

## Economy Series Electric Actuator VLAST/VLACT



An electric alternative to pneumatics

## **Electric Actuator**

# **VLAST/VLACT**

Switch from pneumatics to electricity with a simple, energy-efficient, high-performance actuator





Positioning repeatability ±0.02 mm

# VLACT

In comparison with air cylinders, this product offers higher precision for multi-point positioning when moving between two or more points thanks to using a ball screw as the drive element.

An electric cylinder with an internal ball screw



## A quiet, energy-efficient, eco-friendly electric actuator

## THK Technology 1

With an LM Guide directly forming the base, this simple design reduces the number of components.



**Cost-effective**,

simple

structure

\* VLAST only.

## THK Technology 2

This series adopts the Caged Ball LM Guide SRS, which has a compact rail cross-section height that allows for lightweight, space-saving designs.

## Lightweight and compact



#### THK Technology 3

## Motor compatibility for various applications





Various motors and drivers

The VLA is designed to be compatible with various types of motors. You can employ the type of control you are used to.

Compatible motor manufacturers: Yaskawa Electric/Mitsubishi Electric/Tamagawa Seiki/ Keyence/SANYO Electric/OMRON

#### THK Technology 4

THK Technology 5

## Long-term maintenance-free operation

Long-term maintenance-free operation has been achieved by the adoption of the Caged Ball LM Guide SRS' and the QZ Lubricator, which supplies the optimal amount of lubricant to the ball screw.

\*VLAST only.

Sealing case
Heavily oil-impregnated fiber net
Ball screw nut

The QZ Lubricator feeds the right amount of lubricant to the ball screw shaft raceway.

This allows an oil film to be constantly formed between the balls and the raceway, which improves the lubricity and significantly extends the maintenance interval.



## Service life calculation

The service life of the LM Guide and ball screw can be calculated based on the usage conditions. Contact THK for details.

3 THK

Using this product in place of pneumatic devices enables multi-point positioning and speed adjustments. It is perfect for moving lightweight objects, too.



The VLAST is used in the parts that move the inkjet heads. The device can be constructed at a low cost.

Models used

X axis: VLAST Y axis: VLAST



Electronic component industry Visual inspection devices



The VLAST is used in the part that moves the camera. The cost of this device was successfully reduced by combining a linear bush with the VLAST, which itself achieves accurate positioning at a low cost.

Models used

X axis: VLAST

General industry Oil brushing machines



The VLACT is used to drive the oil brush, and the VLAST is used for the part that moves the brush. The VLAST/VLACT were adopted for their ease of operation. In addition, food-grade grease was used for the mechanical portions so they could be used on food equipment.

Models used

X axis: VLAST Y axis: VLACT



Machine tool industry Loaders for automatic lathes



The VLAST is used in the parts that move the workpiece. Even though the VLAST is installed close enough to the machining process that cutting chips adhere to it, no foreign material will get inside thanks to its fully covered structure.

Models used

X axis: VLAST Y axis: VLAST

### **Series Overview**

Model	Ball screw lead (mm)	Stroke (mm)	Estimated motor	Max	(kg)		
				Horizontal	Wall-mounted	Vertical	
	6	50 to 500	50	11.5	11	7	
VLA3145	12	50 10 500	50	11.5	10.5	5.5	
	6		50	29.5	23	11.5	
	12	50 to 700	50	12	12	5.5	
VLASTOU	6	50 10 700	100	29.5	23	11.5	
	12		100	25	21	11	
	6	50 to 150	50	8	-	8	
VLAC135	12	5010150	50	8	-	6	
	6	50 to 200	50	19	-	11.5	
VLAC145	12	50 10 200	50	13.5	-	6	
	6	50 to 200	100	56	-	23	
VLACISS	12	50 10 300	100	25	-	11.5	

<sup>1</sup> Maximum load capacity refers to the mass at the below speed and acceleration/deceleration.

Speed: The rated rotational speed of the motor (3,000 min<sup>-1</sup>). Acceleration/deceleration: 0.15 G for a 6 mm lead, 0.3 G for a 12 mm lead. <sup>2</sup> The maximum speed is restricted by the permissible speed of the actuator.

## **Model Number Coding**



manufacturers. Contact THK for details.

				Maxi	mum spe	eed at each	stroke <sup>2</sup>	(mm/s)							Page
						Stroke (mn	n)								
50	100 1	50 2	200	250	300	350	400	4	450	500	550	6	00	700	
	I		500					420	340						7
							840	680						p. /	
	500							400				340	250		
	1000							800				680	500		n 11
500						400					340	250		p. 11	
		1000				800					680	500			
	300														n 15
	600														p. 15
	300														n 17
600															p. 17
300 235					j										n 19
	600			470	)										p. 19

## VLAST45

Servo motor	Туре	Motor	Body	Body	Max.	Max.
50 W	Slider	Direct coupling	45 mm	45 mm	500 mm	1000 mm/s

## **Model Configuration**



motor cable direction separately. Please select the coupling, driver, and controller yourself.

### **Selection Information**

#### **Basic Specifications**

	Basic c	lynamic load rating C (N)	54	80		
	Basic	static load rating $C_0$ (N)	53	00		
LM Guide	Ra	dial clearance (mm)	-0.002 to +0.002			
unit	Geometric	I <sub>x</sub> (mm⁴)	1.21	× 10 <sup>3</sup>		
	moment of	I <sub>Y</sub> (mm⁴)	9.42	× 10 <sup>3</sup>		
	inertia <sup>1, 2, 3</sup>	Mass (kg/m)	1.0	01		
	В	all screw lead (mm)	6	12		
	Basic d	ynamic load rating Ca (N)	1950	900		
Ball screw	Basic	static load rating C <sub>0</sub> a (N)	3510	1610		
	Scre	w shaft diameter (mm)	φ	8		
	Threa	d minor diameter (mm)	φ6	.8		
	Ball center	er-to-center diameter (mm)	φ8.4			
	Permissit	ole rotational speed <sup>4</sup> (min <sup>-1</sup> )	5000			
Bearing	Axial	Basic dynamic load rating Ca (N)	14	00		
(fixed side)	direction	Static permissible load Poa (N)	630			
	Positioning I	repeatability (mm)	±0.	.02		
	Back	dash (mm)	0.	.1		
	Permissible i	input torque (N·m)	0.66	0.8		
S	Static permiss	ible moment⁵ (N·m)	M <sub>A</sub> : 12, M <sub>B</sub> :	12, M <sub>c</sub> : 24		
	Stand	lard grease	THK AFF	Grease		

#### <sup>1</sup> This is the geometric moment of inertia for the LM Guide rail.

 $^2$   $I_X$  is the geometric moment of inertia about the X axis.  $^3$   $I_Y$  is the geometric moment of inertia about the Y axis.

