

E4 Modulevel® Liquid Level Displacer Transmitter

DESCRIPTION

The E4 Modulevel® is a loop powered, two-wire instrument, utilizing simple buoyancy principles to detect and convert liquid level changes into a stable output signal. The linkage between the level sensing element and output electronics provides a purely mechanical design and construction. The vertical in-line design of the transmitter results in low instrument weight and simplified installation. The instrument comes in a variety of configurations and pressure ratings for varied applications.

The E4 Modulevel has microprocessor-based electronics with 4-20 mA/HART® digital output. E4 supports the FDT/DTM standard and a PACTware™ PC software package allows for additional configuration, diagnostics, and trending capabilities.

TECHNOLOGY

Changing buoyancy forces caused by liquid level change act upon the spring supported displacer causing vertical motion of the core within a linear variable differential transformer.

As the core position changes with liquid level, voltages are induced across the secondary windings of the LVDT. These signals are processed in the electronic circuitry and converted to a useable output signal. The enclosing tube acts as a static isolation barrier between the LVDT and the process media.



APPLICATIONS

MEDIA: Liquids or slurries, clean or dirty, light hydrocarbons to heavy acids (SG=0.23 to 2.20)

VESSELS: Process & storage, bridles, bypass chambers, interface, sumps & pits up to unit pressure & temperature ratings.

CONDITIONS: Most liquid level measurement and control applications including those with varying dielectric, vapors, turbulence, foam, buildup, bubbling or boiling and high fill/empty rates; liquid/liquid interface level measurement or density control.

FEATURES

- Range Spring/LVDT design yields performance benefits over traditional torque tube displacer transmitters
- Easy to commission: local user interface adapted from the latest Magnetrol transmitter releases with graphic LCD available
- No level change required for configuration; no field calibration necessary
- Safety Integrity Level (SIL) 2 Suitable
- HART® digital communication (Version 7) with DD and graphical DTM for use with PACTware
- Various field calibration options available; including under process conditions or in the instrument shop
- Follows NAMUR NE 43 and NAMUR NE 107 (diagnostic coverage)
- A variety of installation methods including external chambers/cages (sold separately – see bulletin 41-143)
- Full range of hazardous location approvals with international certifications
- Order the entire Modulevel (E4M) or retrofit the latest transmitter onto existing displacer assemblies (E4T)

INTERFACE

E4 Modulevel is capable of tracking the interface level of two immiscible liquids with different densities. Each unit is custom-made with a displacer specially designed for the user's application. This allows it to detect the position of a clean interface or an emulsion layer and convert it into a stable 4-20 mA signal. Contact the factory for assistance in specifying an E4 for interface service. Note that for proper interface detection, the entire displacer must always be immersed in liquid.

SPECIFIC GRAVITY

Yet another capability of E4 Modulevel is to track the changing specific gravity of a liquid over a known range and convert that into a stable 4-20 mA output signal. As the density of the liquid changes, so does the mass of the liquid displaced by the specially designed displacer. The resulting change in buoyancy force on the displacer causes the movement of the LVDT core necessary to convert the specific gravity change to the 4-20 mA signal.

PACTware™ PC SOFTWARE

PACTware PC software and the Field Device Tool (FDT) standard take level measurement to a new degree of setup efficiency and user-friendliness. PACTware adds a graphical software interface for increased ease of use. Simply connect your PC through a serial interface to the HART loop and all functionality can be accessed conveniently, and safely.

