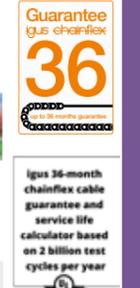
chainflex® bus cables have been specially developed and tested for continuously moving use in e-chains®. Depending on the material used for the outer jacket and on the underlying construction principle, the bus cables are designed for different mechanical requirements and resistance to diverse media.

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Bus cable | TPE | chainflex® CFBUS.LB

36

12.5 million
Double strokes guaranteed

R

7.5 x d
Bend radius, e-chain®

400m

400m
Travel distance, e-chain®

- For heaviest duty applications
- TPE outer jacket
- Shielded
- Oil and bio-oil-resistant
- Low-temperature-flexible
- PVC and halogen-free
- Hydrolysis and microbe-resistant

Now available
with UL approval
& 25% longer
service life

Dynamic information

	Bend radius	e-chain® linear	minimum 7.5 x d
		flexible	minimum 6 x d
		fixed	minimum 4 x d
	Temperature	e-chain® linear	-35°C up to +70°C
		flexible	-50°C up to +70°C (following DIN EN 60811-504)
		fixed	-55°C up to +70°C (following DIN EN 50305)
	v max.	unsupported	10m/s
		gliding	6m/s
	a max.		100m/s²
	Travel distance		Unsupported travels and up to 400m and more for gliding applications, Class 6

Cable structure

	Conductor	Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228).
	Core insulation	According to bus specification.
	Core structure	According to bus specification.
	Core identification	According to bus specification. ► Product range table
	Inner jacket	TPE mixture adapted to suit the requirements in e-chains®.
	Overall shield	Extremely bending-resistant braiding made of tinned copper wires. Coverage linear approx. 70%, optical approx. 90%
	Outer jacket	Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®. Colour: Red lilac (similar to RAL 4001) Variants ► Product range table

Electrical information

	Nominal voltage	50V
		600V (following UL)
	Testing voltage	500V (following DIN EN 50289-1-3)

EPLAN download, configurators ► www.igus.eu/CFBUS.LB

36-month guarantee ... more than 1,350 cable types from stock ... no cutting charges



EU2022

EU2022



Basic requirements
Travel distance
Oil resistance
Torsion

low	1	2	3	4	5	6	7	highest
unsupported	1	2	3	4	5	6	≥ 400m	
none	1	2	3	4	highest			
none	1	2	3	4	±360°			

Class 7.6.4.1

Properties and approvals

	UV resistance	Medium
	Oil resistance	Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4
	Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
	Halogen-free	Following DIN EN 60754
	UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
	UL AWM	See data sheet for details ► www.igus.eu/CFBUS.LB (from production date 01/2022)
	CLPA	CFBUS.LB.045: CC-Link IE Field , Reference no. 131 CFBUS.LB.049: CC-Link IE Field , Reference no. 138
	EAC	Certificate No. RU C-DE.ME77.B.02806 (TR ZU)
	REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
	Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
	Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF9.15.07 - tested by IPA according to standard DIN EN ISO 14644-1
	DESINA	According to VDW, DESINA standardisation
	CE	Following 2014/35/EU
	UKCA	In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Guaranteed service life (details see page 28-29)

Double strokes*	5 million		7.5 million		12.5 million	
	CFBUS.LB .001-.022	CFBUS.LB .040-.060	CFBUS.LB .001-.022	CFBUS.LB .040-.060	CFBUS.LB .001-.022	CFBUS.LB .040-.060
Temperature, from/to [°C]	R min. [factor x d]					
-35/-25	12.5	10	13.5	11	14.5	12
-25/+60	10	7.5	11	8.5	12	9.5
+60/+70	12.5	10	13.5	11	14.5	12

* Higher number of double strokes? Service life calculation online ► www.igus.eu/chainflexlife

Typical application areas

- For heavy-duty applications, Class 7
- Unsupported travels and up to 400m and more for gliding applications, Class 6
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- No torsion, Class 1
- Indoor and outdoor applications without direct sun radiation
- Storage and retrieval units for high-bay warehouses, machining units/machine tools, quick handling, cleanroom, semiconductor insertion, indoor cranes, low temperature applications

Guarantee
igus chainflex
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up to 36 months guarantee

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guarantee and
service life
calculator based
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cycles per year

UL

UL-verified chainflex® guarantee ... www.igus.eu/ul-verified

Guarantee
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CFRIP

UL LISTED

RU

NEC

NFPA

CLPA

DNV

EAC

REACH

RoHS

Cleanroom

DESINA

CE

UKCA

Bus cable | TPE | chainflex® CFBUS.LB

Class 7.6.4.1



Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]	Part No.	Characteristic wave impedance approx. [Ω]	Core group	Colour code
Profibus (1x2x0.64mm)								
New CFBUS.LB.001	(2x0.25)C	9.0	33	78	CFBUS.LB.001	150	2x0.25	red, green
CAN-Bus/Feldbus								
New CFBUS.LB.020 ²⁾	(4x0.25)C	6.5	28	49	CFBUS.LB.020 ²⁾	120	4x0.25	white, green, brown, yellow (star-quad)
New CFBUS.LB.021	(2x0.5)C	8.0	39	67	CFBUS.LB.021	120	2x0.5	white, brown
New CFBUS.LB.022 ²⁾	(4x0.5)C	8.0	43	78	CFBUS.LB.022 ²⁾	120	4x0.5	white, green, brown, yellow (star-quad)
EtherCAT[®] Ethernet/CAT5I								
New CFBUS.LB.040 ²⁾	(4x0.25)C	7.0	33	50	CFBUS.LB.040 ²⁾	100	4x0.25	white, green, brown, yellow (star-quad)
CC-Link IE[®] Ethernet/CAT5e								
New CFBUS.LB.045	(4x(2x0.15))C	8.5	42	71	CFBUS.LB.045	100	4x(2x0.15)	white-blue/blue, white-orange/orange, white-green/green, white-brown/brown
CC-Link IE[®] Ethernet/CAT6								
New CFBUS.LB.049	(4x(2x0.15))C	8.5	42	71	CFBUS.LB.049	100	4x(2x0.15)	white-blue/blue, white-orange/orange, white-green/green, white-brown/brown
Profinet								
New CFBUS.LB.060 ^{2) 13)}	(4x0.38)C	7.5	39	67	CFBUS.LB.060 ^{2) 13)}	100	4x0.38	white, orange, blue, yellow (star-quad)

The chainflex® types marked with ²⁾ are cables designed as a star-quad.
¹³⁾ Colour outer jacket: Yellow-green (RAL 6018)

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core x = without earth core



Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this on page 24/25 and online: www.igus.eu/cfcase



cost down...



...life up

Reduce cost, improve technology, now!

Do the chainflex® price check ...
www.igus.eu/cf-price-check

... for example: reduce cost with CFBUS.PUR ...

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