<sup>4</sup> The permissible rotational speed may decrease as the stroke becomes longer.
<sup>5</sup> Static permissible moment is the maximum moment that can be permitted while the

product is stationary.

Geometric moment of inertia

Static permissible moment





#### Permissible Overhang Length<sup>7</sup>

Horizontal

50 W

Direct

coupling



Load mass

(kg)

25

5.5

11.5

2.5

5.5

11.5

a (mm)

240

240

110

240

240

110

b (mm)

160

80

30

160

80

30



Ball screw lead (mm)

6

12

50 W

Direct

coupling



a (mm)

240

120

40

240

130

40

b (mm)

160

70

20

160

70

20

c (mm)

240

240

120

240

240

130

a	c

50 W	Ball screw lead (mm)	Load mass (kg)	a (mm)	c (mm)
		1.5	210	200
	6	6 3.5		80
Direct		7	20	40
coupling		1	240	240
	12	2.5	110	120
		5.5	30	50

120 50 <sup>7</sup> This is the value with the service life of the LM Guide limited to 5,000 km. The calculation conditions are as follows

c (mm)

240

160

70

240

Stroke: 275 mm / Acceleration/deceleration: 0.3 G / Speed: 300 m/s (for a 6 mm lead), 600 m/s (for a 12 mm lead) / Overhang direction: Loaded only in a single direction. Dimensions a, b, and c are from the center of the table's upper surface.

oad mass

(kg)

25

5.5

11

2.5

5

10

#### Horizontal

Estimated motor	capacity (V	50								
Ball screw le	ead (mm)		6	12						
Maximum load capacity <sup>6</sup> (kg)	Acceleration/ deceleration	0.15 G	11.5	-						
		0.3 G	11.5	11.5						
		0.5 G	-	11.5						

Μ

#### Wall-Mounted

	Estimated motor	capacity (V	50							
	Ball screw le	ead (mm)	6	12						
	Maximum load capacity <sup>6</sup> (kg)		0.15 G	11	-					
		Acceleration/ deceleration	0.3 G	11	10.5					
			0.5 G	-	10					

#### Vertical

Estimated motor	capacity (V	50		
Ball screw le	ead (mm)	6	12	
Maximum load capacity <sup>6</sup> (kg)	Acceleration/ deceleration	0.15 G	7	-
		0.3 G	7	5.5
		0.5 G	-	5.5

Vertical

<sup>6</sup> Maximum load capacity refers to the mass at the below speed. Speed: The rated rotational speed of the motor (3,000 min<sup>-1</sup>).

7 THK

Ball screw lead (mm)

6

12

#### **Motor Selection Specifications**

Stroke (mm)	LM C	Guide	Balls	screw	Motor mounting part	
Stroke (mm)	Moving part mass (kg)	Sliding resistance (N)	Lead (mm)	Shaft length (mm)	Shaft end diameter (mm)	
50 to 500	0.1	6.6	6, 12	162 to 612	<i>¢</i> 5h8	

#### **Compatible Motors**

The motors given in the table below can be mounted without an intermediate flange.

Motor	Manufacturar		orioo	Motor model	Motor rated output	Elongo oizo	Compatible c	oupling model	
type	Wanulacturer	3	enes	WOLDF MODEI	(W)	Flange size	MIKI PULLEY CO., LTD.	Nabeya Bi-tech Kaisha (NBK)	
			5.1/	SGMJV-A5	50	40 40	SEC 010D40 58 88	XCT2 10C 5 8	
			Z-V	SGMAV-A5	50	40 × 40	SFC-010DA2-3B-8B	XG12-19C-5-8	
	Yaskawa Electric		5 7	SGM7J-A5	50	40 × 40	SEC 010DA2 58 88	YGT2 10C 5 8	
	Corporation		2-7	SGM7A-A5	50	40 X 40	31 C-010DA2-3B-8B	XG12-19C-5-8	
		5 V		SGMXJ-A5	50	10 10	SEC 010D40 58 88	XCT2 10C 5 8	
			2-7	SGMXA-A5	50	40 × 40	SFC-010DA2-3B-8B	AG12-19C-5-8	
ć	Mitsubishi Electric Corporation	2	9 4	HG-KR053	50	40 40			
note		ELSER	04	HG-MR053	50	40 X 40	SEC 010D40 58 88	XCT2 10C 5 8	
0			J5	HK-KT053W	50	40 × 40	3FC-010DA2-3B-6B	XG12-19C-5-6	
sen		M	JN	HF-KN053	50	40 × 40			
<sup>S</sup>	Tamagawa Seiki Co.,	TE	3L-i∏	TS4602	50	40 × 40	SEC 010DA2 58 88	XCT2 10C 5 8	
	Ltd.	TE	3L-iIV	TSM3102	50	40 × 40	SFC-010DA2-3B-8B	XG12-19C-5-8	
	Kayanaa Carparatian		SV	SV-M005	50	40 × 40	SEC 010D40 58 88	XCT2 10C 5 8	
	Revence Corporation	:	SV2	SV2-M005	50	40 × 40	3FC-010DA2-3B-8B	XG12-19C-5-8	
	SANYO Electric	SANN	IOTION R	R2 A04005	50	40 × 40	SFC-010DA2-5B-8B	XGT2-19C-5-8	
	OMRON Corporation	OMN	UC G5	R88M-K05030	50	40 × 40	SFC-010DA2-5B-8B	XGT2-19C-5-8	
	FANUC CORPORATION	βis series		βis 0.2/5000	50	40 × 40	SFC-010DA2-5B-8B	XGT2-19C-5-8	

Note 1) Please select a straight motor shaft. Note 2) Please select the motor options (brakes, encoders, etc.) offered by each manufacturer. See each manufacturer's catalog for details about the motors. Note 3) If the motor is changed to a type not listed above, the actuator specifications may change. Each compatible motor was selected based on the actuator specifications, so it cannot be

Note 4) If the specifications without a motor are selected, no coupling will be attached.
 Note 5) When selecting a coupling yourself, please keep the coupling length less than 20 mm. When selecting a coupling 20 mm or longer, please keep the outer diameter at 18.5 mm or less.
 Note 6) If the maximum torque of the installed motor will exceed the permissible input torque (p. 7), please consider a safety measure to limit the torque.

#### **Direct Motor Coupling**



D-D cross-section

 $^{\rm 1}$  These are through holes, so do not use a depth greater than 7.5 mm.  $^{\rm 2}$  This is the stroke up to the mechanical stopper.

