

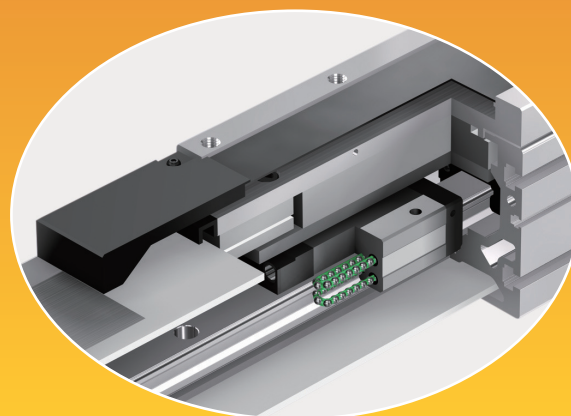


NEW

LM Actuator

Optimal for high speed and long stroke
Long term maintenance-free operation is actualized
Lightweight, compact structure

TY



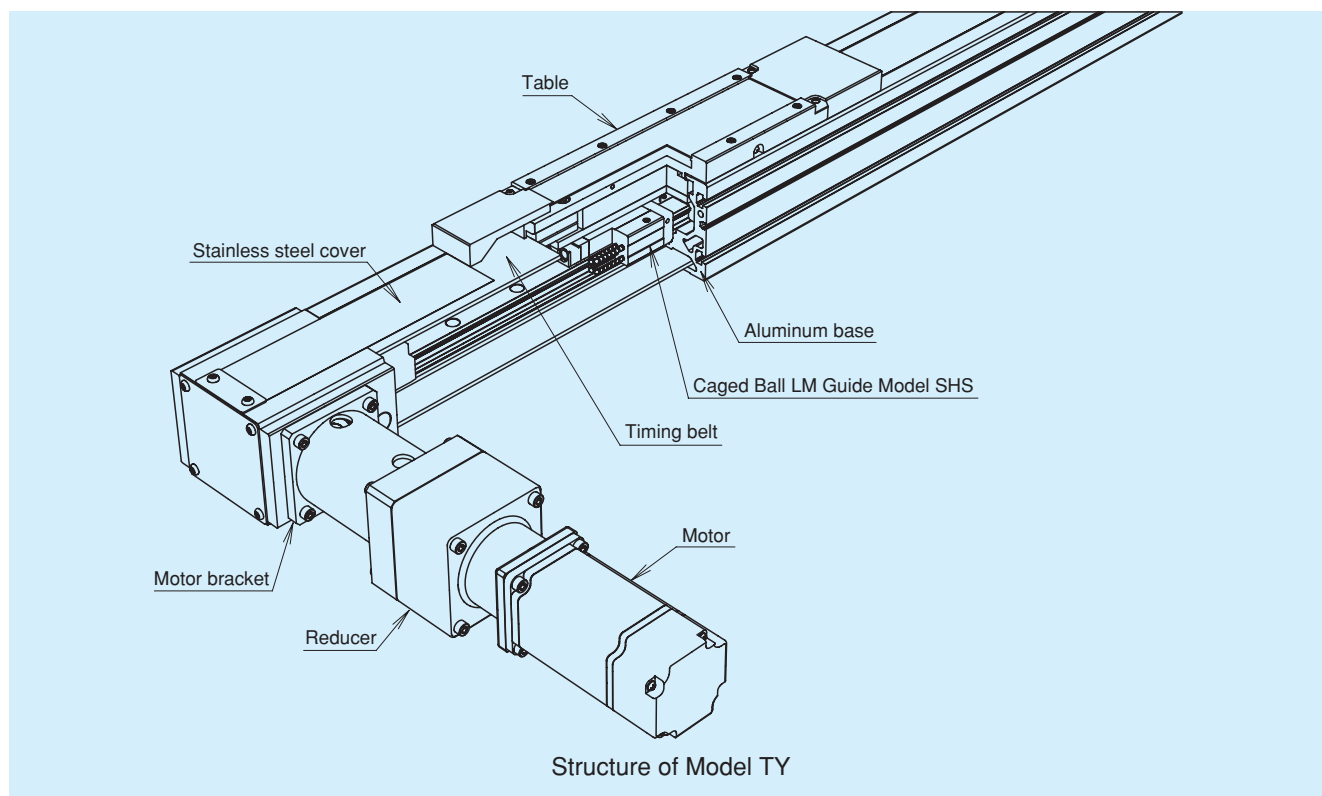
US Only

THK CO., LTD.
TOKYO, JAPAN

CATALOG No.352E

Structure of Model TY

This belt drive actuator has a caged ball LM Guide combined with a lightweight and compact aluminum base. Options such as a stainless steel cover, a motor bracket or a sensor make it useful for a variety of applications.



Features of Model TY

1. Optimal for long stroke high speed conveyance

A maximum stroke of 4749 mm* is possible due to the belt drive method.

A maximum travel speed of 3400 mm/s is possible when an AC servomotor (rated rotational speed 3000 min.⁻¹) with a 3:1 reducer is used.

* Stroke between the mechanical stoppers

Maximum Travel Speed

Unit: mm/s

Model no.	TY20		
Speed reduction ratio	1/3	1/5	1/9
Maximum travel speed	3400	2000	1100

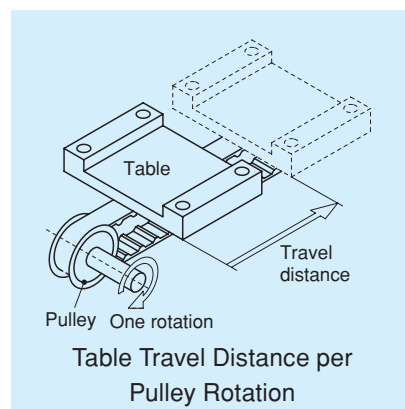
Note 1) Please note that when the stroke is short, it may not reach the maximum travel speed.

Note 2) The maximum travel speed for actuators with a stainless steel cover is 2500 mm/s.