SPECIFICATIONS

FUNCTIONAL

System Design	
Measurement Principle	Buoyancy - continuous displacement utilizing a precision range spring
Input	
Measured Variable	Level, determined by LVDT core movement affected by buoyancy force changes on continuous displacer
Physical Range	Up to 300 cm (120") based on displacer length
Output	
Туре	4 to 20 mA with HART: 3.8 to 20.5 mA usable (per NAMUR NE 43)
Resolution	0.01 mA Digital Display: 1 mm
Loop Resistance (maximum)	591 ohms @ 24 VDC and 22 mA (see loop resistance chart)
Diagnostic Alarm	3.6, 22 mA or HOLD last output (per NAMUR NE 43)
Damping	Adjustable 0-45 seconds

SPECIFICATIONS

FUNCTIONAL (continued)

User Interface			
Keypad	4-button menu-driven data entry		
Display	Graphic Liquid Crystal Display		
Digital Communication	HART Version 7 - with Field Communicator, AMS, or FDT DTM (PACTware), EDDL		
Menu Languages	Transmitter LCD options: English, French, German, Spanish, Russian, Portuguese Polish HART DD options: English, French, German, Spanish, Russian, Portuguese,		
	Polish, Chinese		
Power			
Voltage (Measured at Instrument Terminals)	11-36 VDC under certain conditions (see transmitter terminal voltage table)		
Housing			
Material	Die-cast aluminum A413 (< 0.4% copper); optional stainless steel		
Cable Entry	½" NPT or M20		
SIL 2 Hardware (Safety Integrity Level)	Functional Safety to SIL 2 as 1001 in accordance with IEC 61508 (Full FMEDA report available upon request)		
Displacer Assembly Materials			
Flange	Carbon steel or 316/316L stainless steel (selectable)		
Enclosing tube	316/316L stainless steel		
Stem	316/316L stainless steel		
Displacer	316/316L stainless steel		
Spring	Inconel (specific alloy is based on process conditions and model selection)		
Process Conditions			
Process Temperature Range ①	Steam applications: -29 to +260 °C (-20 to +500 °F) Non-steam applications: -29 to +445 °C (-20 to +835 °F) $@$		
Process Pressure Range	348 bar @ +38 °C (5050 psig @ +100 °F)		
Environment			
Electronics Operating Temperature	-40 to +80 °C (-40 to +176 °F)		
Display Function Operating Temperature	-20 to +70 °C (-5 to +160 °F)		
Storage Temperature	-40 to +85 °C (-50 to +185 °F)		
Humidity	0-99%, non-condensing		
Electromagnetic Compatibility	Meets CE Requirement: EN 61326		
Surge Protection	Meets CE Requirements EN 61326		
Shock Class	ANSI/ISA-S71.03 Class SA1 ③		
Vibration Class	ANSI/ISA-S71.03 Class VC2 ®		
Altitude	≤2000 m		
Pollution Degree	2		

 $[\]textcircled{1}$ Maximum process temperatures are based on ambient temperatures less than or equal to +49 °C (+120 °F). Higher ambient temperatures require reduced process temperatures.

[@] Consult factory for low temperature applications down to -200 °C (-330 °F).

③ With aluminum housing only. Does not apply to models with 316 SS transmitter housings.

SPECIFICATIONS

PERFORMANCE – LEVEL

Reference Conditions	Water @ +21 °C (+70 °F) with 356 mm (14") displacer; wet calibration
Linearity	±0.50% of full span
Repeatability	±0.20% of full span
Ambient temperature effect	Maximum zero shift is 0.017%/°F over ambient temperature range
Operating Temp. range:	-40 to +80 °C (-40 to +176 °F)
LCD Temp. Range:	-20 to +70 °C (-5 to +160 °F)
Hysteresis	±0.20% of full span
Response Time	<1 second
Initialization Time	<5 seconds

PERFORMANCE - INTERFACE LEVEL & SPECIFIC GRAVITY 3

Linearity	±0.70% of full span
Repeatability	±0.40% of full span
Ambient Temperature Effect	Maximum zero shift is 0.017%/°F over ambient temperature range

⁴ The displacer must always be completely immersed in process liquid when the E4 is used in interface or density service. Top mounted models require liquid level to exceed the top of the displacer by 51 mm (2") at all times to ensure optimal performance.

AGENCY APPROVALS











These devices are in compliance with the RED-directive 2014/53/EU, the EMC directive 2014/30/EU, the PED-directive 2014/68/EU, the ATEX directive 2014/34/EU and RoHS directive 2011/65/EU.