(Stroke betw	Stroke (mm)         50         100         150         200         250         300         350         400           stroke between mechanical stoppers)         (60)         (110)         (160)         (210)         (260)         (310)         (360)         (410)				<mark>450</mark> (460)	<mark>500</mark> (510)						
Max. speed <sup>3</sup>	Ball screw lead: 6 mm		500								340	
(mm/s)	Ball screw lead: 12 mm		1000									
	AL	206	256	306	356	406	456	506	556	606	656	
Dimensione (mm)	L <sub>2</sub>	151	201	251	301	351	401	451	501	551	601	
Dimensions (mm)	L <sub>3</sub>	141.6	191.6	241.6	291.6	341.6	391.6	441.6	491.6	541.6	591.6	
	С	100	200	200	300	300	400	400	500	500	600	
No. of mounting holes	n	2	3	3	4	4	5	5	6	6	7	
	Mass (kg)	0.9	1	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.9	

 $^{\scriptscriptstyle 3}$  The maximum speed is restricted by the permissible speed of the actuator.

## Options

#### Sensors

#### Optional photo sensors and proximity sensors are available.

If you select the sensor option, all sensor-related components will be included with the main actuator unit. Please perform the installation yourself.

See the following precautions (Notes 1 to 3) before using.

Symbol	Details	Model No.	Accessories
0	No sensor	-	-
1	Sensor rail	-	Mounting screw, sensor rail (x1)
6	Photo sensors1 (x3)	EE-SX674 (OMRON Corporation)	Mounting screw/nut, sensor rail (x1), mounting plates (x3), connectors (EE-1001 x3)
7	Sensors: N.O. contact <sup>2</sup> (x3)	APM-D3A1-001 (Azbil Corporation)	Mounting screw/nut, sensor rail (x1)
В	Sensors: N.C. contact <sup>3</sup> (x3)	APM-D3B1-003 (Azbil Corporation)	Mounting screw/nut, sensor rail (x1)
E	Sensors: N.O. contact <sup>2</sup> (x1) N.C. contact <sup>3</sup> (x2)	APM-D3A1-001 (Azbil Corporation) APM-D3B1-003 (Azbil Corporation)	Mounting screw/nut, sensor rail (x1)
Н	Sensors: N.O. contact <sup>2</sup> (x3)	GX-F12A (Panasonic Industrial Devices SUNX Co., Ltd.)	Mounting screw/nut, sensor rail (x1)
L	Sensors: N.C. contact <sup>3</sup> (x3)	GX-F12B (Panasonic Industrial Devices SUNX Co., Ltd.)	Mounting screw/nut, sensor rail (x1)
J	Sensors: N.O. contact <sup>2</sup> (x1) N.C. contact <sup>3</sup> (x2)	GX-F12A (Panasonic Industrial Devices SUNX Co., Ltd.) GX-F12B (Panasonic Industrial Devices SUNX Co., Ltd.)	Mounting screw/nut, sensor rail (x1)
М	Sensors: N.O. contact <sup>2</sup> (x1) (PNP output) N.C. contact <sup>3</sup> (x2) (PNP output)	GX-F12A-P (Panasonic Industrial Devices SUNX Co., Ltd.) GX-F12B-P (Panasonic Industrial Devices SUNX Co., Ltd.)	Mounting screw/nut, sensor rail (x1)

<sup>1</sup> The photo sensors can be switched between ON when lit and ON when unlit.

<sup>2</sup> N.O. contact: Normally open contact

3 N.C. contact: Normally closed contact

Note 1) Sensor dogs cannot be mounted to the main actuator unit, so please mount them to another object such as a workpiece or jig. Note 2) If proximity sensors are close to one another, they may not function properly. If that happens, please prepare a type with a different frequency. Note 3) It is possible to install sensors other than those listed above. Contact THK for details.

#### Photo Sensor Installation Method

Sensor dogs are not included with the sensor option. Please reference the dimensional drawing below to design a sensor dog and then install the sensor.



#### Proximity Sensor Installation Method

Sensor dogs are not included with the sensor option. Please reference the dimensional drawing below to design a sensor dog and then install the sensor.

Proximity sensor: GX-F12A





TH-VSR-45

(1)

TH

TH

Stroke (mm)		50	100	150	200	250	300	350	400	450	500
Dimensions	L <sub>1</sub>	141.6	191.6	241.6	291.6	341.6	391.6	441.6	491.6	541.6	591.6
(mm)	L <sub>0</sub>	153.6	203.6	253.6	303.6	353.6	403.6	453.6	503.6	553.6	603.6

## VLAST60

Servo motor	Servo motor	Туре	Motor	Body width	Body	Max.		Max.
50 W	100 W	Slider	Direct coupling	64 mm	60 mm	700 mm	J	1000 mm/s

## **Model Configuration**



The designated motor will be mounted. Please specify the motor cable direction separately.

Please select the coupling, driver, and controller yourself.

Estimated motor capacity (W)

Ball screw lead (mm)

Estimated motor capacity (W)

Ball screw lead (mm)

Estimated motor capacity (W)

Ball screw lead (mm)

Maximum load capacity<sup>6</sup> Acceleration/

Acceleration/

deceleration

deceleration

Acceleration/ deceleration

Maximum load capacity refers to the mass at the below speed. Speed: The rated rotational speed of the motor (3,000 min<sup>-1</sup>).

Horizonta

Maximum load capacity

(kg)

(kg)

Maximum load capacity<sup>6</sup> (kg)

Wall-Mounted

Vertica



100

100

100

25

25

12

21

20

12

11

11

(mm)

310

140

50

420

310

140

6

29.5

29.5

6

23

22.5

6

11.5

11.5

50

50

50

12

12

12

12

12

5.5

5.5

6

29.5

29.5

6

23

22.5

6

11.5

11.5

0.15 G

0.3 G

0.5 G

0.15 G

0.3 G

0.5 G

0.15 G

0.3 G

0.5 G

Vertical

### **Selection Information**

#### **Basic Specifications**

	Basic d	lynamic load rating C (N)	91	20		
	Basic	static load rating C <sub>0</sub> (N)	85	50		
LM Guide	Ra	idial clearance (mm)	-0.005 to	o +0.005		
unit	Geometric	I <sub>x</sub> (mm⁴)	2.9 >	< 10 <sup>3</sup>		
	moment of	I <sub>Y</sub> (mm⁴)	5.21	× 10 <sup>4</sup>		
	inertia <sup>1, 2, 3</sup>	Mass (kg/m)	1.4	52		
	B	all screw lead (mm)	6	12		
	Basic d	ynamic load rating Ca (N)	4910	3600		
Ball screw	Basic :	static load rating C <sub>0</sub> a (N)	9600 6650			
	Scre	w shaft diameter (mm)	$\phi$ 1	2		
	Threa	d minor diameter (mm)	φ9.8	372		
	Ball cente	er-to-center diameter (mm)	<i>φ</i> 12	.65		
	Permissik	ble rotational speed <sup>4</sup> (min <sup>-1</sup> )	5000			
Bearing	Axial	Basic dynamic load rating Ca (N)	4400			
(fixed side)	direction	Static permissible load Poa (N)	15	30		
	Positioning r	repeatability (mm)	±0.	.02		
	Back	lash (mm)	0.	.1		
	Permissible i	nput torque (N·m)	1.3	23		
S	Static permiss	ible moment⁵ (N·m)	M <sub>A</sub> : 25.7, M <sub>B</sub> : 25.7, M <sub>C</sub> : 55			
	Stand	ard grease	THK AFF	Grease		

<sup>1</sup> This is the geometric moment of inertia for the LM Guide rail. <sup>2</sup> I<sub>v</sub> is the geometric moment of inertia about the X axis.