Table Travel Distance per Pulley Rotation

Pitch circle diameter of the pulley [mm]	Table travel distance per pulley rotation [mm]	Table travel distance [mm] per motor rotation		
		Speed reduction ratio: 1/3	Speed reduction ratio: 1/5	Speed reduction ratio: 1/9
65.25	205	68.3	41	22.8

Note) The timing pulley has a large pitch circle diameter, so THK recommends the use of a reducer.



2. Long service life and long term maintenance-free operation

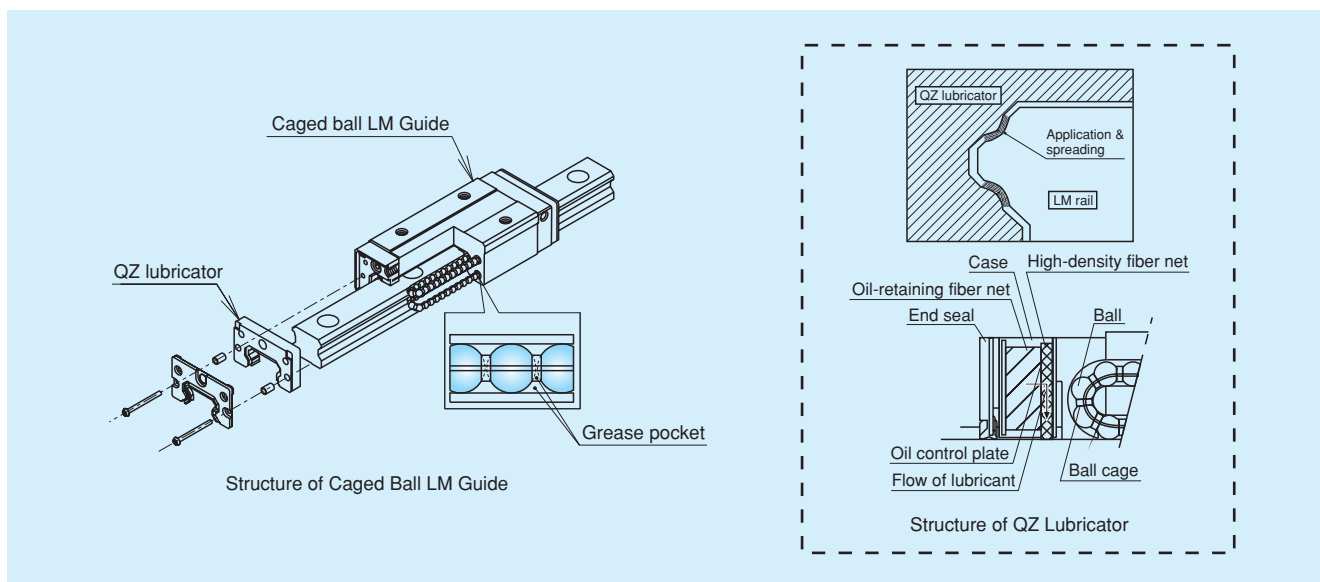
Built-in Caged Ball LM Guide model SHS.

Long service life and long term maintenance-free operation are possible because there is no mutual friction between the balls and grease retention is improved due to the effect of the caged ball.

QZ Lubricator is equipped as standard*.

The QZ Lubricator supplies an optimal amount of lubricant to the raceway of the LM rail, substantially extending maintenance intervals.

* For Model TY, the QZ Lubricator is equipped on a single side only for each LM block.



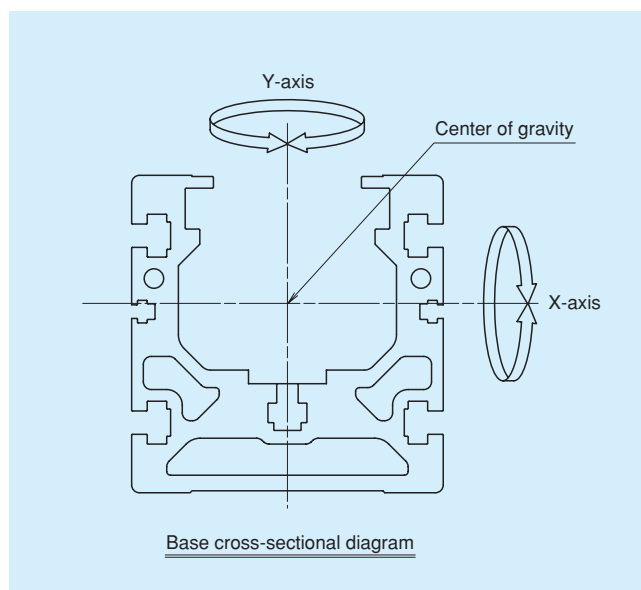
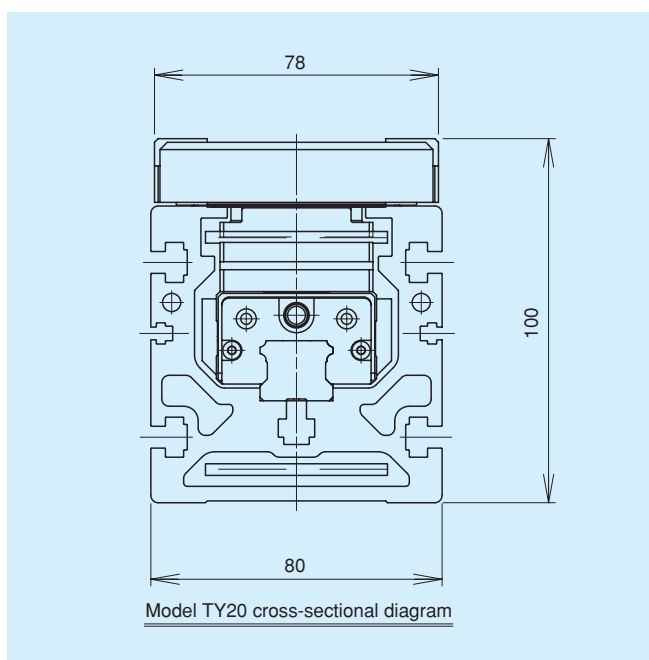
3. Quality dustproof cover optional*

A tightly sealing stainless steel cover prevents foreign matter from entering the actuator.