Explosion Proof

US/Canada - FM23US0028X/FM23CA0021X:

Class I, Div 1, Group B, C and D, T5 SINGLE SEAL

Ta = -40°C to +80°C

Type 4X, IP66, IP67

Flame Proof

ATEX - FM23ATEX0017X/FM23UKEX0024X:

II 2 G Ex db IIC T6...T1 Ga/Gb

Ta = -40°C to +70°C

IP66, IP67

IEC - IECEx FMG 23.0009X:

Ex db IIC T6...T1 Ga/Gb

Ta = -40°C to +70°C

IP66, IP67

Intrinsically Safe

US/Canada - FM23US0028X/FM23CA0021X

Class I, II, III, Div 1, Group A, B, C, D, E, F, G, T4

Ta = -40°C to + 80°C

Type 4X, IP66, IP67

ATEX - FM23ATEX0017X/FM23UKEX0024X:

II 1 G Ex ia IIC T4 Ga

Ta = -40°C to +70°C

IP66, IP67

ATEX - FM23ATEX0025X/FM23UKEX0028X:

II 3 G Ex ic IIC T4 Gc

 $Ta = -40^{\circ}C \text{ to } +70^{\circ}C$

IP66, IP67

IEC - IECEx FMG 23.0009X:

Ex ia IIC T4 Ga

Ex ic IIC T4 Gc

Ta = -40°C to +70°C

IP66, IP67

Non-Incendive

US/Canada - FM23US0028X/FM23CA0021X:

US: Class I, II, III, Division 2, Group A, B, C, D, E, F, G, T4 Canada: Class I, Division 2, Group A, B, C, D

SINGLE SEAL

Ta = -40°C to +70°C

Type 4X, IP66, IP67

Dust Ignition Proof

US/Canada - FM23US0028X/FM23CA0021X:

Class II, III, Division 1, Group E, F and G, T5

SINGLE SEAL

Ta = -40°C to +80°C

Type 4X, IP66, IP67

AGENCY APPROVALS (continued)

On remote electronics housing only, seal is required at the enclosure.

See appropriate Installation & Operating Manual for entity parameters for IS installation.

Entity Parameters:

$$V_{\text{max}} = 28.6 \text{ V}$$
 $I_{\text{max}} = 140 \text{ mA}$

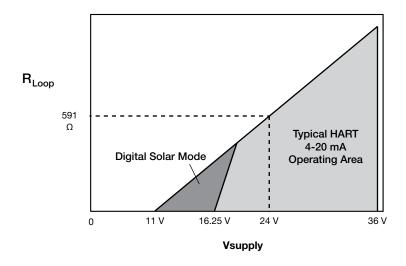
$$P_{max} = 1 W$$

 $C_{i} = 4.4 nF$

$$L_{i} = 2.7 \mu H$$

Reference Installation and Operating Manual 48-636 for special conditions of use and agency drawing.

LOOP RESISTANCE



TRANSMITTER TERMINAL VOLTAGE

Operational Mode	Current Consumption	Vmin	Vmax	
HART				
General Purpose	4mA	16.25V	36V	
	20mA	11V	36V	
Intrinsically Safe	4mA	16.25V	28.6V	
	20mA	11V	28.6V	
Explosion Proof	4mA	16.25V	36V	
	20mA	11V	36V	

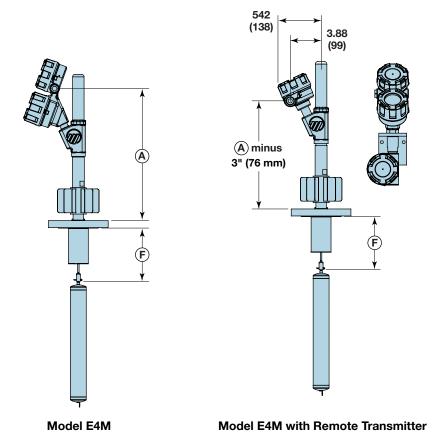
Fixed Current-Solar Power Operation (PV transmitted via HART)				
General Purpose 10mA ① 11V 36V				
Intrinsically Safe 10mA ①		11V	28.6V	

HART Multi-Drop Mode (Fixed Current)				
Standard 4mA ① 18V ② 36V				
Intrinsically Safe	4mA ①	18V ②	28.6V	

① Start-up current 12 mA minimum.

