

# Flow Transmitter / Switch Screw Volumeter FLEX-VHS



- Measures and monitors viscous media (oil) 1.4..2500 l/min
- Connection G 1..G 2<sup>1</sup>/<sub>2</sub>
- Very low dependence on viscosity
- Can be used up to 40,000 mm<sup>2</sup>/s (cSt)
- Switching output and analog output (4..20 mA / 0..10 V)
- Light and compact device (aluminium housing)
- Operation and measurement possible with forwards and reverse flow
- For cost-sensitive applications
- Simple to use
- Cable outlet infinitely rotatable

#### Characteristics

The VHS flow transmitter measures the flow using the volumetric principle, and is suitable for fluid, viscous, lubricant media (e.g. lubricating oil). If the material for the VHS is selected appropriately, aqueous fluids such as soaps, pastes, and emulsions with

non-abrasive characteristics can also be measured, as long as they have sufficient lubricity. Because of the volumetric functioning principle, the device is almost completely independent of viscosity.

The VHS system consists of two interlacing screws which run in opposite directions, driven by the flowing medium. A magnetically pre-tensioned Hall sensor positioned outside the flow space detects the screw flanks, and creates a frequency signal proportional to the flow. Here, every pulse corresponds to a specific measured volume. There are no magnets in the flow space.

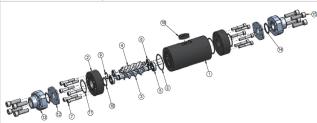
The FLEX transducer on the sensor has an analog output (4..20 mA or 0..10 V) and one switching output, which can be configured as a limit switch for monitoring minimal or maximal, or as a frequency output or pulse output.

The switching output is designed as a push-pull driver, and can therefore be used both as a PNP or an NPN output. The state of the switching output is signalled with a yellow LED in the switching outlet; the LED has all-round visibility.

The sensor is configured in the factory, or alternatively this can be done with the aid of the optionally available ECI-1 device configurator (USB interface for PC). A selectable parameter can be modified on the device, with the aid of the magnet clip provided. In this case, the current measured value is saved as the parameter value. Examples of these parameters are the switching value or the metering range end value. The stainless steel electronics housing is rotatable, so it is possible to orient the cable outlet after installation.

#### Technical data

Sensor	screw volumeter				
Nominal width	DN 2565				
Process connection	female thread G 1G 21/2				
Metering ranges	see table "Ranges and weights"				
Measurement accuracy	±1 % of the measured value (at 20 mm²/s, (cSt) of 1 %100 % nominal working range (see also diagram in upstream pages)				
Repeatability	±0,25 %				
Pressure	Connection	SAE	PN		
resistance	Construction material	flange	bar		
	aluminium	without	160		
	aluminium	with	350		
	steel	without	350		
	steel with 3				
	others available on request				
Pressure loss	see diagram in upstream pages				
Medium	oil or non-aggressive self-lubricating fluids				
Medium temperature	-25+80 °C (150 °C available on request)				
Materials medium-contact	(special materials available on request):				



	(g - O				
1.	Body	Aluminium 6082 anodised			
2.	Connections:	Aluminium 6082 anodised or steel			
3.	Main	Steel 35SMnPb10 UNI 4838-80			
	screw				
4.	Subsidiary	GHISA GJL-250 EN1561			
	screw				
	Ball bearing	Steel			
	Ball bearing	Steel			
7.	screws	Galvanised steel			
8.	O-ring	NBR			
9.	Seeger ring	g Steel			
10.	Seeger ring	Steel			
11.	O-ring	NBR			
12.	SAE	ASTM A216WCB			
	connection				
	SAE flange	ASTM A216WCB			
14.	O-ring	NBR			
15.	screws	Galvanised steel			
16.	Sensor	Aluminium 6082 anodised			
	spacer				
	terial	stainless steel 1.4305			
	ctronics using				
	oply	18 30 V DC			
	tage	1000 V DO			
	wer	<1 W			
cor	sumption				



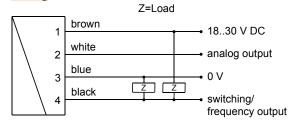
Analog output	420 mA / load 500 Ohm max. or 010 V / load min. 1 kOhm		
Switching output	transistor output "push-pull" (resistant to short circuits and polarity reversal) $I_{out} = 100 \text{ mA max}.$		
Switching hysteresis	adjustable (please state when ordering) Standard setting: 2 % F.S., for Min-switch, position of the hysteresis above the limit value, and for Max-switch, below the limit value		
Pulse output	pulse width 50 ms  → max. output frequency < 20 Hz		
Display	yellow LED (On = Normal / Off = Alarm)		
Electrical connection	for round plug connector M12x1, 4-pole		
Ingress protection	IP 67		
Weight	see table "Ranges and weights"		
Conformity	CE		