* Please note that, with a stainless steel cover, maximum base length and maximum travel speed will be restricted.

(Maximum base length: 3540 mm; maximum travel speed: 2500 mm/s)

4. Lightweight, compact structure



Base geometrical moment of inertia	I_x [mm ⁴]	1.49×10^6
	I_y [mm ⁴]	1.94×10^6
Mass [kg/m]		6.65

Specifications

Model no.		TY20
Drive method		Timing belt drive
Pitch circle diameter of the pulley [mm]		65.25
Positioning repeatability ^{Note 1)} [mm]		±0.1
Mechanical Stroke ^{Note 2)} [mm]		549 to 4749 (specifications without a stainless steel cover)
Model no. for LM Guide use		SHS20V (Two blocks)
LM Guide unit	Basic dynamic load rating C [N]	22300
	Basic static load rating C ₀ [N]	38400
Static Permissible Load ^{Note 3)} [N]	Axial direction	1100
Static Permissible Moment ^{Note 4)} [N-m]	M _A	2000
	M _B	600
	M _C	500

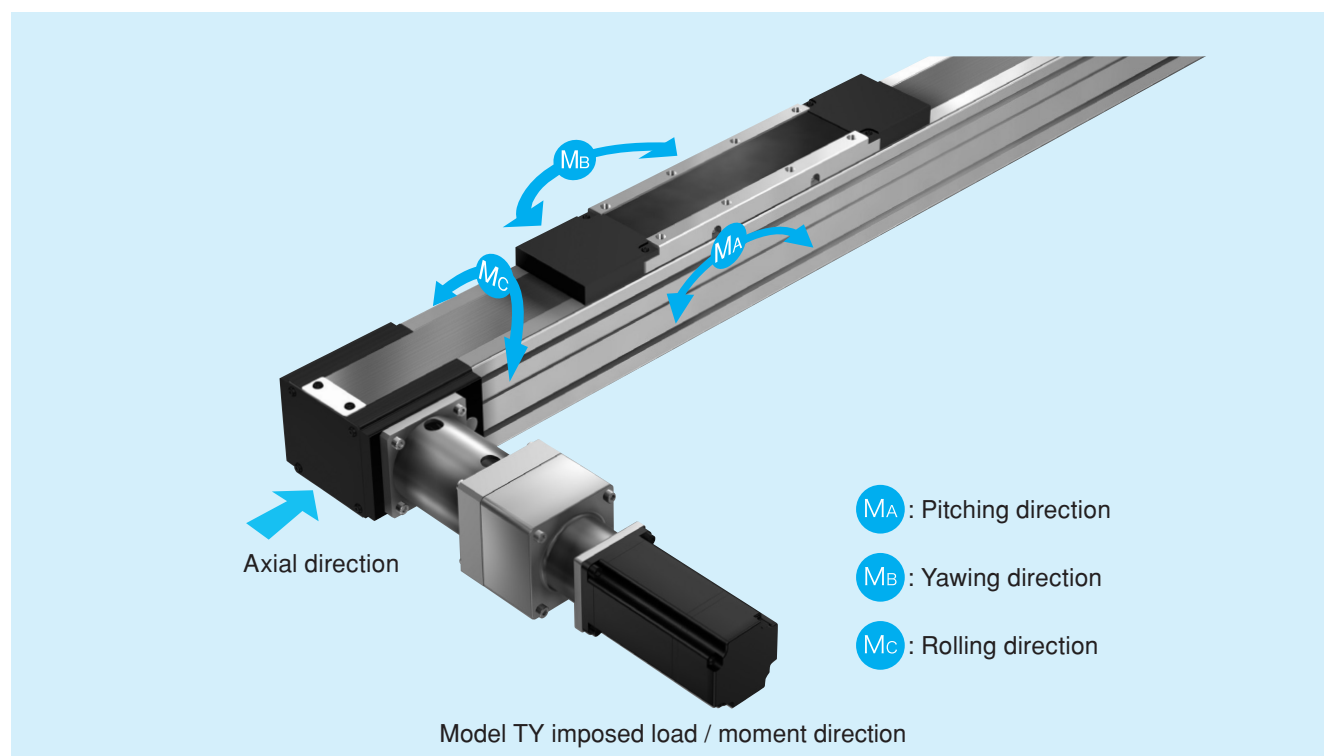
Note 1) Positioning repeatability is standardized at an ambient temperature of 20°C.

Note 2) Effective stroke is less than mechanical stroke for stainless steel cover option.

Please refer to the dimensions tables for details (page 6).

Note 3) For the axial direction, it is determined by the torsion strength of pulley shaft.

Note 4) Static permissible moment is the maximum value of the moment that can load on each direction.