² Allows for loop resistance of at least 250 ohms.

inches (mm)



Digits			Dim F
10th	10th 12th 15		Diiii i
		Α	8.69 (220.7)
		В	8.88 (226.6)
		С	9.25 (235)
	3. 4, 5, K,	D	9.25 (235)
0	A, C, D, E	E	9.19 (233.4)
	W, Z	F	9.19 (233.4)
		G	9.19 (233.4)
		Н	9.38 (238.3)
		ı	9.38 (238.3)
		Α	6.69 (169.9)
		В	6.88 (174.8)
		С	7.25 (184.2)
	3. 4, 5, K,	D	7.25 (184.2)
1	A, C, D, E	E	7.19 (182.6)
	W, Z	F	7.19 (182.6)
		G	7.19 (182.6)
		Н	7.38 (187.5)
		ı	7.38 (187.5)
		Α	6.69 (169.9)
		В	6.88 (174.8)
		С	7.25 (184.2)
	3. 4, 5, K,	D	7.25 (184.2)
2	A, C, D, E	E	7.19 (182.6)
	W, Z	F	7.19 (182.6)
		G	7.19 (182.6)
		Н	7.38 (187.5)
		ı	7.38 (187.5)
	6 7 9	Α	8.81 (223.8)
3	6, 7, 8, F, G, H, J,	В	8.94 (227.1)
	L, M, N	С	8.94 (227.1)
		D	8.94 (227.1)

3.38 418

Digit 9	Dim A
Α	12.58 (319.5)
B, C	16.58 (421.1)
D, E, H	20.58 (522.7)
F, G, J	24.58 (624.3)

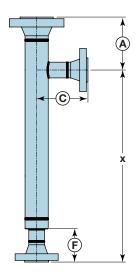
3.00 3.88 (22) 3.75 (96) 4.04 (103) 4.04 (103) 70°	3.93 (100) 1/2" NPT Dual Conduit Entries	9.87 (251) 15.27 (388) 5.40 (137) 3.25 (82)	(86) (106) 3.96 (101) 4.97 (126) 15.37 (388) 6.48 (165) 2.39 (61)
----------------------------------------------------------------	---------------------------------------------	------------------------------------------------------------------	-----------------------------------------------------------------------

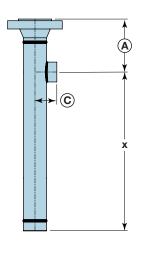
Integral Transmitter Head

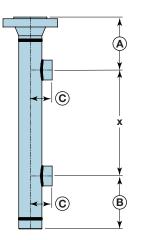
Remote Transmitter Head

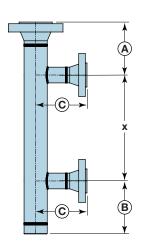
E4 CHAMBER DIMENSIONAL SPECIFICATIONS

inches (mm)