 $^{3}$   $I_{Y}$  is the geometric moment of inertia about the Y axis.

<sup>5</sup> Static permissible moment is the maximum moment that can be permitted while the

product is stationary.

Geometric moment of inertia

Ball screw

lead (mm)

6

12

Ball screw lead (mm)

6

12

Center of gravity X axis



Static permissible moment

#### Permissible Overhang Length<sup>7</sup>

Horizonta

50 W

Direct

coupling

100 W

Direct

coupling



Load mass

(kg)

14.5

29.5

6

Load mass

(kg)

14.5

29.5

6

12.5

25

a (mm)

420

230

90

420 420

280

a (mm)

420

230

90

420

270

120

b (mm)

120

60 20

320 160

70

b (mm)

120

60

20

150

70

30

c (mm)

340

160

70

c

420 350

170

c (mm)

340 160

70 350



50 W	Ball screw lead (mm)	Load mass (kg)	a (mm)	b (mm)	c (mm)
		5.5	330	150	420
	6	11	130	60	300
Direct		22.5	40	20	150
oupling		3	420	300	420
	12	6	290	140	420
		12	120	60	280
100 W	Ball screw lead (mm)	Load mass (kg)	a (mm)	b (mm)	c (mm)
		5.5	330	150	420
	6	11	130	60	300
Direct		22.5	40	20	150
oupling		5	360	170	420
	12	10	150	70	340
		20	50	20	170

50 W	Ball screw lead (mm)	Load mass (kg)	a (mm)	c
		2.5	310	
	6	5.5	120	
Direct		11.5	40	
coupling		1	420	
	12	2.5	310	
		EE	100	

100 W	Ball screw lead (mm)	Load mass (kg)	a (mm)	c (mm)
		2.5	310	310
	6	5.5	120	140
Direct		11.5	40	50
coupling		2.5	310	310
	12	5.5	120	140
		11	50	50

160 70

<sup>7</sup> This is the value with the service life of the LM Guide limited to 5,000 km. The calculation conditions are as follows. Stroke: 375 mm / Acceleration/deceleration: 0.3 G / Speed: 300 m/s (for a 6 mm lead), 600 m/s (for a 12 mm lead) / Overhang direction: Loaded only in a single direction. Dimensions a, b, and c are from the center of the table's upper surface

#### **Motor Selection Specifications**

Strake (mm)	LM C	Guide	Balls	Motor mounting part		
Stroke (mm)	Moving part mass (kg)	Sliding resistance (N)	Lead (mm)	Shaft length (mm)	Shaft end diameter (mm)	
50 to 700	0.4	8.5	6, 12	184 to 834	<i></i> ¢6h8	

#### **Compatible Motors**

The motors given in the table below can be mounted without an intermediate flange.

Motor	Manufacturor	So	rion	Motor model	Motor rated output	Elango sizo	Compatible co	oupling model	
type	Iniariuracturei	36	lies	Wotor model	(VV)	Fiange size	MIKI PULLEY CO., LTD.	Nabeya Bi-tech Kaisha (NBK)	
				SGMJV-A5	50	40 × 40			
		2	-V	SGMAV-A5	00	0+ × 0+	SEC-020D42-6B-8B	XGT2-19C-6-8	
		2	- •	SGMJV-01	100	$40 \times 40$	GI 0-020DA2-0D-0D	X012-130-0-0	
				SGMAV-01	100	-10 × 10			
				SGM7J-A5	50	$40 \times 40$			
	Yaskawa Electric	2	-7	SGM7A-A5	50	40 × 40	SEC-020DA2-6B-8B	XGT2-19C-6-8	
	Corporation	2	-1	SGM7J-01	100	$40 \times 40$			
				SGM7A-01	100	0+ × 0+			
				SGMXJ-A5	50	$40 \times 40$			
		Σ-Χ		SGMXA-A5	50	40 × 40	SEC-020D42-6B-8B	XGT2-19C-6-8	
				SGMXJ-01	100	$40 \times 40$	GI 0-020DA2-0D-0D	X012-130-0-0	
				SGMXA-01	100	40 × 40			
				HG-KR053	50	$40 \times 40$			
			и	HG-MR053	50	40 × 40	SEC-020D42-6B-8B	XGT2-19C-6-8	
		9	04	HG-KR13	100	40 × 40	GI 0-020DA2-0D-0D	XG12-130-0-0	
tor	Mitsubishi Electric Corporation	ЦЦ ЦЦ		HG-MR13	100	40 × 40			
Ĕ			.15	HK-KT053W	50	40 × 40	SEC-020DA2-6B-8B	XGT2-19C-6-8	
2 2		Σ	00	HK-KT13W	100	40 × 40			
se			JN	HF-KN053	50	40 × 40	SEC-020DA2-6B-8B	XGT2-19C-6-8	
AC			014	HF-KN13	100	40 × 40			
		TRI	-iΠ	TS4602	50	40 × 40	SEC-020DA2-6B-8B	XGT2-19C-6-8	
	Tamagawa Seiki Co.,	10		TS4603	100	40 × 40	GI 0-020DA2-0D-0D	7012-130-0-0	
	Ltd.	TBI	_iT/	TSM3102	50	40 × 40	SEC-020D42-6B-8B	XGT2-19C-6-8	
		100	11V	TSM3104	100	40 × 40	GI 0-020DA2-0D-0D	7012-130-0-0	
			sv.	SV-M005	50	40 × 40	SEC-020DA2-6B-8B	XGT2-19C-6-8	
	Kevence Corporation			SV-M010	100	40 × 40			
	Reychoe corporation	9	12	SV2-M005	50	40 × 40	SEC-020D42-6B-8B	XGT2-19C-6-8	
			V2	SV2-M010	100	40 × 40	GI 0-020DA2-0D-0D	7012-130-0-0	
	SANYO Electric	SANMO	TION B	R2_A04005	50	40 × 40	SEC-020DA2-6B-8B	XGT2-19C-6-8	
	SANYO Electric			R2 A04010	100	40 × 40	GI 0-020DA2-0D-0D	7012-130-0-0	
		OMNU	C G5	R88M-K05030	50	40 × 40	SEC-020D42-6B-8B	XGT2-19C-6-8	
	OMRON Corporation		0 45	R88M-K10030	100	40 × 40	GI 0-020DA2-0D-0D	XG12-130-0-0	
		1	S	R88M-1M10030	100	40 × 40	SFC-020DA2-6B-8B	XGT2-19C-6-8	
	FANUC	Rice	orios	βis 0.2/5000	50	40 × 40	SEC-020D42-6B-8B	XGT2-19C-6-8	
	CORPORATION	piss	00105	βis0.3/5000	100	40 × 40	310-020DA2-00-0B	XG12-19C-6-8	