Model Number Chart

TY20 - 084 - B1 - C - B

①

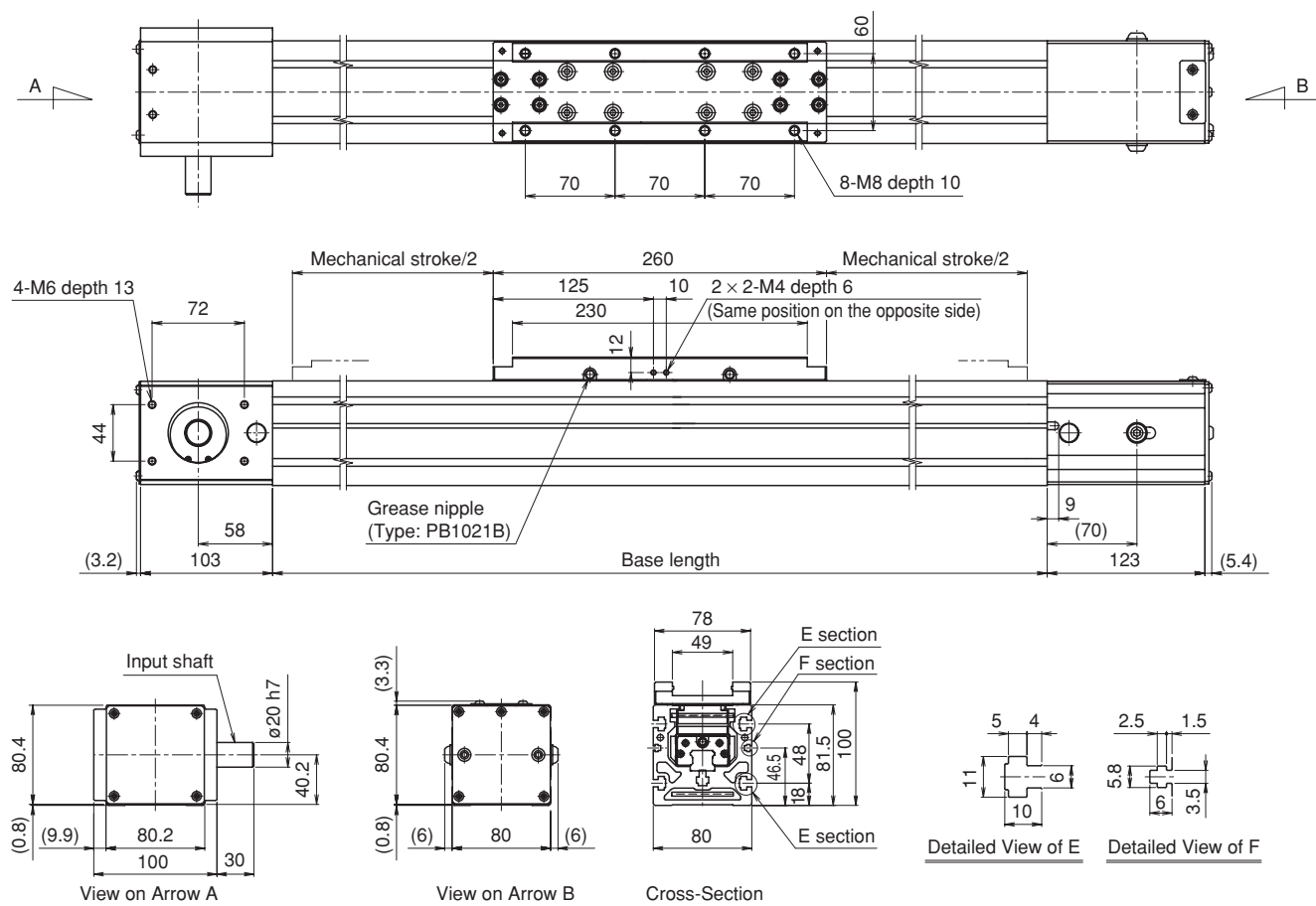
②

③

④

⑤

① Model no.	TY20
② Base length	e.g.: if it is 840 mm: 084 if it is 1020 mm: 102
③ Motor bracket	N: No motor bracket For concentric type reducer B1: Pilot diameter ø50H7, ø5.5, PCD60 B2: Pilot diameter ø70H7, ø6.6, PCD90 U1: Pilot diameter ø38.1H7, M4, PCD66.66 (NEMA23) V1: Pilot diameter ø73.03H7, M5, PCD98.43 (NEMA34)
④ Cover	N: No cover C: With a stainless steel cover
⑤ Sensor	N: None B: Photo Sensor EE-SX674 (3 pcs.) D1: Proximity Sensor GL-N12F (3 pcs.) D2: Proximity Sensor GL-N12F (1 pc.), GL-N12FB (2 pcs.) D3: Proximity Sensor GL-N12F-P (3 pcs.) D4: Proximity Sensor GL-N12F-P (1 pc.), GL-N12FB-P (2 pcs.)



Base length [mm]	840	1020	1320	1620	1920	2220	2520	2820	3120
Mechanical stroke [mm]	549	729	1029	1329	1629	1929	2229	2529	2829
Main unit weight [kg]	13.4	15.1	17.9	20.7	23.5	26.3	29.1	31.9	34.7