Dim		150#	300#	600#	900#	1500#	2500#
Dim		PN25	PN40	PN100	PN160	PN250	PN320
	Digit 16 = 'R'	7.31 (186)	7.31 (186)	7.31 (186)	N/A	N/A	N/A
Α	Digit 16 = 'S'	9.31 (236)	9.31 (236)	9.31 (236)	9.31 (236)	9.31 (236)	9.31 (236)
	Digit 16 = 'T'	12.62 (321)	12.62 (321)	12.62 (321)	12.62 (321)	12.62 (321)	12.62 (321)
В	Side/side only	6.00 (152)	6.00 (152)	6.00 (152)	6.00 (152)	6.00 (152)	6.00 (152)
	Flanged (SO)	6.12 (155)	6.12 (155)	6.12 (155)	6.12 (155)	6.12 (155)	N/A
	Flanged (WN) - 1½"	6.27 (159)	6.52 (166)	6.83 (173)	6.64 (169)	7.33 (186)	8.46 (215)
	Flanged (WN) - 2"	6.33 (161)	6.58 (167)	6.96 (177)	7.58 (193)	8.27 (210)	9.27 (235)
	Flanged (WN) - DN40	5.60 (142)	5.60 (142)	6.27 (159)	5.66 (144)	6.98 (177)	7.30 (185)
С	Flanged (WN) - DN50	5.69 (145)	5.69 (145)	6.51 (165)	6.28 (160)	7.37 (187)	7.96 (202)
	NPT-F 1½"	2.98 (76)	2.98 (76)	2.98 (76)	3.19 (81)	3.19 (81)	C/F
	NPT-F 2"	2.96 (75)	2.96 (75)	2.96 (75)	3.19 (81)	3.19 (81)	C/F
	SW 1½"	3.36 (85)	3.36 (85)	3.36 (85)	3.19 (81)	3.19 (81)	C/F
	SW 2"	3.71 (94)	3.71 (94)	3.71 (94)	3.19 (81)	3.19 (81)	C/F
F	Flanged Side/bottom	6.00 (152)	6.00 (152)	6.00 (152)	8.00 (203)	8.00 (203)	10.00 (254)
Г	NPT/SW Side/bottom	0.00	0.00	0.00	0.00	0.00	0.00

 $X ext{ for SIDE/SIDE} = Level Range$

X for SIDE/BOTTOM = Level Range + 4.00" + 'DIM F'

E4 TRANSMITTER WITH DISPLACER ASSEMBLY

DESIGN TYPE E 4 M E4 Modulevel – Liquid Level Displacer Transmitter **POWER** 24 VDC, Two-Wire SIGNAL OUTPUT 4-20 mA with HART **ACCESSORIES** No Digital Display or Keypad; No other accessories included No Digital Display or Keypad; Adjustable displacer hanger cable included 1 (8' / 2.5m standard) 2 No Digital Display or Keypad; External Chamber included ① ② Α Digital Display and Keypad included; No other accessories included Digital Display and Keypad included; Adjustable displacer hanger cable included В (8' / 2.5m standard) C Digital Display and Keypad included; External Chamber included ① ② ① Hanger cable is not necessary for planned installation into external chamber. ② Select chamber model number separately. See Universal Chamber bulletin 41-143. CLASSIFICATION General Purpose, Weatherproof (IP66 & IP67) 1 Intrinsically Safe (Ex ia & Ex ic) 3 Explosion Proof / Flameproof (Ex db) C Non-Incendive **Dust Ignition Proof** D **HOUSING / CONDUIT CONNECTION 3** Integral Aluminum enclosure; 1/2" NPT Integral Aluminum enclosure; M20 x 1.5 1 2 Integral SST enclosure; 1/2" NPT Integral SST enclosure; M20 x 1.5 3 Remote Aluminum enclosure; ½" NPT @ Α В Remote Aluminum enclosure; M20 x 1.5 @ C Remote SST enclosure; 1/2" NPT @ D Remote SST enclosure; M20 x 1.5 @ ③ Sunshade available and sold separately. Remote transmitter cable sold separately. PROCESS TEMPERATURE For Non-Steam (Non-Condensing) Applications Up to 150 °C; no heat extension В Up to 200 °C; 4" finned heat extension D Up to 230 °C; 4" plain + 4" finned heat extension G Up to 290 °C; 8" plain + 4" finned heat extension н Up to 315 °C; 4" plain + 4" finned heat extension Up to 445 °C; 8" plain + 4" finned heat extension ® For Steam (Condensing) Applications Up to 150 °C; no heat extension Up to 200 °C; 4" finned heat extension Up to 230 °C; 4" plain + 4" finned heat extension Ε F Up to 260 °C; 8" plain + 4" finned heat extension ⑤ Remote enclosure only; Available only with Digit 10 = 1 (0.55-1.09 S.G.) 4 5 1 М