Note 1) Please select a straight motor shaft. Note 2) Please select the motor options (brakes, encoders, etc.) offered by each manufacturer. See each manufacturer's catalog for details about the motors. Note 3) If the motor is changed to a type not listed above, the actuator specifications may change. Each recommended motor was selected based on the actuator specifications, so it cannot be used in excess of the actuator's rated conditions. Note 4) If the specifications without a motor are selected, no coupling will be attached. Note 5) If the maximum torque of the installed motor will exceed the permissible input torque (p. 11), please consider a safety measure to limit the torque.

#### **Direct Motor Coupling**



 $^{\rm t}$  These are through holes, so do not use a depth greater than 10 mm.  $^{\rm 2}$  This is the stroke up to the mechanical stopper.

(Stroke betw	Stroke (mm) een mechanical stoppers)	<mark>50</mark> (60)	<mark>100</mark> (110)	<mark>150</mark> (160)	<mark>200</mark> (210)	250 (260)	<mark>300</mark> (310)	<mark>350</mark> (360)	<b>400</b> (410)	<b>450</b> (460)	<mark>500</mark> (510)	<mark>550</mark> (560)	<mark>600</mark> (610)	<mark>700</mark> (710)
Max. speed <sup>3</sup>	Ball screw lead: 6 mm			50	00					400			340	250
(mm/s)	Ball screw lead: 12 mm			10	00					800			680	500
Dimensions (mm) -	AL	237	287	337	387	437	487	537	587	637	687	737	787	887
	L <sub>2</sub>	171	221	271	321	371	421	471	521	571	621	671	721	821
Dimensions (mm)	L <sub>3</sub>	171	221	271	321	371	421	471	521	571	621	671	721	821
	С	100	200	200	300	300	400	400	500	500	600	600	700	800
No. of mounting holes	n	2	3	3	4	4	5	5	6	6	7	7	8	9
	1.9	2.1	2.3	2.5	2.7	2.9	3.1	3.3	3.5	3.7	3.9	4.1	4.5	

 $^{\scriptscriptstyle 3}$  The maximum speed is restricted by the permissible speed of the actuator.

## Options

#### Sensors

#### Optional photo sensors and proximity sensors are available.

If you select the sensor option, all sensor-related components will be included with the main actuator unit. Please perform the installation yourself.

See the following precautions (Notes 1 to 3) before using.

Symbol	Details	Model No.	Accessories
0	Without	-	-
1	Sensor rail	-	Mounting screw, sensor rail (x1)
6	Photo sensors1 (x3)	EE-SX674 (OMRON Corporation)	Mounting screw/nut, sensor rail (x1), mounting plates (x3), connectors (EE-1001 x3)
7	Sensors: N.O. contact <sup>2</sup> (x3)	APM-D3A1-001 (Azbil Corporation)	Mounting screw/nut, sensor rail (x1)
В	Sensors: N.C. contact <sup>3</sup> (x3)	APM-D3B1-003 (Azbil Corporation)	Mounting screw/nut, sensor rail (x1)
E	Sensors: N.O. contact <sup>2</sup> (x1) N.C. contact <sup>3</sup> (x2)	APM-D3A1-001 (Azbil Corporation) APM-D3B1-003 (Azbil Corporation)	Mounting screw/nut, sensor rail (x1)
Н	Sensors: N.O. contact <sup>2</sup> (x3)	GX-F12A (Panasonic Industrial Devices SUNX Co., Ltd.)	Mounting screw/nut, sensor rail (x1)
L	Sensors: N.C. contact <sup>3</sup> (x3)	GX-F12B (Panasonic Industrial Devices SUNX Co., Ltd.)	Mounting screw/nut, sensor rail (x1)
J	Sensors: N.O. contact <sup>2</sup> (x1) N.C. contact <sup>3</sup> (x2)	GX-F12A (Panasonic Industrial Devices SUNX Co., Ltd.) GX-F12B (Panasonic Industrial Devices SUNX Co., Ltd.)	Mounting screw/nut, sensor rail (x1)
м	Sensors: N.O. contact <sup>2</sup> (x1) (PNP output) N.C. contact <sup>3</sup> (x2) (PNP output)	GX-F12A-P (Panasonic Industrial Devices SUNX Co., Ltd.) GX-F12B-P (Panasonic Industrial Devices SUNX Co., Ltd.)	Mounting screw/nut, sensor rail (x1)

<sup>1</sup> The photo sensors can be switched between ON when lit and ON when unlit.

<sup>2</sup> N.O. contact: Normally open contact 3 N.C. contact: Normally closed contact

Note 1) Sensor dogs cannot be mounted to the main actuator unit, so please mount them to another object such as a workpiece or jig. Note 2) If proximity sensors are close to one another, they may not function properly. If that happens, please prepare a type with a different frequency.

Note 3) It is possible to install sensors other than those listed above. Contact THK for details.

#### Photo Sensor Installation Method

Sensor dogs are not included with the sensor option.

Please reference the dimensional drawing below to design

a sensor dog and then install the sensor.





0700: For 700 mm stroke

Proximity Sensor Installation Method

Sensor dogs are not included with the sensor option. Please reference the dimensional drawing below to design a sensor dog and then install the sensor.



#### Sensor Rail (Sold Separately)

Sensor Rail Model Number Coding





#### TH-VSR-60

Stroke (mm)		50	100	150	200	250	300	350	400	450	500	550	600	700
Dimensions	L <sub>1</sub>	171	221	271	321	371	421	471	521	571	621	671	721	821
(mm)	L <sub>0</sub>	183	233	283	333	383	433	483	533	583	633	683	733	833

Note 4) Two No. 0 pan-head screws (M2.6×4L) are included for securing the sensor rail.