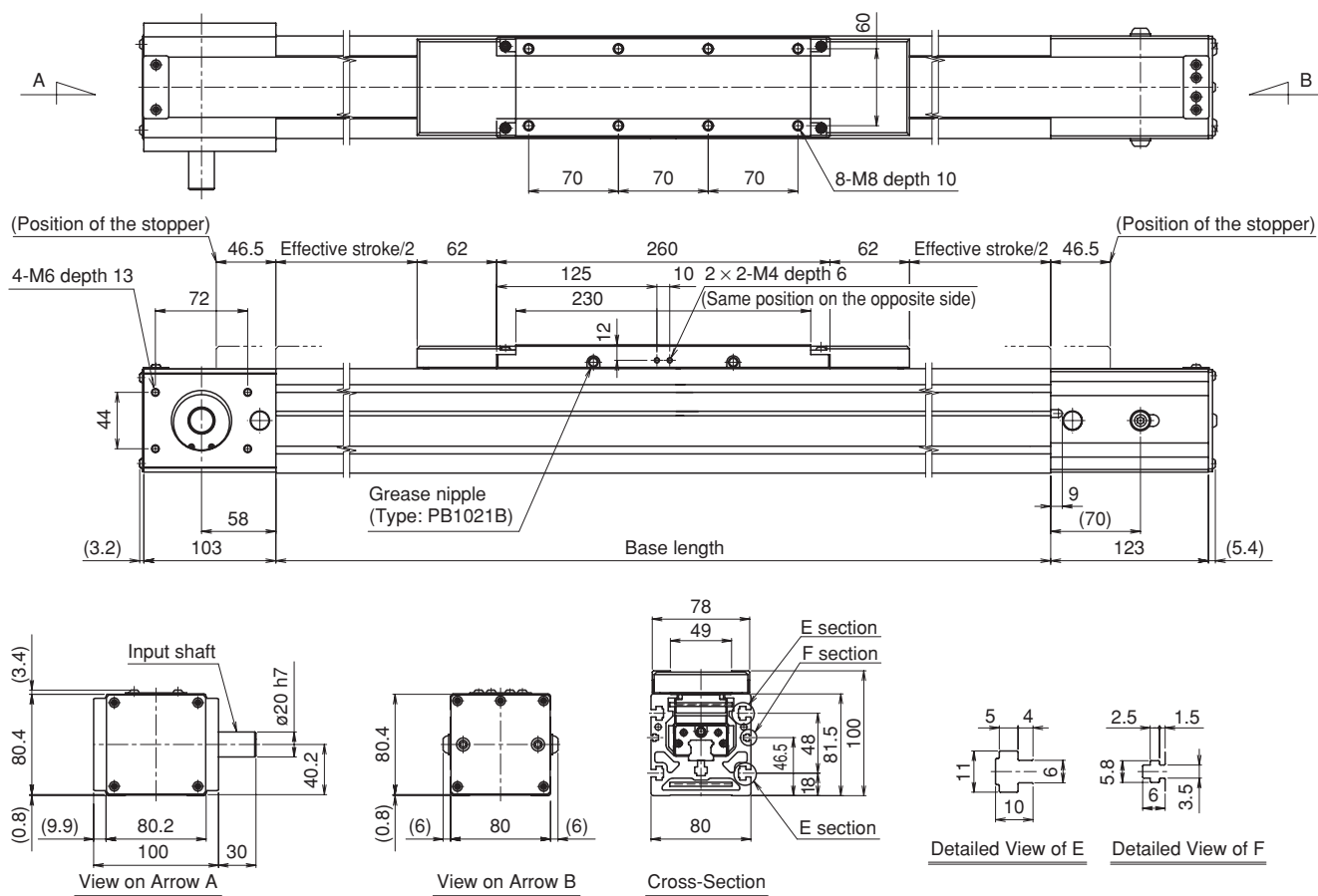
Base length [mm]	3420	3720	4020	4320	4620	5040
Mechanical stroke [mm]	3129	3429	3729	4029	4329	4749
Main unit weight [kg]	37.5	40.3	43.1	45.9	48.7	52.6

Note 1) Above figure shows the slider in mid-stroke.

Note 2) Please contact THK for strokes other than those listed above.

Note 3) Please install the unit using the T-slot (E section) on the side (see page 12).

Model TY20 (With stainless steel cover)



Base length [mm]	840	1020	1320	1620	1920	2220	2520	2820	3120
Mechanical stroke [mm]	549	729	1029	1329	1629	1929	2229	2529	2829
Effective stroke [mm]	456	636	936	1236	1536	1836	2136	2436	2736
Main unit weight [kg]	13.8	15.5	18.3	21.2	24.0	26.8	29.6	32.4	35.2

Base length [mm]	3420
Mechanical stroke [mm]	3129
Effective stroke [mm]	3036
Main unit weight [kg]	38.1

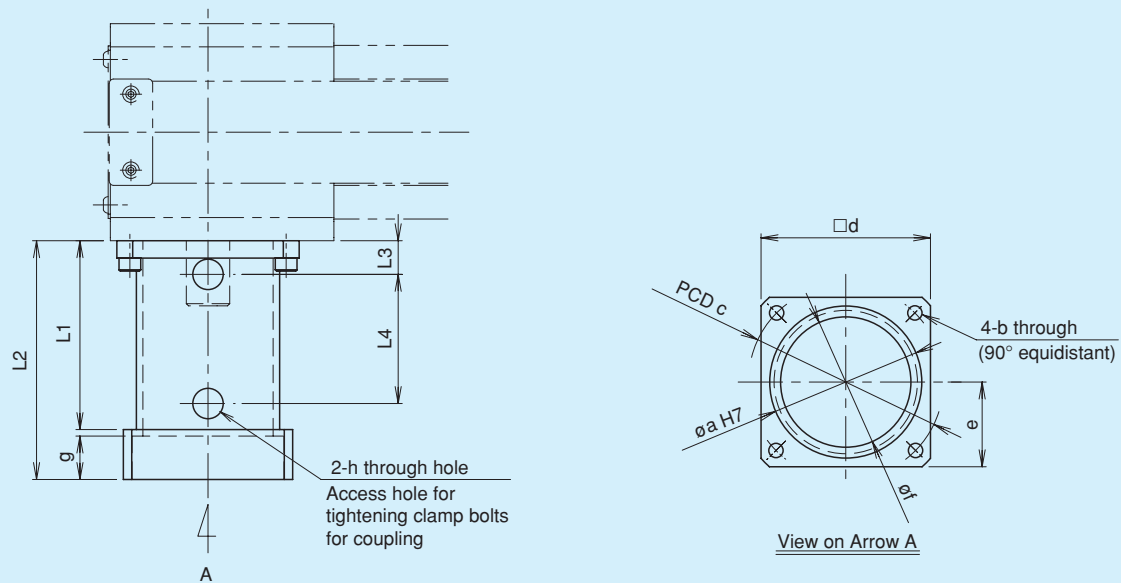
Note 1) Above figure shows the slider in mid-stroke.

Note 2) Please use the actuator within effective strokes. Contact THK for strokes other than those listed above.

Note 3) Please install the unit using the T-slot (E section) on the side (see page 12).

Note 4) The maximum manufacturable base length is 3540 mm for stainless steel cover specifications. Please contact THK for details.