E4 TRANSMITTER WITH DISPLACER ASSEMBLY

SPECIFIC GRAVITY - LIQUID

0	0.23-0.54 ®
1	0.55-1.09
2	1.10-2.20 ®
9	Custom

[©] Up to 600# / PN 100 pressure class

PROCESS CONNECTION – HEAD FLANGE $\ensuremath{\mathfrak{D}}$ ASME FLANGES

5 3	3"	150# ASME RF
5 4	3"	300# ASME RF
5 5	3"	600# ASME RF
5 6	3"	900# ASME RF
5 7	3"	1500# ASME RF
5 K	3"	600# ASME RTJ
5 L	3"	900# ASME RTJ
5 M	3"	1500# ASME RTJ

63	4"	150# ASME RF	
6 4	4"	300# ASME RF	
6 5	4"	600# ASME RF	
66	4"	900# ASME RF	
67	4"	1500# ASME RF	
68	4"	2500# ASME RF	
6 K	4"	600# ASME RTJ	
6 L	4"	900# ASME RTJ	
6 M	4"	1500# ASME RTJ	
6 N	4"	2500# ASME RTJ	

7 3	6"	150# ASME RF
7 4	6"	300# ASME RF
7 5	6"	600# ASME RF
76	6"	900# ASME RF
77	6"	1500# ASME RF
78	6"	2500# ASME RT
7 K	6"	600# ASME RTJ

EN FLANGES

E D	DN 80, PN 63	EN 1092-1 TYPE B2
EE	DN 80, PN 100	EN 1092-1 TYPE B2
EF	DN 80, PN 160	EN 1092-1 TYPE B2
E G	DN 80, PN 250	EN 1092-1 TYPE B2
ΕH	DN 80, PN 320	EN 1092-1 TYPE B2
EW	DN 80, PN 16	EN 1092-1 TYPE B1
ΕZ	DN 80, PN 25/40	EN 1092-1 TYPE B1
FD	DN 100, PN 63	EN 1092-1 TYPE B2
FE	DN 100, PN 100	EN 1092-1 TYPE B2
FF	DN 100, PN 160	EN 1092-1 TYPE B2

F G	DN 100, PN 250 EN	1092-1 TYPE B2
FH	DN 100, PN 320	EN 1092-1 TYPE B2
FJ	DN 100, PN 400	EN 1092-1 TYPE B2
FW	DN 100, PN 16	EN 1092-1 TYPE B1
FΖ	DN 100, PN 25/40	EN 1092-1 TYPE B1
G D	DN 150, PN 63	EN 1092-1 TYPE B2
GE	DN 150, PN 100	EN 1092-1 TYPE B2
G W	DN 150, PN 16	EN 1092-1 TYPE B1
G Z	DN 150, PN 25/40	EN 1092-1 TYPE B1

The installing Modulevel into Magnetrol/Orion external chamber, select 3" (DN 80) up to 1500# (PN 250) construction & 4" (DN 100) up to 2500# (PN 400)

CONSTRUCTION CODES

0	Industrial
K	ASME B31.1
L	ASME B31.3
М	ASME B31.3 & NACE MR0175/MR0103
N	NACE MR0175/MR0103

MATERIAL OF CONSTRUCTION (E-TUBE/FLANGE/STEM/DISPLACER/HANGER CABLE)

ļ	4	316 SST flange, e-tube, stem, displacer and cable assembly (if applicable) ®
F	₹	Carbon Steel flange; 316 SST e-tube, stem, displacer and cable assembly (if applicable)
		® Consult factory for 1500# (PN 250)

® Consult factory for 1500# (PN 250 construction or greater.