## VLACT35



## Model configuration



### **Selection Information**

#### **Basic Specifications**

	B	all screw lead (mm)	6	12	
	Basic d	ynamic load rating Ca (N)	1950 900		
	Basic	static load rating C <sub>0</sub> a (N)	3510 1610		
Ball screw	Scre	w shaft diameter (mm)	φ8		
	Threa	ad minor diameter (mm)	<i>φ</i> 6.8		
	Ball cent	er-to-center diameter (mm)	φ8.4		
	Permissi	ble rotational speed <sup>1</sup> (min <sup>-1</sup> )	3000		
Bearing	Axial	Basic dynamic load rating Ca (N)	5600		
(fixed side)	direction	Static permissible load Poa (N)	1280		
	Positioning	repeatability (mm)	±0.02		
	Permissible	input torque (N·m)	1.35 1.4		
	Stand	lard grease	THK AFF Grease		

<sup>1</sup> The permissible rotational speed may decrease as the stroke becomes longer.

#### **Motor Selection Specifications**

Stroke (mm)	R	bd	Ball screw		
Sticke (mm)	Moving part mass (kg) Sliding resistance (N)		Shaft length (mm) Lead (mm)		
50	0.19		127		
100	0.23	10	177	6, 12	
150	0.28		227		

#### **Compatible Motors**

The motors given in the table below can be mounted without an intermediate flange. The coupling is built into the main actuator unit, so please select a straight motor shaft.

Motor type	Manufacturer	Series		Motor rated output (W)	Flange size	Motor model
		~	V	50	40 40	SGMJV-A5
		2.	-v	50	40 x 40	SGMAV-A5
	Yaskawa Electric	~	7	50	40 40	SGM7J-A5
	Corporation	2.	-7	50	40 × 40	SGM7A-A5
		~	V	50	40 40	SGMXJ-A5
		2-X		50	40 × 40	SGMXA-A5
otor	Mitsubishi Electric Corporation	MELSERVO	м	50	40 × 40	HG-KR053
Ĕ			J4			HG-MR053
OV6			J5	50	40 × 40	HK-KT053W
S			JN	50	40 × 40	HF-KN053
A	Tamagawa Seiki	TBL-iII		50	40 × 40	TS4602
	Co., Ltd.	TBL	-iIV	50	40 × 40	TSM3102
	Keyence	S	V	50	40 × 40	SV-M005
	Corporation	SV2		50	40 × 40	SV2-M005
	SANYO Electric	SANMC	TION R	50	40 × 40	R2_A04005
	OMRON Corporation	OMNU	C G5	50	40 × 40	R88M-K05030

#### Horizontal

	Estimated motor	r capacity (N	50					
	Ball screw lead (mm)			6	12			
	Maximum load capacity <sup>2</sup> (kg)	Acceleration/ deceleration	0.15 G	8	-			
			0.3 G	8	8			
			0.5 G	-	8			

Vertical

Estimated motor	capacity (V	50		
Ball screw lead (mm)			6	12
Maximum load capacity <sup>2</sup> (kg)	Acceleration/ deceleration	0.15 G	8	-
		0.3 G	8	6
		0.5 G	-	5.5

<sup>2</sup> Maximum load capacity refers to the mass at the below speed. Speed: The rated rotational speed of the motor (3,000 min<sup>-1</sup>).

Note 1) Please select the motor options (brakes, encoders, etc.) offered by each manufacturer. See each manufacturer's catalog for details about the motors. Note 2) If a motor other than the ones given in the table is selected, the actuator

lote 2) If a motor other than the ones given in the table is selected, the actuator specifications may change. Each compatible motor was selected based on the actuator specifications, so it cannot be used in excess of the actuator's rated conditions.

Note 3) If the maximum torque of the installed motor will exceed the permissible input torque, please consider a safety measure to limit the torque.

#### **Direct Motor Coupling**



<sup>1</sup> This is the stroke up to the mechanical stopper.

Stroke (mm) (Stroke between mechanical stoppers)		<mark>50</mark> (60)	<mark>100</mark> (110)	<mark>150</mark> (160)				
Max. speed <sup>2</sup>	Ball screw lead: 6 mm		300					
(mm/s)	Ball screw lead: 12 mm	600						
	AL	177.5	227.5	277.5				
Dimensions (mm)	L	161	211	261				
	С	100	150	200				
No. of mounting holes	n	6	8	10				
Mass (kg)		0.7	0.9	1				

 $^{\scriptscriptstyle 2}$  The maximum speed is restricted by the permissible speed of the actuator.

## VLACT45

Servo motor	Туре	Motor	Body	Body	Max.	Max.
50 W	Cylinder	Direct coupling	45 mm	45 mm	200 mm	600 mm/s

## **Model Configuration**



## **Selection Information**

#### **Basic Specifications**

	B	all screw lead (mm)	6	12	
	Basic d	ynamic load rating Ca (N)	1950 900		
	Basic	static load rating C <sub>0</sub> a (N)	3510 1610		
Ball screw	Scre	w shaft diameter (mm)	φ8		
	Threa	ad minor diameter (mm)	<i>φ</i> 6.8		
	Ball cent	er-to-center diameter (mm)	φ8.4		
	Permissi	ble rotational speed <sup>1</sup> (min <sup>-1</sup> )	3000		
Bearing	Axial	Basic dynamic load rating Ca (N)	5600		
(fixed side)	direction	Static permissible load Poa (N)	1280		
	Positioning	repeatability (mm)	±0.02		
	Permissible	input torque (N·m)	1.35	1.4	
	Stand	lard grease	THK AFE Grease		

<sup>1</sup> The permissible rotational speed may decrease as the stroke becomes longer.

#### **Motor Selection Specifications**

Stroko (mm)	Ro	bd	Ball screw		
Sticke (min)	Moving part mass (kg)	Sliding resistance (N)	Shaft length (mm)	Lead (mm)	
50	0.29		127		
100	0.36	10	177	6 10	
150	0.43	10	227	0, 12	
200	0.5		277	L	

#### **Compatible Motors**

The motors given in the table below can be mounted without an intermediate flange. The coupling is built into the main actuator unit, so please select a straight motor shaft.