## Ranges and weights

#### ● = Standard ○ = Option

G	DN		Metering	Volume /	Types	Q <sub>max</sub>	weights			
			range pulse 1100 % Q <sub>nom</sub>			recommended	Body with aluminium connections	Body with steel connections	SAE Flanges (Weight per pair)	
			l/min	cm³		l/min	kg	kg	kg	
G 1	DN 25	•	1.4 140	13.10	FLEX-VHS-0250140	200	3.44	4.76	5.76	
G 1 <sup>1</sup> / <sub>4</sub>	DN 32	•	3.5 350	29.00	FLEX-VHS-0320350	500	6.35	8.50	9.55	
G 1 <sup>1</sup> / <sub>2</sub>	DN 40	O	5.5 550	48.58	FLEX-VHS-0400550	800	10.50	13.60	15.10	
		•	8.0 800	72.00	FLEX-VHS-0400800	1200	14.20	18.50	18.80	
G 2	DN 50	O	10.01000	103.63	FLEX-VHS-0501000	1600	20.70	27.70	30.30	
		•	15.01500	133.00	FLEX-VHS-0501500	2200	25.00	33.20	34.60	
G 2 <sup>1</sup> / <sub>2</sub>	DN 65	•	25.02500	238.82	FLEX-VHS-0652500	3800	42.70	56.10	60.70	

## Wiring



Connection example: PNP NPN



Before the electrical installation, it must be ensured that the supply voltage corresponds with the data sheet.

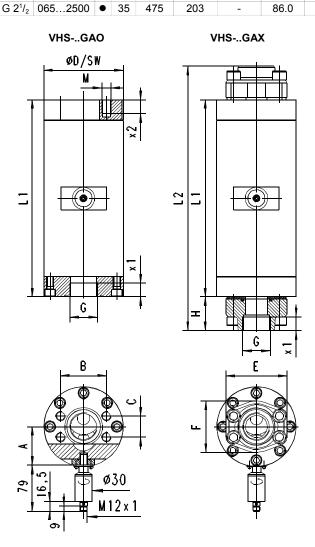
The use of shielded cabling is recommended.



### **Dimensions**

#### ● = Standard ○ = Option VHS-...GAO.... VHS-...GAX.... G DN...ranges ØD SW x2 В C L2 Ε F L1 Α M Н x1 G 1 025...0140 20 220 49.0 12 20 57.1 27.8 324 52 80 69 88 78 G 1<sup>1</sup>/<sub>4</sub> 032...0350 • 22 285 103 55.0 14 22 66.7 31.6 381 48 94 77 G 1<sup>1</sup>/<sub>2</sub> 040...0550 0 332 122 58.8 16 24 79.4 36.5 448 58 106 89 040...0800 340 138 66.5 456 G 2 050...1000 **3** 33 396 155 71.0 20 35 96.8 44.4 544 74 135 116 050...1500 405 168 77.3 553

24



## **Handling and operation**

123.8

#### Installation

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Any flow direction is possible during installation.

58.7

Ensure that pipework is clean. Flush before installation. A 30  $\mu m$  mesh filter should be used.

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150

The use of SAE flanges enables the sensor to be installed and removed more easily, and increases the stability to pressure to 350 bar for every connection material.

It is possible to replace the electronics during operation, and this presents no danger to the fitter. The sensor does not go into the flow space. After installation, the electronic head can be turned to align the cable outlet.

SAE adapter for convenient installation and for increased stability to pressure! (350 bar)



#### **Programming**

The electronics contain a magnetic contact, with the aid of which different parameters can be programmed. Programming takes place when a magnet clip is applied for a period between 0.5 and 2 seconds to the marking located on the label. If the contact time is longer or shorter than this, no programming takes place (protection against external magnetic fields).





After the programming ("teaching"), the clip can either be left on the device, or removed to protect data.

The device has a yellow LED which flashes during the programming pulse. During operation, the LED serves as a status display for the switching output.

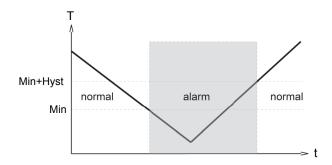
In order to avoid the need to transit to an undesired operating status during "teaching", the device can be provided ex-works with a "teach-offset". The "teach-offset" value is added to the currently measured value before saving (or is subtracted if a negative value is entered).

Example: The switching value is to be set to 70 % of the metering range, because at this flow rate a critical process status is to be notified. However, only 50 % can be achieved without danger. In this case, the device would be ordered with a "teach-offset" of +20 %. At 50 % in the process, a switching value of 70 % would then be stored during "teaching".

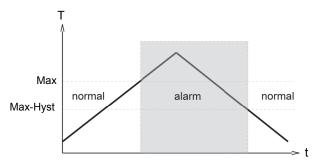
Normally, programming is used to set the limit switch. However, if desired, other parameters such as the end value of the analog or frequency output may also be set.