DISPLACER LENGTH mm (inches)

All Pressures

A 356 (14)

B 813 (32)

C 1219 (48)

D 1524 (60)

≤600# (PN 100)

E 1829 (72)

F 2134 (84)

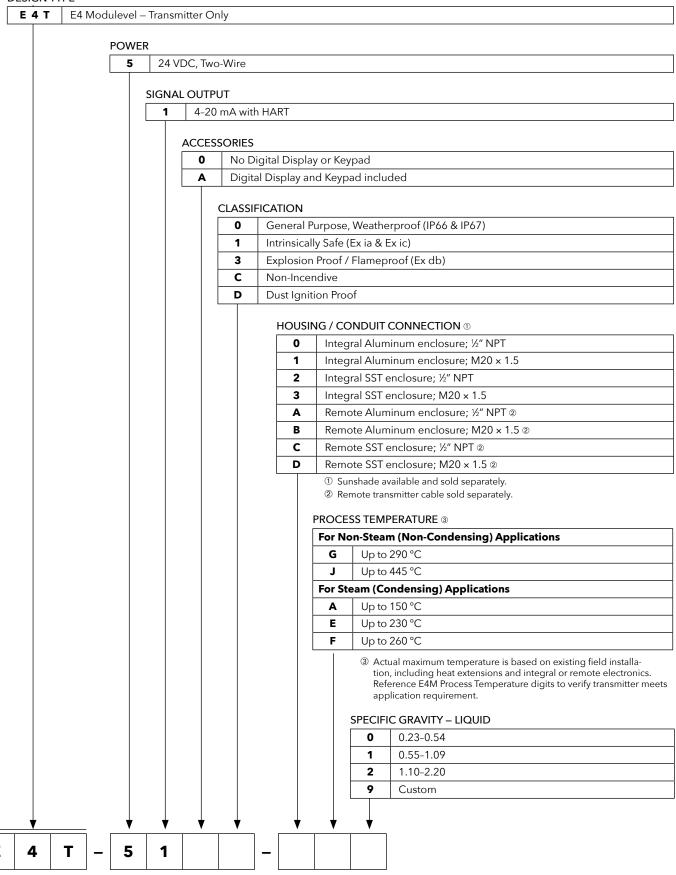
G 2438 (96)

H 2743 (108)

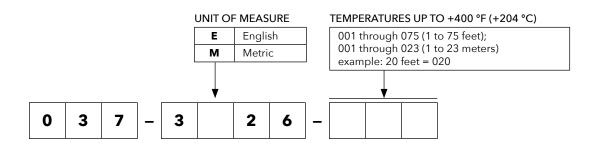
I 3048 (120)

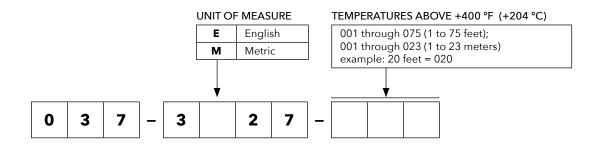
E4 TRANSMITTER ONLY

DESIGN TYPE



E4 CONNECTING CABLE





QUALITY

The quality assurance system in place at Magnetrol® guarantees the highest level of quality throughout the company. Magnetrol is committed to providing full customer satisfaction both in quality products and quality service.

The Magnetrol quality assurance system is registered to ISO 9001 affirming its commitment to known international quality standards providing the strongest assurance of product/service quality available.

WARRANTY



All Magnetrol electronic level and flow controls are warranted free of defects in materials or workmanship for eighteen months from the date of original factory shipment.

If returned within the warranty period; and, upon factory inspection of the control, the cause of the claim is determined to be covered under the warranty; then, Magnetrol will repair or replace the control

at no cost to the purchaser (or owner) other than transportation.

Magnetrol shall not be liable for misapplication, labor claims, direct or consequential damage or expense arising from the installation or use of equipment. There are no other warranties expressed or implied, except special written warranties covering some Magnetrol products.