Motor type	Manufacturer	Series		Motor rated output (W)	Flange size	Motor model
		~	V	50	40 40	SGMJV-A5
		2.	-v	50	40 × 40	SGMAV-A5
	Yaskawa Electric	~	7	50	40 40	SGM7J-A5
	Corporation	2.	-7	50	40 x 40	SGM7A-A5
		Σ-Χ		50	40 40	SGMXJ-A5
				50	40 × 40	SGMXA-A5
ptor	Mitsubishi Electric Corporation	MELSERVO	14	50	40 40	HG-KR053
Ĕ			J4	50	40 × 40	HG-MR053
2 2			J5	50	40 × 40	HK-KT053W
l s			JN	50	40 × 40	HF-KN053
A	Tamagawa Seiki	TBL-iII		50	40 × 40	TS4602
	Co., Ltd.	TBL	-iIV	50	40 × 40	TSM3102
	Keyence	S	V	50	40 × 40	SV-M005
	Corporation	SV2		50	40 × 40	SV2-M005
	SANYO Electric	SANMC	TION R	50	40 × 40	R2_A04005
	OMRON Corporation	OMNU	C G5	50	40 × 40	R88M-K05030

#### Horizontal

Estimated motor	capacity (	50						
Ball screw lead (mm)			6	12				
Maximum load capacity <sup>2</sup> (kg)	Acceleration/ deceleration	0.15 G	19	-				
		0.3 G	19	13.5				
		0.5 G	-	13.5				

Vertical

Vertical							
Estimated motor	capacity (V	50					
Ball screw lead (mm)			6	12			
Maximum load capacity <sup>2</sup> (kg)	Acceleration/ deceleration	0.15 G	11.5	-			
		0.3 G	11.5	6			
		0.5 G	-	6			

<sup>1</sup> Maximum load capacity refers to the mass at the below speed. Speed: The rated rotational speed of the motor (3,000 min<sup>-1</sup>).

Note 1) Please select the motor options (brakes, encoders, etc.) offered by each manufacturer. See each manufacturer's catalog for details about the motors. Note 2) If a motor other than the ones given in the table is selected, the actuator

ote 2) If a motor other than the ones given in the table is selected, the actuator specifications may change. Each compatible motor was selected based on the actuator specifications, so it cannot be used in excess of the actuator's rated conditions.

Note 3) If the maximum torque of the installed motor will exceed the permissible input torque, please consider a safety measure to limit the torque.

#### **Direct Motor Coupling**



Motor attachment details

<sup>1</sup> This is the stroke up to the mechanical stopper.

Stroke (mm) (Stroke between mechanical stoppers)		<mark>50</mark> (60)	<mark>150</mark> (160)	<mark>200</mark> (210)				
Max. speed <sup>2</sup> (mm/s)	Ball screw lead: 6 mm	300						
	Ball screw lead: 12 mm	600						
Dimensions (mm)	AL	179	229	279	329			
	L	162.5	212.5	262.5	312.5			
Mass (kg)		1.1	1.4	1.6	1.9			

 $^{\scriptscriptstyle 2}$  The maximum speed is restricted by the permissible speed of the actuator.

## VLACT55

Servo motor	Туре	Motor	Body	Body	Max.	Max.
100 W	Cylinder	Direct coupling	55 mm	55 mm	300 mm	600 mm/s

## **Model Configuration**



#### **Basic Specifications**

	В	all screw lead (mm)	6	12	
	Basic d	ynamic load rating Ca (N)	4910 3600		
	Basic	static load rating C <sub>0</sub> a (N)	9600 6650		
Ball screw	Scre	w shaft diameter (mm)	<i>φ</i> 12		
	Threa	ad minor diameter (mm)	<i>φ</i> 9.872		
	Ball cent	er-to-center diameter (mm)	<i>φ</i> 12.65		
	Permissil	ole rotational speed <sup>1</sup> (min <sup>-1</sup> )	3000		
Bearing	Axial	Basic dynamic load rating Ca (N)	9600		
(fixed side)	direction	Static permissible load Poa (N)	2650		
	Positioning	repeatability (mm)	±0.02		
	Permissible	input torque (N·m)	2.81	3.05	
	Stand	lard grease	THK AFF Grease		

<sup>1</sup> The permissible rotational speed may decrease as the stroke becomes longer.

#### Motor Selection Specifications

Stroke (mm)	R	bc	Ball screw unit		
Stroke (mm)	Moving part mass (kg) Sliding resistance (N)		Shaft length (mm)	Lead (mm)	
50	0.5		144		
100	0.61		194	6, 12	
150	0.73	10	244		
200	0.84	10	294		
250	0.96		344	1	
300	1.07		394		

#### **Compatible Motors**

The motors given in the table below can be mounted without an intermediate flange. The coupling is built into the main actuator unit, so please select a straight motor shaft.

Motor type	Manufacturer	Series		Motor rated output (W)	Flange size	Motor model
		Σ-V		100	4040	SGMJV-01
				100	40 × 40	SGMAV-01
	Yaskawa Electric	7	7	100	40 × 40	SGM7J-01
	Corporation	2	-/	100	40 × 40	SGM7A-01
		7	v	100	1010	SGMXJ-01
		2-X		100	40 x 40	SGMXA-01
b	Mitsubishi Electric Corporation	ERVO	14	100	10 × 10	HG-KR13
Ĕ			J4	100	40 × 40	HG-MR13
Ş		SI	J5	100	40 × 40	HK-KT13W
Set		B	JN	100	40 × 40	HF-KN13
Q.	Tamagawa Seiki	TBL-iII		100	40 × 40	TS4603
	Co., Ltd.	TBL-iIV		100	40 × 40	TSM3104
	Keyence	SV		100	40 × 40	SV-M010
	Corporation	SV2		100	40 × 40	SV2-M010
	SANYO Electric	SANMO	TION R	100	40 × 40	R2_A04010
	OMRON	OMNU	C G5	100	40 × 40	R88M-K10030
	Corporation	1S		100	40 × 40	R88M-1M10030

#### Horizontal

Estimated motor	capacity (	100					
Ball screw lead (mm)			6	12			
	Acceleration/ deceleration	0.15 G	56	-			
Maximum load capacity <sup>2</sup>		0.3 G	56	25			
(r/g)		056	_	25			

Vertical

Estimated motor	capacity (V	100		
Ball screw lea	ad (mm)	6	12	
Maximum load capacity <sup>2</sup> (kg)	Acceleration/ deceleration	0.15 G	23	-
		0.3 G	23	11.5
		0.5 G	-	11.5

<sup>2</sup> Maximum load capacity refers to the mass at the below speed. Speed: The rated rotational speed of the motor (3,000 min<sup>-1</sup>).

Note 1) Please select the motor options (brakes, encoders, etc.) offered by each manufacturer. See each manufacturer's catalog for details about the motors. Note 2) If a motor other than the ones given in the table is selected, the actuator

ote 2) If a motor other than the ones given in the table is selected, the actuator specifications may change. Each compatible motor was selected based on the actuator specifications, so it cannot be used in excess of the actuator's rated conditions.