Motor bracket for concentric type reducer (B1, B2)

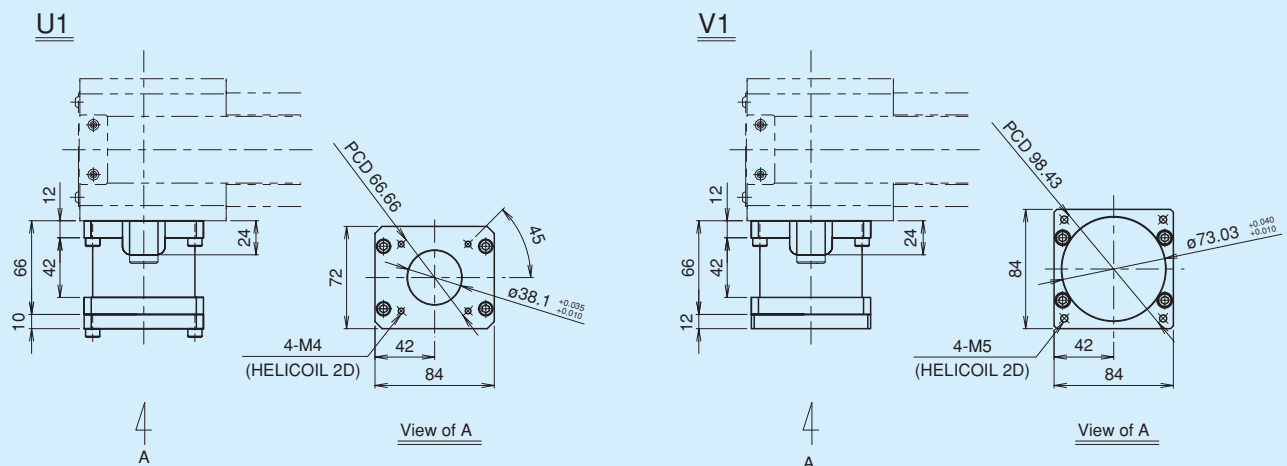


Dimensions of Motor Bracket for Coaxial Type Reducer

Unit: mm

Motor bracket code	Motor bracket dimensions											
	a	b	c	d	e	f	g	h	L1	L2	L3	L4
B1	50	5.5	60	56	28	45	14	12	73	87	20	40
B2	70	6.6	90	78	39	60	20	14	90	110	15.5	59.5

Motor bracket for coaxial type reducer (U1, V1)



Sensor

Model TY can equip various sensors to the T-groove at the side of the base.

When selecting a sensor, please specify using the corresponding code from the table below.

Tables of Various Sensors

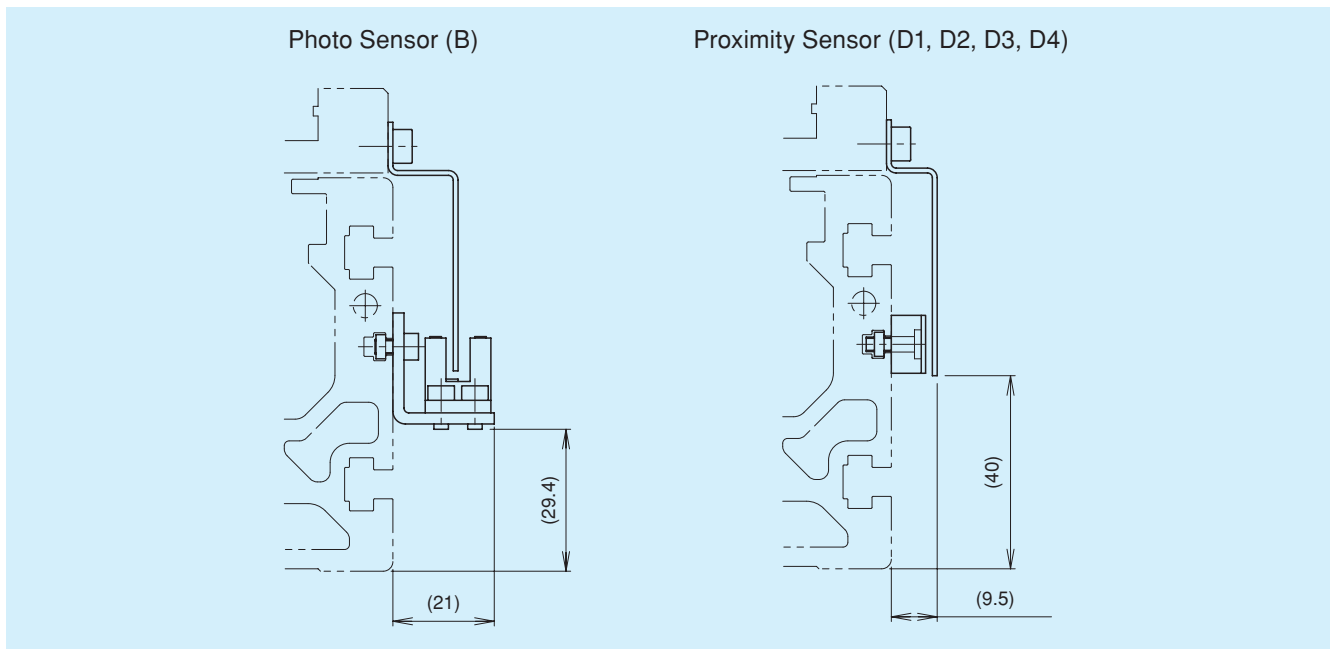
Type	Output operation	Output	Sensor model number	No. of units	Manufacturer	Symbol
Photo Sensor	N.O. / N.C. (selectable)	NPN	EE-SX674	3	OMRON	B
Proximity Sensor	N.O.	NPN	GL-N12F	3	SUNX	D1
	N.O.	NPN	GL-N12F	1		D2
	N.C.	NPN	GL-N12FB	2		D3
	N.O.	PNP	GL-N12F-P	3		D4
	N.O.	PNP	GL-N12F-P	1		
	N.C.	PNP	GL-N12FB-P	2		

Note 1) GL-N12F-P is not NPN, it is PNP.

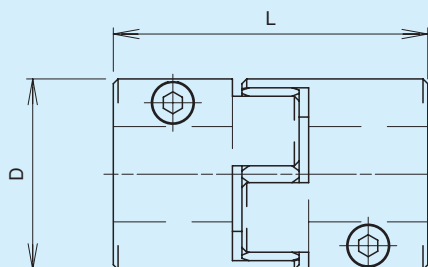
Note 2) N.O. contact point is a normally-open type; N.C. contact point is a normally-closed type.