The limit switch can be used to monitor minimal or maximal.

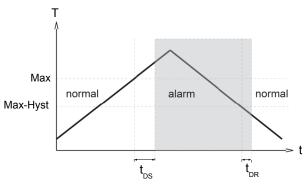
With a minimum-switch, falling below the limit value causes a switchover to the alarm state. Return to the normal state occurs when the limit value plus the set hysteresis is again exceeded.



With a maximum-switch, exceeding the limit value causes a switchover to the alarm state. Return to the normal state occurs when the measured value once more falls below the limit value minus the set hysteresis.

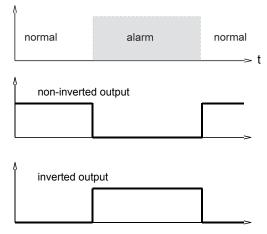


A switchover delay time ( $t_{DS}$ ) can be applied to the switchover to the alarm state. Equally, one switch-back delay time ( $t_{DR}$ ) of several can be applied to switching back to the normal state.



In the normal state the integrated LED is on, in the alarm state it is off, and this corresponds to its status when there is no supply voltage.

In the non-inverted (standard) model, while in the normal state the switching output is at the level of the supply voltage; in the alarm state it is at 0 V, so that a wire break would also display as an alarm state at the signal receiver. Optionally, an inverted switching output can also be provided, i.e. in the normal state the output is at 0 V, and in the alarm state it is at the level of the supply voltage.



A Power-On delay function (ordered as a separate option) makes it possible to maintain the switching output in the normal state for a defined period after application of the supply voltage.



13. Optional

O 150 °C version (with 300 mm cable)

# VŘETENOVÝ PRŮTOKOMĚR FLEX-VHS

Ord	ering co	ode					Required ordering information
VH	1. S -	2. 3. 4. 5. 6. 7. 8. G A E E 9. 10. 11. 12. 13.					For FLEX-VHS-C: For the pulse output version, the volume (with numerical value and unit) which will correspond to one pulse must be stated.
	EX - VHS - Option	- S					Volume per pulse (numerical value)
	Nominal	width					Volume per pulse (unit)
-1.	025	DN 25 - G 1				_	
	032	DN 32 - G 1 <sup>1</sup> / <sub>4</sub>	_				
	040	DN 40 - G 1 <sup>1</sup> / <sub>2</sub>	_				
	050	DN 50 - G 2	_				
	065	DN 65 - G 2 <sup>1</sup> / <sub>2</sub>		1			Options
2		connection					
	G	female thread	-				Special range for analog output:
3.	_	on material					<= metering range
J.	A	AL connection, anodised (160 bar, in combination with					(standard = metering range)  Special range for frequency output:  /min
		SAE flange: 350 bar)					<= metering range
		Connection, steel (350 bar)					(standard = metering range)
4.	Addition						
	X	SAE flange, steel (350 bar)					End frequency (max. 2000 Hz)
	О	no SAE flange (pressure resistance depends on the connection material)					Switching delay s
5.	Body ma						(from Normal to Alarm)
<u> </u>	A	anodised aluminium					
6.	Metering		-				Switchback delay . s
Ŭ.	0140	1.4 140 l/min				•	(from Alarm to Normal)
	0350	3.5 350 l/min			•		
		5.5 550 l/min			•		Power-On delay period (099 s)
	0800	8.0 800 l/min			•		(time after power on, during which the
		10.01000 l/min		•			outputs are not actuated)
	1500	15.01500 l/min		•			
	2500	25.02500 l/min	•				Switching output fixed I/min
7.	Seal mate						
	N	NBR				1 1	Special hysteresis %
	V O	FKM					(standard = 2 % of end value)
8.	Connecti				If the fields are not completed, the standard setting is selected		
	E	electronics					automatically.
9.	For nomi	nal width					
	025	DN 25 - G 1				•	
	032	DN 32 - G 1 <sup>1</sup> / <sub>4</sub>			•	•	Accessories
	040	DN 40 - G 1 <sup>1</sup> / <sub>2</sub>			•		
	050	DN 50 - G 2		•			<ul> <li>Cable/round plug connector (KB)</li> <li>see additional information "Accessories"</li> </ul>
	065	DN 65 - G 2 <sup>1</sup> / <sub>2</sub>	•				Device configurator ECI-1
10.	Analog o						5 Donos comiguiator 201 1
	I	current output 420 mA					
	U	voltage output 010 V					
11.	Switching	g function					
	L	minimum-switch					
	Н	maximum-switch					
	R	frequency output					
	С	Pulse output					Supplement
12.	Switching	g signal					External display OMNI-TA (panel-mounting IP 67)
	0	standard					External display Olvini-TA (pariel-fillounding IP 07)
		inverted					