Note 3) If the maximum torque of the installed motor will exceed the permissible input torque, please consider a safety measure to limit the torque.

#### **Direct Motor Coupling**



<sup>1</sup> This is the stroke up to the mechanical stopper.

Stroke (mm) (Stroke between mechanical stoppers)		<mark>50</mark> (60)	<mark>100</mark> (110)	<mark>150</mark> (160)	<mark>200</mark> (210)	<mark>250</mark> (260)	<mark>300</mark> (310)
Max. speed <sup>2</sup> (mm/s)	Ball screw lead: 6 mm		235				
	Ball screw lead: 12 mm		470				
Dimensions (mm)	AL	199.5	249.5	299.5	349.5	399.5	449.5
	L	183	233	283	333	383	433
Mass (kg)		1.7	2.1	2.5	2.8	3.2	3.6

 $^{\scriptscriptstyle 2}$  The maximum speed is restricted by the permissible speed of the actuator.

## A Precautions for Use

#### **Application of These Products**

• These products cannot be used for equipment or systems used in situations involving human life and limb.

Be certain to contact THK in advance if considering utilizing for special applications, such as devices or systems used in passenger vehicles, medical equipment, aerospace, nuclear power, or electric power equipment.

#### **Rotational Motor Drive Products**

#### Handling

- When using the product in locations exposed to constant vibrations or in special environments such as in clean rooms, vacuums, and low/high temperatures, contact THK.
- $\cdot$  Tilting the table or the outer rail may cause them to fall due to their own weight.

#### Safety Precautions

- Before operation, thoroughly read and follow "Manipulating industrial robots Safety" (JIS B 8433) and "Ordinance on Industrial Safety and Health" (Ministry of Health, Labour and Welfare of Japan).
- Be certain to read the instruction manual carefully, ensure you fully understand its contents, and observe precautions for safety.
- When installing, adjusting, inspecting, and maintaining the actuator body and related connected devices, be sure to unplug all plugs from outlets and lock them or prepare a safety plug so that the power cannot be turned on except by the operator. In a visible location, post a notice clearly stating that work is in progress.
- Never touch the operating parts of the actuator while it is live. Also, do not enter the operating range of the actuator while the product is in operation or a ready state.
- If multiple people are involved in the operation, confirm procedures such as work process, signs, and abnormalities in advance, and appoint a separate person for monitoring the operation.
- Do not disassemble these products unnecessarily. Doing so may lead to contamination by foreign materials or deterioration in accuracy.
- Take care not to drop or strike this product. Otherwise, it may cause injury or damage the unit. Even if there is no outward indication of damage, a sudden impact could prevent the unit from functioning properly.
- Do not exceed the permissible rotation speed when using the product. This could damage the product or otherwise cause it to malfunction. Please use the product within the range of speeds we have specified.
- Take care to avoid contamination of foreign material such as debris or cutting chips. This may result in damage to the ball circulation parts or decreased functionality.
- · Contact THK regarding use in environments where coolant may enter the product.
- An impact-absorbing mechanism such as a shock absorber must be installed if there is a risk that the slider may collide with the stoppers attached to both ends of the movable range. The stoppers are not intended to absorb impacts during slider collision. Colliding with the stoppers during operation may result in damage or injury.
- · Operation of the actuator over the torque limit value may lead to component damage or accidents.
- Keep the torque limit setting parameters within the allowable torque limit values.
- · Motor wrap types do not include a safety device to protect users if the timing belt snaps. The customer must provide a safety device.
- Among these products are those with a total body weight exceeding 20 kg. When transporting or assembling, always take safety into consideration to avoid injury or damage, and use appropriate conveying equipment.
- In applications where this product will be moved or transferred, the conditions of use may cause inertia from the motor's weight to result in damage to the motor attachment (Housing A) or other parts. Please contact THK before using in this manner.
- In applications where this product will be moved or transferred, the conditions of use may cause inertia from the motor's weight to result in damage to the motor attachments (Housing A and motor bracket) or other parts. Please contact THK before using in this manner.

#### **Operating Environment**

- Indoors, ambient temperature between 0°C to 40°C, and ambient humidity of 80% RH or less (no freezing or condensation).
- Places free from corrosive gas and flammable gas.
- · Places where vibrations and impacts are not transmitted to the unit.
- · Places free from electrically conductive powder (such as iron powder), dust, oil mist, moisture, salt, and organic solvents.
- Places free from direct sunlight and radiant heat.
- Places free from strong electric and magnetic fields.
- · Places that are easily accessible for maintenance and cleaning.
- When using the product in locations exposed to constant vibrations or in special environments such as in vacuums or low/high temperatures, contact THK.

#### **Actuator Mounting Surface**

- · Mount to a flat surface suitable for mechanical machining or with comparable precision. Some products have required degrees of flatness.
- · Mount to a base with sufficient rigidity.
- VLAST45: within 0.05 mm/200 mm, VLAST60: within 0.06 mm/200 mm

#### Lubrication

- For effective use of the actuator's functions, lubrication is required. Insufficient lubrication may cause greater wear on moving parts, leading to premature damage.
- · Do not use a mix of lubricants with different properties. Note that the included lubricant may differ depending on the product.
- · Contact THK if using special lubricants.
- 100 km should be considered a guideline for greasing intervals. However, this may vary depending on the operating conditions, so THK recommends determining a greasing interval during the initial inspection.
- Regular lubricant may not be usable in special environments such as constantly vibrating locations, vacuums, high/low temperatures, or clean rooms. Contact THK in these cases.
- Contact THK if using oil lubrication.
- · Thoroughly wipe off anti-rust oil and feed lubricant before using the product.

#### Storage

- When storing this actuator, pack it as designated by THK and store it in a horizontal position away from high or low temperatures and high humidity.
- · When storing the controller, avoid high or low temperatures and high humidity.

#### Disposal

• The product should be treated as industrial waste and disposed of appropriately.

#### **Other Recommended Products**



Caged Ball LM Guide Actuator

- Modular structure reduces the number of parts, design hours, and assembly hours
- Caged ball effect enables a long service life and long-term maintenance-free operation
- Ideal for high-precision positioning and orthogonal, multi-axis designs



## LM Guide Actuator

- Modular structure reduces the number of parts, design hours, and assembly hours
- Can be used in various orientations, including horizontal, wall-mounted, vertical, and hanging
- $\bigcirc$  Extensive lineup of 9 sizes



LM Guide Actuator with Large-Diameter Ball Screw

KSF Open cover/top cover/fully enclosed

- Large-diameter ball screw enables high-speed and high-acceleration/deceleration operations
- 3 types of cover options to choose from to suit the application
- Supports long strokes up to 1500 mm

#### Economy Series Electric Actuator VLAST/VLACT

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