Note 3) Sensors are mounted on the product before being shipped. Please note that a photosensor connector is not included.

Sensor mounting dimensions



* The direction of the sensor is changeable. The sensor can be removed by sliding the sensor mounting nut from the opposite side of the motor.



Coupling Model no.	Manufacturer	L [mm]	D [mm]	TY20 Bracket	Applicable Reducers
ALS-040-R-XXB-20B	Miki Pulley	66	40	B1	VRAF-B
ALS-055-R-XXB-20B		78	55	B2	VRAF-C
SC050R-XXB-20B (Max 25 mm)	Zero-Max	60	56	U1, V1	Nema23, Nema34

* Please see the catalog of the coupling manufacturers (Miki Pulley Co., Ltd. and Zero-Max, Inc.) for details.

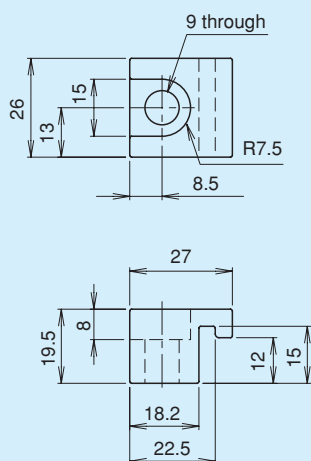
Base mounting bracket

The mounting brackets for mounting the base are available.

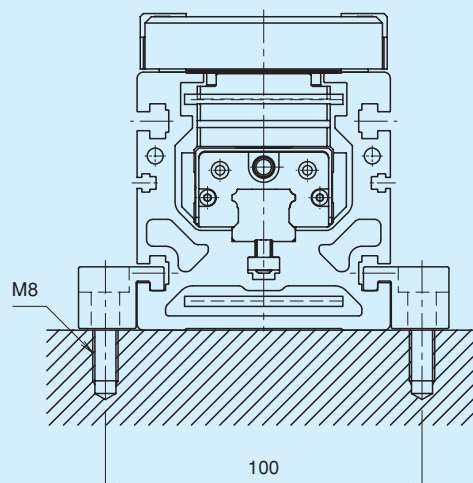
Note) this is not a standard attachment, so please specify the number of pieces required.

Base fixing bracket dimensions

Part Number = TY BASE MOUNTING PLATE



Example of base fixing bracket use (horizontal mount)



Note 1) Mounting position must be horizontal. If a wall mounting position is used, please contact THK.

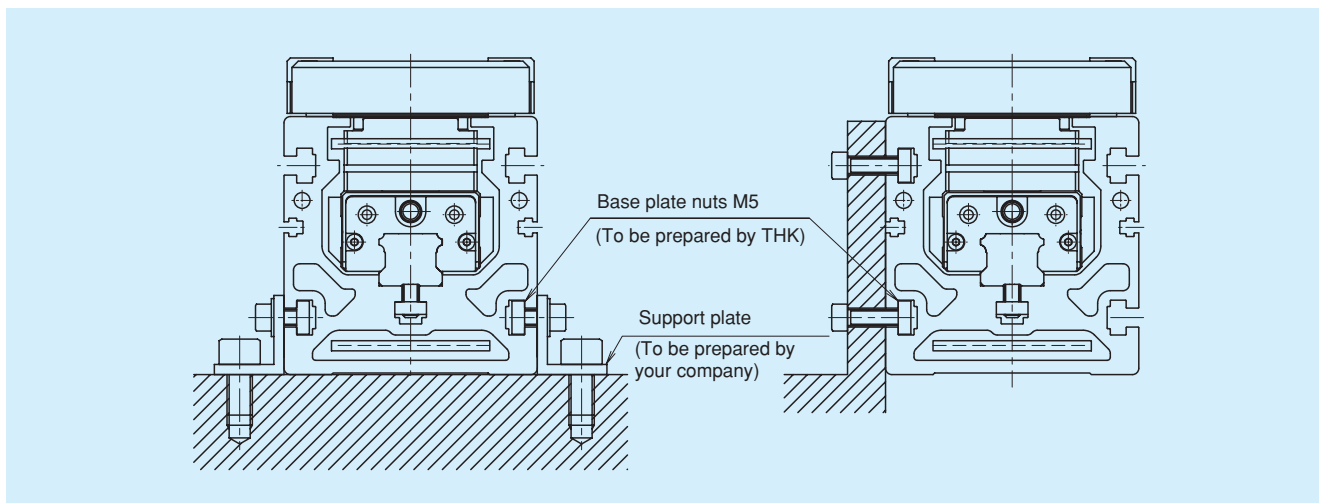
Note 2) Mounting intervals of the base fixing brackets should be approximately 250 to 300 mm.

* Mount the base fixing bracket by sliding it from the opposite side of the motor.

Example of mounting the base (horizontal mount)

The diagram below shows a base mounting example without using the base fixing brackets.

Note) Mounting position must be horizontal. If a wall mounting position is used, please contact THK.



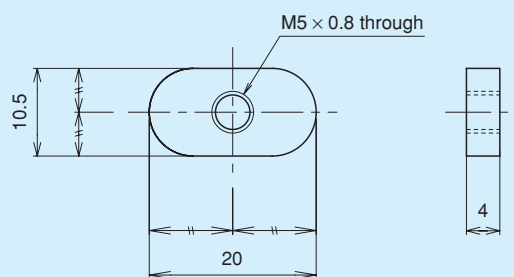
Dimensions of the nuts for mounting the base

The nuts are available for mounting the base that are used for the above mounting example. This is not a standard attachment, so please specify the number of pieces required.

Note) Mounting intervals of the base mounting nut should be approximately 250 to 300 mm.

* Mount the base mounting nut by sliding it from the opposite side of the motor.

Part Number = GL T-NUT-M5



Appendix

Selecting a Model TY

- ① Calculate the service life of the LM Guide from load conditions in order to check that it is sufficiently safe and satisfies the desired service life.



- ② Select the motor and check that the output torque of the reducer is the same as permissible input torque of the actuator or less.



- ③ Select the options (motor bracket, sensor, cover) as necessary.

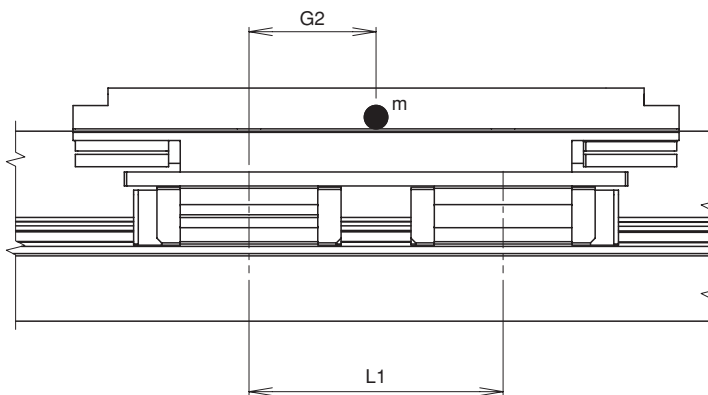
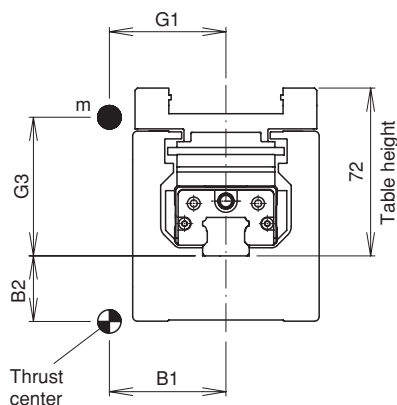
Service life / static safety factor

For information about the service life and static safety factor of the TY model LM Guide, see the LM Guide section in the General Catalog. Also, rated life of the LM Guide can be calculated in the THK's technical support site (<https://tech.thk.com/>), or using the technical calculation software that is recorded in the CD catalog. See the data in the table below when calculating rated life.

Note) Please note that the calculation of the service life is a theoretical calculation. Under actual operation, life may vary depending on the operating conditions including operating environment, lubricating condition, mounting accuracy, rigidity, etc.

LM Guide unit

Model no. for LM Guide use	Thrust position		Block span	Movable unit			
				Mass	Center of gravity position		
	B1 [mm]	B2 [mm]	L1 [mm]	m [kg]	G1 [mm]	G2 [mm]	G3 [mm]
SHS20V	0	-45	109	1.2	0	54.5	52.2



Selecting the motor

When selecting the motor for mounting on Model TY, please select by referring to the data in the table below. Please contact each motor manufacturer for information on motor selection and motor specifications.

Timing belt model no.	Timing pulley		
	Model no.	Pitch diameter [mm]	Inertial moment (total of two pieces) [kg-cm ²]
050-MA5	41-MA5-050	65.25	5.8

* Belt mass: 0.192 kg/m

Belt length = base length × 2 + 280 mm

[Reference]

Coupling Model no.	Manufacturer	Inertia [kg-cm ²]
ALS-040-R-XXB-20B	Miki Pulley	0.4
ALS-055-R-XXB-20B		1.63
SC050R-XXB-20B	Zero-Max	1.41

* Please see the catalog of the coupling manufacturers (Miki Pulley Co., Ltd. and Zero-Max, Inc.) for details.

Reducer Model no.	Inertia [kg-cm ²]	Manufacturer
VRAF-B03	0.197	Shimpo Drives
VRAF-B05	0.17	
VRAF-B09	0.162	
VRAF-C03	1.182	
VRAF-C05	0.902	
VRAF-C09	0.821	

* Please see the catalog for the reducer manufacturer (Shimpo Drives, Inc.) for details.

Permissible input torque [N-m]
37.3

Precautions on Use

● Operation

- Unnecessarily disassembling this product may allow foreign objects to enter and reduce functionality.
- Do not drop or knock this product. Doing so may cause injury or damage the unit. If the product is dropped or impacted, functionality may be reduced even if there is no surface damage.
- Do not allow foreign matter such as dust and cutting powder to enter. This may damage the ball recirculation part or reduce functionality.
- When the product is in motion or about to be in motion, do not touch any moving parts. Do not go near the actuator when it is in motion.
- If two or more people are involved in the operation, confirm the procedures such as sequences, signs, and abnormalities in advance, and appoint another person for monitoring the operation.
- Anti-rust oil is applied to the input axis for coupling installation. Please wipe the anti-rust oil off completely when installing couplings.
- Mounting position must be horizontal. If a wall mounting position is used, please contact THK.

● Environment

The wrong environment can cause poor production failure. The best places to use the device are as follows:


- An environment with an ambient temperature from 0 to 40°C and humidity of no more than 80% RH that will not expose the product to freezing or condensation.
 - * Contact THK if you are considering using the product in an environment with an operating temperature outside of the specified range.
- A place free from corrosive gas or flammable gas.
- A place free from dust, salt or metal powder.
- A place where water, oil and chemicals will not get on the product.
- Places where vibration or impact are not transmitted to the unit.
- Contact THK if the product will be used in a special environment, such as one with constant vibration, a clean room, a vacuum, or a low-/high-temperature environment.

● Lubrication

- Please use this product after sealing lubricant.
- In order to effectively use this product, lubrication is required. Insufficient lubrication may increase abrasion on the rolling part and shorten service life. THK AFB-LF grease, the standard grease for this product, is enclosed.
- Do not use a mix of lubricants with different physical properties.
- Please contact THK if using special lubricants.
- Please contact THK if using this product with oil lubrication.
- The greasing interval is usually 100 km; however, this may vary depending on the operating conditions, so THK recommends determining a greasing interval during the initial inspection.
- Regular lubricants may not be used when this product is operated in a special environment such as one with constant vibration, a clean room, a vacuum, or low-/ high-temperature environment. In such cases, please contact THK.

● Storage

- When storing the product, enclose it in a package designated by THK and store it in a horizontal orientation while avoiding locations subject to high temperature, low temperature and high humidity.

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20081204 E6 Printed in Japan